

Parts manual DZ5 Series



Single compact



Super compact



19-10-2022 07:48:26



HL DZ5 SINCO...

3100V301-01

PM_DZ5_SINGLE COMPACT & SUPER COMPACT_10-2022_01_ENG

Vredo

The fieldcare company

Parts manual DZ5 Single compact and Super compact

This parts manual is applicable to the following overseeders.

DZ5 Single compact and Super compact overseeders			
Type	Artikelnummer	Type	Artikelnummer
Single compact 1.0	3115M000-01	Super compact 1.0	3125M000-01
Single compact 1.4	3116M000-01	Super compact 1.4	3126M000-01
Single compact 1.8	3117M000-01	Super compact 1.8	3127M000-01
Single compact 2.2	3118M000-01	Super compact 2.2	3128M000-01

1. Structure parts manual

This parts manual has three tables of available parts for each type of overseeder.

The contents according to the first table contains the available parts for the **Single compact series**, the second table for the **Super compact series**.

Both tables are structured as follows:

The first column, starts at the very top with the name of the machine, as example the **Single compact** overseeder at the highest level. The machine has a part number which is printed in bold and is indicated by a ► symbol.

Then in the same column, from top to bottom, the available parts are listed with their descriptions.

The 2nd lower level has the ▲ symbol, followed by the lower underlying levels which have a ▷ symbol.

The second column indicates the page numbers where only the 2nd lower main article is indicated by the ▲ symbol. The remaining columns list the lower part numbers and are broken down by level for each column to clearly differentiate the whole.

Column 3 to column 6 list the part numbers depending on the type of overseeder described in the first column.

When parts must be ordered, always verify the correct type of machine and its working width, combined with the corresponding article and/or serial number.

Should there be any questions or comments while searching for parts, please contact an authorized Vredo dealer, or directly Vredo Dodewaard B.V.

Vredo Dodewaard B.V.

Welysestraat 25a

6669 DJ Dodewaard

Telephone: +31 488 411254

Fax: +31 488 412471

Email: Onderdelen@vredo.nl

Website: www.vredo.com

2. Ordering parts

The required parts can be ordered through an authorized Vredo dealer or Vredo Dodewaard. When ordering from Vredo Dodewaard, please note the following details:

Opening hours Vredo Dodewaard B.V.

The parts division can be reached Monday through Friday, from 07:30 to 16:30.

Ordering

The desired parts can be ordered in different ways:

- The Vredo website www.vredo.com when using the "parts form"..
- By email Onderdelen@vredo.nl
- By telephone

While ordering, make sure the following information is available:

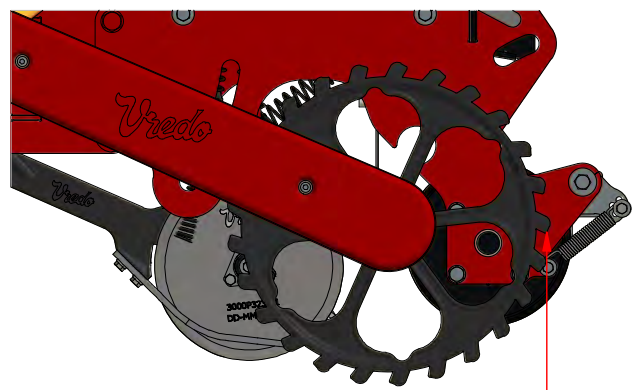
- The machine type with the correct serial number.
- The correct part number, if necessary with a clear description.
- The correct quantities per part.
- Clear information or indication of the delivery and invoice address.

Processing the order

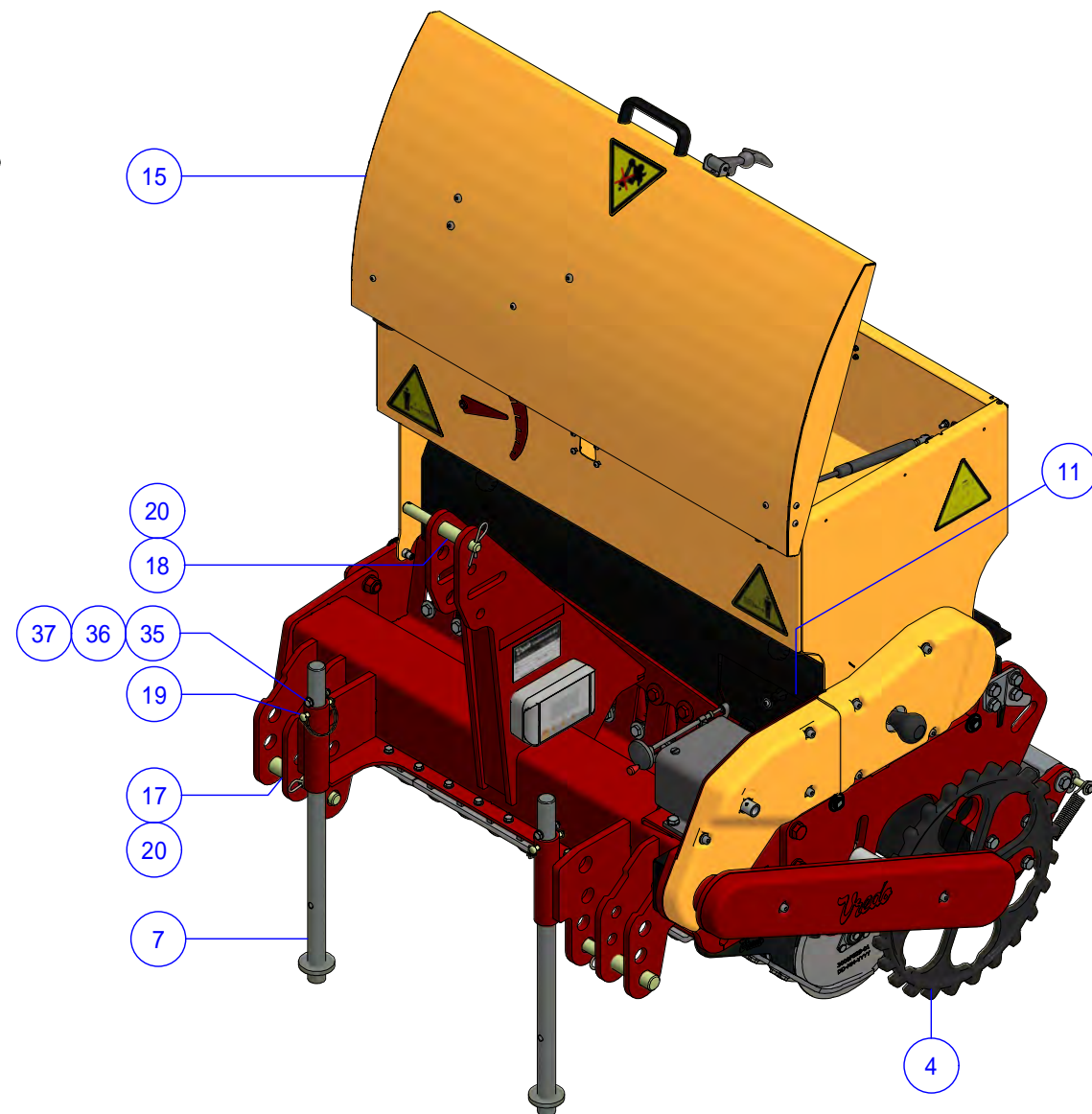
- For Denmark, Germany, the Netherlands, Austria and Switzerland, parts ordered before 14:00 will be delivered the next working day before 09:00.
- Orders outside the above countries, worldwide, ordered before 14:00 will be delivered within 3 business days.
- Parts ordered after 14:00 will not be shipped until the next business day.
- No orders are shipped through Vredo Dodewaard on Saturdays, Sundays and public Holidays.

Single compact

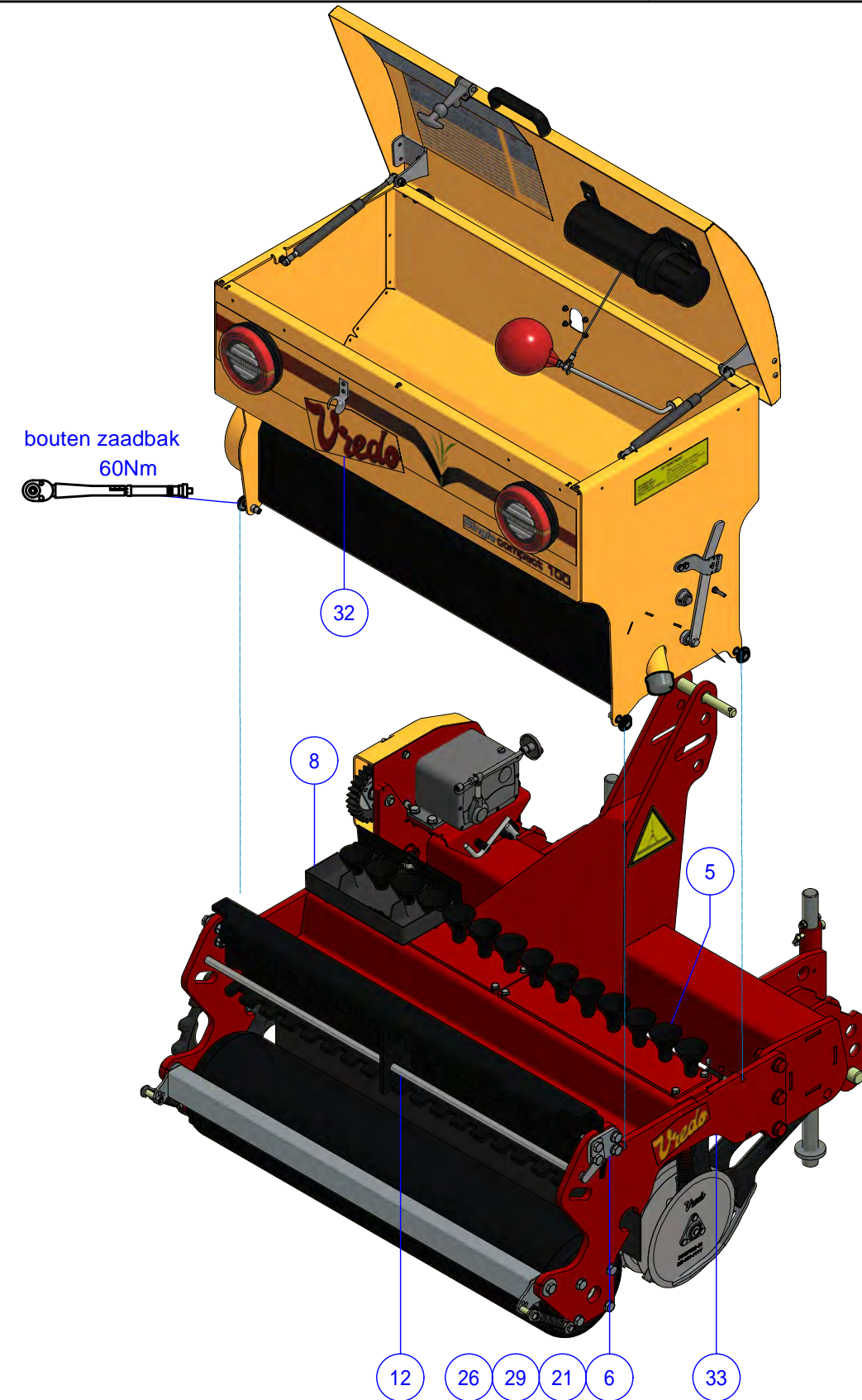
Single compact	Page	Drawing number per machine type			
► Overseeder	7 - 14	3115M000-01	3116M000-01	3117M000-01	3118M000-01
▲ Transmission Turf CPL	15 - 18	3100M009-01			
▷ Ground wheel Turf Prefab		3100M011-01			
▷ COG with free wheel Prefab		3100M012-01			
▷ Free wheel COG seeding drive DZ5 Prefab		3100M052-01			
▷ COG 2 seeding transmission DZ5 Prefab		3100M058-01			
▲ Inspection hatch windscreen SC Prefab	27 - 30	3105M007-01	3100M021-01	3100M021-01	3100M021-01
▲ Hopper + lid Single Prefab	31 - 54	3115M010-01	3116M010-01	3117M010-01	3118M010-01
▷ Hopper Single SC Prefab		3115M001-01	3116M001-01	3117M001-01	3118M001-01
▷ Seed housing with cam wheel CPL		3000M277-01			
▷ Axle calibration unit Single Prefab		3100M018-01			
▷ Floater DZ5 Prefab		3100M019-01			
▷ Agitator bar front SC Prefab		3105M003-01	3106M003-01	3107M003-01	3108M003-01
▷ Hopper lid SC Prefab		3105M009-01	3106M009-01	3107M009-01	3108M009-01
▲ Stickers DZ5 Single Compact	77 - 84	3115M005-01	3116M005-01	3117M005-01	3118M005-01
▲ Sub structure DZ5 Single Compact	85 - 92	3115M002-01	3116M002-01	3117M002-01	3118M002-01
▷ Element set 4 pieces FR RE Prefab		3100M003-01			
▷ Element ø250 SC Prefab		3100M002-01			
▷ Cutting disc ø250 x 2 DZ5 Prefab		3100M015-01			
▷ Element set 4 pieces FR LE Prefab		3100M004-01			
▷ Element ø250 SC Prefab		3100M002-01			
▷ Cutting disc ø250 x 2 DZ5 Prefab		3100M015-01			
▷ Element set 6 pieces FR MID Prefab		3100M005-01			
▷ Element ø250 SC Prefab		3100M002-01			
▷ Cutting disc ø250 x 2 DZ5 Prefab		3100M015-01			
▷ Roller ø220 Prefab		3105M005-01	3106M005-01	3107M005-01	3108M005-01
▷ Scraper bar roller CPL		3105M006-01	3106M006-01	3107M006-01	3108M006-01
▷ Paint assembly frames Single DZ5		3105M013-01	3106M013-01	3107M013-01	3108M013-01
▷ Mudguard rol/elements Prefab		3105M011-01	3106M011-01	3107M011-01	3108M011-01



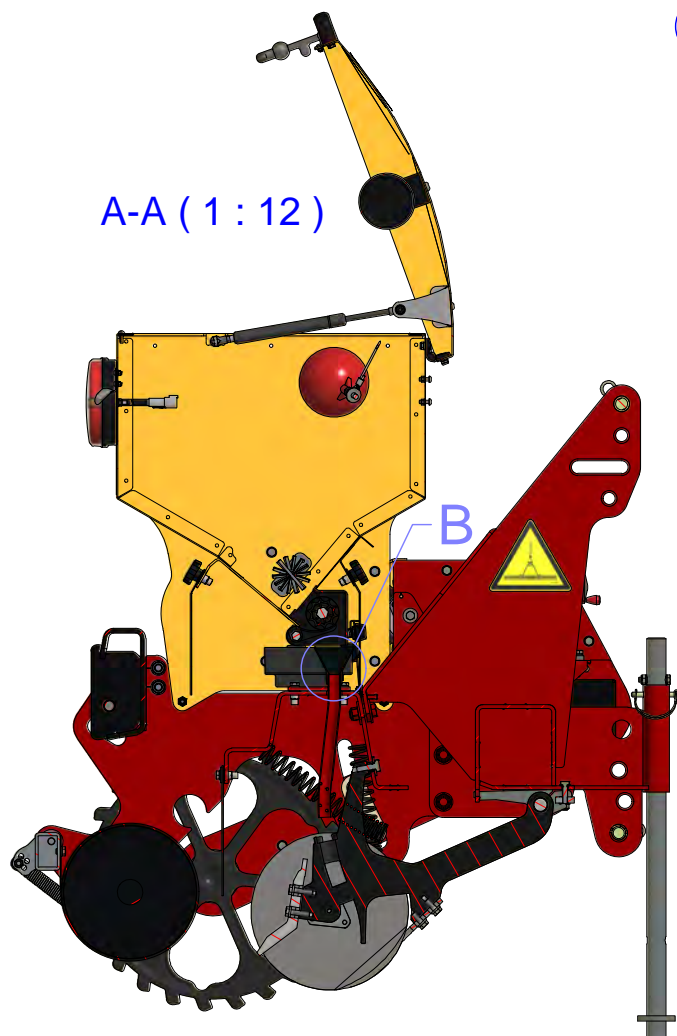
Na montage zaadbak op machine
aandrijving controleren met trekunster.
trekkracht maximaal 1.7kg bij
stand 40 variateur.



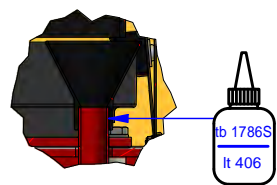
bouten zaadbak
60Nm



A-A (1:12)


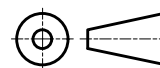


B (1:5)



Druppeltje lijm
tussen trechters
en zaadpijp

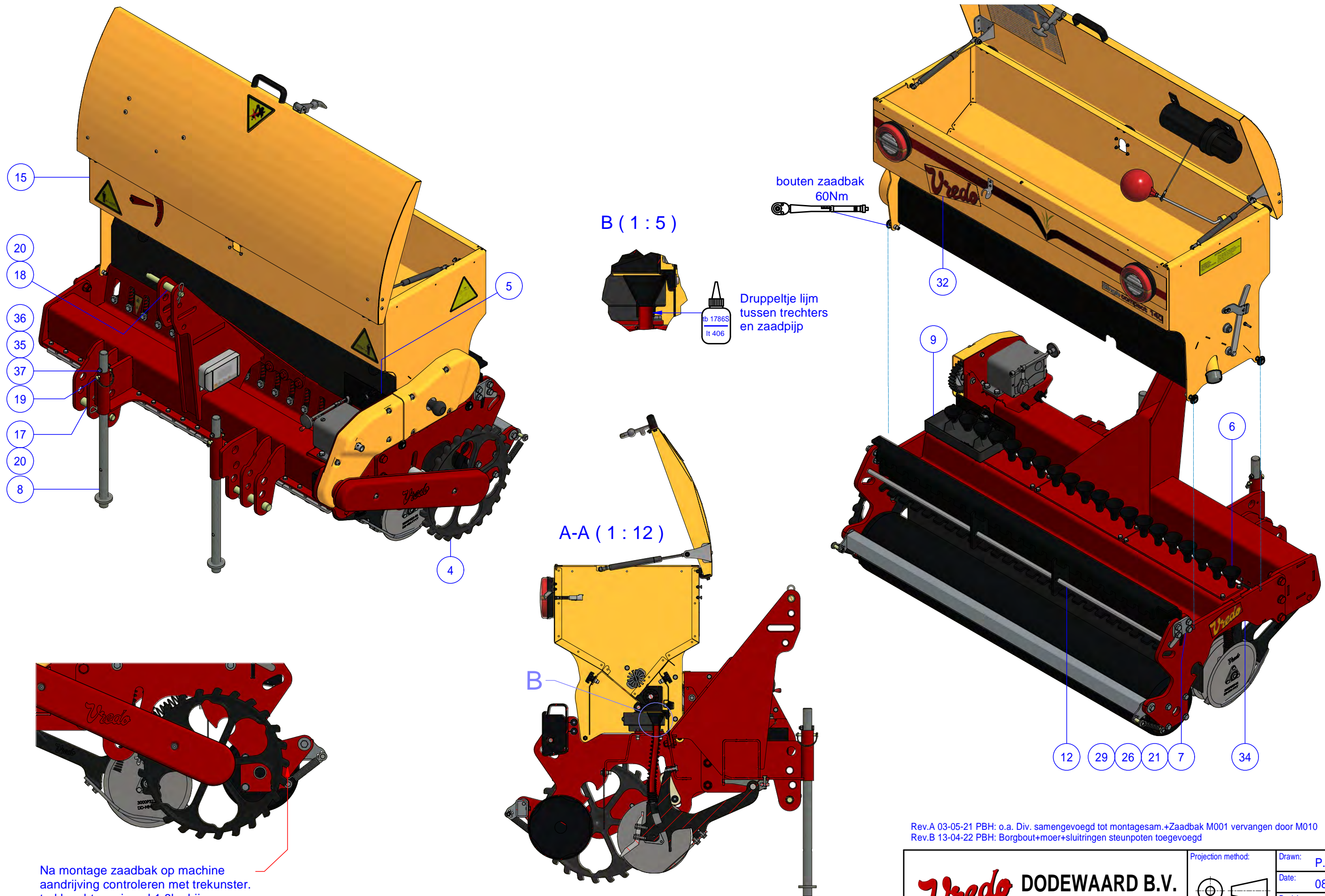
Rev.A 03-05-21 PBH: o.a. Div. samengevoegd tot montagesam.+Zaadbak M001 vervangen door M010
Rev.B 12-04-22 PBH: Borgbout+moer steunpoten toegevoegd

 DODEWAARD B.V. www.vredo.com	Projection method: 	Drawn: P. Biesheuvel
	Measure unit: mm	Date: 08-01-2021
Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness	Page: 1 / 1	Revision: B 12-04-22 PBH
DZ5 SINGLE COMPACT 1.0M	Scale: 1 : 12	Mass: N/A
34 TRANSPORTPALLET KORT DZ5 SINGLE CPL	Drawing: 3115M000-01	

DRAWING: 3115M000-01

OVERSEEDER SINGLECOMPACT 100

NR.	QUANTITY	ART.NUMBER	DETAILS	SIZE
04	1	3100M009-01	TRANSMISSION TURF COMPLETE	
05	10	3100P030-01	FUNNEL FOR SEEDING	
06	2	3100S094-01	RETAINING PLATE WEIGHT CARRIER	
07	2	3100W006-01	SUPPORT LEG DZ5 SC	
08	1	3100W007-01	CALIBRATION TRAY WITH FUNNELS TURF	
11	1	3105M007-01	INSPECT. HATCH WINDSCREEN SC PREFAB	
12	1	3105O001-01	PREPARATION WEIGHTS DZ5 1.0M PF	
	16	3100P027-01	WEIGHT BLOCK 20 KG	
15	1	3115M010-01	HOPPER + LID 1.0M SINGLE PREFAB	
17	2	A160.02	PIN Ø22 - Ø28	
18	1	A160.03	TOP LINK PEN Ø19 - Ø25	
19	2	A521.900	LOCK PIN PIPE 8MM L=68MM	
20	3	A523.1	R-CLIP SINGLE 4MM	
21	8	A605.09	HEXAGONAL BOLT M12 X 45 8.8 FRONT	
26	8	A670.5	HEX. NUT SELF LOCK M12 GALV.	
29	16	A680.5	WASHER M12 GALV.	
32	1	3115M005-01	STICKERS DZ5 SINGLE COMPACT 1.0M	
33	1	3115M002-01	SUB STRUCT PF DZ5 SUPER COMP 1.0M	
35	2	A603.09	HEX. BOLT M8 X 45 GALV.	
36	2	A670.3	HEX. NUT SELF LOCK M8 SS A2	
37	4	A680.3	WASHER M8 SS A2	



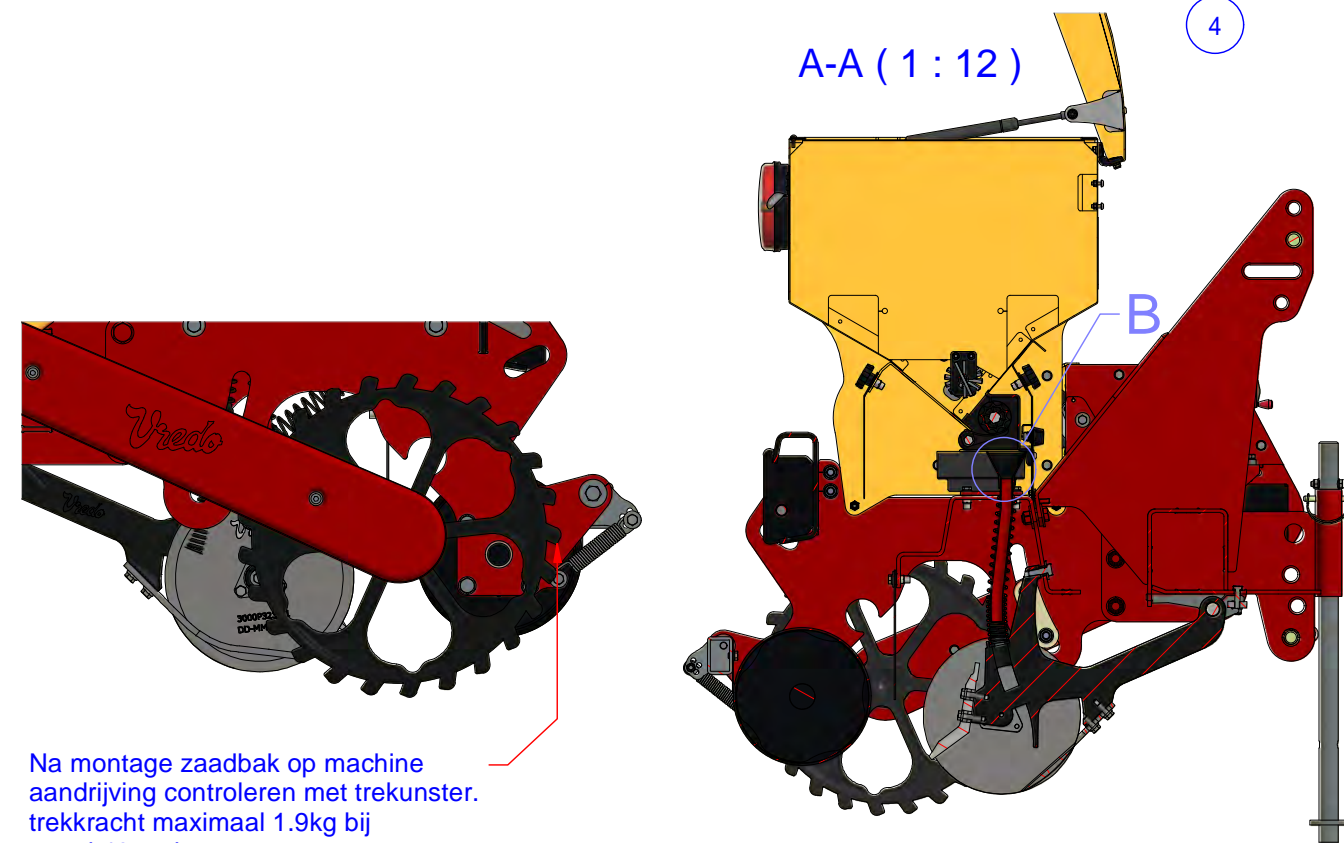
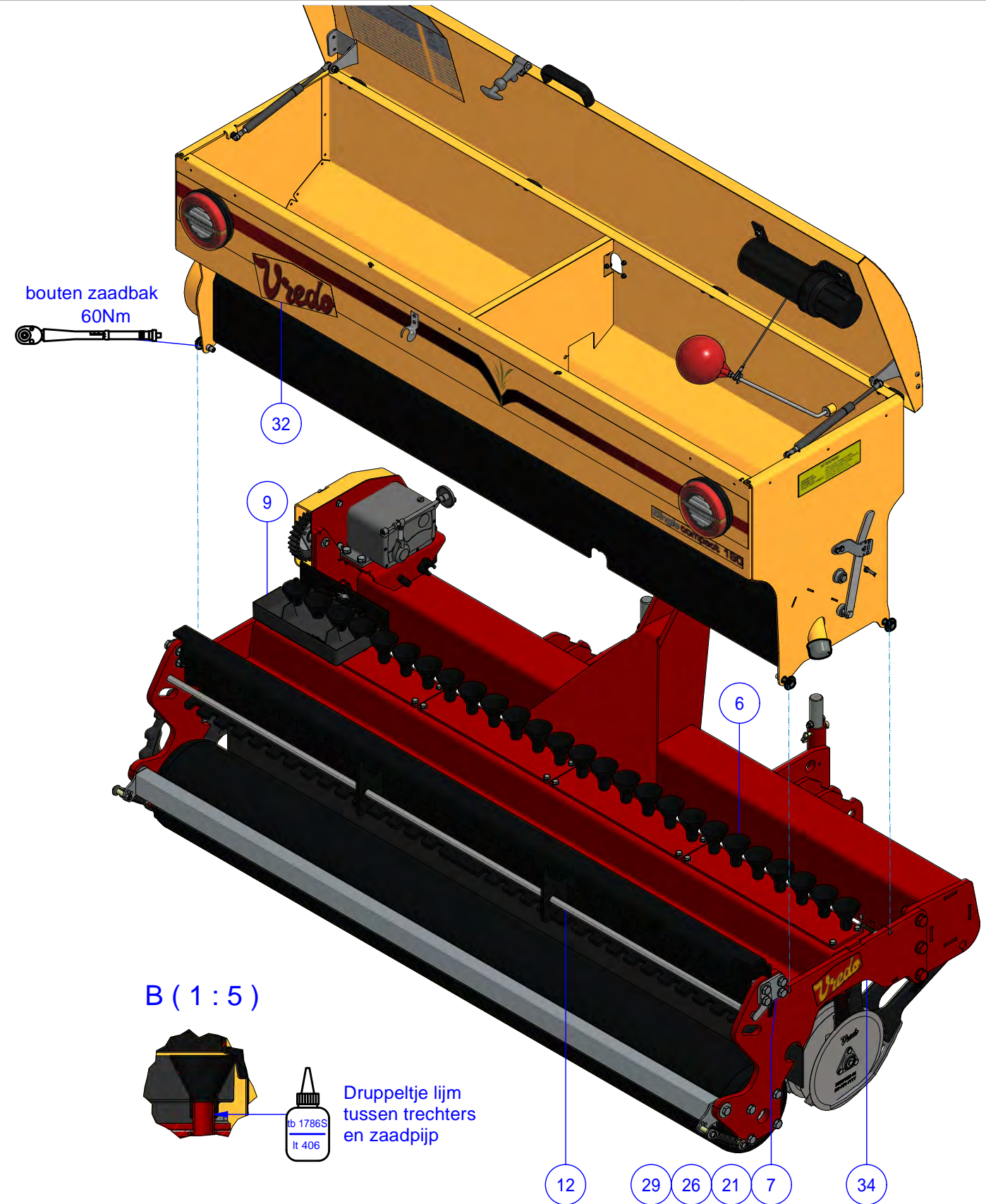
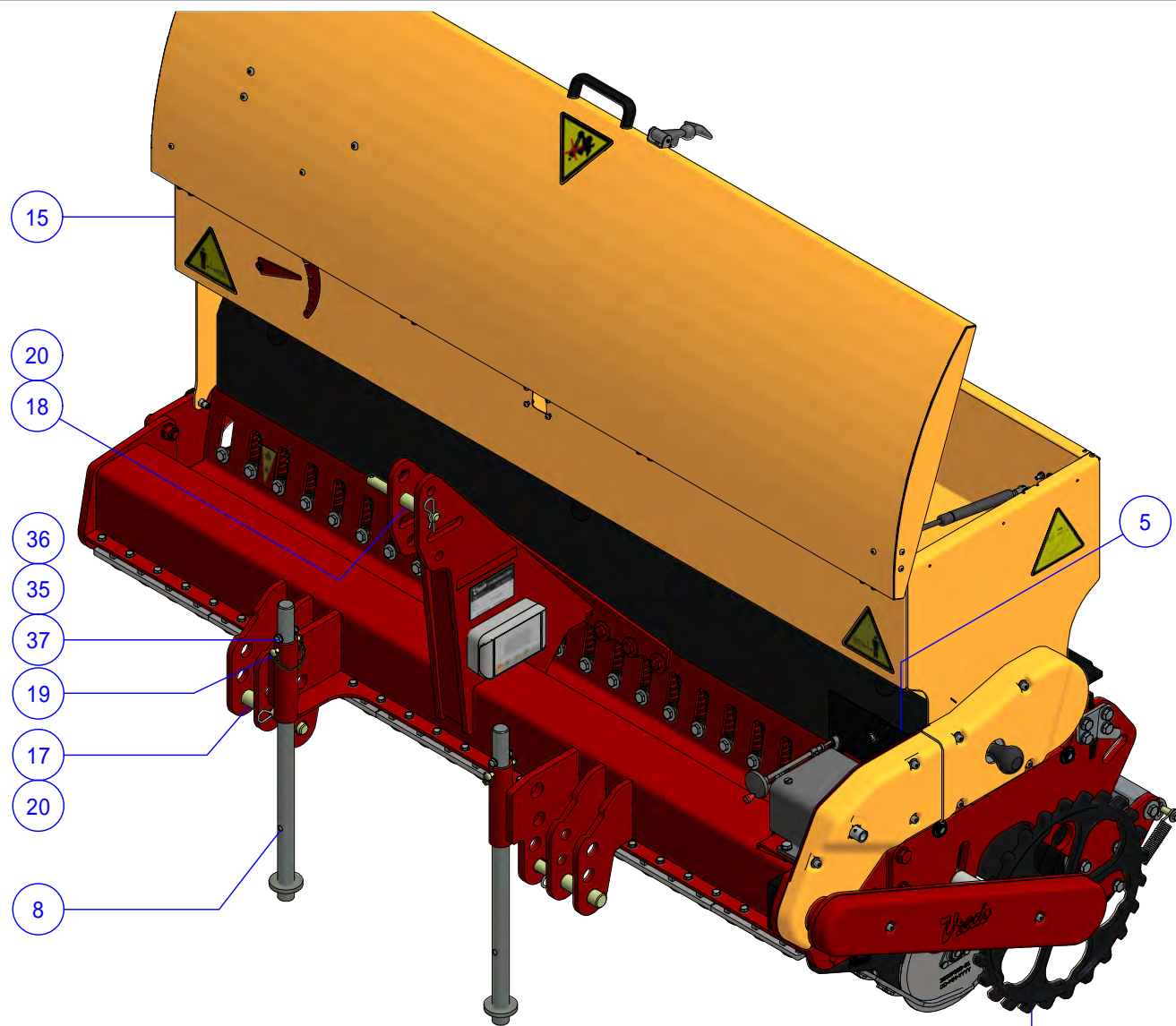
Na montage zaadbak op machine
aandrijving controleren met trekunster.
trekkracht maximaal 1.8kg bij
stand 40 variateur.

Rev.A 03-05-21 PBH: o.a. Div. samengevoegd tot montagesam.+Zaadbak M001 vervangen door M010
Rev.B 13-04-22 PBH: Borgbout+moer+sluitringen steunpoten toegevoegd

DODEWAARD B.V. www.vredo.com	Projection method:	Drawn:	P. Biesheuvel	
		Date:	08-01-2021	
	Measure unit:	Revision:	B 13-04-22 pbh	
	mm	Scale:	1 : 12	A3
Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness	Page:	1 / 1	Mass:	N/A
DZ5 SINGLE COMPACT 1.4M			Drawing:	3116M000-01

33 TRANSPORTPALLET KORT DZ5 SINGLE CPL

NR.	QUANTITY	ART.NUMBER	DETAILS	SIZE
04	1	3100M009-01	TRANSMISSION TURF COMPLETE	
05	1	3100M021-01	INSPECT. HATCH WINDSCREEN SC PREFAB	
06	16	3100P030-01	FUNNEL FOR SEEDING	
07	2	3100S094-01	RETAINING PLATE WEIGHT CARRIER	
08	2	3100W006-01	SUPPORT LEG DZ5 SC	
09	1	3100W007-01	CALIBRATION TRAY WITH FUNNELS TURF	
12	1	3106O001-01	PREPARATION WEIGHTS DZ5 1.4M PF	
	22	3100P027-01	WEIGHT BLOCK 20 KG	
15	1	3116M010-01	HOPPER + LID 1.4M SINGLE PREFAB	
17	2	A160.02	PIN Ø22 - Ø28	
18	1	A160.03	TOP LINK PEN Ø19 - Ø25	
19	2	A521.900	LOCK PIN PIPE 8MM L=68MM	
20	3	A523.1	R-CLIP SINGLE 4MM	
21	8	A605.09	HEXAGONAL BOLT M12 X 45 8.8 FRONT	
26	8	A670.5	HEX. NUT SELF LOCK M12 GALV.	
29	16	A680.5	WASHER M12 GALV.	
32	1	3116M005-01	STICKERS DZ5 SINGLE COMPACT 1.4M	
34	1	3116M002-01	UNDERCARRIAGE PREFAB SINGLE 1.4M	
35	2	A670.3	HEX. NUT SELF LOCK M8 SS A2	
36	4	A680.3	WASHER M8 SS A2	
37	2	A603.09	HEX. BOLT M8 X 45 GALV.	



Na montage zaadbak op machine
aandrijving controleren met trekunster.
trekkracht maximaal 1.9kg bij
stand 40 variateur.

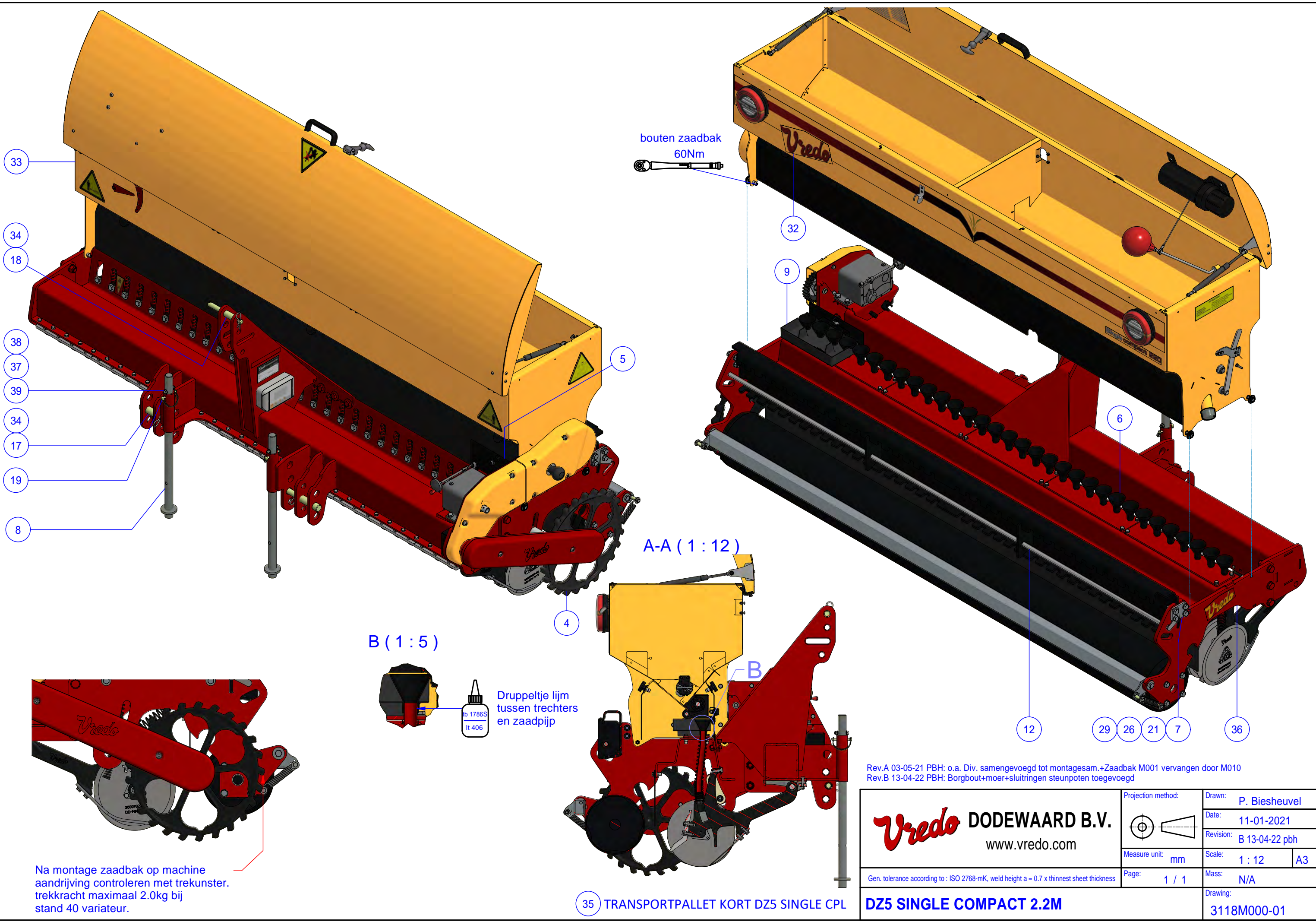
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DODEWAARD B.V. www.vredo.com	Projection method:	Drawn:	P. Biesheuvel	
		Date:	08-01-2021	
	Measure unit: mm	Revision:	B 13-04-22 pbh	
Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness	Page: 1 / 1	Scale:	1 : 12	A3
		Mass:	N/A	
		Drawing:	3117M000-01	

33 TRANSPORTPALLET KORT DZ5 SINGLE CPL

DZ5 SINGLE COMPACT 1.8M

NR.	QUANTITY	ART.NUMBER	DETAILS	SIZE
04	1	3100M009-01	TRANSMISSION TURF COMPLETE	
05	1	3100M021-01	INSPECT. HATCH WINDSCREEN SC PREFAB	
06	22	3100P030-01	FUNNEL FOR SEEDING	
07	2	3100S094-01	RETAINING PLATE WEIGHT CARRIER	
08	2	3100W006-01	SUPPORT LEG DZ5 SC	
09	1	3100W007-01	CALIBRATION TRAY WITH FUNNELS TURF	
12	1	3107O001-01	PREPARATION WEIGHTS DZ5 1.8M PF	
	28	3100P027-01	WEIGHT BLOCK 20 KG	
15	1	3117M010-01	HOPPER + LID 1.8M SINGLE PREFAB	
17	2	A160.02	PIN Ø22 - Ø28	
18	1	A160.03	TOP LINK PEN Ø19 - Ø25	
19	2	A521.900	LOCK PIN PIPE 8MM L=68MM	
20	3	A523.1	R-CLIP SINGLE 4MM	
21	8	A605.09	HEXAGONAL BOLT M12 X 45 8.8 FRONT	
26	8	A670.5	HEX. NUT SELF LOCK M12 GALV.	
29	16	A680.5	WASHER M12 GALV.	
32	1	3117M005-01	STICKERS DZ5 SINGLE COMPACT 1.8M	
34	1	3117M002-01	UNDERCARRIAGE PREFAB SINGLE 1.8M	
35	2	A670.3	HEX. NUT SELF LOCK M8 SS A2	
36	4	A680.3	WASHER M8 SS A2	
37	2	A603.09	HEX. BOLT M8 X 45 GALV.	



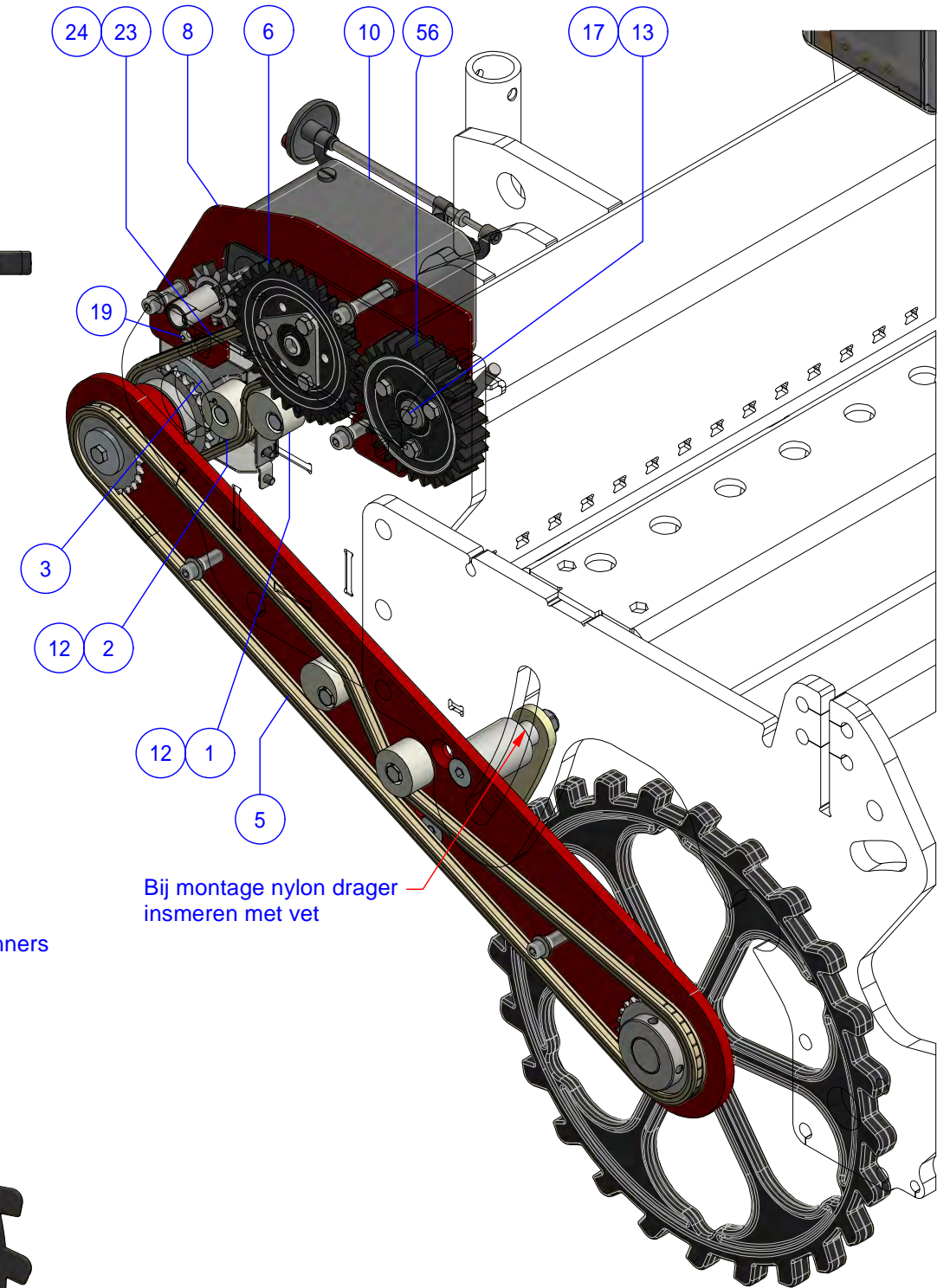
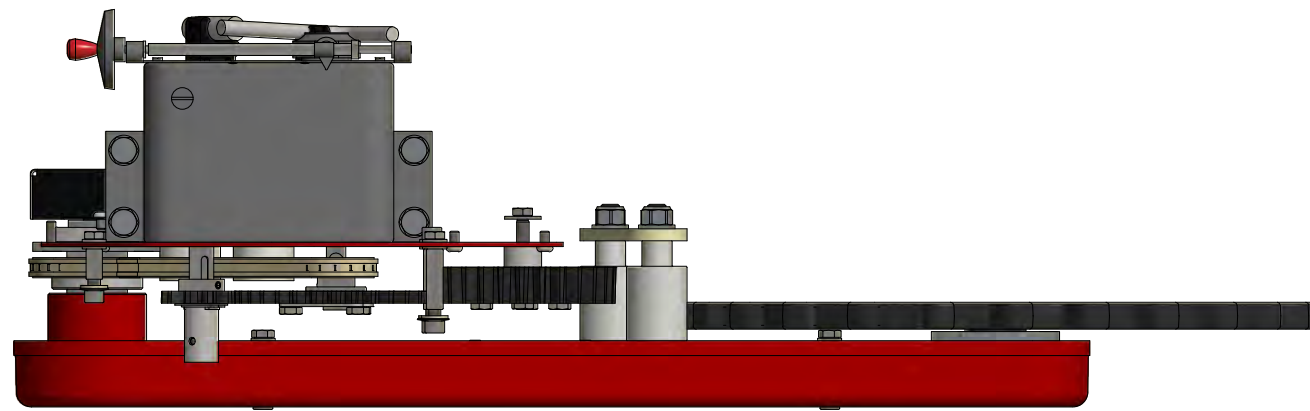
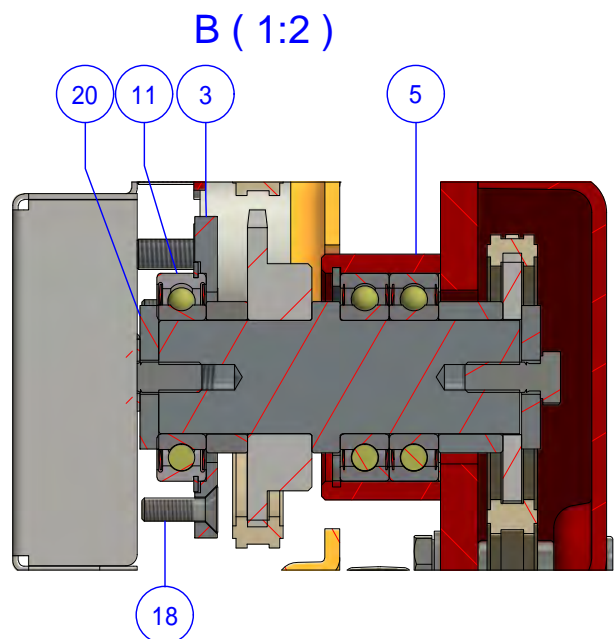
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Rev.B 13-04-22 PBH: Borgbout+moer+sluitringen steunpoten toegevoegd

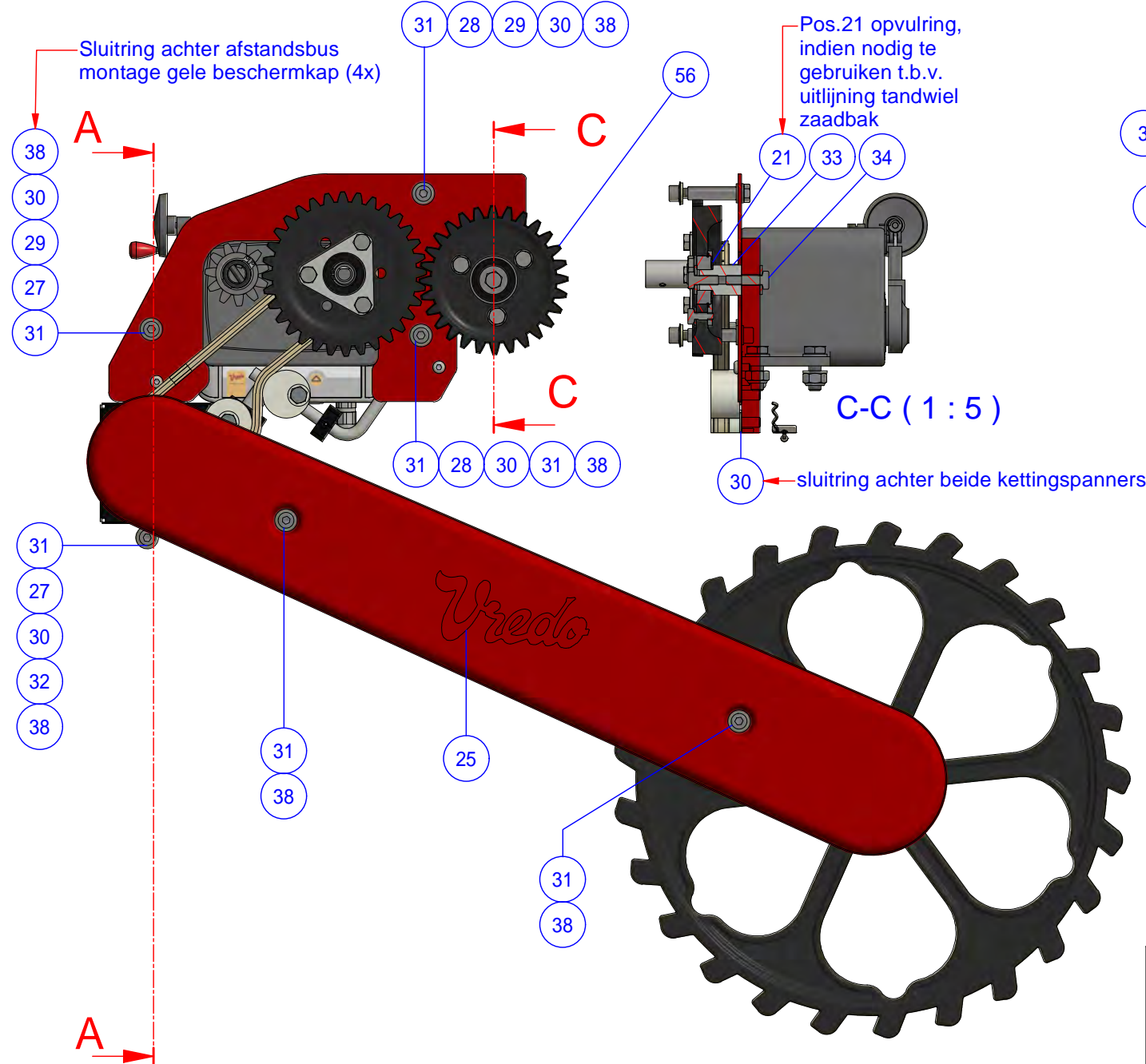
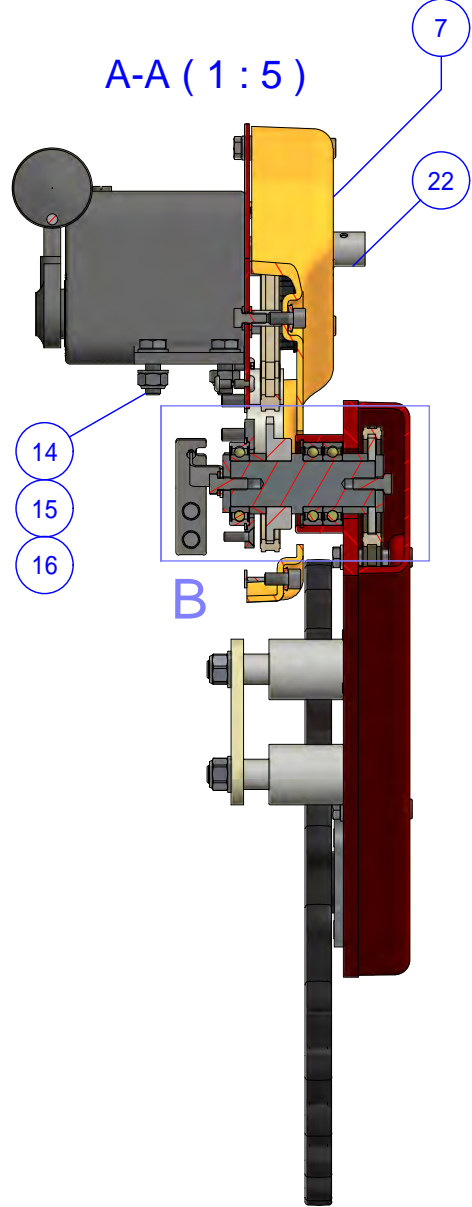
DODEWAARD B.V. www.vredo.com	Projection method:	Drawn:	P. Biesheuvel	
		Date:	11-01-2021	
	Measure unit:	Revision:	B 13-04-22 pbh	
	mm	Scale:	1 : 12	A3
Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness	Page:	1 / 1	Mass:	N/A
DZ5 SINGLE COMPACT 2.2M			Drawing:	3118M000-01

35 TRANSPORTPALLET KORT DZ5 SINGLE CPL

NR.	QUANTITY	ART.NUMBER	DETAILS	SIZE
04	1	3100M009-01	TRANSMISSION TURF COMPLETE	
05	1	3100M021-01	INSPECT. HATCH WINDSCREEN SC PREFAB	
06	28	3100P030-01	FUNNEL FOR SEEDING	
07	2	3100S094-01	RETAINING PLATE WEIGHT CARRIER	
08	2	3100W006-01	SUPPORT LEG DZ5 SC	
09	1	3100W007-01	CALIBRATION TRAY WITH FUNNELS TURF	
12	1	3108O001-01	PREPARATION WEIGHTS DZ5 2.2M PF	
	36	3100P027-01	WEIGHT BLOCK 20 KG	
17	2	A160.02	PIN Ø22 - Ø28	
18	1	A160.03	TOP LINK PEN Ø19 - Ø25	
19	2	A521.900	LOCK PIN PIPE 8MM L=68MM	
21	8	A605.09	HEXAGONAL BOLT M12 X 45 8.8 FRONT	
26	8	A670.5	HEX. NUT SELF LOCK M12 GALV.	
29	16	A680.5	WASHER M12 GALV.	
32	1	3118M005-01	STICKERS DZ5 SINGLE COMPACT 1.8M	
33	1	3118M010-01	HOPPER + LID 2.2M SINGLE PREFAB	
34	3	A523.1	R-CLIP SINGLE 4MM	
36	1	3118M002-01	UNDERCARRIAGE PREFAB SINGLE 2.2M	
37	2	A670.3	HEX. NUT SELF LOCK M8 SS A2	
38	4	A680.3	WASHER M8 SS A2	
39	2	A603.09	HEX. BOLT M8 X 45 GALV.	



A-A (1:5)

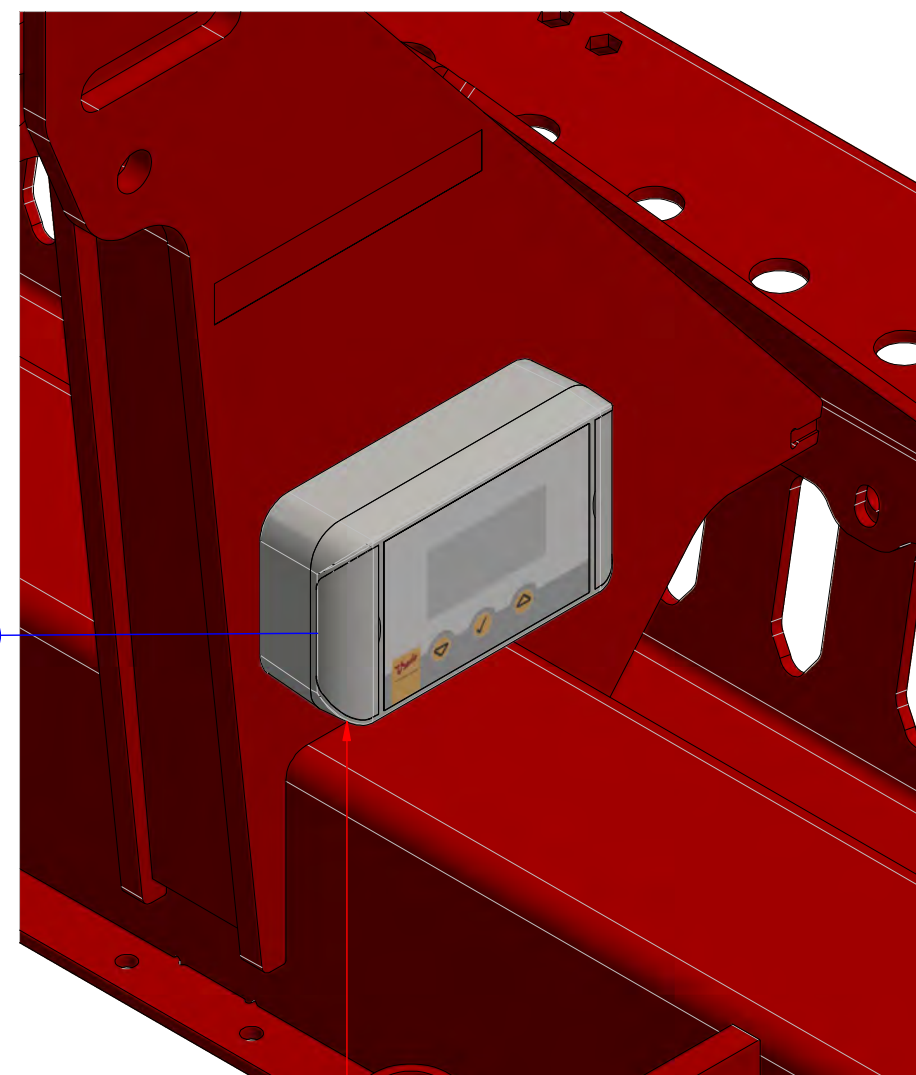
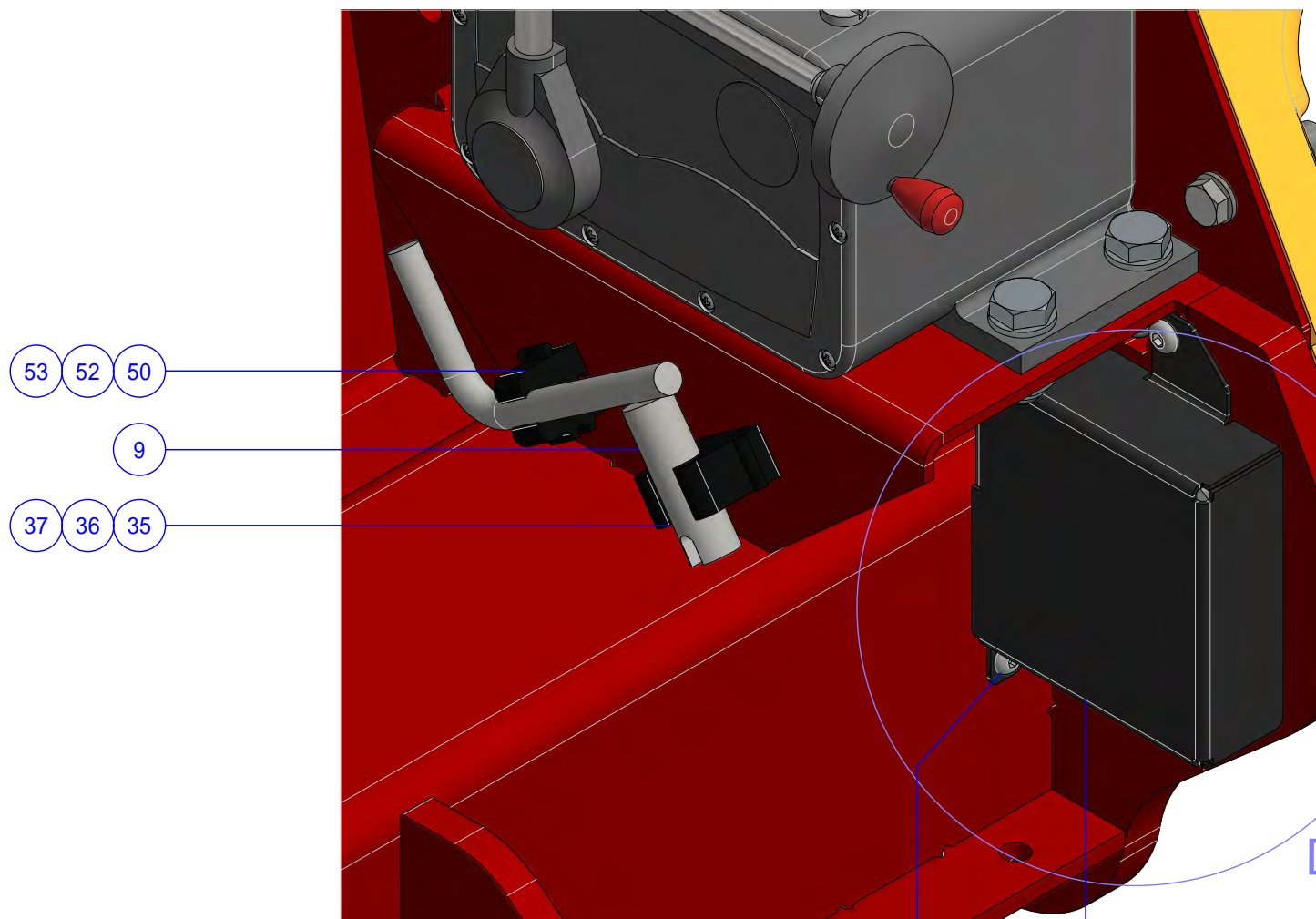


C-C (1:5)

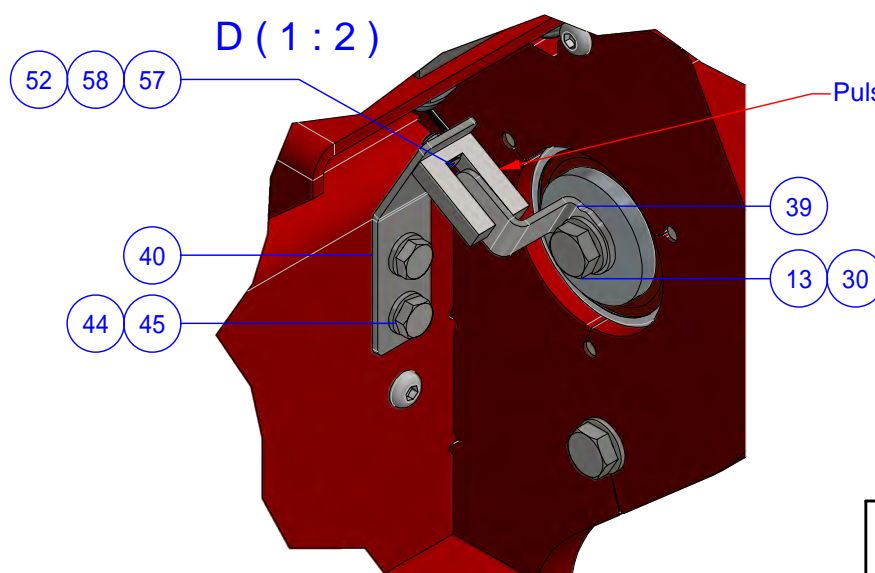
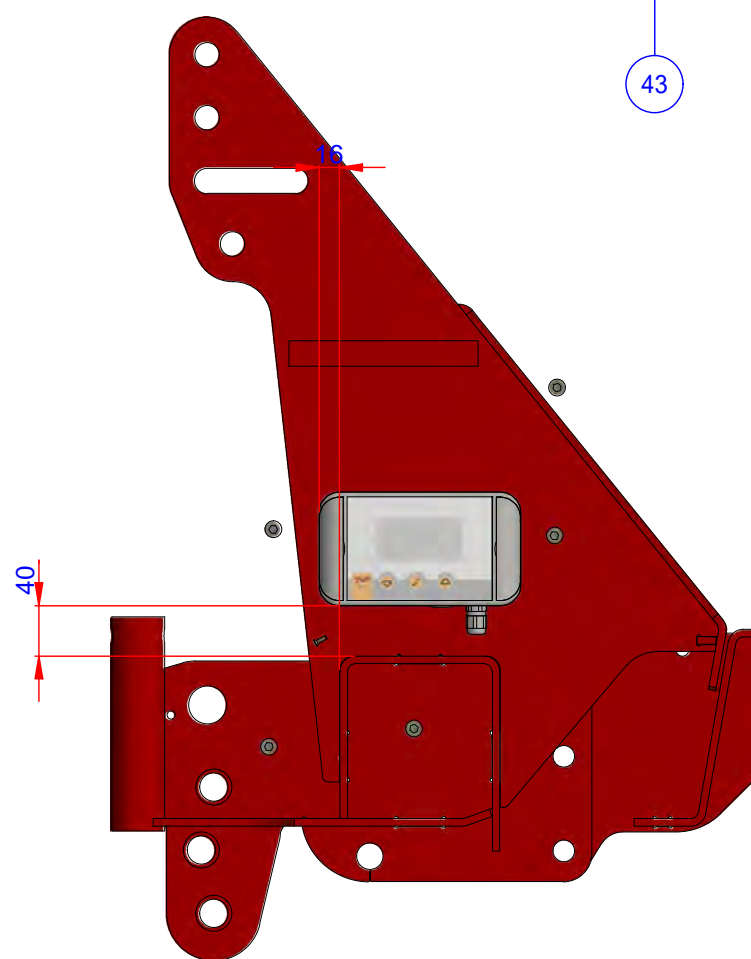
59 DURACELL BATTERIJ AA MX1500

Rev.A 10-06-21 PBH: Asprop, digitale hectareteller ,spindel bev. en puls opnemer toegevoegd . Pos 35 t/m 53 toegevoegd
 Rev.B 09-03-22 PBH: Tandwielen vervangen voor gietdelen + Diversen
 Rev.C 23-06-22 PBH: Tandwiel zaai-aandrijving: C-DZ-nr's vervangen door 3100-nr's + Bout/moer pulsgever gewijzigd

DODEWAARD B.V. www.vredo.com	Projection method: 	Drawn: P. Biesheuvel
	Measure unit: mm	Date: 14-11-2020
Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness	Page: 1 / 2	Revision: C 23-06-22 pbh
AANDRIJVING TURF CPL		Scale: 1 : 5
		Mass: N/A
		Drawing: 3100M009-01



Zelfde manier monteren als typeplaat, met dubbelzijdig tape



Pulsgever van hectareteller set

Rev.A 10-06-21 PBH: Asprop, digitale hectareteller ,spindel bev. en puls opnemer toegevoegd . Pos 35 t/m 53 toegevoegd
 Rev.B 09-03-22 PBH: Tandwielen vervangen voor gietdelen + Diversen
 Rev.C 23-06-22 PBH: Tandwiel zaai-aandrijving: C-DZ-nr's vervangen door 3100-nr's + Bout/moer pulsgever gewijzigd

DODEWAARD B.V. www.vredo.com	Projection method: 	Drawn: P. Biesheuvel
	Measure unit: mm	Date: 14-11-2020
Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness	Page: 2 / 2	Revision: C 23-06-22 pbh
AANDRIJVING TURF CPL		Scale: 1 : 2
		Mass: N/A
		Drawing: 3100M009-01

DRAWING: 3100M009-01

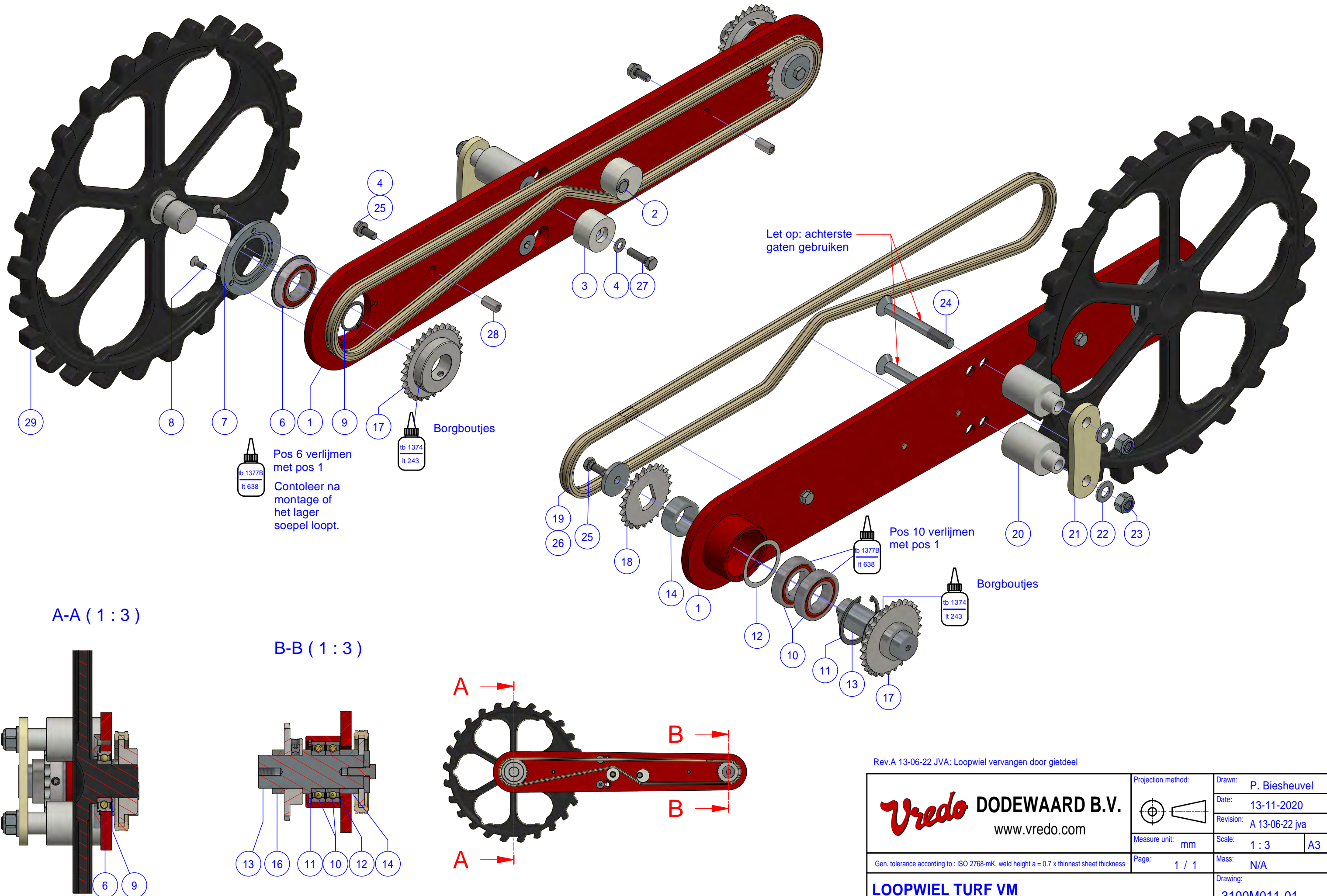
TRANSMISSION TURF COMPLETE

NR.	QUANTITY	ART.NUMBER	DETAILS	SIZE
01	1	3000P157-01	NYLON TIGHTENER Ø40 X 24MM	
02	1	3000P158-01	NYLON ROLLER Ø40 X 24MM	
03	1	3000P324-01	BLINDPLATE BEARING SUPPORT WHEEL	
05	1	3100M011-01	GROUND WHEEL TURF PREFAB	
06	1	3100M012-01	GEAR WITH FREEWHEEL PREFAB	
07	1	3100P024-01	COVERPL. DRIVING MECHANISM FRONT	
08	1	3100S015-01	SHIELD PLATE SEED DRIVING SYSTEM RS	
09	1	3100W005-01	CRANK FOR CALIBRATION	
10	1	A188.050	VARIATOR DOSING-UNIT Y41SC	
11	1	A553.06	BALL BEARING 6006-VREDO	
12	2	A603.07	HEXAGONAL BOLT M8 X 35 SS A2	
13	2	A613.04	HEX. BOLT M8X20 SS A2	
14	4	A614.06	HEX. BOLT M10X30 8.8 GALV.	
15	4	A670.4	HEX. NUT ZB M10 GALV.	
16	6	A680.4	WASHER M10 GALV.	
17	2	A682.3	BODYWORK WASHER M8 SS A2	
18	3	A685.08	COUNTERSUNK ALLEN BOLT M6X20 SS A2	
19	3	A688.041	ROUND HEAD ALLEN BOLT M6 X 10 SS A2	
20	1	A689.09	RING M8 X 38 X 5 FRONT	
21	1	A689.290	SPACING WASHER 18 X 30 X 1.0	
22	1	3100M052-01	FREEWHEEL COG SEEDING DRIVE PREFAB	
23	1	D762-673	CHAIN 3/8 X 7/32 LG. 673MM	
24	1	D763.1	CONNECTION JOINT 3/8 X 7/32	
25	1	3100P023-01	PROTECTION COVER CHAIN GROUND WHEEL	
27	2	A672.006	SPACING SLEEVE M8 GALV. L=20MM	
28	2	A672.008	SPACING SLEEVE M8 GALV. L=40MM	
29	2	A613.03	HEX. BOLT M8X16 SS A2	
30	11	A680.3	WASHER M8 SS A2	
31	7	A623.03	HEX. SOCKET HEAD BOLT M8X16 SS A2	
32	1	A613.05	HEX. BOLT M8X25 SS A2	
33	1	3100P043-01	AXLE PLUG DRIVING COG SEED. AXLE SC	
34	1	A613.06	HEX. BOLT M8X30 SS A2	
35	1	A819.892	PIPECLAMP 16 MM	
36	1	A645.01	HEX. SOCKET HEAD BOLT M5X10 SS A2	
37	1	A680.1	WASHER M5 SS A2	
38	6	A636.60	SEALING WASHER M8 SS A2	
39	1	3100S192-01	PULSER ACRE COUNTER	
40	1	3100S193-01	SUPPORT PULSE SENSOR ACRE COUNTER	
42	1	3100S194-01	COVER PULSE SENSOR ACRE COUNTER	
43	2	A688.040	ROUND HEAD ALLEN BOLT M6X8 SS	
44	2	A680.2	WASHER M6 SS A2	
45	2	A612.02	HEXAGONAL BOLT M6X10 SS A2	
48	1	A530.910	HA-COUNTER BASIC	
	1	A530.911	SENSOR WITH CABLE HA-COUNTER	
50	1	A819.891	PIPE CLAMP 10 MM	
52	2	A680.08	WASHER M3 GALV.	
53	1	A643.91	HEX. SOCKET HEAD BOLT M3X10 SS A2	
56	1	3100M058-01	COG 2 SEEDING TRANSMISSION PREFAB	
57	1	A646.00	COUNTERSUNK ALLEN BOLT M3X10 SS A2	
58	1	A669.999	HEX. NUT M3 SELF LOCK SS A2	

DRAWING: 3100M009-01

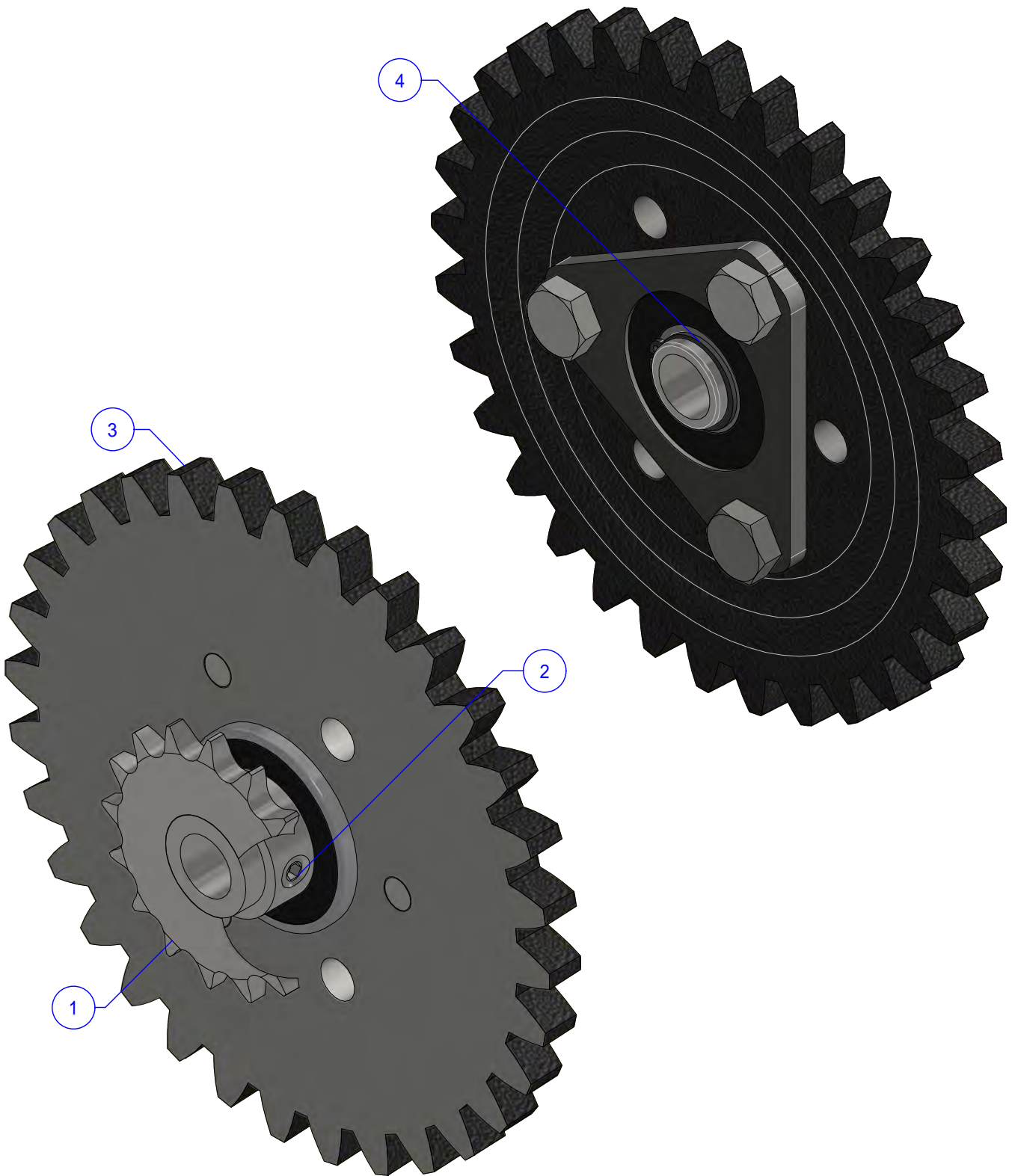
TRANSMISSION TURF COMPLETE

NR.	QUANTITY	ART.NUMBER	DETAILS	SIZE
59	1	A530.912	AA BATTERY FOR HA-COUNTER	


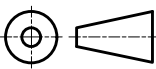


DRAWING: 3100M011-01**GROUND WHEEL TURF PREFAB**

NR.	QUANTITY	ART.NUMBER	DETAILS	SIZE
01	1	3100W001-01	GROUND WHEEL CARRIER TURF	
02	1	3000P157-01	NYLON TIGHTENER Ø40 X 24MM	
03	1	3000P158-01	NYLON ROLLER Ø40 X 24MM	
04	4	A680.3	WASHER M8 SS A2	
06	1	A553.06	BALL BEARING 6006-VREDO	
07	1	3000P324-01	BLINDPLATE BEARING SUPPORT WHEEL	
08	3	A685.07	COUNTERSUNK ALLEN BOLT M6X16 SS A2	
09	1	A684.6	CIRCLIP PIVOT Ø30	
10	2	A138.15	BALL BEARING 6006 LLU-VREDO	
11	1	A684.3	CIRCLIP HOUSING Ø55	
12	1	A689.365	SPACING WASHER 45 X 55 X 0.5	
13	1	3100P016-01	HINGE AXLE GROUND WHEEL	
14	1	3100P017-01	SPACER 40X30.2 L=17	
15	1	A689.09	RING M8 X 38 X 5 FRONT	
16	1	3100P018-01	SPACER 40X30.2 L=11	
17	2	3000M033-01	COG 28X3/8 ø30 CPL	
18	1	3000S266-01	COG TRANSMISSION AGITATOR	
19	1	D762-1560	CHAIN 3/8 X 7/32 LG. 1560MM	
20	2	3100P019-01	BUSH FOR GROUND WHEEL HEIGTH GUIDE	
21	1	3100S012-01	SLIDING PLATE FOR GRD. WHEEL ARM	
22	2	A680.5	WASHER M12 GALV.	
23	2	A670.5	HEX. NUT SELF LOCK M12 GALV.	
24	2	A685.38	COUNTERSUNK ALLEN BOLT M12X100 GALV	
25	3	A613.04	HEX. BOLT M8X20 SS A2	
26	1	D763.1	CONNECTION JOINT 3/8 X 7/32	
27	2	A613.06	HEX. BOLT M8X30 SS A2	
28	2	A672.006	SPACING SLEEVE M8 GALV. L=20MM	
29	1	3100P114-01	SUPPORT WHEEL WITH PIVOT DZ5	



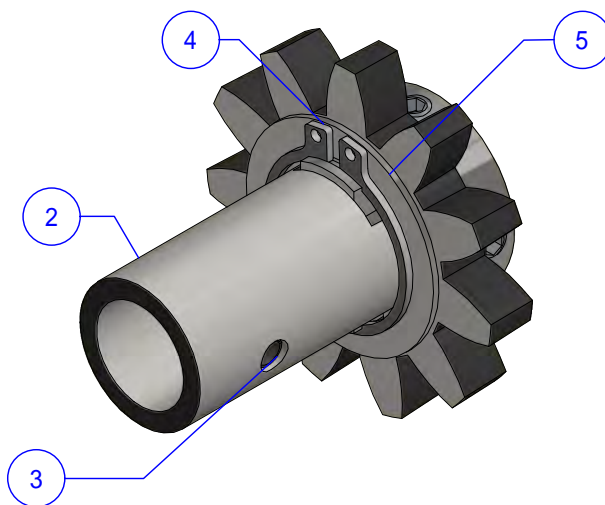
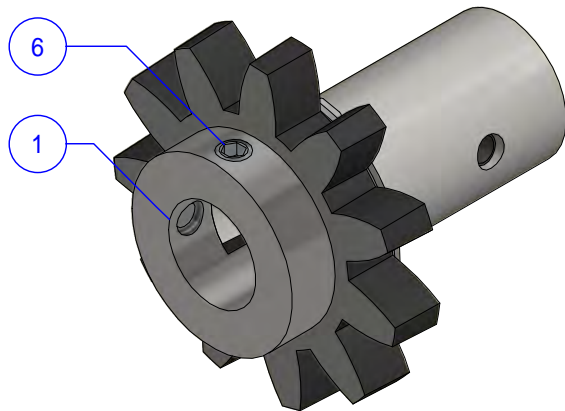
Rev.A 16-03-22 PBH: Tandwiel vervangen voor andere versie.


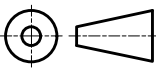
 DODEWAARD B.V. www.vredo.com	Projection method: 	Drawn: P. Biesheuvel
	Measure unit: mm	Date: 14-11-2020
Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness	Page: 1 / 1	Revision: A 16-03-22 pbh
KETTINGWIEL MET VRIJLOOPTANDWIEL VM	Mass: N/A	Scale: 1 : 1
		Drawing: 3100M012-01

DRAWING: 3100M012-01

GEAR WITH FREEWHEEL PREFAB

NR.	QUANTITY	ART.NUMBER	DETAILS	SIZE
01	1	3100W003-01	CHAINWHEEL TRANSMIS. SEEDING AXLE	
02	2	A695.08	GRUB SCREW M6 X 6	
03	1	3100M013-01	GEAR TRANSM. SEEDING AXLE PREFAB	
04	1	A684.594	AXLE CIRCLIP Ø16	



 DODEWAARD B.V. www.vredo.com	Projection method:	Drawn: P. Biesheuvel
		Date: 21-02-2022
Measure unit: mm		Revision:
Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness	Page: 1 / 1	Scale: 1 : 1 A4
VRIJLOOP TANDWIEL ZAAIAANDR DZ5 VM		Mass: N/A
		Drawing: 3100M052-01

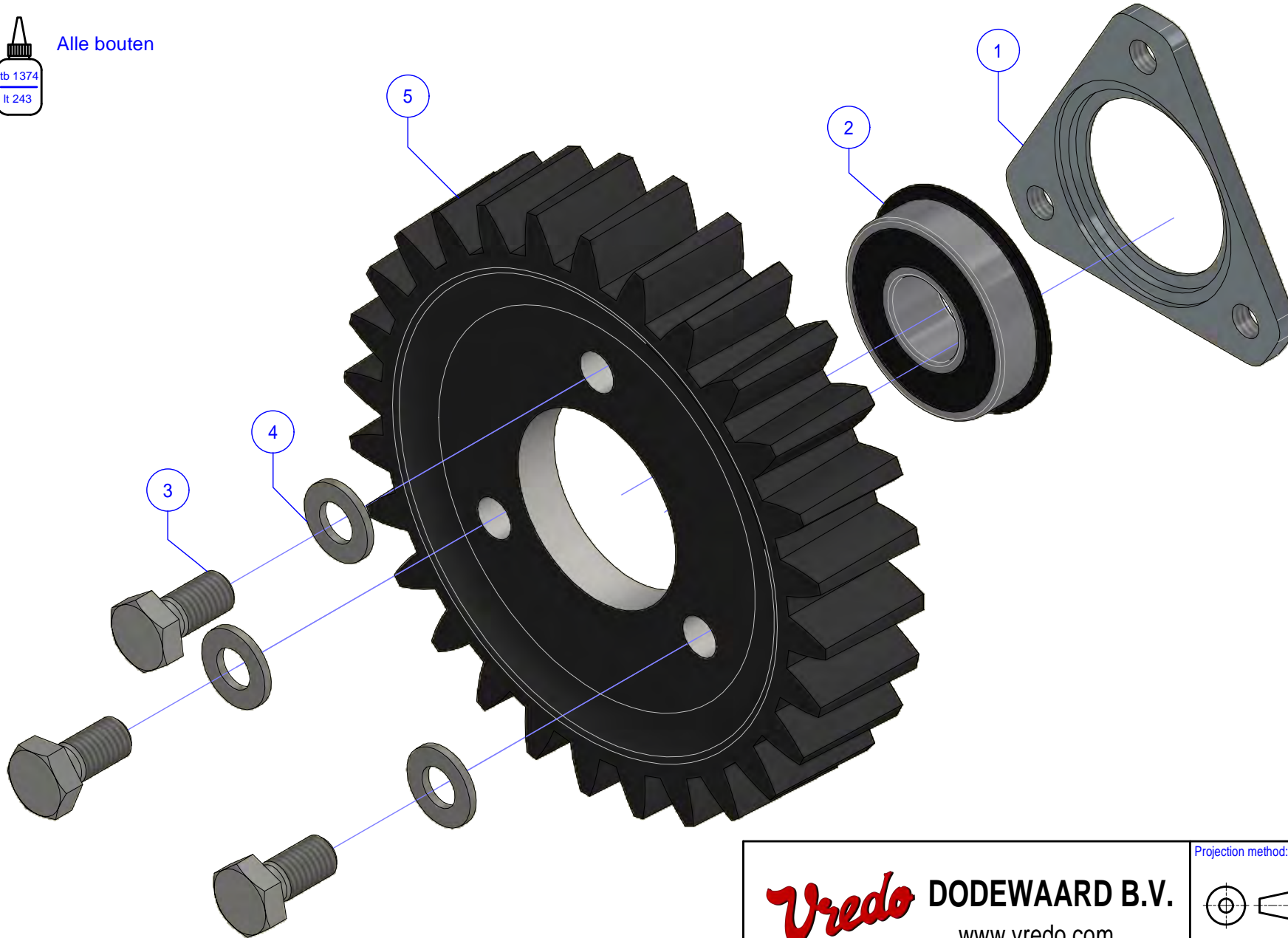
DRAWING: 3100M052-01


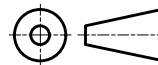
FREEWHEEL COG SEEDING DRIVE PREFAB

NR.	QUANTITY	ART.NUMBER	DETAILS	SIZE
01	1	3100P083-02	BUSH ENGAGE FREEWHEEL SEED. DRIVE	
02	1	3100P090-01	FREEWHEEL COG FOR SEEDING DRIVE	
03	1	A594.04	CLAMPING SLEEVE 5 X 20	
04	1	A684.5	AXLE CIRCLIP Ø25	
05	1	A689.3005	SPACING WASHER 25 X 35 X 1.0	
06	2	A695.08	GRUB SCREW M6 X 6	



Alle bouten

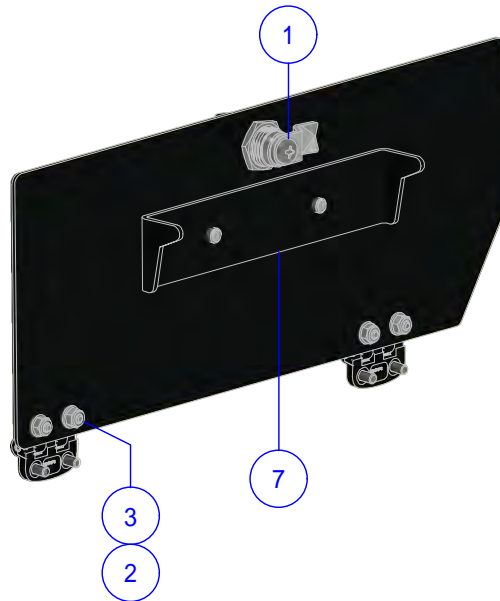
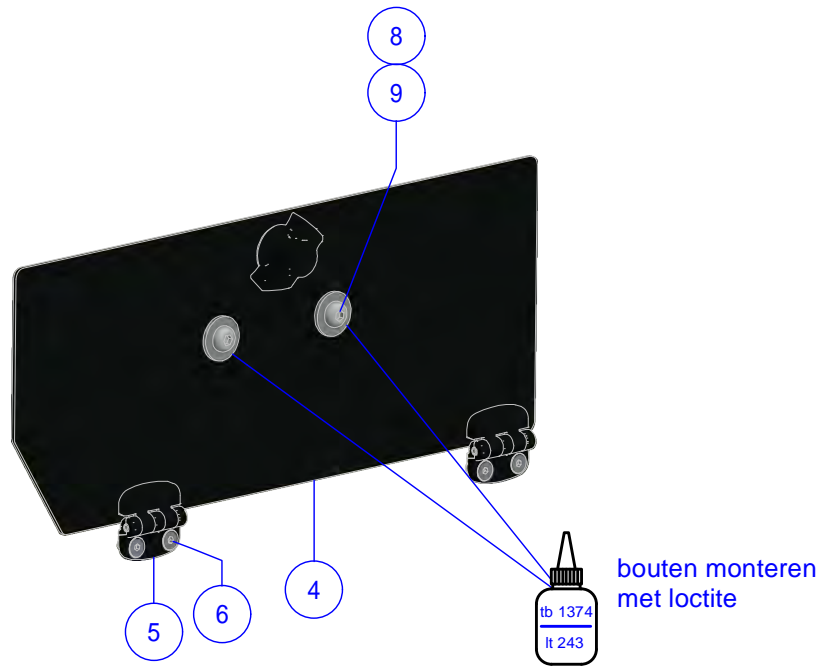


 DODEWAARD B.V. www.vredo.com	Projection method:	Drawn: P. Biesheuvel
		Date: 23-6-2022
	Revision:	
Measure unit: mm	Scale: 1 : 1	A4
Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness	Page: 1 / 1	Mass: 1.21 kg
TANDWIEL 2 ZAAIAANDR DZ5 VM		Drawing: 3100M058-01


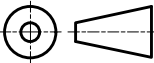
DRAWING: 3100M058-01

COG 2 SEEDING TRANSMISSION PREFAB

NR.	QUANTITY	ART.NUMBER	DETAILS	SIZE
01	1	3000P384-01	BEARING PLATE DZ SC REAR	
02	1	A553.07	BALL BEARING 6203-VREDO	
03	3	A613.03	HEX. BOLT M8X16 SS A2	
04	3	A680.3	WASHER M8 SS A2	
05	1	3100P127-01	GEAR DRIVING MECHANISM DZ5	



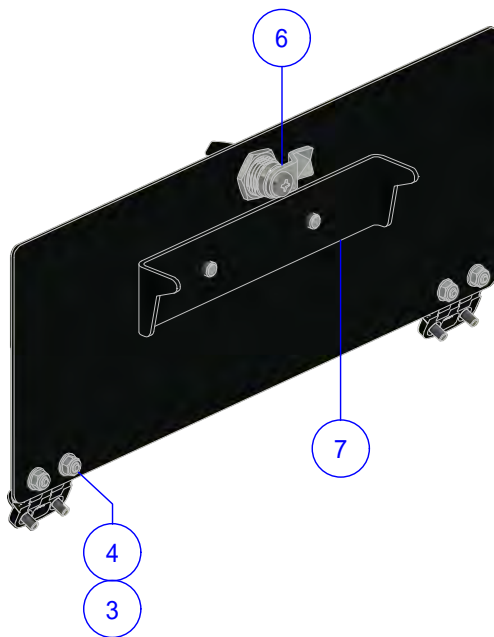
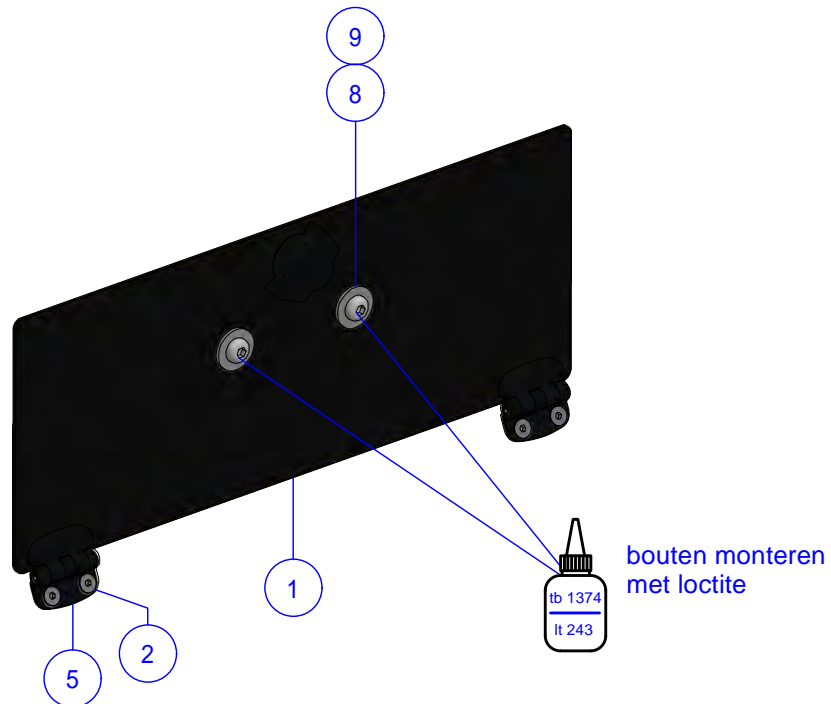
Rev. A 16-02-21 WW: Opsluitvork afdraaibak toegevoegd (Pos 7, 8 en 9).

 DODEWAARD B.V. www.vredo.com	Projection method:	Drawn: P. Biesheuvel
		Date: 12-11-2020
Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness	Revision: A 15-02-21 ww	Scale: 1 : 3
	Measure unit: mm	A4
	Page: 1 / 1	Mass: 0.58 kg
INSPECTIELUIK WINDSCHERM 1.0M SC VM		Drawing: 3105M007-01


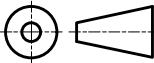
DRAWING: 3105M007-01

INSPECT. HATCH WINDSCREEN SC PREFAB

NR.	QUANTITY	ART.NUMBER	DETAILS	SIZE
01	1	A339.66	COMPACT LOCK FOR CALIBRATION DZ5	
02	4	A680.09	WASHER M4 SS A2	
03	4	A670.0	HEX. NUT ZB M4 SS A2	
04	1	3105S014-01	INSPECTION HATCH WINDSHIELD 1.0M SC	
05	2	A337.150	HINGE 30X30 MM 180° M4 HOLES BLCK	
06	4	A646.08	COUNTERSUNK ALLEN BOLT M4X10 SS A2	
07	1	3100S142-01	LOCKING FORK CALIBRATION TRAY	
08	2	A682.2	BODYWORK WASHER M6 SS A2	
09	2	A688.040	ROUND HEAD ALLEN BOLT M6X8 SS	



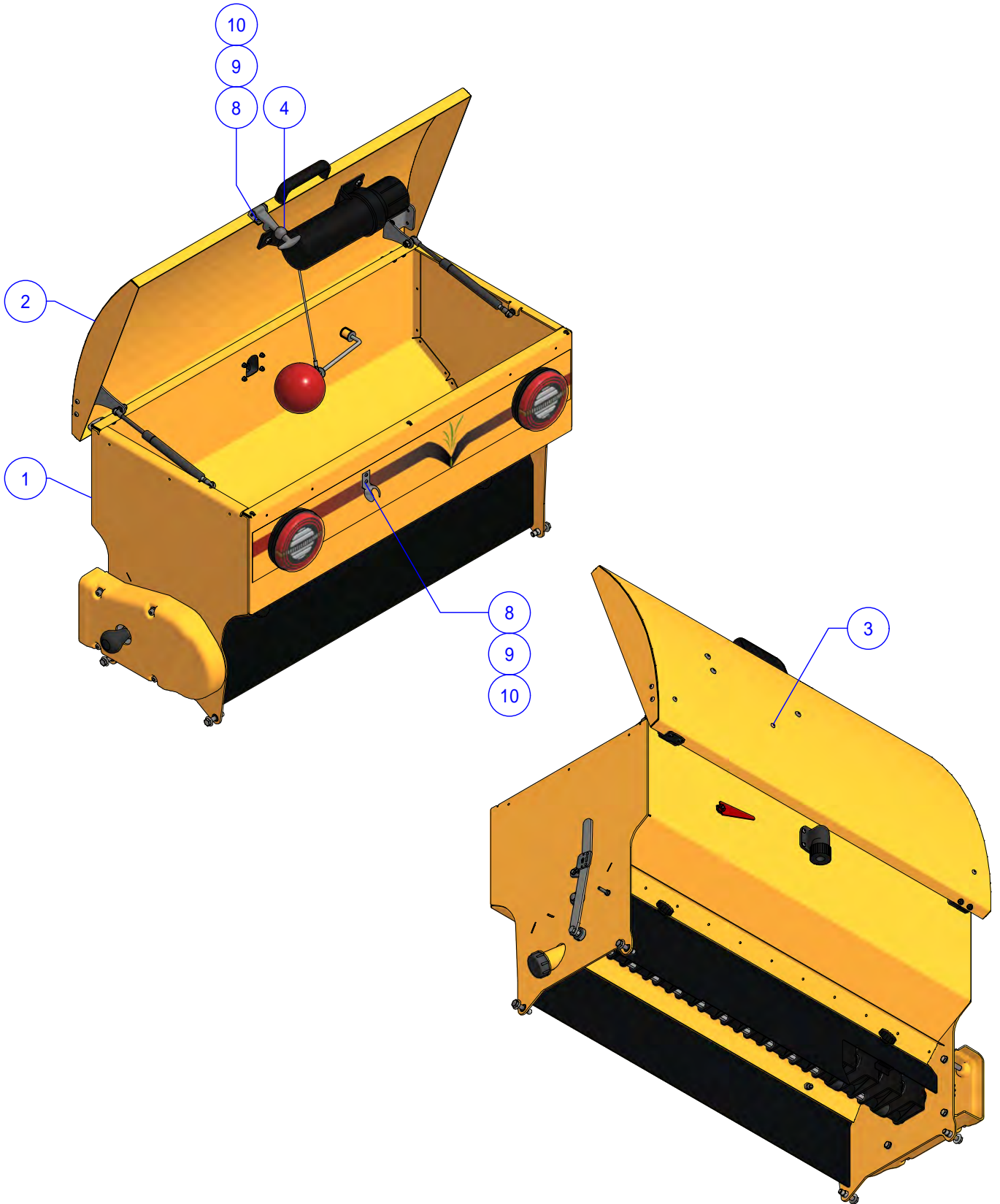
Rev. A 11-02-21 WW: Opsluitvork afdraaibak toegevoegd (Pos 7, 8 en 9).


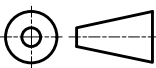
 DODEWAARD B.V. www.vredo.com	Projection method:	Drawn: C. Brand
		Date: 01-12-2020
Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness	Revision: A 11-02-21 ww	Scale: 1 : 3
	Measure unit: mm	A4
	Page: 1 / 1	Mass: 0.58 kg
INSPECTIELUIK WINDSCHERM SC VM		Drawing: 3100M021-01

DRAWING: 3100M021-01

INSPECT. HATCH WINDSCREEN SC PREFAB

NR.	QUANTITY	ART.NUMBER	DETAILS	SIZE
01	1	3100S057-01	INSPECTION HATCH WINDSHIELD SC	
02	4	A646.08	COUNTERSUNK ALLEN BOLT M4X10 SS A2	
03	4	A680.09	WASHER M4 SS A2	
04	4	A670.0	HEX. NUT ZB M4 SS A2	
05	2	A337.150	HINGE 30X30 MM 180° M4 HOLES BLCK	
06	1	A339.66	COMPACT LOCK FOR CALIBRATION DZ5	
07	1	3100S142-01	LOCKING FORK CALIBRATION TRAY	
08	2	A682.2	BODYWORK WASHER M6 SS A2	
09	2	A688.040	ROUND HEAD ALLEN BOLT M6X8 SS	



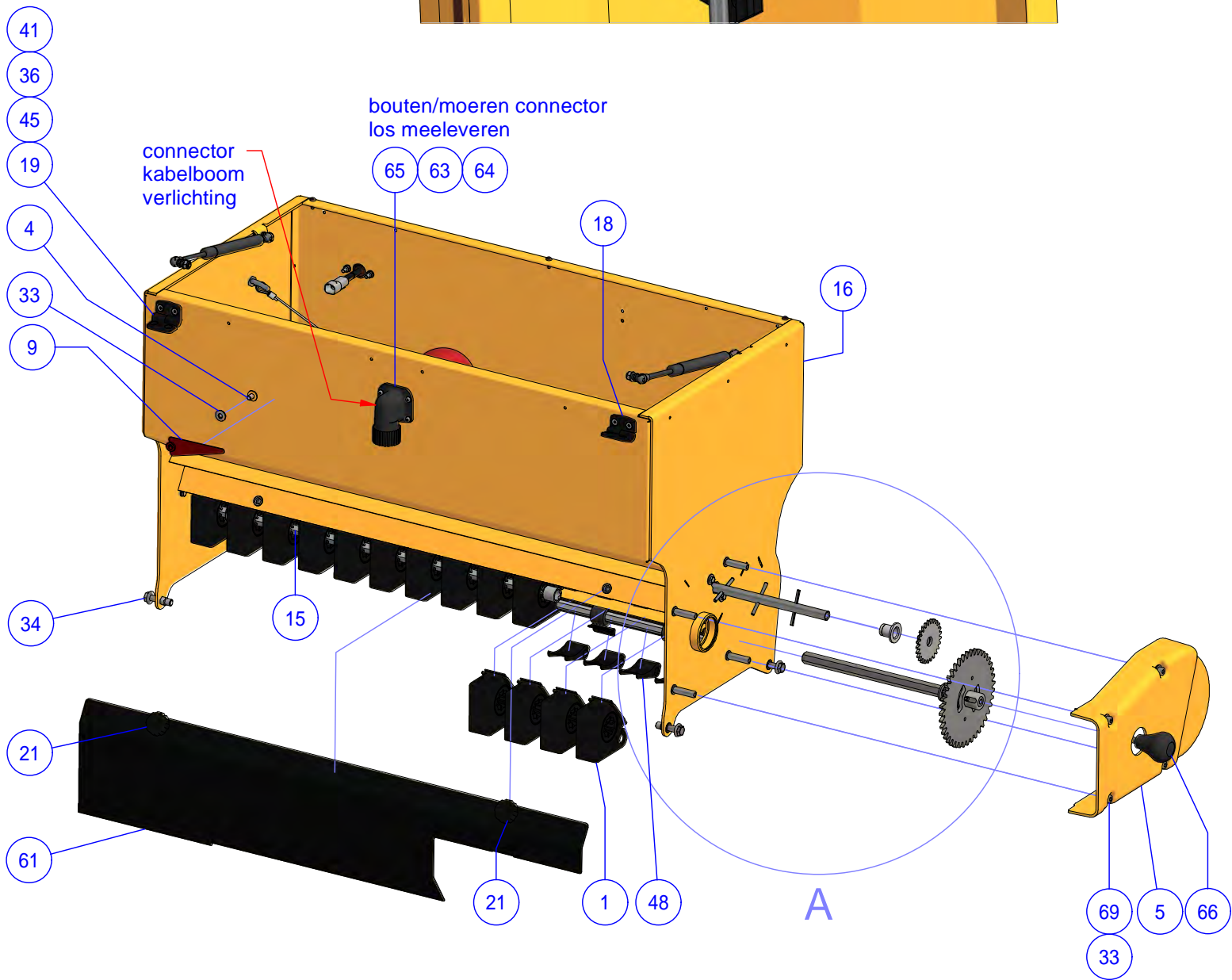
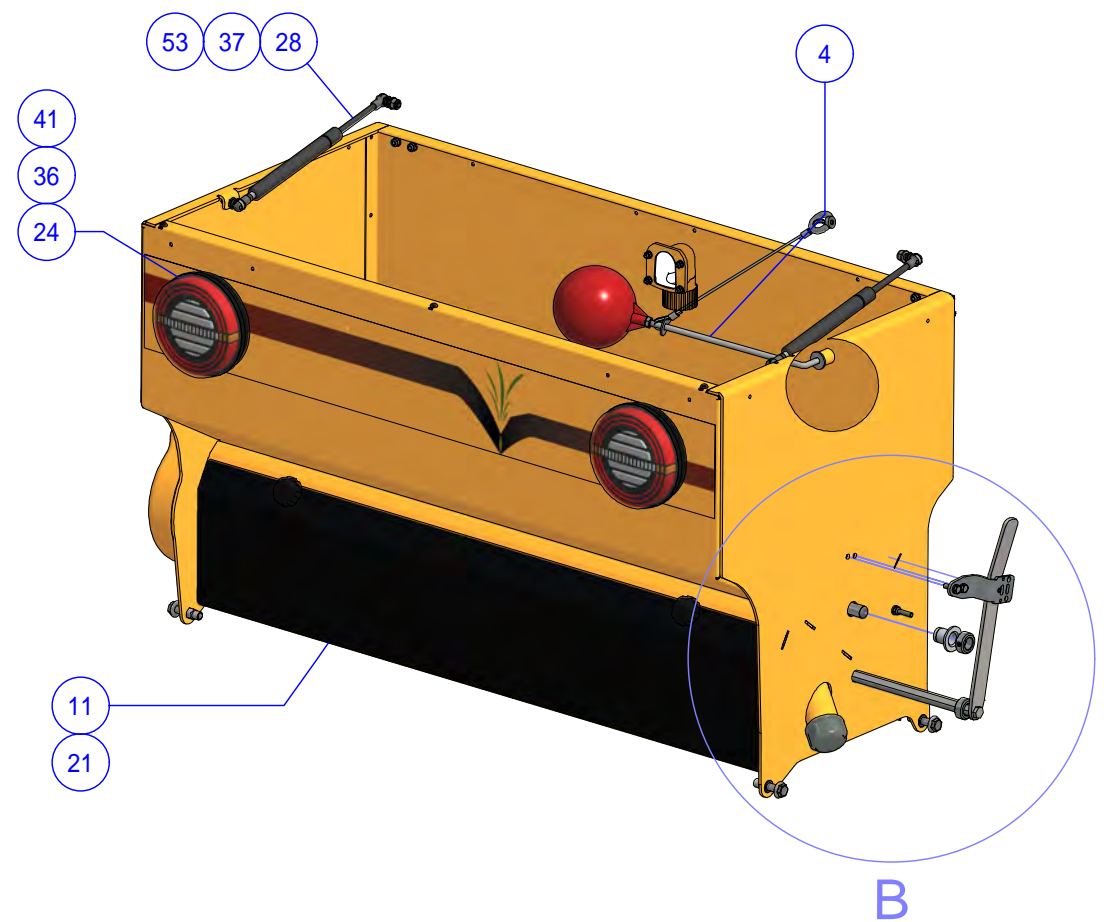
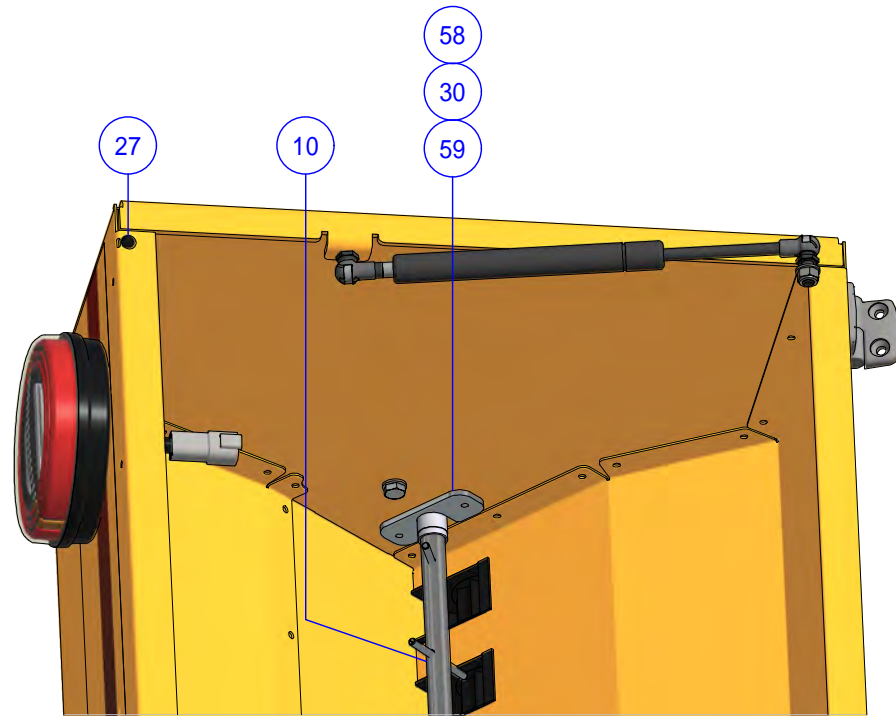
 DODEWAARD B.V. www.vredo.com	Projection method:	Drawn: P. Biesheuvel
		Date: 03-05-2021
Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness	Measure unit: mm	Revision:
	Page: 1 / 1	Scale: 1 : 12 A4
ZAADBAK EN DEKSEL 1.0M SINGLE SC VM		Mass: N/A
		Drawing: 3115M010-01

DRAWING: 3115M010-01

HOPPER + LID 1.0M SINGLE PREFAB

NR.	QUANTITY	ART.NUMBER	DETAILS	SIZE
01	1	3115M001-01	HOPPER 1.0M SINGLE PREFAB	
02	1	3105M009-01	HOPPER LID 1.0M SC PREFAB	
03	1	A688.040	ROUND HEAD ALLEN BOLT M6X8 SS	
04	1	A407.0	RUBBER CLASP. CPL.	
08	5	A670.0	HEX. NUT ZB M4 SS A2	
09	5	A680.09	WASHER M4 SS A2	
10	5	A688.012	ROUND HEAD ALLEN BOLT M4 X 10 SS A2	

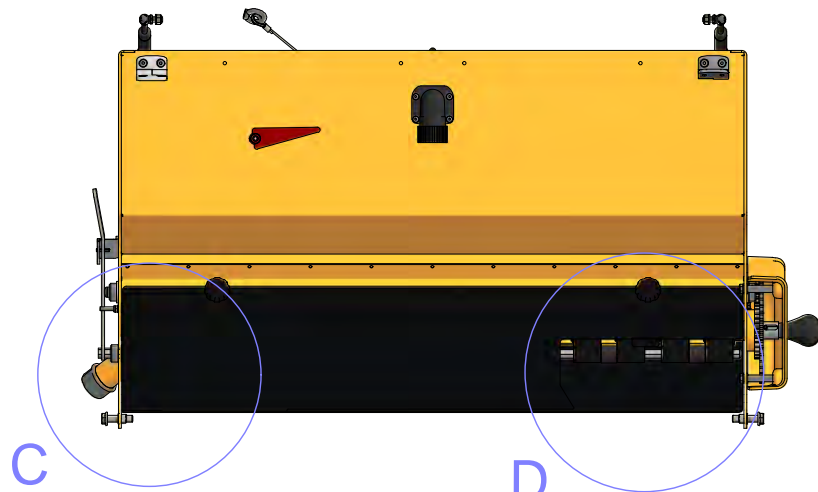
22 KABELCLIP 4.75 9.5MM ZWART



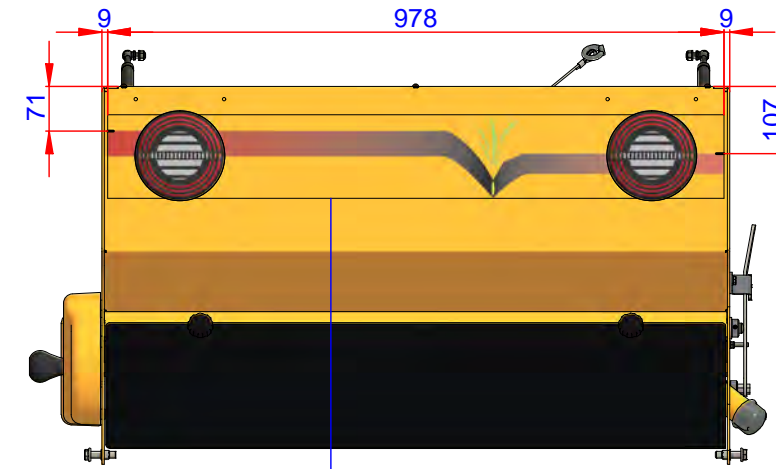
Rev.A 04-02-21 PBH: Montage roeras en afschermkap gewijzigd
 Rev.B 03-05-21 PBH: o.a. Rubb.bussen+handgr.toegev.+Windschermpl VZ wordt lassam+Deksel verwijderd
 Rev.C 17-03-22 JVA: Bouten bev. beschermkap vervangen + Popmoeren verpl. nr lassam. (ivm meespuiten)
 Rev.D 14-06-22 PBH: Stelringen <16 vervangen door stelringen <16.2 (3100M055-01) + Dop legingsbuis verwijderd

DODEWAARD B.V. www.vredo.com	Projection method: 	Drawn: P. Biesheuvel Date: 10-11-2020 Revision: D 14-06-22 pbh
	Measure unit: mm	Scale: 1 : 5 A3
Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness	Page: 1 / 2	Mass: N/A
ZAADBAK 1.0M SINGLE SC VM		Drawing: 3115M001-01

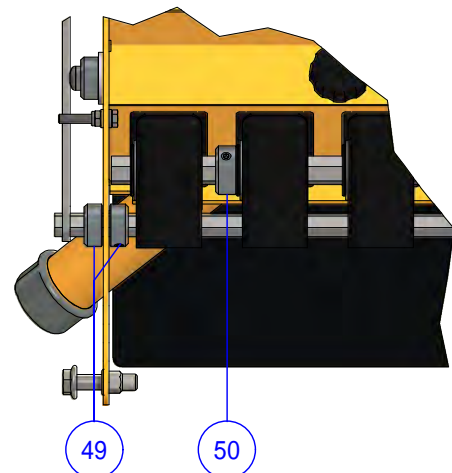
Voorzijde zaadbak



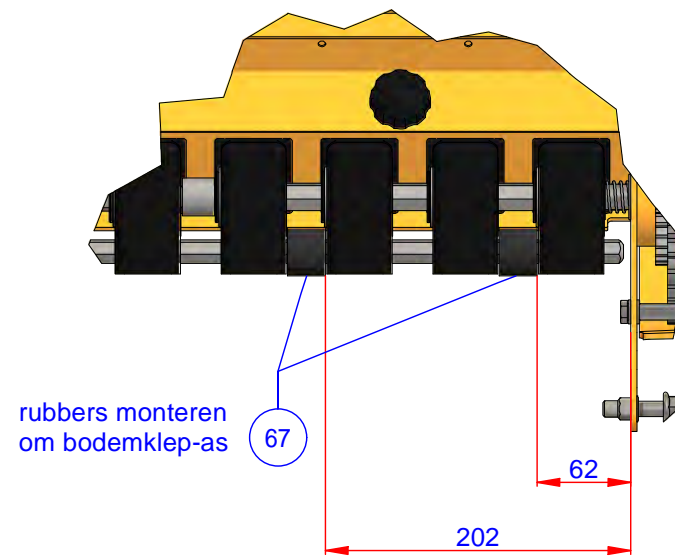
Achterzijde zaadbak



C (1:5)

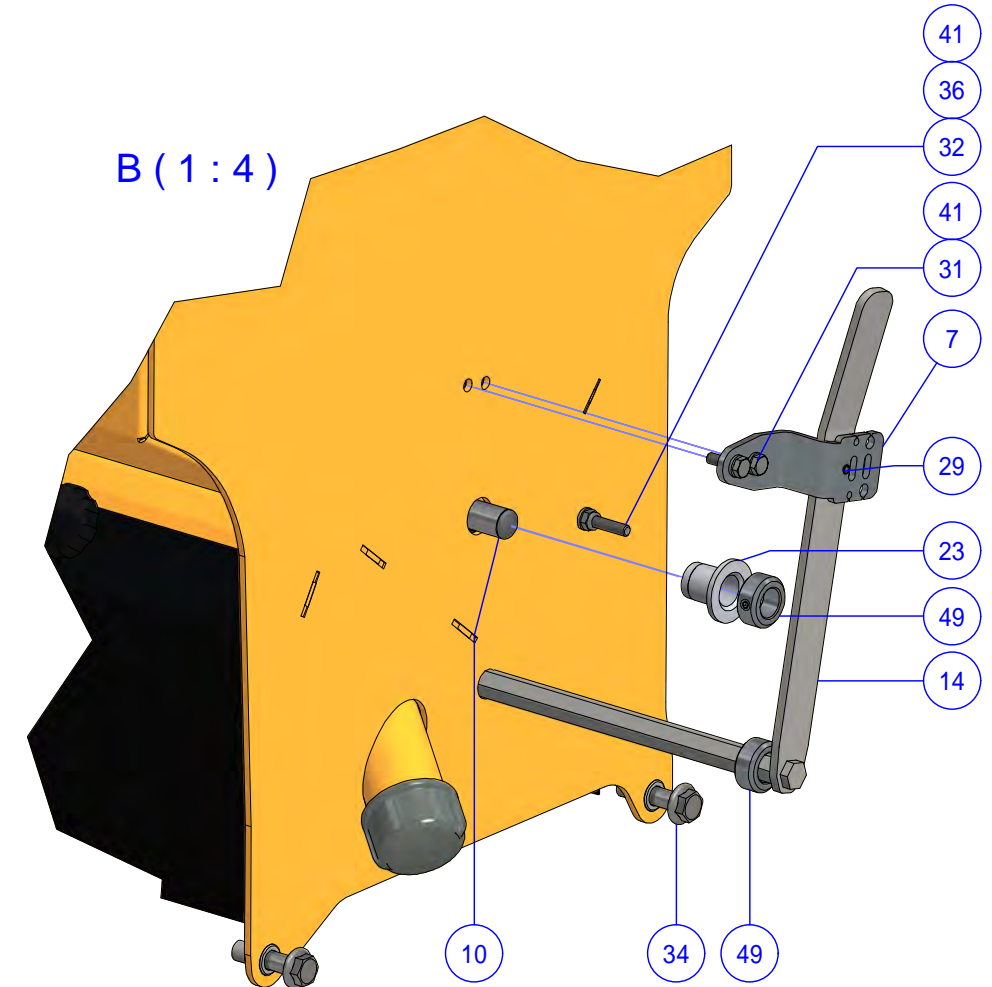


D (1:5)

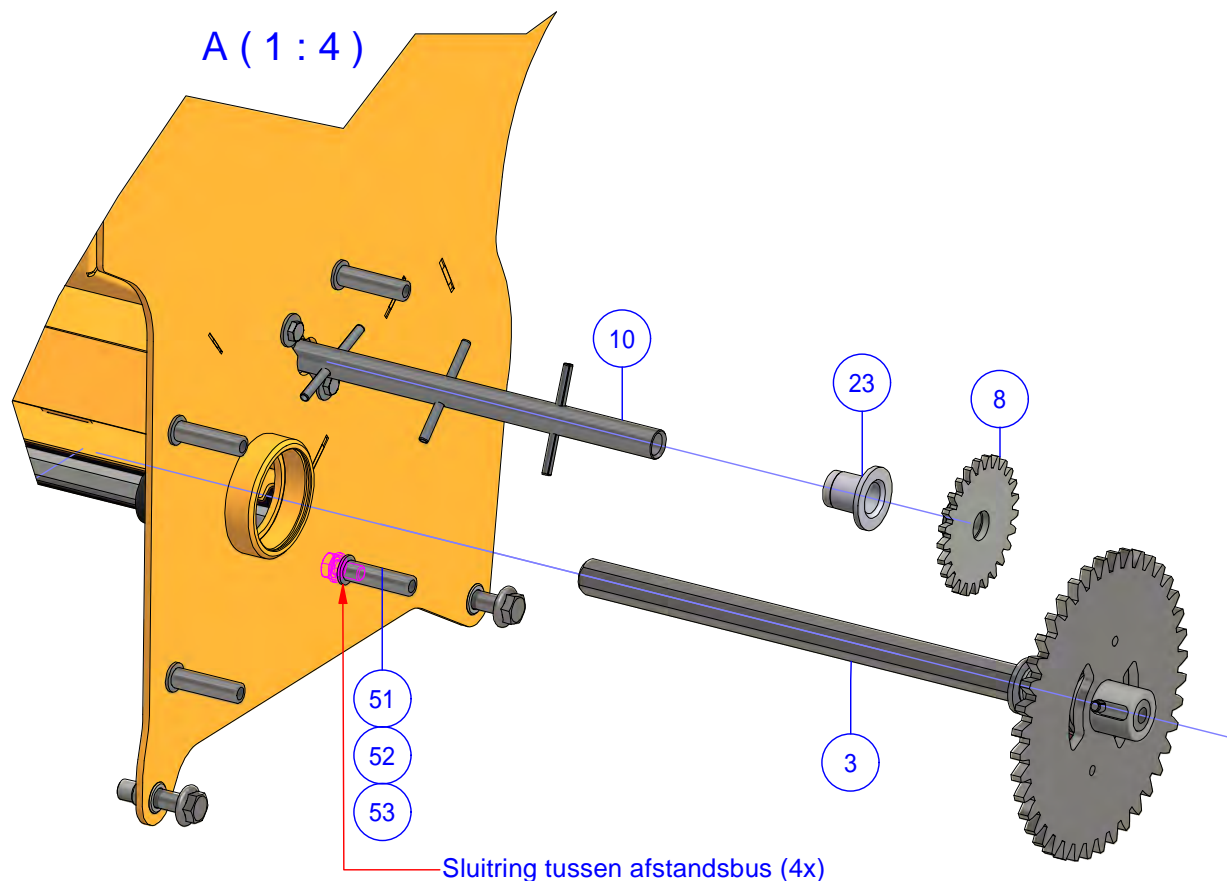


rubbers monteren om bodemklep-as

B (1:4)


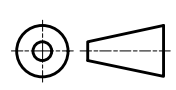


A (1:4)



Sluiring tussen afstandsbus (4x)

Rev.A 04-02-21 PBH: Montage roeras en afschermkap gewijzigd
 Rev.B 03-05-21 PBH: o.a. Rubb.bussen+handgr.toegev.+Windschermpl VZ wordt lassam+Deksel verwijderd
 Rev.C 17-03-22 JVA: Bouten bev. beschermkap vervangen + Popmoeren verpl. nr lassam. (ivm meespuiten)
 Rev.D 14-06-22 PBH: Stelringen <16 vervangen door stelringen <16.2 (3100M055-01) + Dop legingsbuis verwijderd

 DODEWAARD B.V. www.vredo.com	Projection method:	Drawn:	P. Biesheuvel	
		Date:	10-11-2020	
Measure unit: mm	Revision:	D 14-06-22 pbh		
Page: 2 / 2	Scale:	1 : 4	A3	
Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness	Mass:	N/A		
ZAADBAK 1.0M SINGLE SC VM	Drawing:	3115M001-01		

DRAWING: 3115M001-01

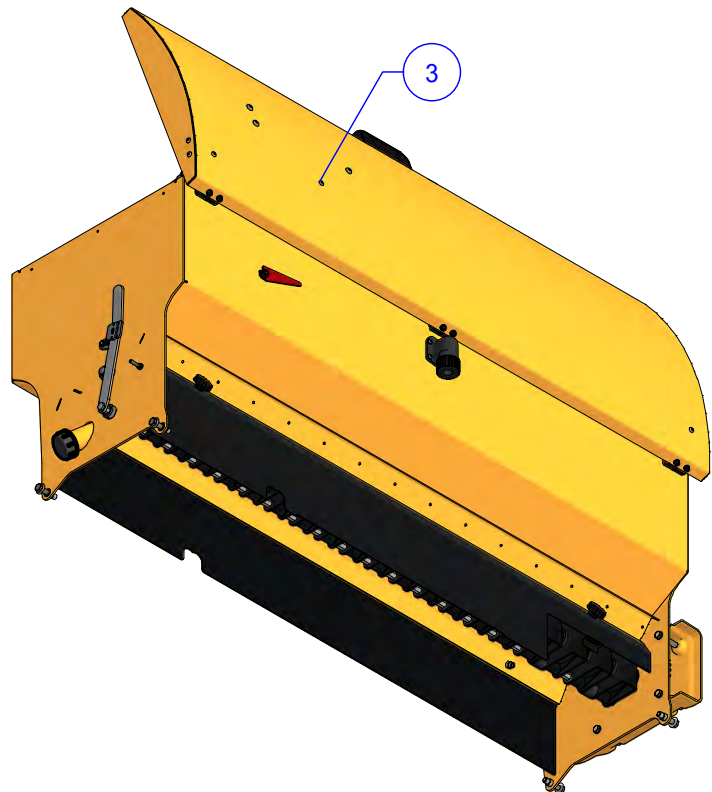
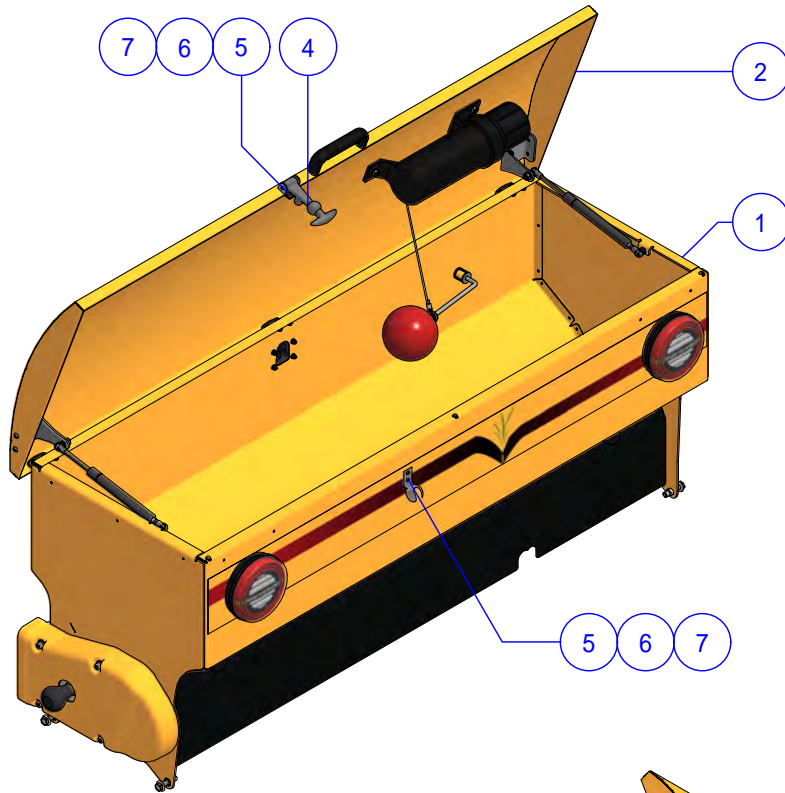
HOPPER 1.0M SINGLE PREFAB


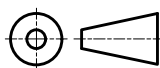
NR.	QUANTITY	ART.NUMBER	DETAILS	SIZE
001	1	3100L001-01	WIRE HARNESS LIGHTING SC	
	1	A453.51	PLUG 7-P 12V N PLASTIC	
	2	A452.825	PLUG 4-P DEUTSCH DT064S	
	1	A482.705	HOSE SWIVEL PG29 FLANGE 90°	
	8	A454.037	PLUG BUSHING 16 DEUTSCH	
	2	A452.826	PLUGLOCK 4-P W4S	
01	14	3000M277-01	SEED HOUSING WITH CAM WHEEL CPL	
03	1	3100M018-01	AXLE CALIBRATION UNIT SINGLE PREFAB	
04	1	3100M019-01	FLOATER DZ5 PREFAB	
05	1	3100P025-01	COVERPL. DRIVING MECHANISM REAR	
07	1	3100S047-01	BOTTOM VANE MARK DZ5	
08	1	3100W016-01	COG AGITATOR BAR SC COMPLETE	
09	1	3100W017-01	FLOATER INDICATOR DZ5	
10	1	3105M003-01	AGITATOR BAR 1.0M FRONT SC PREFAB	
11	1	3105S004-01	MOUNTINGPLATE WINDSHIELD 1.0M SC	
14	1	3105W003-01	BOTTOM FLAP AXLE 1.0M SC	
15	1	3105W004-01	SEEDING AXLE 1.0M FRONT SC	
16	1	3115W001-01	HOPPER 1.0M SINGLE SC	
18	1	A337.161	HINGE PA30/30 LEFT	
19	1	A337.162	HINGE PA30/30 BLACK RIGHT	
21	4	A407.01	TWIST KNOB M8 Ø40 PLASTIC	
22	12	A411.805	CABLEBINDER 4.75 9.5MM BLCK	
23	2	1000P097-01	BEARING BUSH Ø20-Ø17 NYLON	
24	2	A455.684	TAIL LIGHT 12-24V Ø140 LED WAS	
27	3	A483.41	PLUG IN PLUG Ø5.5-6.5	
28	2	A517.35	GAS STRUT L340-100N	
29	1	A594.04	CLAMPING SLEEVE 5 X 20	
30	2	A612.02	HEXAGONAL BOLT M6X10 SS A2	
31	2	A612.04	HEX. BOLT M6X20 SS A2	
32	1	A612.07	HEX. BOLT M6X35 SS A2	
33	5	A636.60	SEALING WASHER M8 SS A2	
34	4	A653.408	FLANGED HEX. BOLT M10 X 40 GALV.	
36	11	A670.2	HEX. NUT ZB M6 SS A2	
37	4	A670.3	HEX. NUT SELF LOCK M8 SS A2	
41	14	A680.2	WASHER M6 SS A2	
45	4	A685.07	COUNTERSUNK ALLEN BOLT M6X16 SS A2	
48	14	D402	BOTTOM FLAP	
49	3	3100M055-01	RINGSTOP AXLE Ø16.2 PREFAB	
50	1	D630.2	RING STOP WITH ALLEN ø20	
51	4	A672.008	SPACING SLEEVE M8 GALV. L=40MM	
52	4	A613.03	HEX. BOLT M8X16 SS A2	
53	10	A680.3	WASHER M8 SS A2	
55	1	A907.615	STICKER STRIPING DZ 210.07.5	
58	2	A682.2	BODYWORK WASHER M6 SS A2	
59	1	3100S141-01	LOCKING PLATE AGITATOR SHAFT DZ5	
61	1	3105W016-01	WIND SCREEN 1.0M SC	
63	8	A680.1	WASHER M5 SS A2	
64	4	A670.1	HEX. NUT ZB M5 SS A2	
65	4	A688.034	ROUND HEAD ALLEN BOLT M6X16 SS A2	
66	1	A339.890	CALIBRATION HANDLE M10	

DRAWING: 3115M001-01

HOPPER 1.0M SINGLE PREFAB

NR.	QUANTITY	ART.NUMBER	DETAILS	SIZE
67	2	A442.64-25	RUBBER HOSE Ø32 X 19MM L 395MM	
69	4	A623.03	HEX. SOCKET HEAD BOLT M8X16 SS A2	



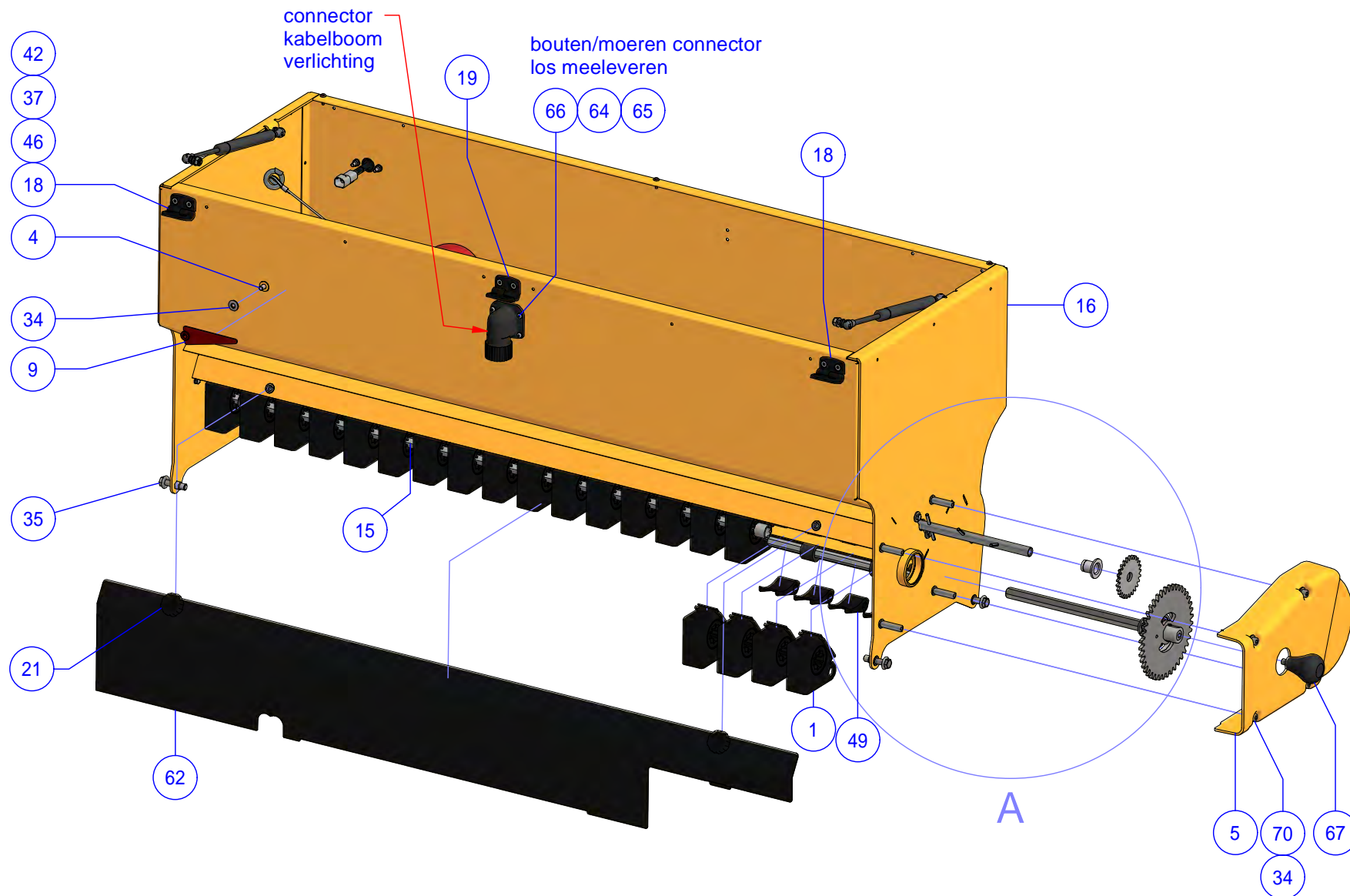
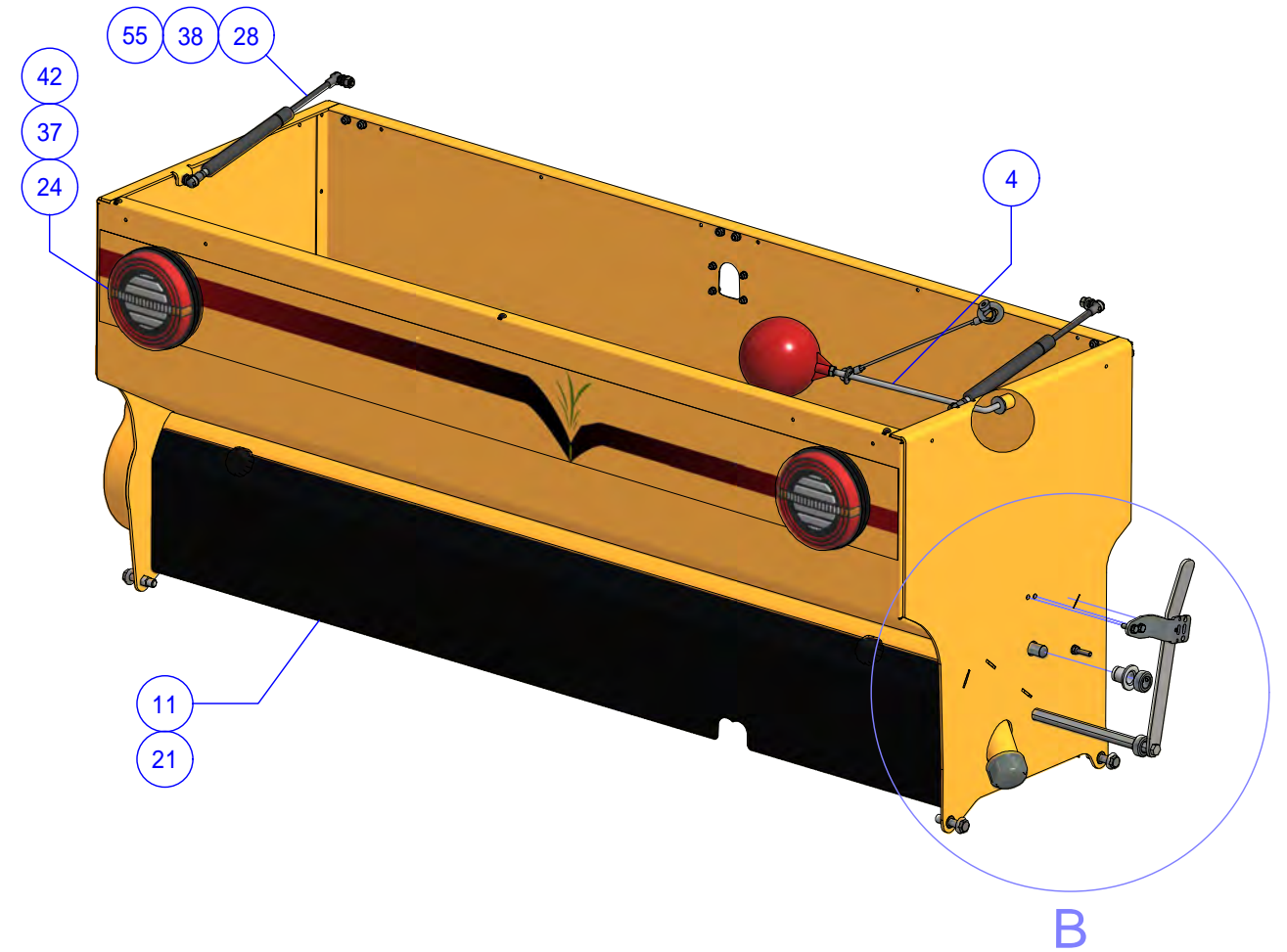
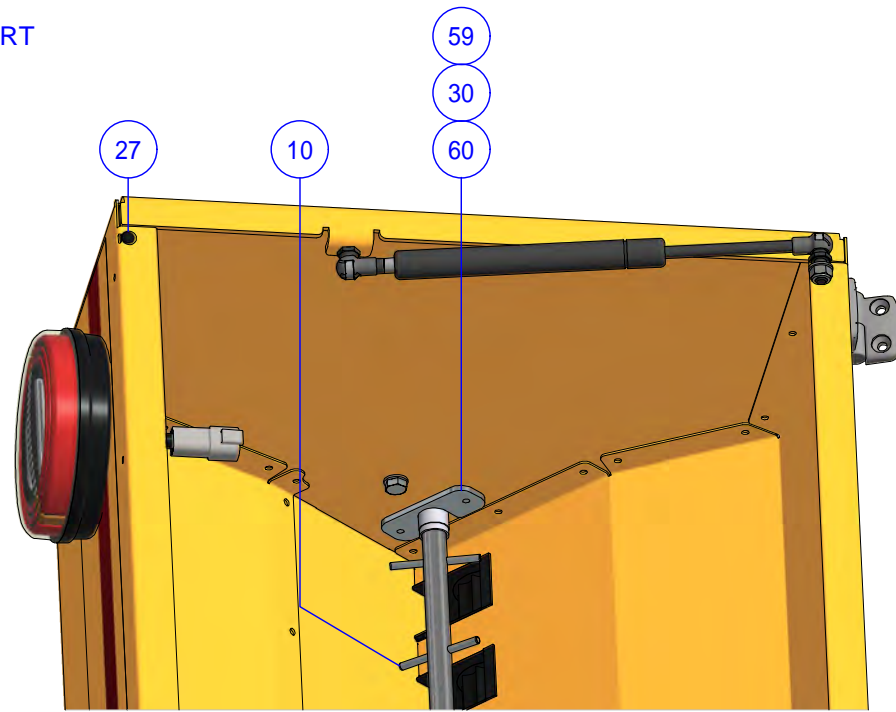
 DODEWAARD B.V. www.vredo.com	Projection method:	Drawn: P. Biesheuvel
		Date: 04-05-2021
Measure unit: mm		Revision:
Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness	Page: 1 / 1	Scale: 1 : 15
ZAADBAK EN DEKSEL 1.4M SINGLE SC VM	Mass: N/A	A4
	Mass: N/A	Drawing: 3116M010-01

DRAWING: 3116M010-01


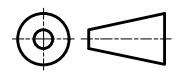
HOPPER + LID 1.4M SINGLE PREFAB

NR.	QUANTITY	ART.NUMBER	DETAILS	SIZE
01	1	3116M001-01	HOPPER 1.4M SINGLE SC PREFAB	
02	1	3106M009-01	HOPPER LID 1.4M SC PRE MOUNR	
03	1	A688.040	ROUND HEAD ALLEN BOLT M6X8 SS	
04	1	A407.0	RUBBER CLASP. CPL.	
05	5	A670.0	HEX. NUT ZB M4 SS A2	
06	5	A680.09	WASHER M4 SS A2	
07	5	A688.012	ROUND HEAD ALLEN BOLT M4 X 10 SS A2	

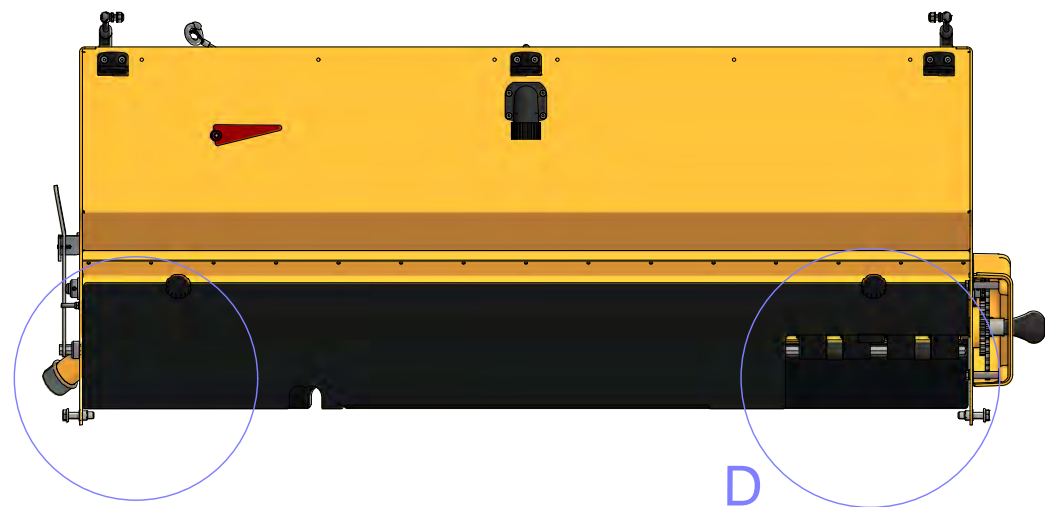
22 KABELCLIP 4.75 9.5MM ZWART



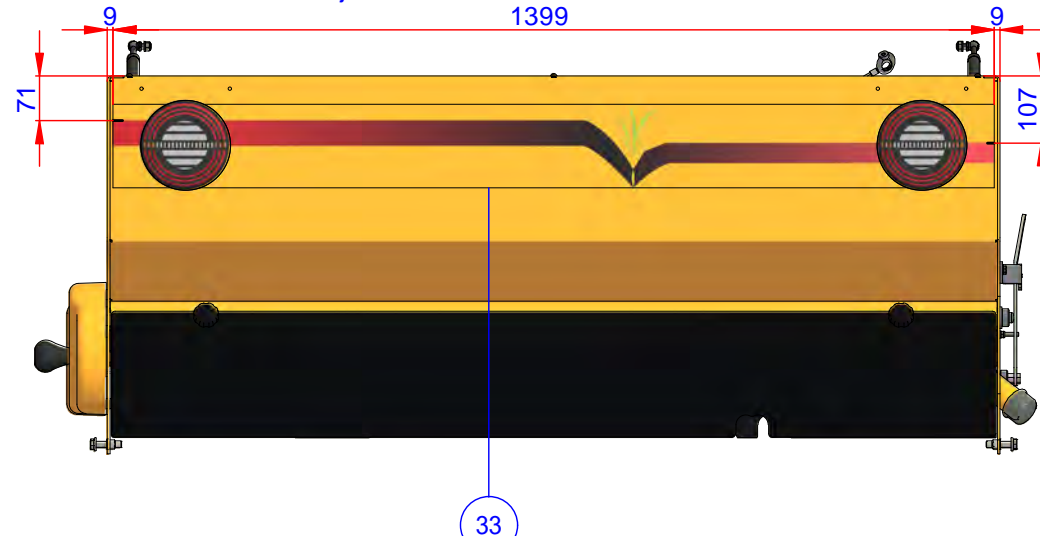
Rev.A 04-02-21 PBH: Montage roeras en afschermkap gewijzigd
 Rev.B 03-05-21 PBH: o.a. Rubb.bussen+handgr.toegev.+Windschermpl VZ wordt lassam+Deksel verwijderd
 Rev.C 17-03-22 JVA: Bouten bev. beschermkap vervangen + Popmoeren verpl. nr lassam. (ivm meespuiten)
 Rev.D 14-06-22 PBH: Stellingen <16 vervangen door stellingen <16.2 (3100M055-01) + Dop legingsbuis verwijderd

 DODEWAARD B.V. www.vredo.com	Projection method: 	Drawn: C. Brand
	Measure unit: mm	Date: 26-11-2020
Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness	Revision: D 14-06-22 pbh	Scale: 1 : 5
Page: 1 / 2	Mass: N/A	A3
ZAADBAK 1.4M SINGLE SC VM		Drawing: 3116M001-01

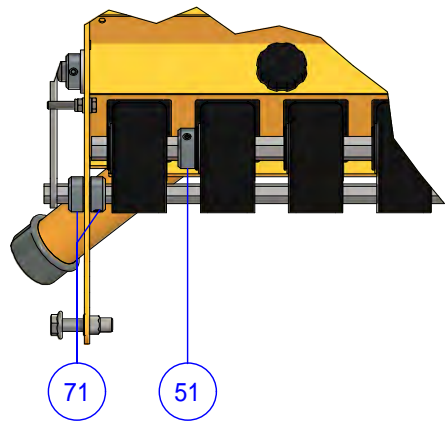
Voorzijde zaadbak



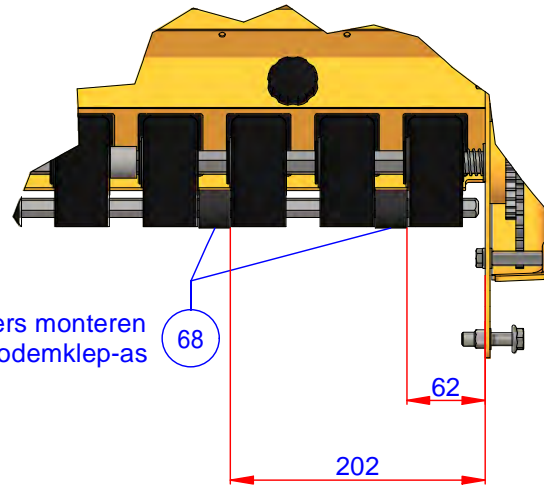
Achterzijde zaadbak



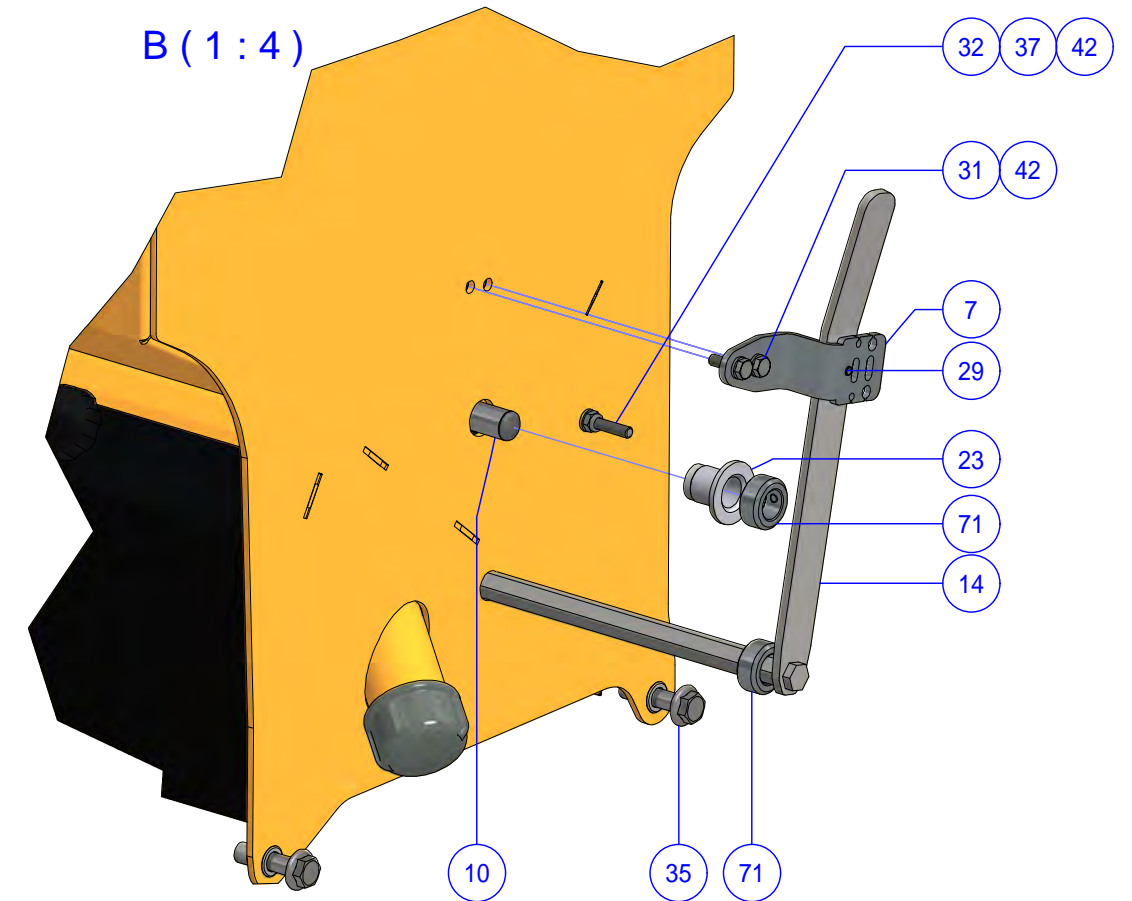
C (1:6)



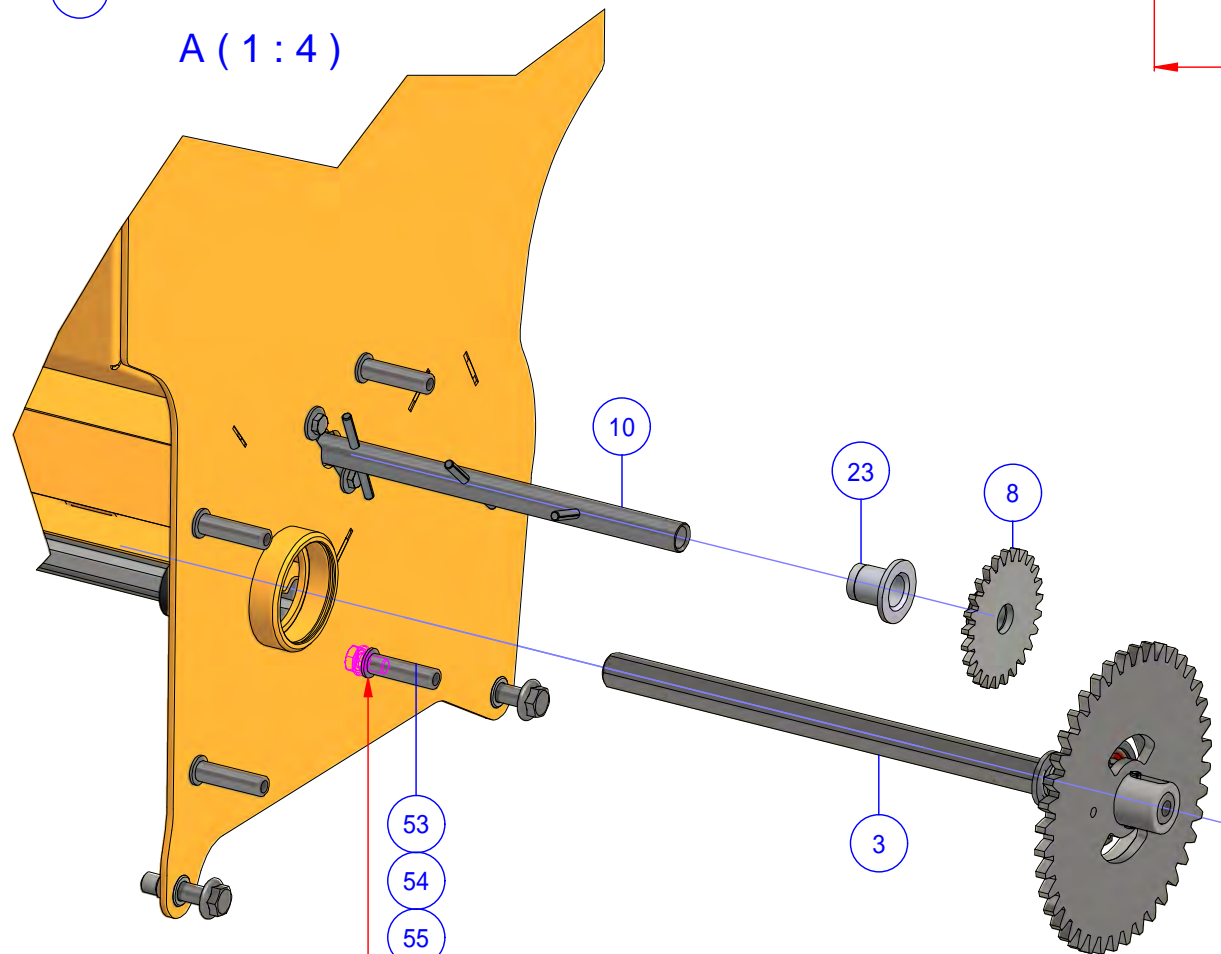
D (1:6)



B (1:4)



A (1:4)



Sluitering tussen afstandsbus (4x)

Rev.A 04-02-21 PBH: Montage roeras en afschermkap gewijzigd
 Rev.B 03-05-21 PBH: o.a. Rubb.bussen+handgr.toegev.+Windschermpl VZ wordt lassam+Deksel verwijderd
 Rev.C 17-03-22 JVA: Bouten bev. beschermkap vervangen + Popmoeren verpl. nr lassam. (ivm meespuiten)
 Rev.D 14-06-22 PBH: Stelringen <16 vervangen door stelringen <16.2 (3100M055-01) + Dop legingsbuis verwijderd

DODEWAARD B.V. www.vredo.com	Projection method: 	Drawn: C. Brand Date: 26-11-2020 Revision: D 14-06-22 pbh
	Measure unit: mm	Scale: 1 : 4 A3
Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness	Page: 2 / 2	Mass: N/A
ZAADBAK 1.4M SINGLE SC VM		Drawing: 3116M001-01

DRAWING: 3116M001-01

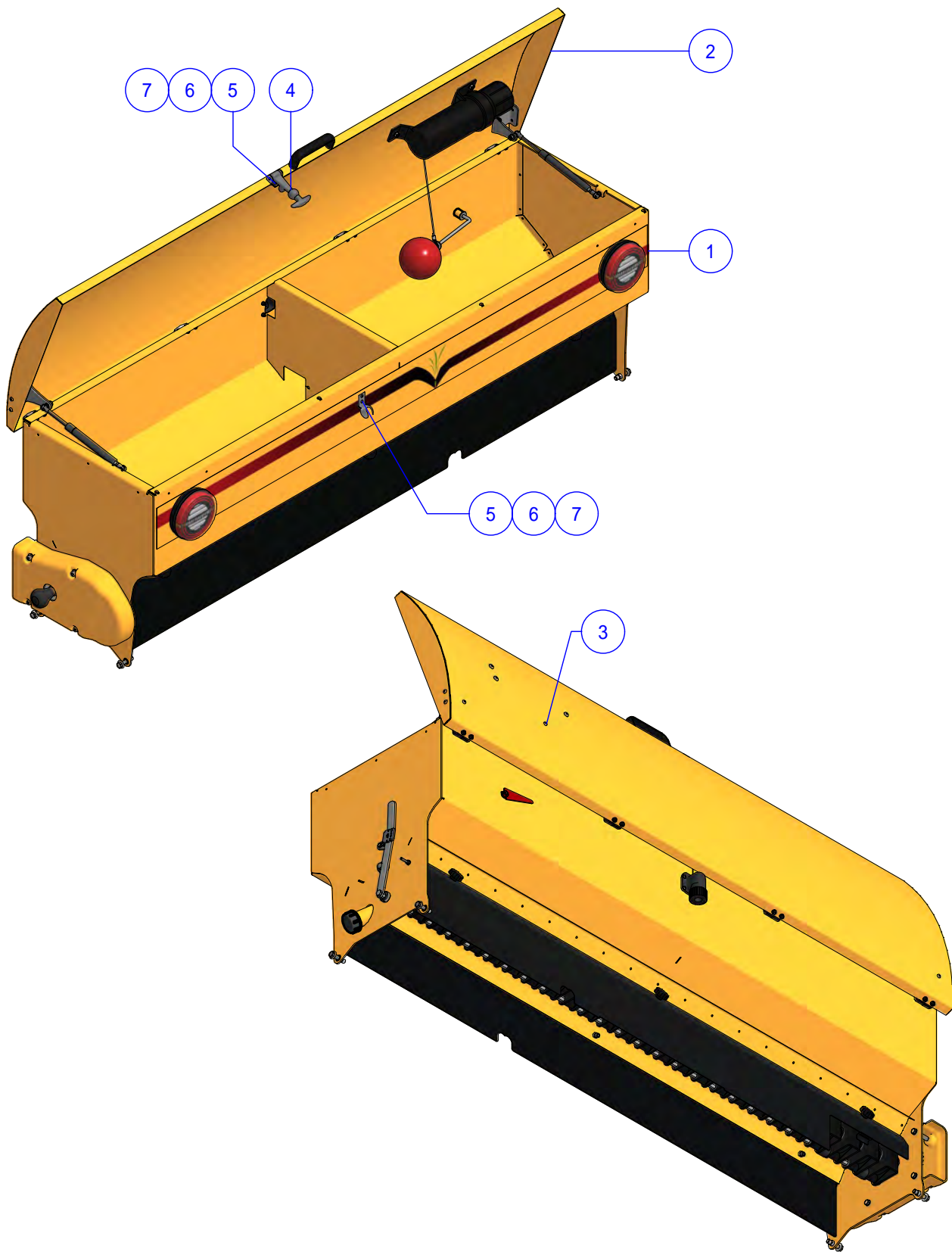
HOPPER 1.4M SINGLE SC PREFAB


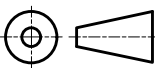
NR.	QUANTITY	ART.NUMBER	DETAILS	SIZE
001	1	3100L001-01	WIRE HARNESS LIGHTING SC	
	1	A453.51	PLUG 7-P 12V N PLASTIC	
	2	A452.825	PLUG 4-P DEUTSCH DT064S	
	1	A482.705	HOSE SWIVEL PG29 FLANGE 90°	
	8	A454.037	PLUG BUSHING 16 DEUTSCH	
	2	A452.826	PLUGLOCK 4-P W4S	
01	20	3000M277-01	SEED HOUSING WITH CAM WHEEL CPL	
03	1	3100M018-01	AXLE CALIBRATION UNIT SINGLE PREFAB	
04	1	3100M019-01	FLOATER DZ5 PREFAB	
05	1	3100P025-01	COVERPL. DRIVING MECHANISM REAR	
07	1	3100S047-01	BOTTOM VANE MARK DZ5	
08	1	3100W016-01	COG AGITATOR BAR SC COMPLETE	
09	1	3100W017-01	FLOATER INDICATOR DZ5	
10	1	3106M003-01	AGITATOR BAR 1.4M FRONT SC PREFAB	
11	1	3106S004-01	MOUNTINGPLATE WINDSHIELD 1.4M SC	
14	1	3106W003-01	BOTTOM FLAP AXLE 1.4M SC	
15	1	3106W004-01	SEEDING AXLE 1.4M FRONT SC	
16	1	3116W001-01	HOPPER 1.4M SINGLE SC	
18	2	A337.161	HINGE PA30/30 LEFT	
19	1	A337.162	HINGE PA30/30 BLACK RIGHT	
21	4	A407.01	TWIST KNOB M8 Ø40 PLASTIC	
22	14	A411.805	CABLEBINDER 4.75 9.5MM BLCK	
23	2	1000P097-01	BEARING BUSH Ø20-Ø17 NYLON	
24	2	A455.684	TAIL LIGHT 12-24V Ø140 LED WAS	
27	3	A483.41	PLUG IN PLUG Ø5.5-6.5	
28	2	A517.35	GAS STRUT L340-100N	
29	1	A594.04	CLAMPING SLEEVE 5 X 20	
30	2	A612.02	HEXAGONAL BOLT M6X10 SS A2	
31	2	A612.04	HEX. BOLT M6X20 SS A2	
32	1	A612.07	HEX. BOLT M6X35 SS A2	
33	1	A907.614	STICKER STRIPING DZ 214.07.5	
34	5	A636.60	SEALING WASHER M8 SS A2	
35	4	A653.408	FLANGED HEX. BOLT M10 X 40 GALV.	
37	13	A670.2	HEX. NUT ZB M6 SS A2	
38	4	A670.3	HEX. NUT SELF LOCK M8 SS A2	
42	16	A680.2	WASHER M6 SS A2	
46	6	A685.07	COUNTERSUNK ALLEN BOLT M6X16 SS A2	
49	20	D402	BOTTOM FLAP	
51	1	D630.2	RING STOP WITH ALLEN ø20	
53	4	A672.008	SPACING SLEEVE M8 GALV. L=40MM	
54	4	A613.03	HEX. BOLT M8X16 SS A2	
55	10	A680.3	WASHER M8 SS A2	
59	2	A682.2	BODYWORK WASHER M6 SS A2	
60	1	3100S141-01	LOCKING PLATE AGITATOR SHAFT DZ5	
62	1	3106W015-01	WIND SCREEN 1.4M SC	
64	8	A680.1	WASHER M5 SS A2	
65	4	A670.1	HEX. NUT ZB M5 SS A2	
66	4	A688.034	ROUND HEAD ALLEN BOLT M6X16 SS A2	
67	1	A339.890	CALIBRATION HANDLE M10	
68	2	A442.64-25	RUBBER HOSE Ø32 X 19MM L 395MM	

DRAWING: 3116M001-01

HOPPER 1.4M SINGLE SC PREFAB

NR.	QUANTITY	ART.NUMBER	DETAILS	SIZE
70	4	A623.03	HEX. SOCKET HEAD BOLT M8X16 SS A2	
71	3	3100M055-01	RINGSTOP AXLE Ø16.2 PREFAB	



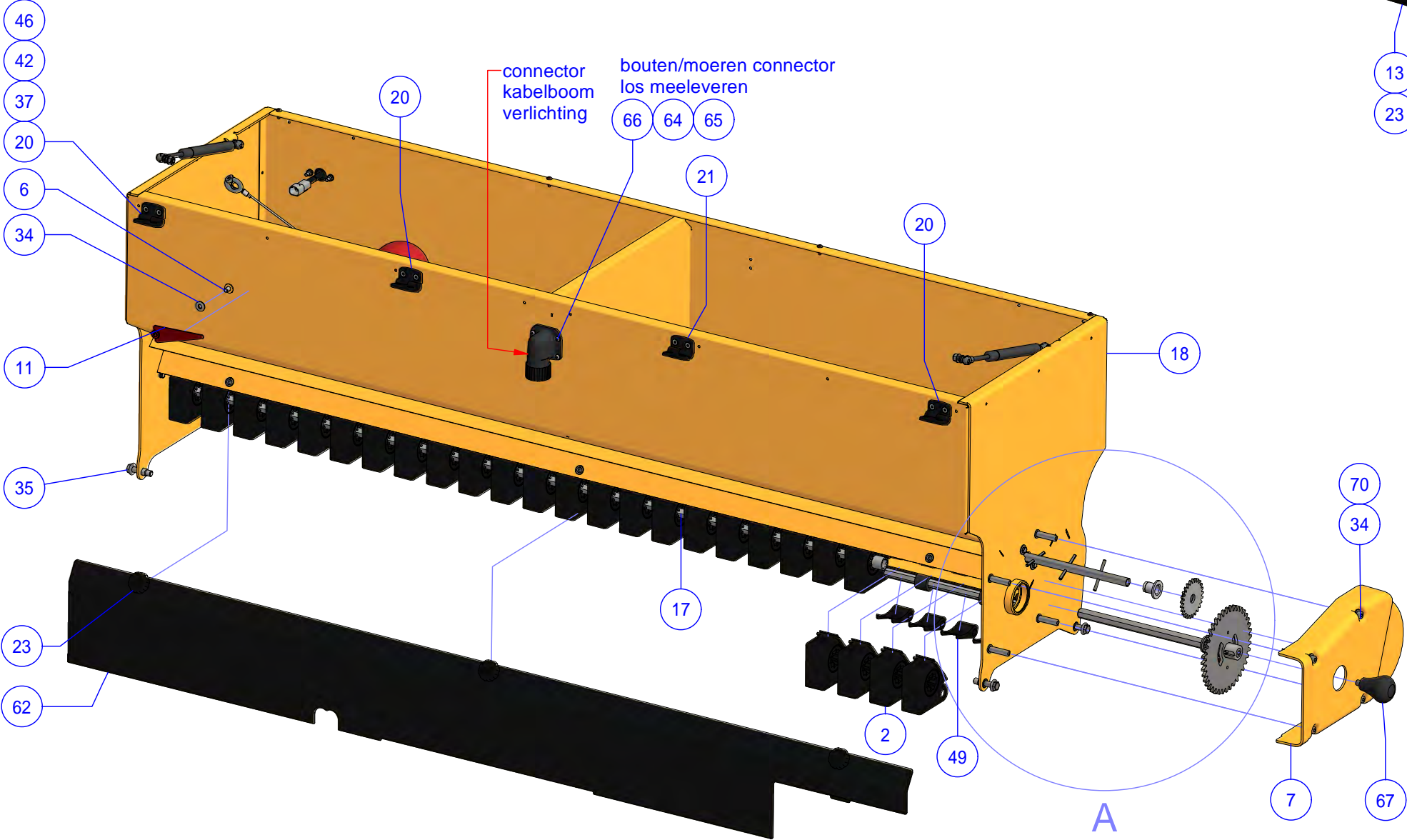
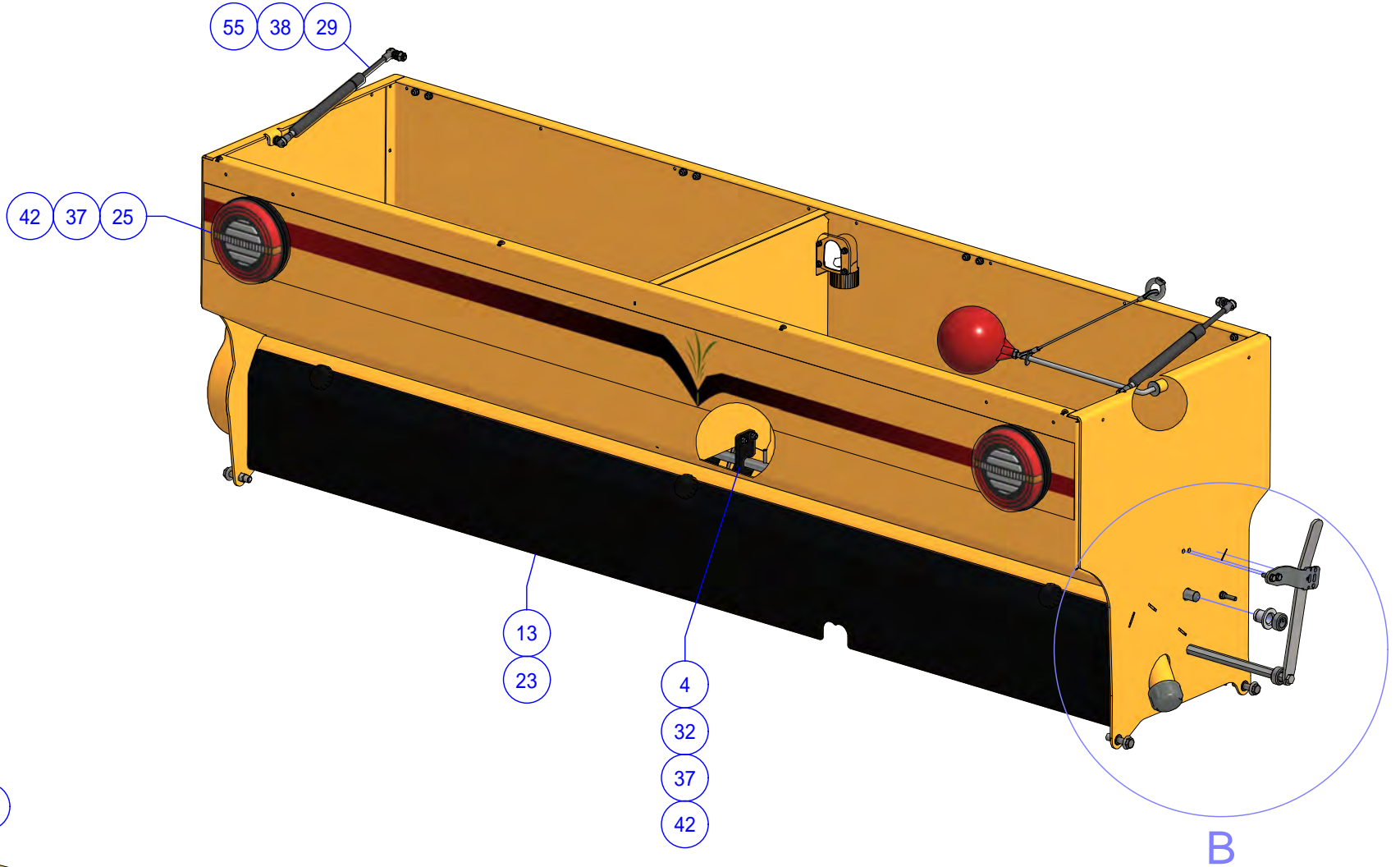
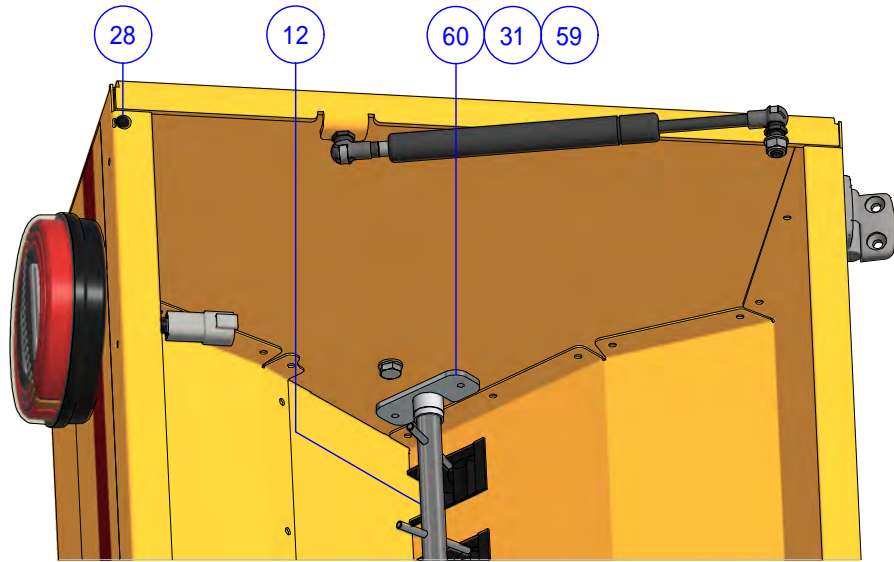
 DODEWAARD B.V. www.vredo.com	Projection method:	Drawn: P. Biesheuvel	
		Date: 04-05-2021	Revision:
Measure unit: mm		Scale: 1 : 15	A4
Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness	Page: 1 / 1	Mass: N/A	
ZAADBAK EN DEKSEL 1.8M SINGLE SC VM		Drawing: 3117M010-01	

DRAWING: 3117M010-01

HOPPER + LID 1.8M SINGLE PREFAB


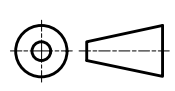
NR.	QUANTITY	ART.NUMBER	DETAILS	SIZE
01	1	3117M001-01	HOPPER 1.8M SINGLE SC PREFAB	
02	1	3107M009-01	HOPPER LID 1.8M SC PRE MOUNR	
03	1	A688.040	ROUND HEAD ALLEN BOLT M6X8 SS	
04	1	A407.0	RUBBER CLASP. CPL.	
05	5	A670.0	HEX. NUT ZB M4 SS A2	
06	5	A680.09	WASHER M4 SS A2	
07	5	A688.012	ROUND HEAD ALLEN BOLT M4 X 10 SS A2	

24 KABELCLIP 4.75 9.5MM ZWART



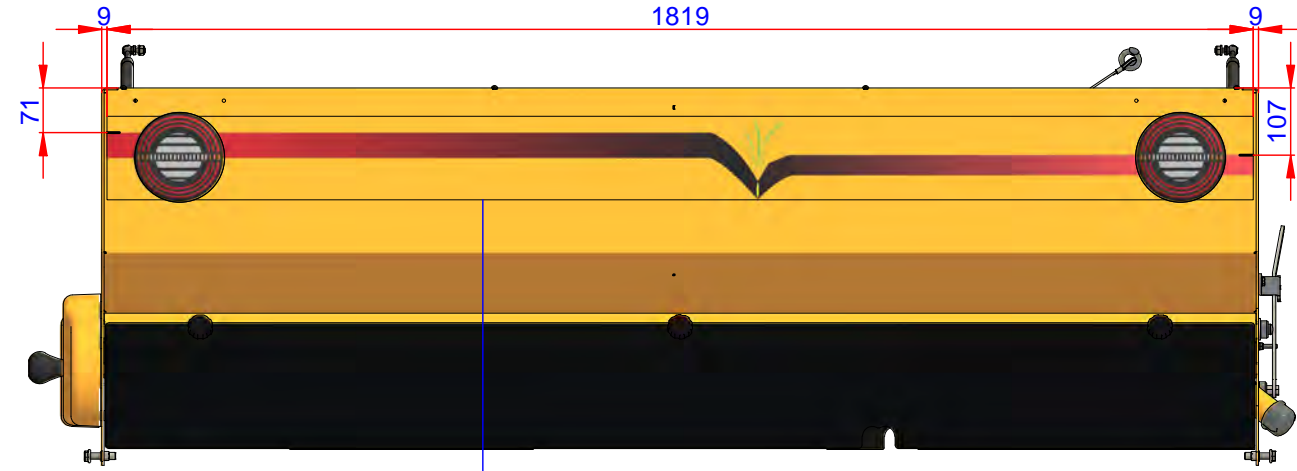
connector kabelboom verlichting
 bouten/moeren connector los meeleveren

Rev.A 04-02-21 PBH: Montage roeras en afschermkap gewijzigd
 Rev.B 03-05-21 PBH: o.a. Rubb.bussen+handgr.toegev.+Windschermpl VZ wordt lassam+Deksel verwijderd
 Rev.C 17-03-22 JVA: Bouten bev. beschermkap vervangen + Popmoeren verpl. nr lassam. (ivm meespuiten)
 Rev.D 14-06-22 PBH: Stelringen <16 vervangen door stelringen <16.2 (3100M055-01) + Dop legingsbuis verwijderd

 DODEWAARD B.V. www.vredo.com	Projection method: 	Drawn: C. Brand
	Measure unit: mm	Date: 08-12-2020
Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness	Scale: 1 : 5	Revision: D 14-06-22 pbh
Page: 1 / 2	Mass: N/A	Drawing: 3117M001-01
ZAADBAK 1.8M SINGLE SC VM		

Voorzijde zaadbak

Achterzijde zaadbak



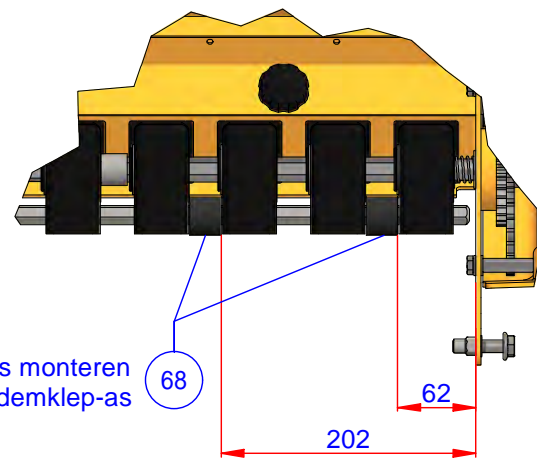
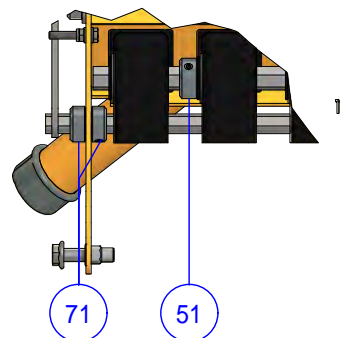
C

D

56

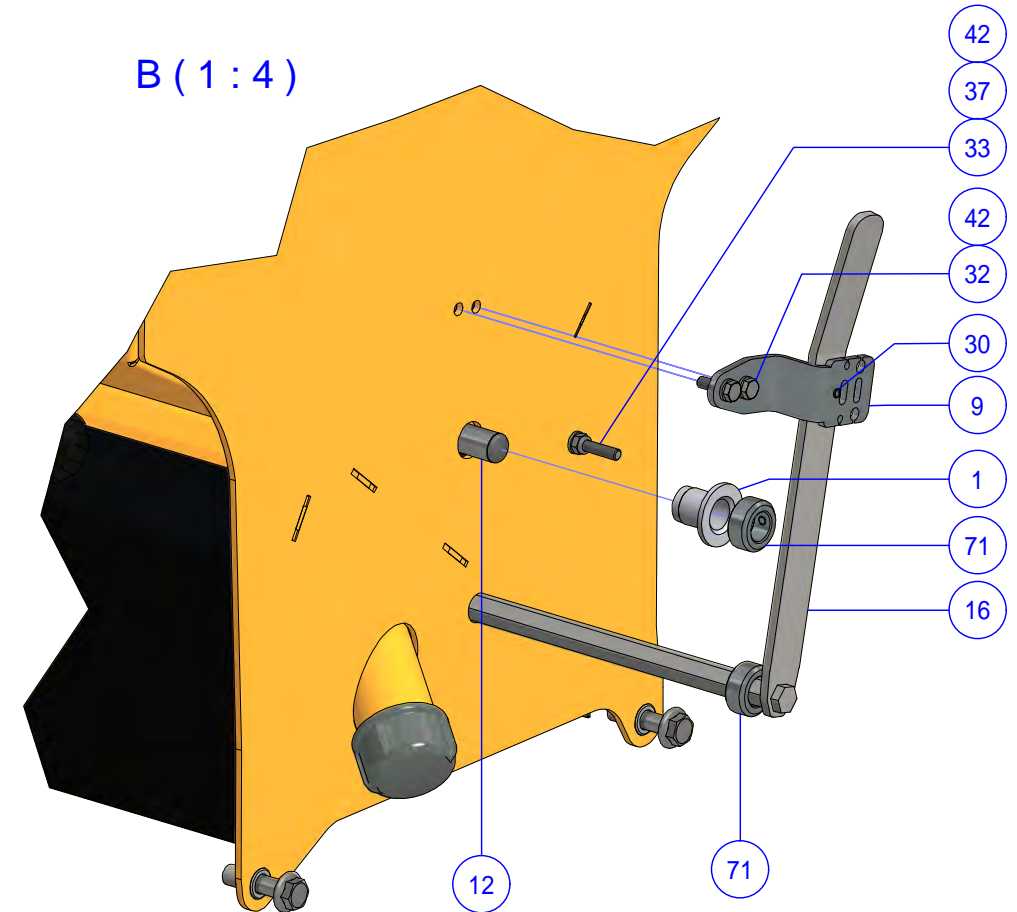
C (1:6)

D (1:6)

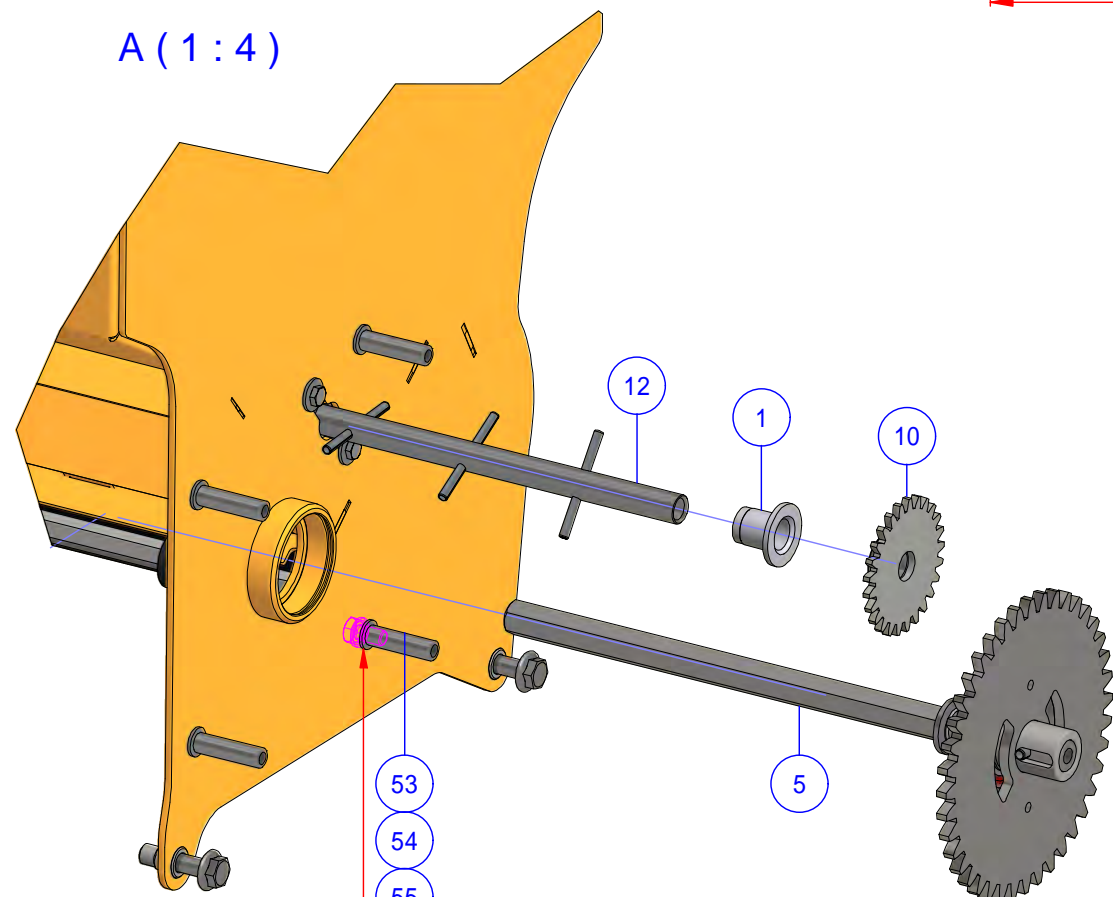


rubbers monteren om bodemklep-as

B (1:4)



A (1:4)



Sluitring tussen afstandsbus t.b.v montage beschermkap (4x)

Rev.A 04-02-21 PBH: Montage roeras en afschermkap gewijzigd
 Rev.B 03-05-21 PBH: o.a. Rubb.bussen+handgr.toegev.+Windschermpl VZ wordt lassam+Deksel verwijderd
 Rev.C 17-03-22 JVA: Bouten bev. beschermkap vervangen + Popmoeren verpl. nr lassam. (ivm meespuiten)
 Rev.D 14-06-22 PBH: Stelringen <16 vervangen door stelringen <16.2 (3100M055-01) + Dop legingsbuis verwijderd

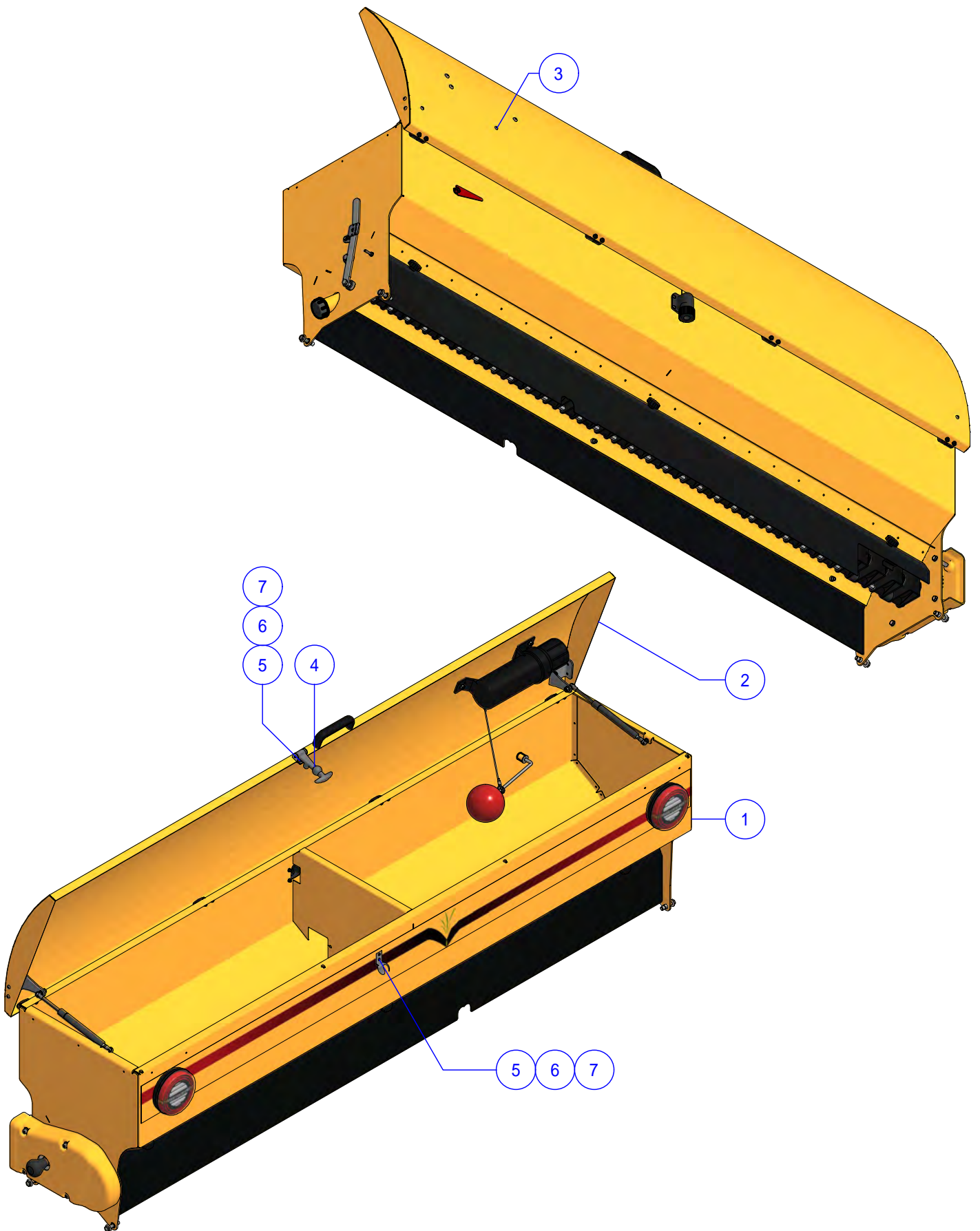
DODEWAARD B.V. www.vredo.com	Projection method:	Drawn:	C. Brand	
		Date:	08-12-2020	
	Measure unit: mm	Revision:	D 14-06-22 pbh	
Gen. tolerance according to: ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness	Page: 2 / 2	Scale:	1 : 4	A3
ZAADBAK 1.8M SINGLE SC VM			Mass:	N/A
			Drawing:	3117M001-01


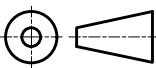
NR.	QUANTITY	ART.NUMBER	DETAILS	SIZE
001	1	3100L001-01	WIRE HARNESS LIGHTING SC	
	1	A453.51	PLUG 7-P 12V N PLASTIC	
	2	A452.825	PLUG 4-P DEUTSCH DT064S	
	1	A482.705	HOSE SWIVEL PG29 FLANGE 90°	
	8	A454.037	PLUG BUSHING 16 DEUTSCH	
	2	A452.826	PLUGLOCK 4-P W4S	
01	2	1000P097-01	BEARING BUSH Ø20-Ø17 NYLON	
02	26	3000M277-01	SEED HOUSING WITH CAM WHEEL CPL	
04	1	3000S443-01	BEARING PLATE AGITATOR BAR	
05	1	3100M018-01	AXLE CALIBRATION UNIT SINGLE PREFAB	
06	1	3100M019-01	FLOATER DZ5 PREFAB	
07	1	3100P025-01	COVERPL. DRIVING MECHANISM REAR	
09	1	3100S047-01	BOTTOM VANE MARK DZ5	
10	1	3100W016-01	COG AGITATOR BAR SC COMPLETE	
11	1	3100W017-01	FLOATER INDICATOR DZ5	
12	1	3107M003-01	AGITATOR BAR 1.8M FRONT SC PREFAB	
13	1	3107S004-01	MOUNTINGPLATE WINDSHIELD 1.8M SC	
16	1	3107W003-01	BOTTOM FLAP AXLE 1.8M SC	
17	1	3107W004-01	SEEDING AXLE 1.8M FRONT SC	
18	1	3117W001-01	HOPPER 1.8M SINGLE SC	
20	3	A337.161	HINGE PA30/30 LEFT	
21	1	A337.162	HINGE PA30/30 BLACK RIGHT	
23	6	A407.01	TWIST KNOB M8 Ø40 PLASTIC	
24	16	A411.805	CABLEBINDER 4.75 9.5MM BLCK	
25	2	A455.684	TAIL LIGHT 12-24V Ø140 LED WAS	
28	4	A483.41	PLUG IN PLUG Ø5.5-6.5	
29	2	A517.35	GAS STRUT L340-100N	
30	1	A594.04	CLAMPING SLEEVE 5 X 20	
31	2	A612.02	HEXAGONAL BOLT M6X10 SS A2	
32	4	A612.04	HEX. BOLT M6X20 SS A2	
33	1	A612.07	HEX. BOLT M6X35 SS A2	
34	5	A636.60	SEALING WASHER M8 SS A2	
35	4	A653.408	FLANGED HEX. BOLT M10 X 40 GALV.	
37	17	A670.2	HEX. NUT ZB M6 SS A2	
38	4	A670.3	HEX. NUT SELF LOCK M8 SS A2	
42	22	A680.2	WASHER M6 SS A2	
46	8	A685.07	COUNTERSUNK ALLEN BOLT M6X16 SS A2	
49	26	D402	BOTTOM FLAP	
51	1	D630.2	RING STOP WITH ALLEN ø20	
53	4	A672.008	SPACING SLEEVE M8 GALV. L=40MM	
54	4	A613.03	HEX. BOLT M8X16 SS A2	
55	10	A680.3	WASHER M8 SS A2	
56	1	A907.613	STICKER STRIPING DZ 218.07.5	
59	2	A682.2	BODYWORK WASHER M6 SS A2	
60	1	3100S141-01	LOCKING PLATE AGITATOR SHAFT DZ5	
62	1	3107W016-01	WIND SCREEN 1.8M SC	
64	8	A680.1	WASHER M5 SS A2	
65	4	A670.1	HEX. NUT ZB M5 SS A2	
66	4	A688.034	ROUND HEAD ALLEN BOLT M6X16 SS A2	
67	1	A339.890	CALIBRATION HANDLE M10	

DRAWING: 3117M001-01

HOPPER 1.8M SINGLE SC PREFAB

NR.	QUANTITY	ART.NUMBER	DETAILS	SIZE
68	2	A442.64-25	RUBBER HOSE Ø32 X 19MM L 395MM	
70	4	A623.03	HEX. SOCKET HEAD BOLT M8X16 SS A2	
71	3	3100M055-01	RINGSTOP AXLE Ø16.2 PREFAB	

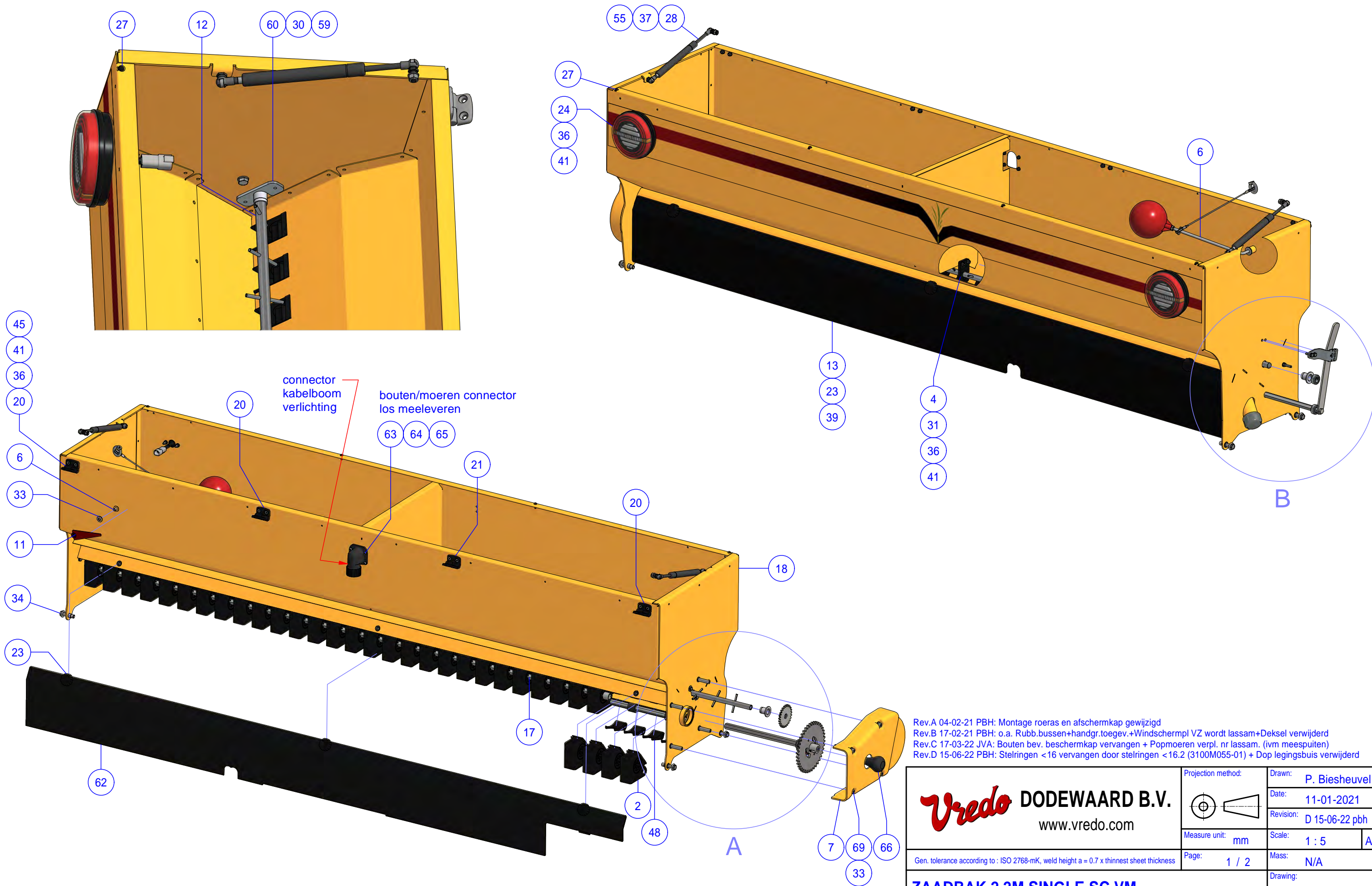


 DODEWAARD B.V. www.vredo.com	Projection method:	Drawn: P. Biesheuvel
		Date: 05-05-2021
Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness	Measure unit: mm	Revision:
	Page: 1 / 1	Scale: 1 : 15 A4
ZAADBAK EN DEKSEL 2.2M SINGLE SC VM	Mass: N/A	Drawing:
		3118M010-01

DRAWING: 3118M010-01

HOPPER + LID 2.2M SINGLE PREFAB

NR.	QUANTITY	ART.NUMBER	DETAILS	SIZE
01	1	3118M001-01	HOPPER 2.2M SINGLE SC PREFAB	
02	1	3108M009-01	HOPPER LID 2.2M SC PRE MOUNR	
03	1	A688.040	ROUND HEAD ALLEN BOLT M6X8 SS	
04	1	A407.0	RUBBER CLASP. CPL.	
05	5	A670.0	HEX. NUT ZB M4 SS A2	
06	5	A680.09	WASHER M4 SS A2	
07	5	A688.012	ROUND HEAD ALLEN BOLT M4 X 10 SS A2	

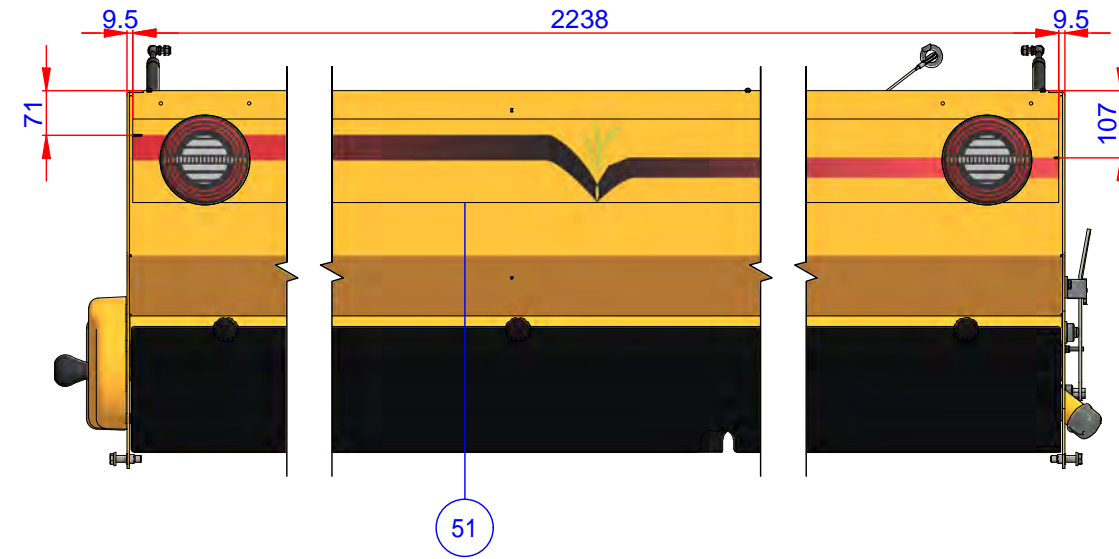


Rev.A 04-02-21 PBH: Montage roeras en afschermkap gewijzigd
 Rev.B 17-02-21 PBH: o.a. Rubb.bussen+handgr.toegev.+Windschermpl VZ wordt lassam+Deksel verwijderd
 Rev.C 17-03-22 JVA: Bouten bev. beschermkap vervangen + Popmoeren verpl. nr lassam. (ivm meespuiten)
 Rev.D 15-06-22 PBH: Stelringen <16 vervangen door stelringen <16.2 (3100M055-01) + Dop legingsbuis verwijderd

DODEWAARD B.V. www.vredo.com	Projection method:	Drawn:	P. Biesheuvel	
		Date:	11-01-2021	
	Measure unit:	Revision:	D 15-06-22 pbh	
	mm	Scale:	1 : 5	A3
Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness	Page:	1 / 2	Mass:	N/A
ZAADBAK 2.2M SINGLE SC VM			Drawing:	3118M001-01

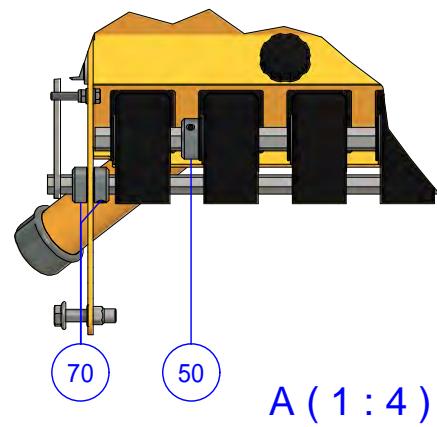
Voorzijde zaadbak

Achterzijde zaadbak

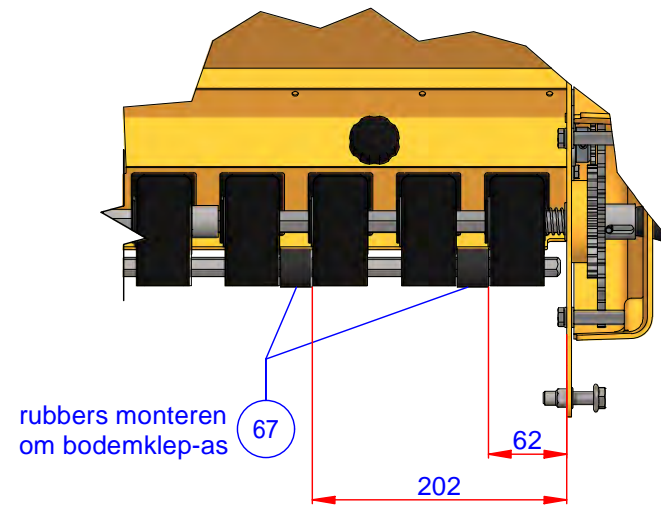


D (1:6)

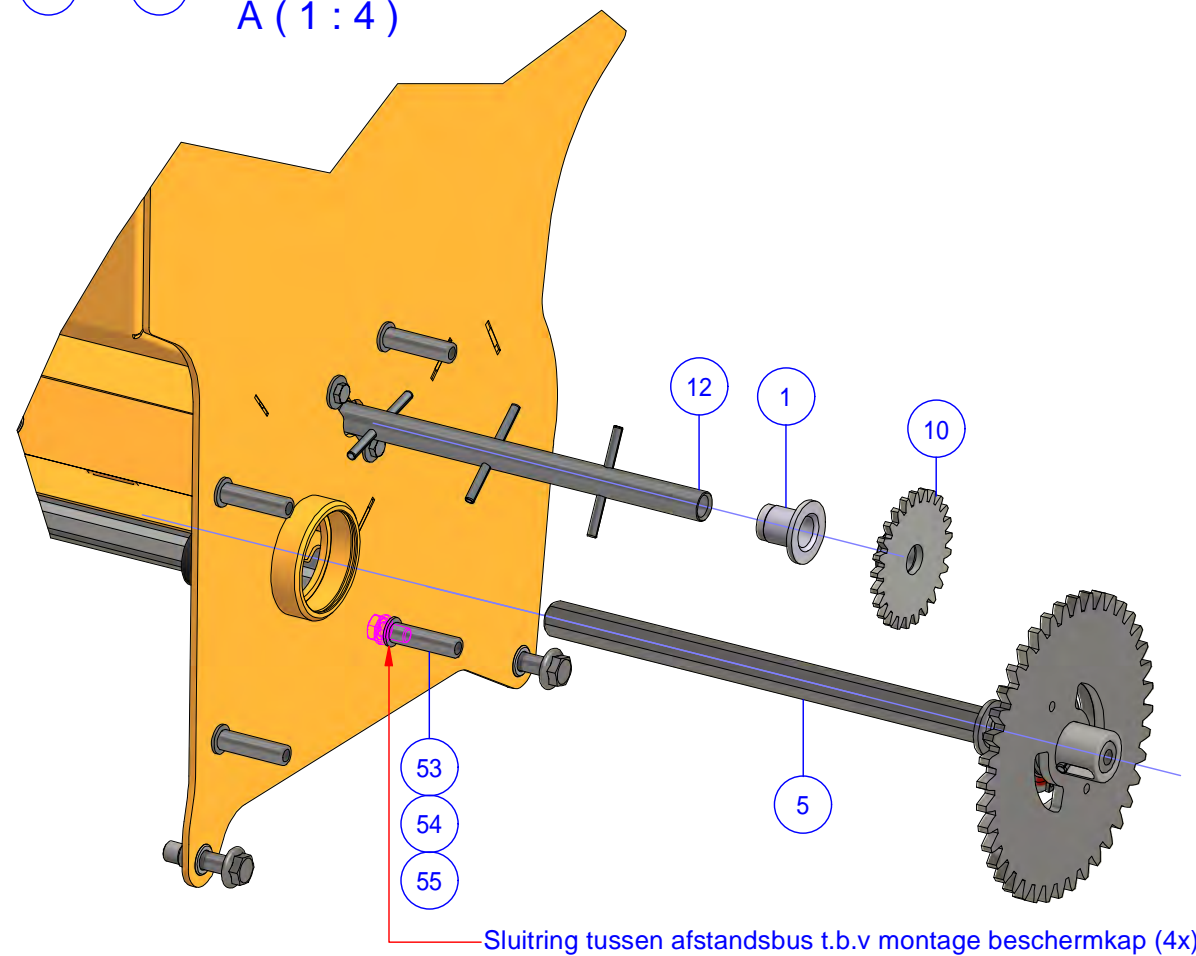
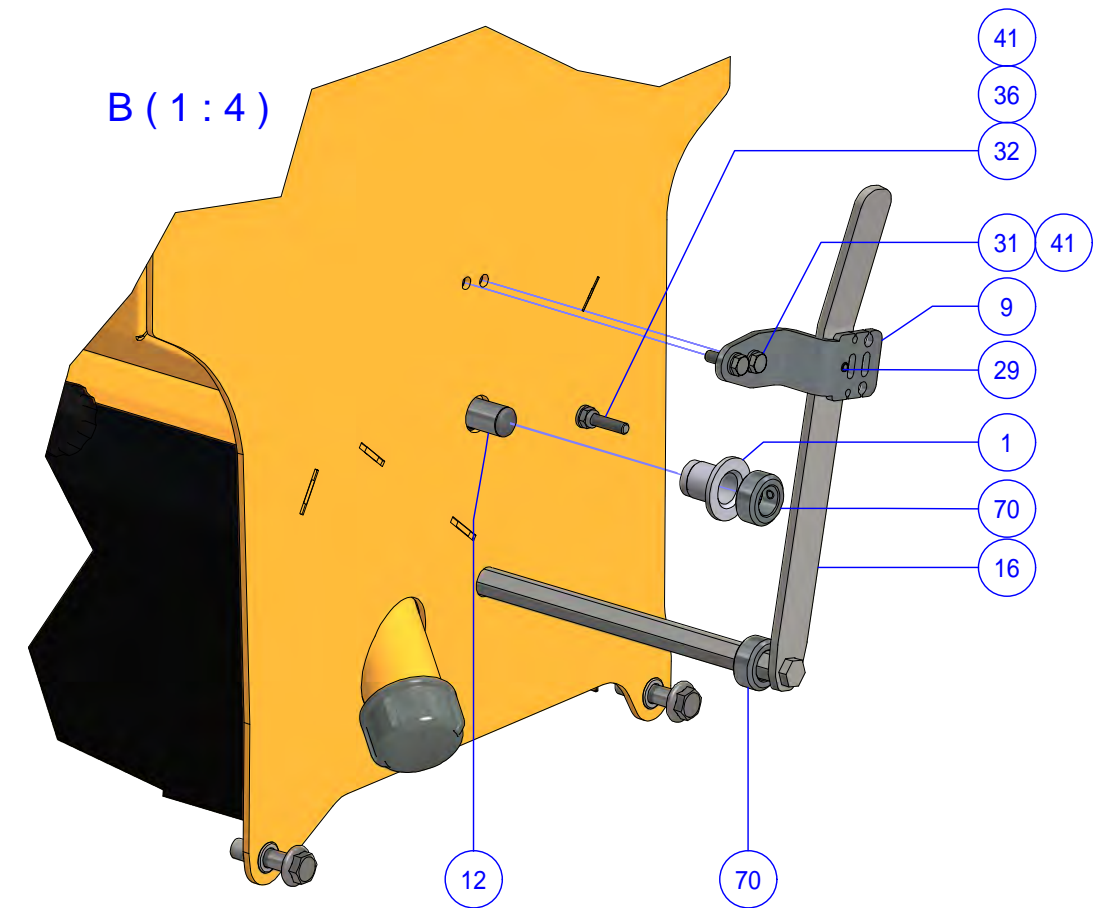
C (1:6)



A (1:4)



B (1:4)



Rev.A 04-02-21 PBH: Montage roeras en afschermkap gewijzigd
 Rev.B 17-02-21 PBH: o.a. Rubb.bussen+handgr.toegev.+Windschermpl VZ wordt lassam+Deksel verwijderd
 Rev.C 17-03-22 JVA: Bouten bev. beschermkap vervangen + Popmoeren verpl. nr lassam. (ivm meespuiten)
 Rev.D 15-06-22 PBH: Stelringen <16 vervangen door stelringen <16.2 (3100M055-01) + Dop legingsbuis verwijderd

DODEWAARD B.V. www.vredo.com	Projection method:	Drawn:	P. Biesheuvel	
		Date:	11-01-2021	
	Revision:	D 15-06-22 pbh		
Measure unit: mm	Scale:	1 : 4	A3	
Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness	Page:	2 / 2	Mass:	N/A
ZAADBAK 2.2M SINGLE SC VM			Drawing:	
			3118M001-01	

DRAWING: 3118M001-01

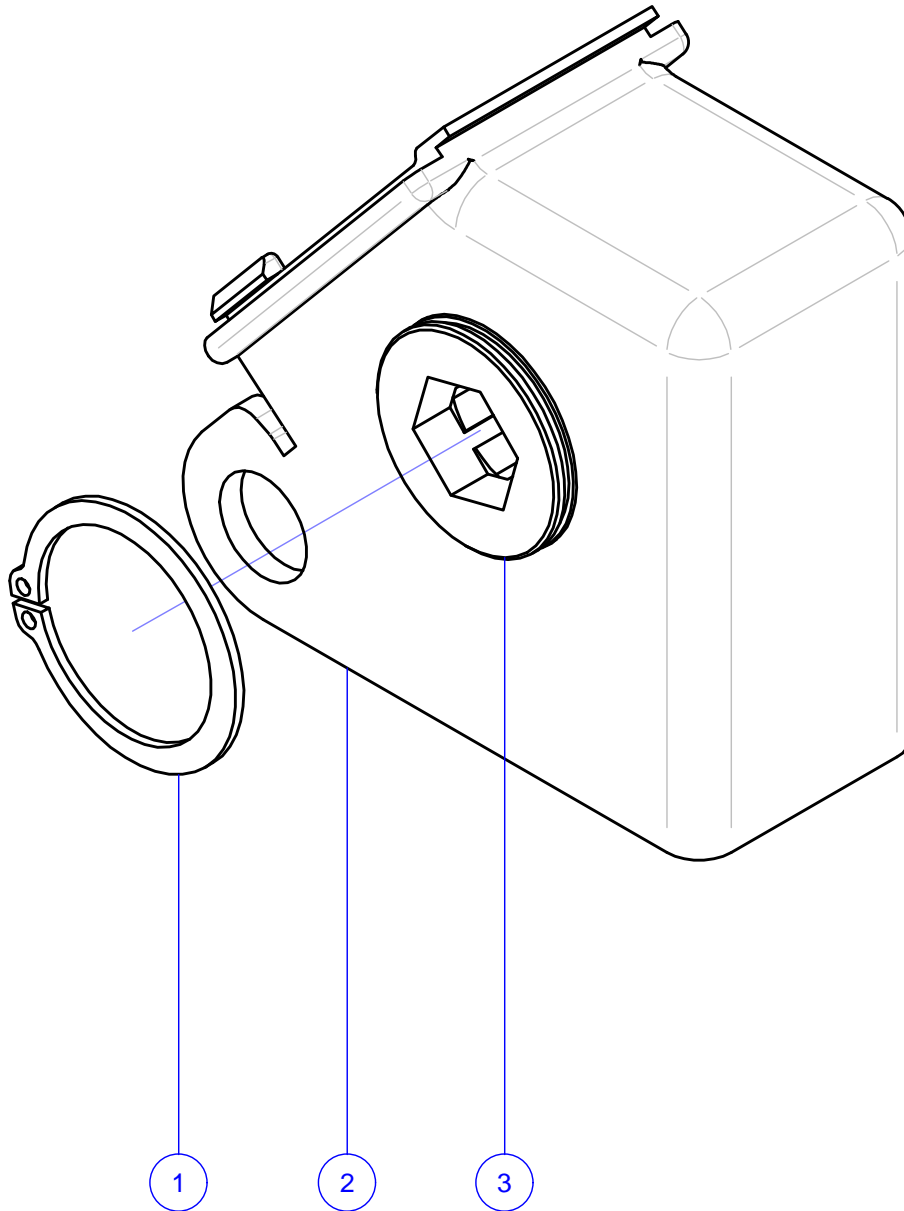
HOPPER 2.2M SINGLE SC PREFAB

NR.	QUANTITY	ART.NUMBER	DETAILS	SIZE
001	1	3100L003-01	WIRE HARNESS LIGHTING SC >1.8M	
	1	A453.51	PLUG 7-P 12V N PLASTIC	
	2	A452.825	PLUG 4-P DEUTSCH DT064S	
	1	A482.705	HOSE SWIVEL PG29 FLANGE 90°	
	8	A454.037	PLUG BUSHING 16 DEUTSCH	
	2	A452.826	PLUGLOCK 4-P W4S	
01	2	1000P097-01	BEARING BUSH Ø20-Ø17 NYLON	
02	32	3000M277-01	SEED HOUSING WITH CAM WHEEL CPL	
04	1	3000S443-01	BEARING PLATE AGITATOR BAR	
05	1	3100M018-01	AXLE CALIBRATION UNIT SINGLE PREFAB	
06	1	3100M019-01	FLOATER DZ5 PREFAB	
07	1	3100P025-01	COVERPL. DRIVING MECHANISM REAR	
09	1	3100S047-01	BOTTOM VANE MARK DZ5	
10	1	3100W016-01	COG AGITATOR BAR SC COMPLETE	
11	1	3100W017-01	FLOATER INDICATOR DZ5	
12	1	3108M003-01	AGITATOR BAR 2.2M FRONT SC PREFAB	
13	1	3108S004-01	MOUNTINGPLATE WINDSHIELD 2.2M SC	
16	1	3108W003-01	BOTTOM FLAP AXLE 2.2M SC	
17	1	3108W004-01	SEEDING AXLE 2.2M FRONT SC	
18	1	3118W001-01	HOPPER 2.2M SINGLE SC	
20	3	A337.161	HINGE PA30/30 LEFT	
21	1	A337.162	HINGE PA30/30 BLACK RIGHT	
23	6	A407.01	TWIST KNOB M8 Ø40 PLASTIC	
24	2	A455.684	TAIL LIGHT 12-24V Ø140 LED WAS	
27	4	A483.41	PLUG IN PLUG Ø5.5-6.5	
28	2	A517.35	GAS STRUT L340-100N	
29	1	A594.04	CLAMPING SLEEVE 5 X 20	
30	2	A612.02	HEXAGONAL BOLT M6X10 SS A2	
31	4	A612.04	HEX. BOLT M6X20 SS A2	
32	1	A612.07	HEX. BOLT M6X35 SS A2	
33	5	A636.60	SEALING WASHER M8 SS A2	
34	4	A653.408	FLANGED HEX. BOLT M10 X 40 GALV.	
36	17	A670.2	HEX. NUT ZB M6 SS A2	
37	4	A670.3	HEX. NUT SELF LOCK M8 SS A2	
39	1	A675.34	RIV NUT ZB M8 FRONT 0.7-2.0MM	
41	22	A680.2	WASHER M6 SS A2	
45	8	A685.07	COUNTERSUNK ALLEN BOLT M6X16 SS A2	
48	32	D402	BOTTOM FLAP	
50	1	D630.2	RING STOP WITH ALLEN ø20	
51	1	A907.612	STICKER STRIPING DZ 222.07.5	
53	4	A672.008	SPACING SLEEVE M8 GALV. L=40MM	
54	4	A613.03	HEX. BOLT M8X16 SS A2	
55	10	A680.3	WASHER M8 SS A2	
58	1	A411.805	CABLEBINDER 4.75 9.5MM BLCK	
59	2	A682.2	BODYWORK WASHER M6 SS A2	
60	1	3100S141-01	LOCKING PLATE AGITATOR SHAFT DZ5	
62	1	3108W015-01	WIND SCREEN 2.2M SC	
63	8	A680.1	WASHER M5 SS A2	
64	4	A670.1	HEX. NUT ZB M5 SS A2	
65	4	A688.034	ROUND HEAD ALLEN BOLT M6X16 SS A2	

DRAWING: 3118M001-01

HOPPER 2.2M SINGLE SC PREFAB

NR.	QUANTITY	ART.NUMBER	DETAILS	SIZE
66	1	A339.890	CALIBRATION HANDLE M10	
67	2	A442.64-25	RUBBER HOSE Ø32 X 19MM L 395MM	
69	4	A623.03	HEX. SOCKET HEAD BOLT M8X16 SS A2	
70	3	3100M055-01	RINGSTOP AXLE Ø16.2 PREFAB	



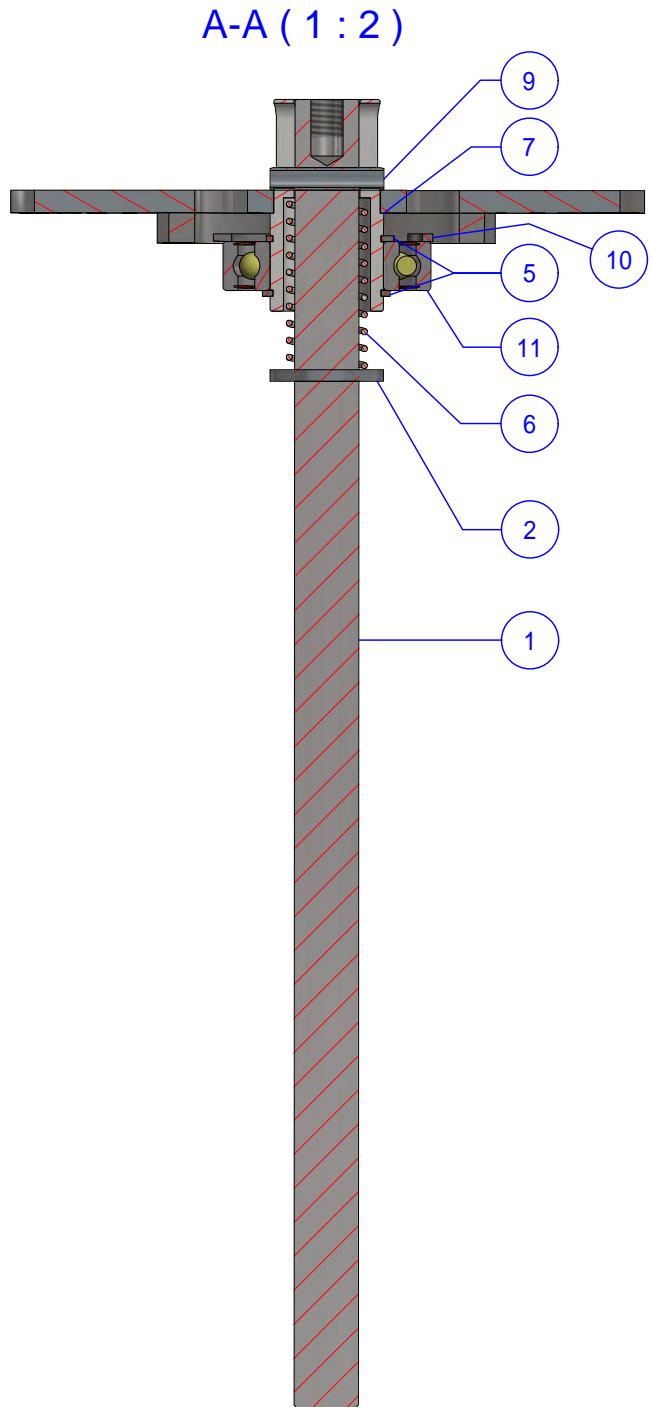
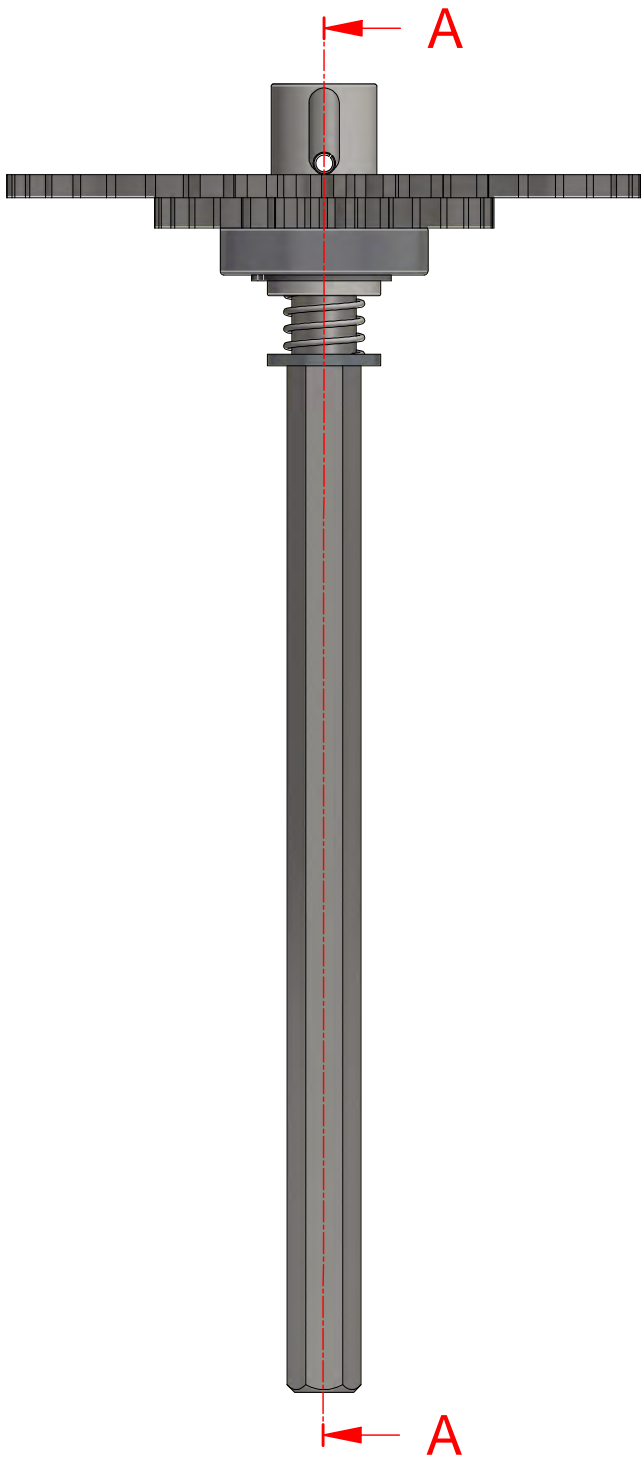
Rev. A 08-09-08 EvH: samenstelling zaadhuis en nokkenrad laten vervallen

 DODEWAARD B.V. Welysestraat 25a 6669 DJ Dodewaard tel. : 0488-411254 fax : 0488-412471	Projectiemethode : 	Get. : J. v. Laar	
	Maateenheid : mm	Datum : 30-04-2006	
Alg. tolerantie volgens : ISO 2768-mK, lashoogte a min. dunste plaatdikte tenzij anders vermeld	Revisie : A 08-09-08 EvH		Schaal : 1 : 1
ZAADHUIS MET NOKKENRAD CPL	Produkt : DZ		A4
	Tekening : 3000M277-01		


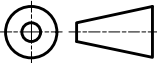
DRAWING: 3000M277-01

SEED HOUSING WITH CAM WHEEL CPL

NR.	QUANTITY	ART.NUMBER	DETAILS	SIZE
01	1	A684.68	CIRCLIP PIVOT Ø34	
02	1	3000P214-01	SEED HOUSING PLASTIC	
03	1	3000P217-02	CAM WHEEL FOR PLASTIC SEED HOUSING	



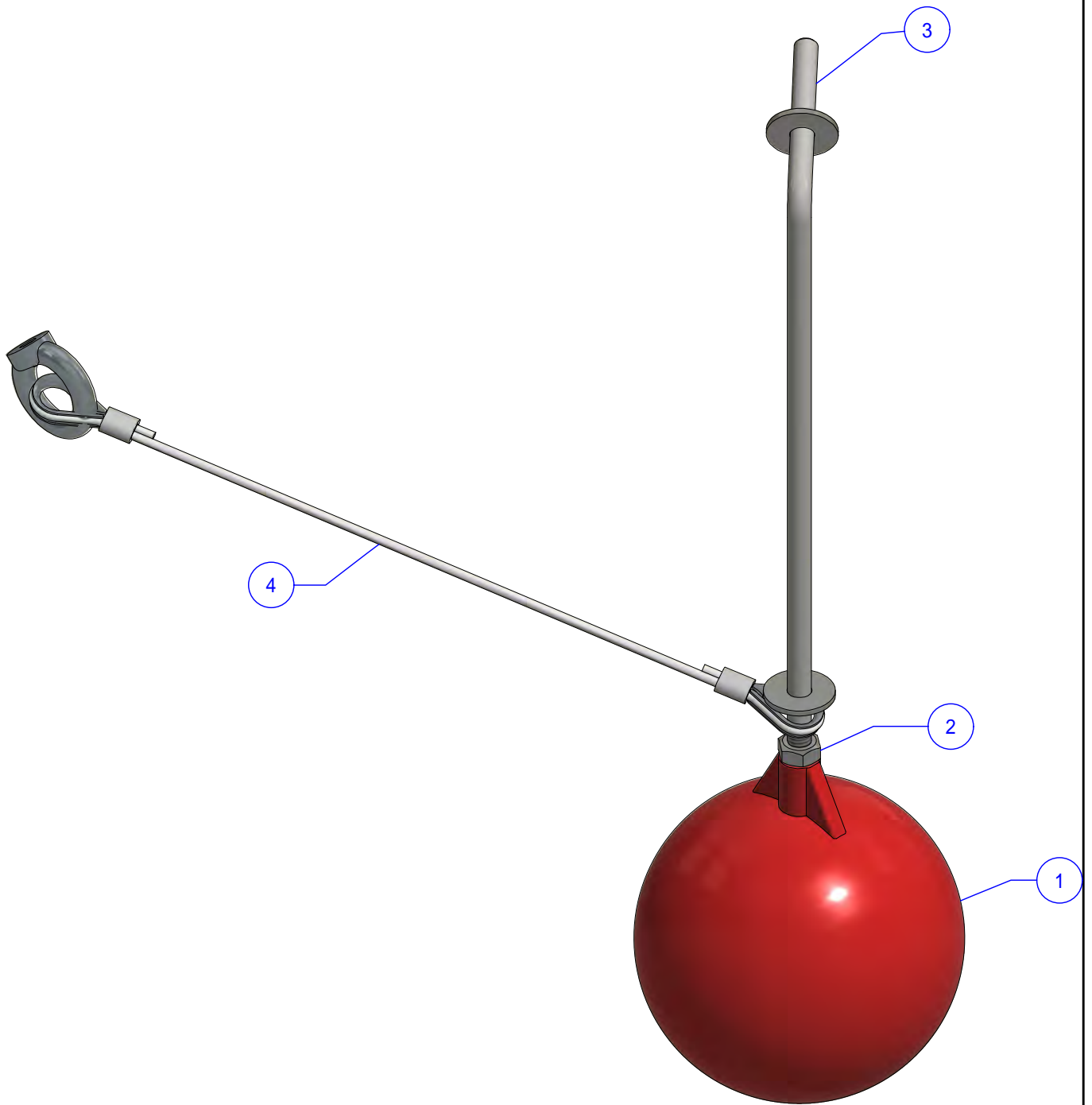
Rev. A 11-05-21 PBH: Lager met seegerringen toegevoegd en handgreep verwijderd t.b.v montage.
 Rev. B 11-04-22 WW: Pos 2 vervangen voor sluitring.

 DODEWAARD B.V. www.vredo.com	Projection method:	Drawn: P. Biesheuvel
		Date: 10-11-2020
Measure unit: mm		Revision: B 11-04-22 ww
Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness	Page: 1 / 1	Scale: 1 : 2 A4
AS TBV AFDRAAIEN SINGLE VM		Mass: N/A
		Drawing: 3100M018-01


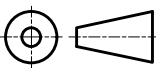
DRAWING: 3100M018-01

AXLE CALIBRATION UNIT SINGLE PREFAB

NR.	QUANTITY	ART.NUMBER	DETAILS	SIZE
01	1	3100P039-01	SPLIT AXLE FOR CALIBRATION	
02	1	A680.7	WASHER M16 GALV.	
05	2	A684.6	CIRCLIP PIVOT Ø30	
06	1	A515.35	COMPRESSION SPRING Ø20XØ1.6-77MM	
07	1	3100W015-01	COG FOR CALIBRATION SINGLE COMPLETE	
09	1	A594.10	CLAMPING SLEEVE 6 X 30	
10	1	A684.3	CIRCLIP HOUSING Ø55	
11	1	A138.15	BALL BEARING 6006 LLU-VREDO	



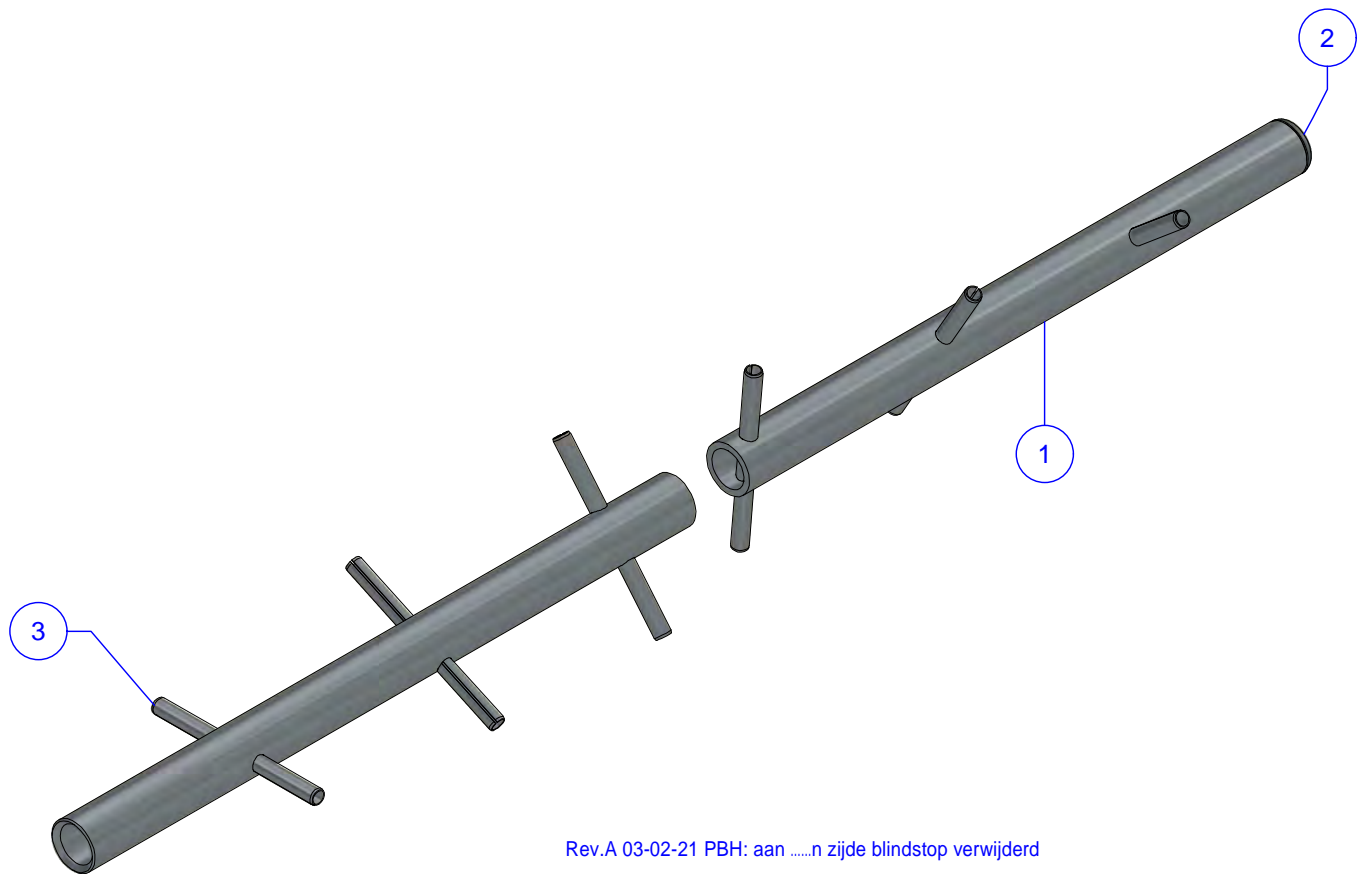
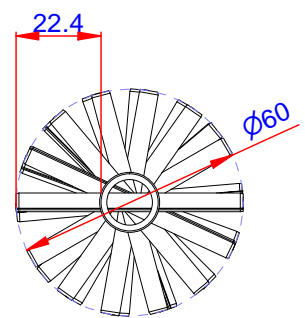
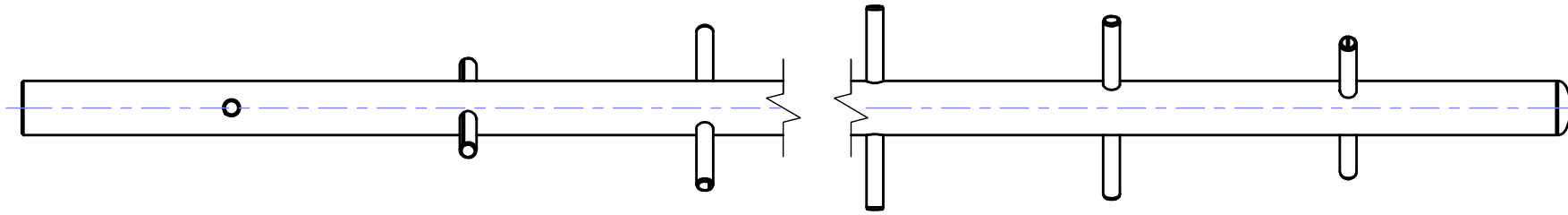
Rev. A 06-07-21 WW: D-sluiting verwijderd.

 DODEWAARD B.V. www.vredo.com	Projection method:	Drawn: P. Biesheuvel
		Date: 10-11-2020
Measure unit: mm		Revision: A 06-07-21 ww
Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness	Page: 1 / 1	Scale: 1 : 2 A4
VLOTTER DZ5 VM		Mass: 5.68 kg
		Drawing: 3100M019-01


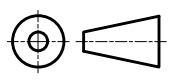
DRAWING: 3100M019-01

FLOATER DZ5 PREFAB

NR.	QUANTITY	ART.NUMBER	DETAILS	SIZE
01	1	A537.3	FLOATER Ø110 5/16 UNC	
02	1	A540.595	HEXAGONAL NUT 5/16 UNC	
03	1	3100W018-01	MOUNT FLOATERBALL DZ5	
04	1	3100M020-01	STEEL CABLE Ø3 L= 255MM FOR FLOATER	



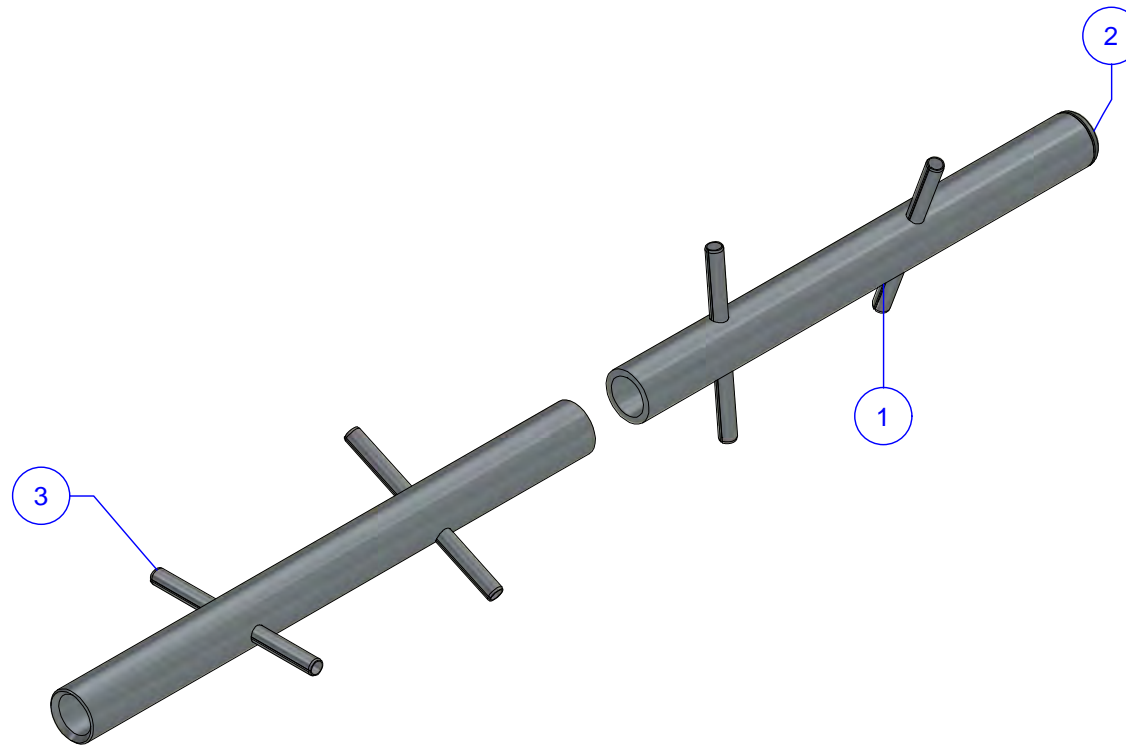
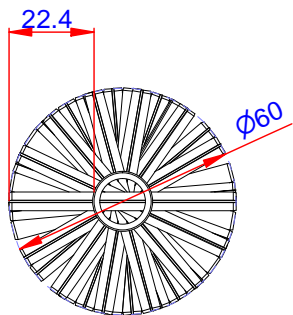
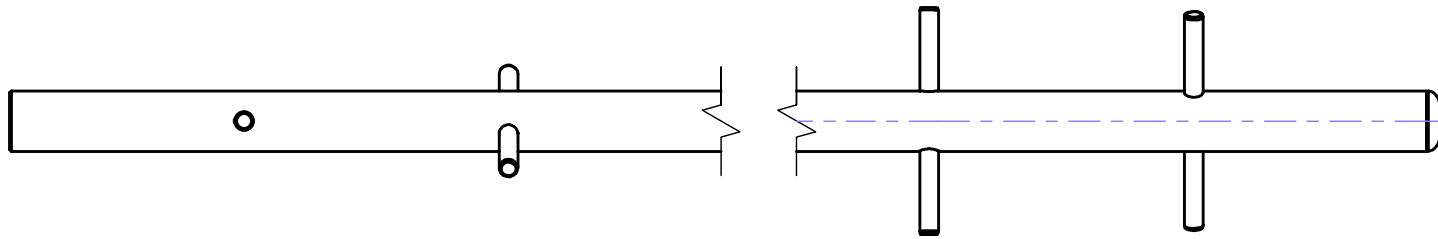
Rev.A 03-02-21 PBH: aann zijde blindstop verwijderd

 DODEWAARD B.V. www.vredo.com	Projection method:	Drawn: P. Biesheuvel	
		Date:	10-11-2020
Measure unit: mm		Revision:	A 03-02-21 PBH
Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness	Scale:	1 : 2	A4
Page: 1 / 1	Mass:	N/A	
ROERAS 1.0M VZ SC VM	Drawing:	3105M003-01	


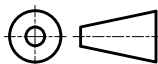
DRAWING: 3105M003-01

AGITATOR BAR 1.0M FRONT SC PREFAB

NR.	QUANTITY	ART.NUMBER	DETAILS	SIZE
01	1	3105P002-01	FRONT AGITATOR BAR 1.0M SC	
02	1	A483.515	BLANKING PLUG Ø12-14	
03	14	A594.08	CLAMPING SLEEVE 5 X 60	



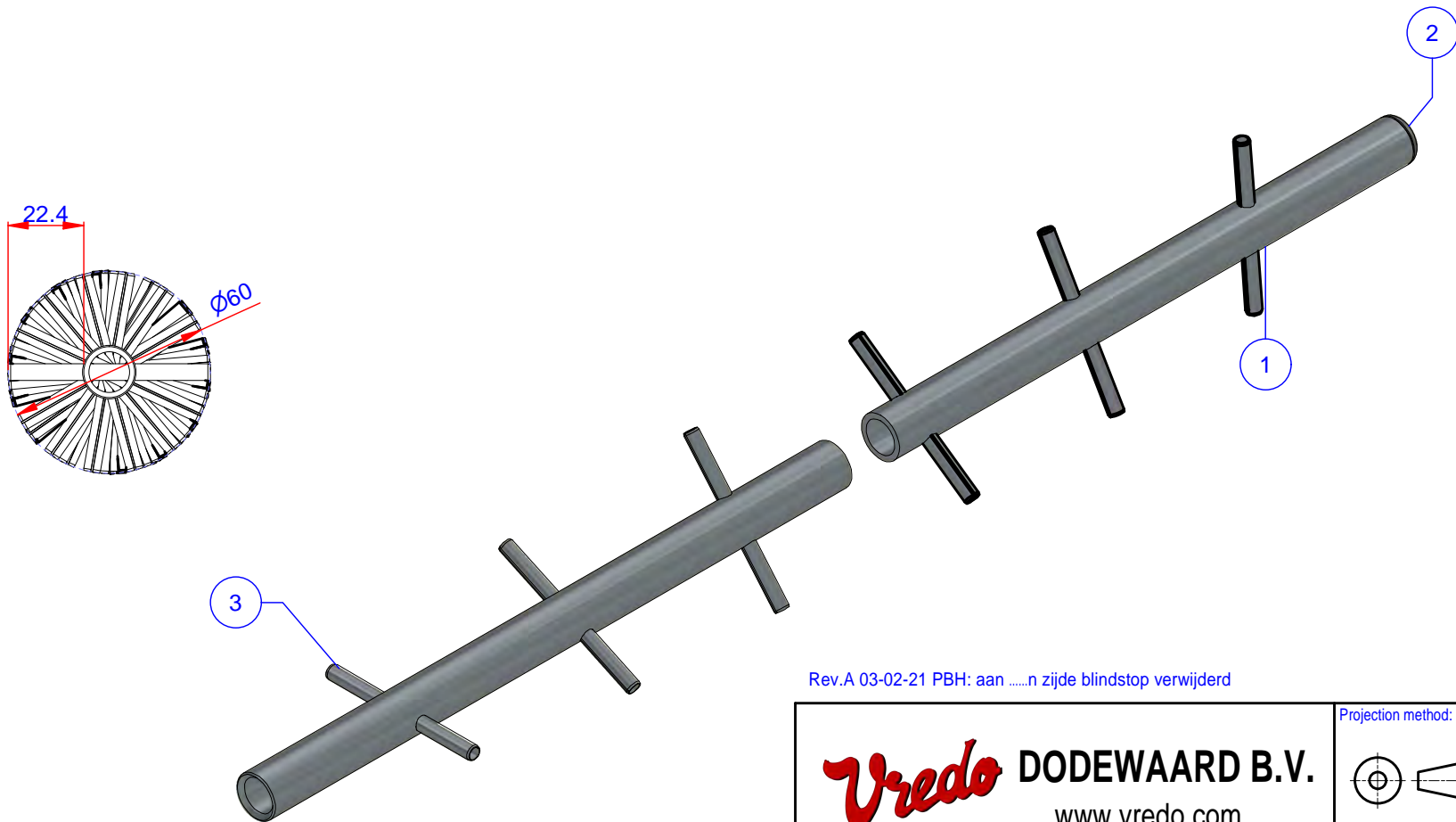
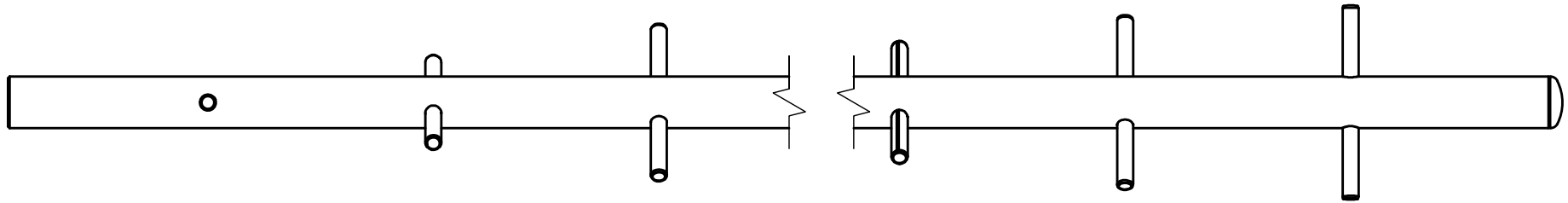
Rev.A 03-02-21 PBH: aann zijde blindstop verwijderd

 DODEWAARD B.V. www.vredo.com	Projection method:	Drawn: P. Biesheuvel	
		Date:	26-11-2020
	Revision:	A 03-02-21 PBH	
Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness	Measure unit: mm	Scale: 1 : 2	A4
	Page: 1 / 1	Mass: N/A	
ROERAS 1.4M VZ SC VM			Drawing: 3106M003-01


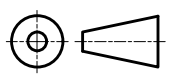
DRAWING: 3106M003-01

AGITATOR BAR 1.4M FRONT SC PREFAB

NR.	QUANTITY	ART.NUMBER	DETAILS	SIZE
01	1	3106P002-01	FRONT AGITATOR BAR 1.4M SC	
02	1	A483.515	BLANKING PLUG Ø12-14	
03	20	A594.08	CLAMPING SLEEVE 5 X 60	



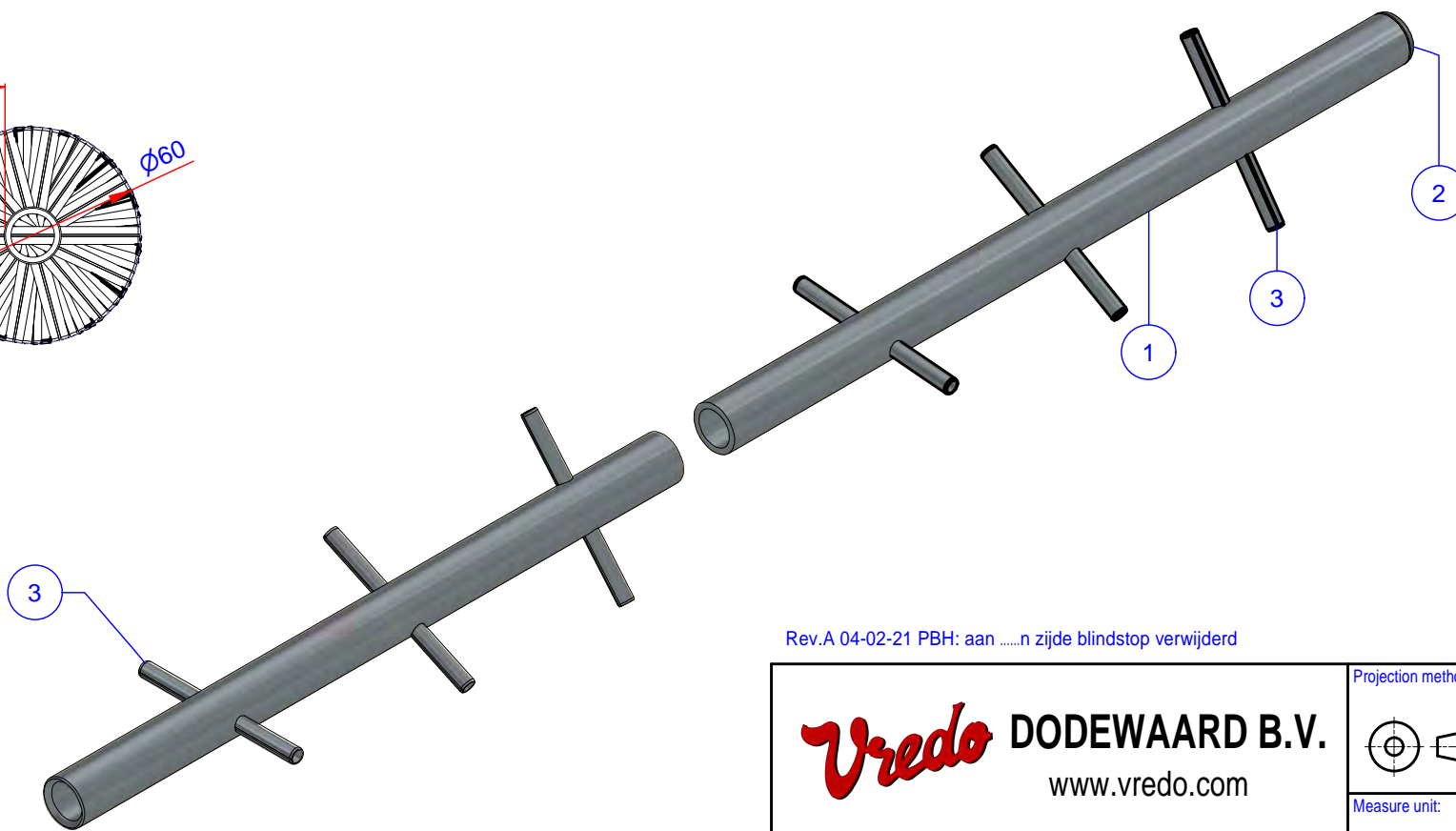
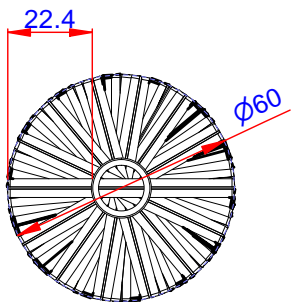
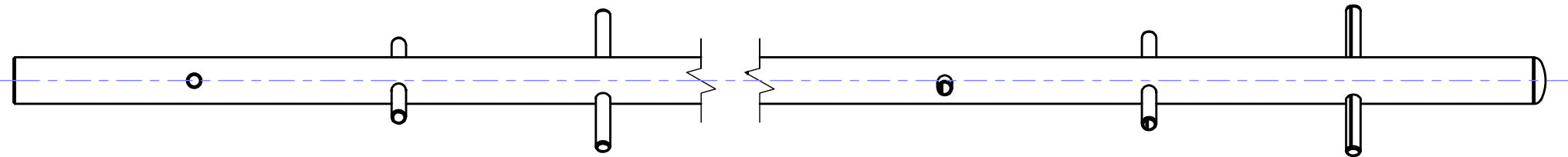
Rev.A 03-02-21 PBH: aann zijde blindstop verwijderd

 DODEWAARD B.V. www.vredo.com	Projection method:		Drawn: C. Brand	
			Date: 08-12-2020	
Revision: A 03-02-21 PBH				
Measure unit: mm	Scale: 1 : 2	A4		
Page: 1 / 1	Mass: N/A			
Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness		Drawing:		3107M003-01
ROERAS 1.8M VZ SC VM				


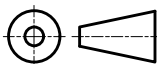
DRAWING: 3107M003-01

AGITATOR BAR 1.8M FRONT SC PREFAB

NR.	QUANTITY	ART.NUMBER	DETAILS	SIZE
01	1	3107P002-01	FRONT AGITATOR BAR 1.8M SC	
02	1	A483.515	BLANKING PLUG Ø12-14	
03	26	A594.08	CLAMPING SLEEVE 5 X 60	



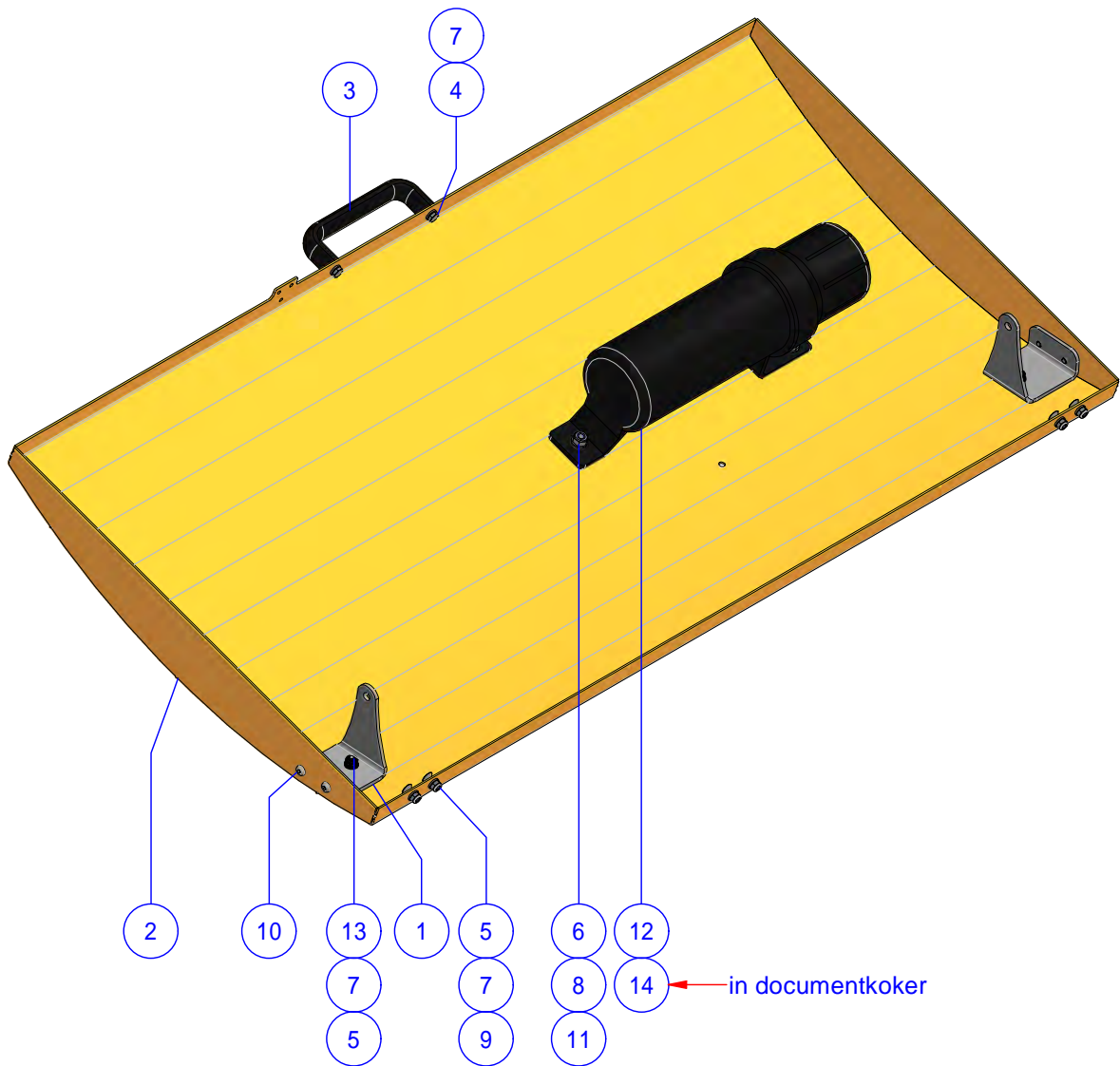
Rev.A 04-02-21 PBH: aann zijde blindstop verwijderd

 DODEWAARD B.V. www.vredo.com	Projection method:	Drawn: P. Biesheuvel	
		Date:	30-11-2020
Measure unit: mm		Revision:	A 04-02-21 PBH
Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness	Scale: 1 : 2	A4	
Page: 1 / 1	Mass: N/A	Drawing: 3108M003-01	
ROERAS 2.2M VZ SC VM			


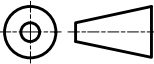
DRAWING: 3108M003-01

AGITATOR BAR 2.2M FRONT SC PREFAB

NR.	QUANTITY	ART.NUMBER	DETAILS	SIZE
01	1	3108P002-01	FRONT AGITATOR BAR 2.2M SC	
02	1	A483.515	BLANKING PLUG Ø12-14	
03	32	A594.08	CLAMPING SLEEVE 5 X 60	



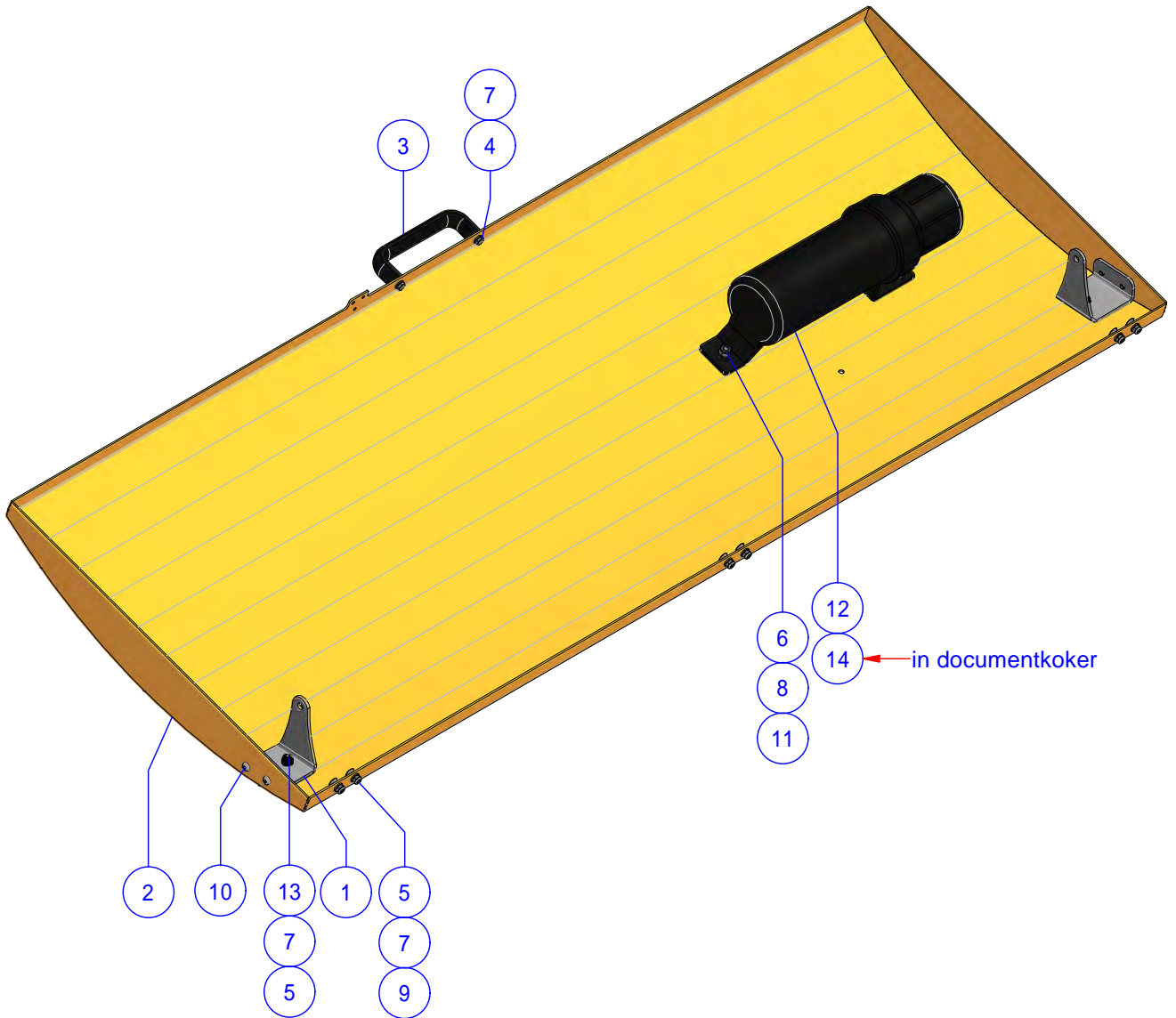
Rev.A 18-03-22 JVA: Bolkopschroef M6 x 8 vervangen door M6 x 16 met sluitring en borgmoer, [14] toegevoegd.

 DODEWAARD B.V. www.vredo.com	Projection method:	Drawn: P. Biesheuvel
		Date: 03-05-2021
Measure unit: mm		Revision: A 18-03-22 jva
Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness	Page: 1 / 1	Scale: 1 : 7
DEKSEL ZAADBAK 1.0M SC VM		Mass: N/A
		Drawing: 3105M009-01


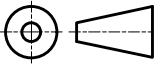
DRAWING: 3105M009-01

HOPPER LID 1.0M SC PREFAB

NR.	QUANTITY	ART.NUMBER	DETAILS	SIZE
01	2	3100S045-01	GAS SPRING COVER MOUNTING PLATE DZ5	
02	1	3105W002-01	HOPPER LID 1.0M SC	
03	1	A339.84	HANDHOLD BRACKET M6 X 148	
04	2	A612.02	HEXAGONAL BOLT M6X10 SS A2	
05	6	A670.2	HEX. NUT ZB M6 SS A2	
06	3	A670.3	HEX. NUT SELF LOCK M8 SS A2	
07	8	A680.2	WASHER M6 SS A2	
08	3	A680.3	WASHER M8 SS A2	
09	4	A685.07	COUNTERSUNK ALLEN BOLT M6X16 SS A2	
10	4	A688.040	ROUND HEAD ALLEN BOLT M6X8 SS	
11	3	A688.073	ROUND HEAD ALLEN BOLT M8 X 16 SS A2	
12	1	A920.0	DOCUMENT TUBE BLACK	
13	2	A688.050	ROUND HEAD ALLEN BOLT M6 X 16 SS A2	
14	1	A240.050	HANDBRUSH COCO 280MM	



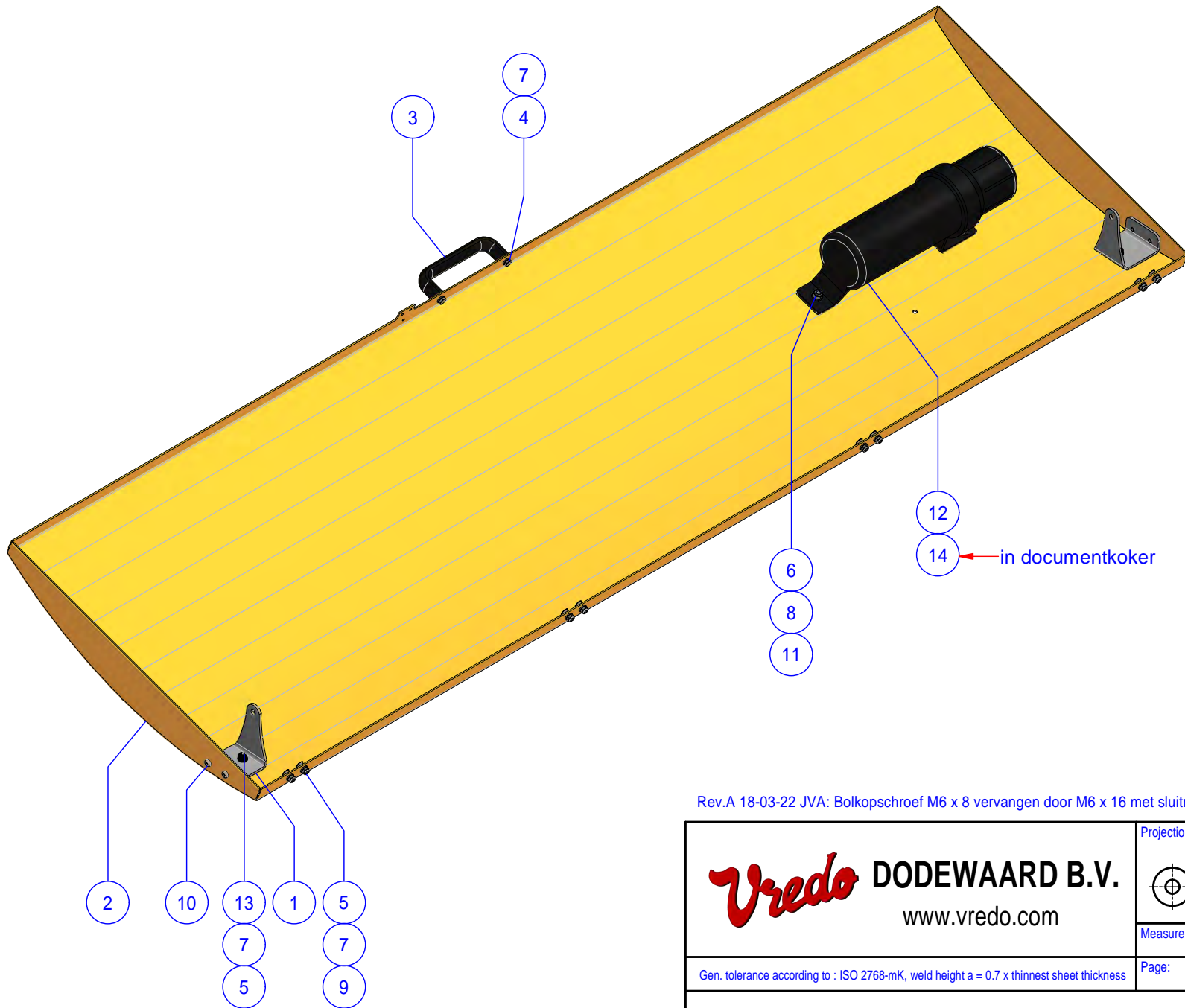
Rev.A 18-03-22 JVA: Bolkopschroef M6 x 8 vervangen door M6 x 16 met sluitring en borgmoer, [14] toegevoegd.

 DODEWAARD B.V. www.vredo.com	Projection method: 	Drawn: P. Biesheuvel
	Measure unit: mm	Date: 04-05-2021
Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness	Page: 1 / 1	Revision: A 18-03-22 jva
DEKSEL ZAADBAK 1.4M SC VM	Mass: N/A	Scale: 1 : 8
		Drawing: 3106M009-01


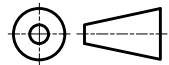
DRAWING: 3106M009-01

HOPPER LID 1.4M SC PRE MOUNR

NR.	QUANTITY	ART.NUMBER	DETAILS	SIZE
01	2	3100S045-01	GAS SPRING COVER MOUNTING PLATE DZ5	
02	1	3106W002-01	HOPPER LID 1.4M SC	
03	1	A339.84	HANDHOLD BRACKET M6 X 148	
04	2	A612.02	HEXAGONAL BOLT M6X10 SS A2	
05	8	A670.2	HEX. NUT ZB M6 SS A2	
06	3	A670.3	HEX. NUT SELF LOCK M8 SS A2	
07	10	A680.2	WASHER M6 SS A2	
08	3	A680.3	WASHER M8 SS A2	
09	6	A685.07	COUNTERSUNK ALLEN BOLT M6X16 SS A2	
10	4	A688.040	ROUND HEAD ALLEN BOLT M6X8 SS	
11	3	A688.073	ROUND HEAD ALLEN BOLT M8 X 16 SS A2	
12	1	A920.0	DOCUMENT TUBE BLACK	
13	2	A688.050	ROUND HEAD ALLEN BOLT M6 X 16 SS A2	
14	1	A240.050	HANDBRUSH COCO 280MM	



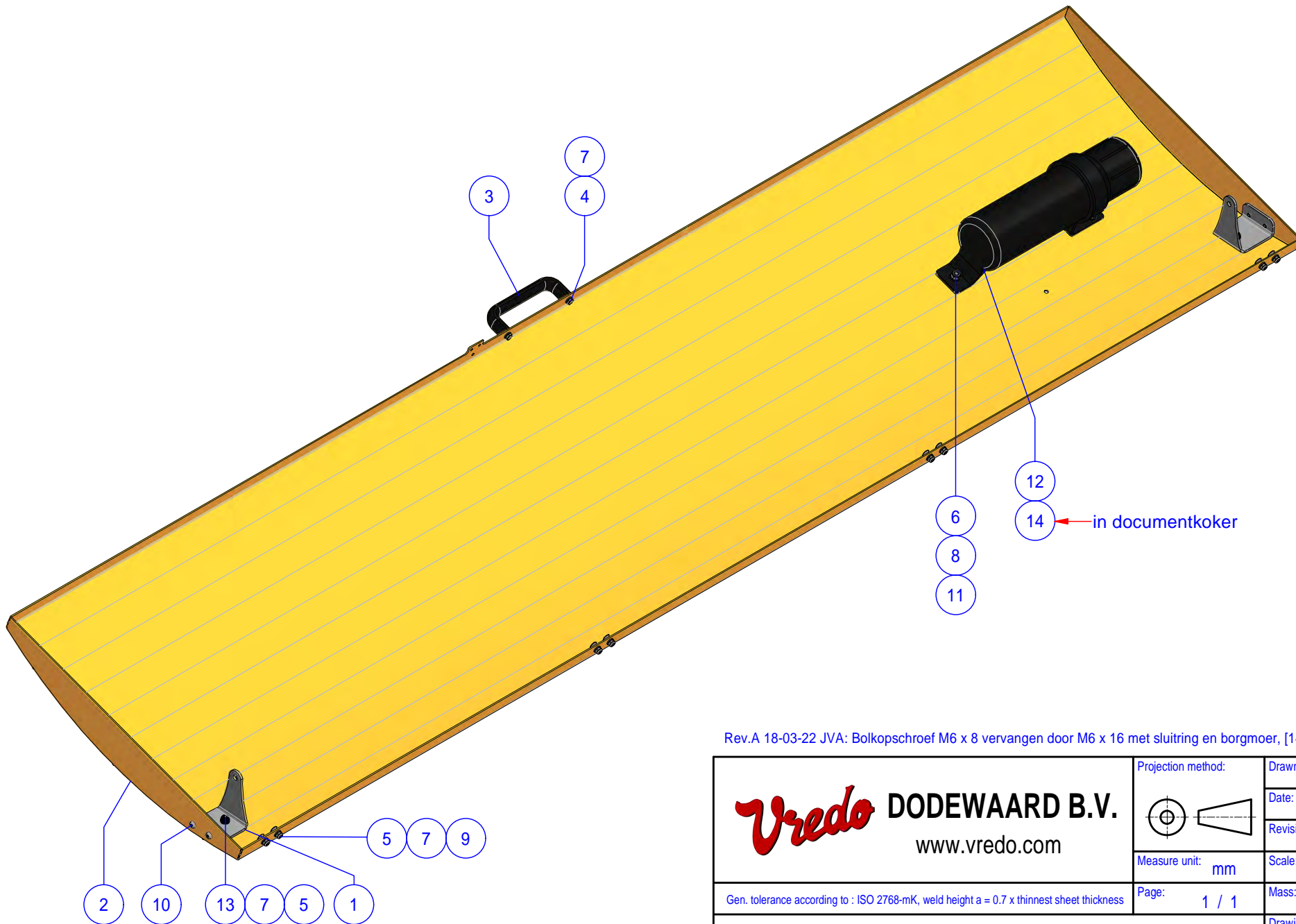
Rev.A 18-03-22 JVA: Bolkopschroef M6 x 8 vervangen door M6 x 16 met sluitring en borgmoer, [14] toegevoegd.

 DODEWAARD B.V. www.vredo.com	Projection method:	Drawn: P. Biesheuvel
		Date: 04-05-2021
Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness	Revision: A 18-03-22 jva	Scale: 1 : 8
	Measure unit: mm	A4
Page: 1 / 1	Mass: N/A	Drawing: 3107M009-01
DEKSEL ZAADBAK 1.8M SC VM		


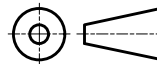
DRAWING: 3107M009-01

HOPPER LID 1.8M SC PRE MOUNR

NR.	QUANTITY	ART.NUMBER	DETAILS	SIZE
01	2	3100S045-01	GAS SPRING COVER MOUNTING PLATE DZ5	
02	1	3107W002-01	HOPPER LID 1.8M SC	
03	1	A339.84	HANDHOLD BRACKET M6 X 148	
04	2	A612.02	HEXAGONAL BOLT M6X10 SS A2	
05	10	A670.2	HEX. NUT ZB M6 SS A2	
06	3	A670.3	HEX. NUT SELF LOCK M8 SS A2	
07	12	A680.2	WASHER M6 SS A2	
08	3	A680.3	WASHER M8 SS A2	
09	8	A685.07	COUNTERSUNK ALLEN BOLT M6X16 SS A2	
10	4	A688.040	ROUND HEAD ALLEN BOLT M6X8 SS	
11	3	A688.073	ROUND HEAD ALLEN BOLT M8 X 16 SS A2	
12	1	A920.0	DOCUMENT TUBE BLACK	
13	2	A688.050	ROUND HEAD ALLEN BOLT M6 X 16 SS A2	
14	1	A240.050	HANDBRUSH COCO 280MM	



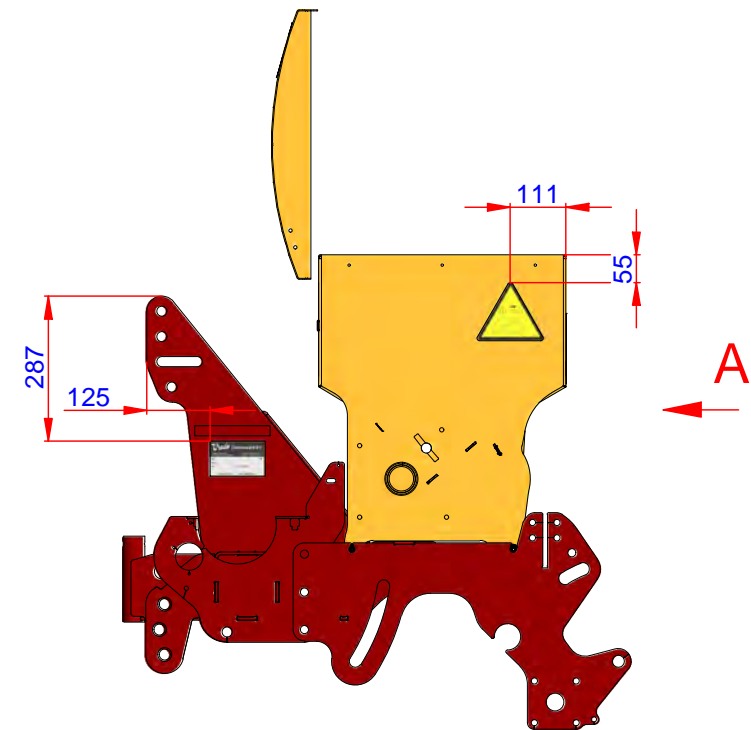
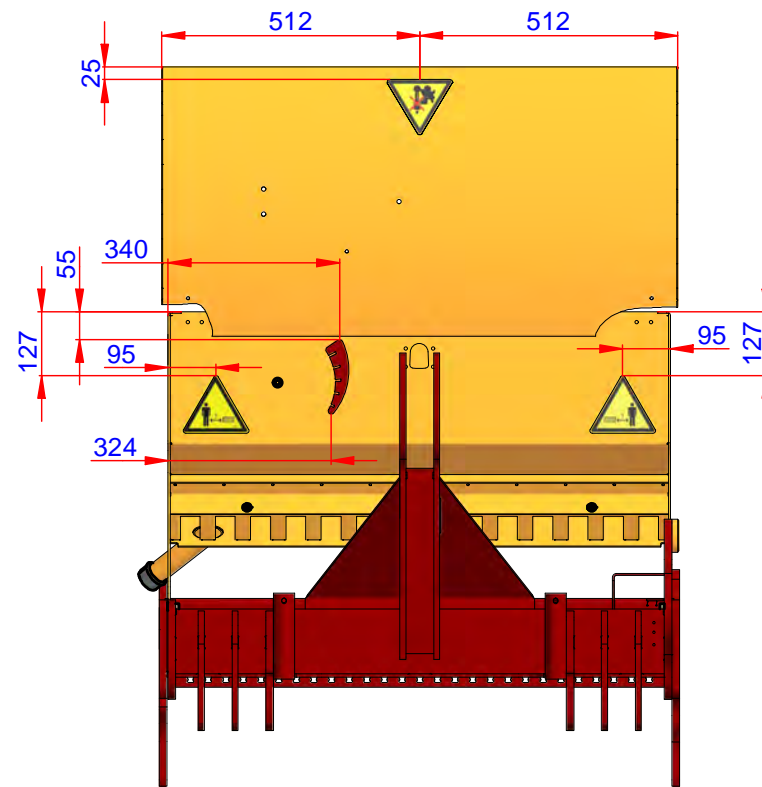
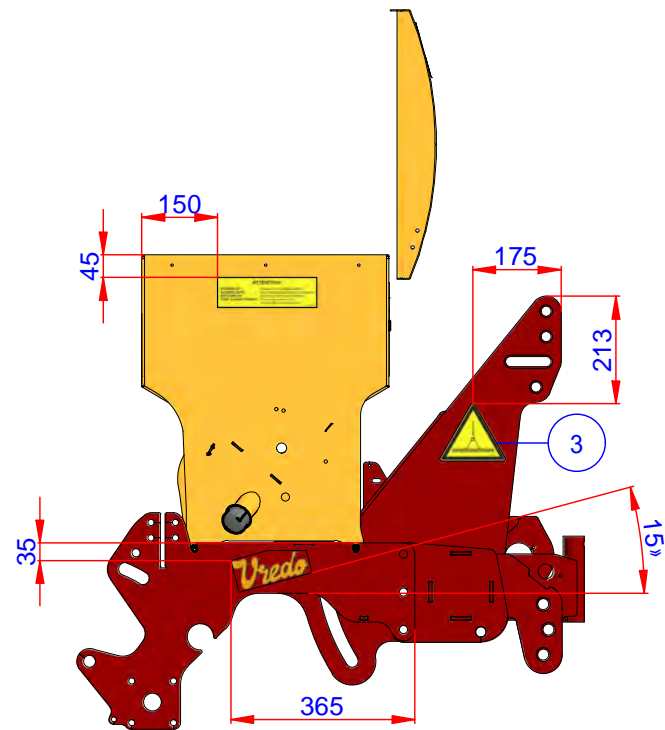
Rev.A 18-03-22 JVA: Bolkopschroef M6 x 8 vervangen door M6 x 16 met sluitring en borgmoer, [14] toegevoegd.

 DODEWAARD B.V. www.vredo.com	Projection method:	Drawn: P. Biesheuvel
		Date: 05-05-2021
	Measure unit: mm	Revision: A 18-03-22 jva
Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness	Page: 1 / 1	Scale: 1 : 8 A4
DEKSEL ZAADBAK 2.2M SC VM		Mass: N/A
		Drawing: 3108M009-01

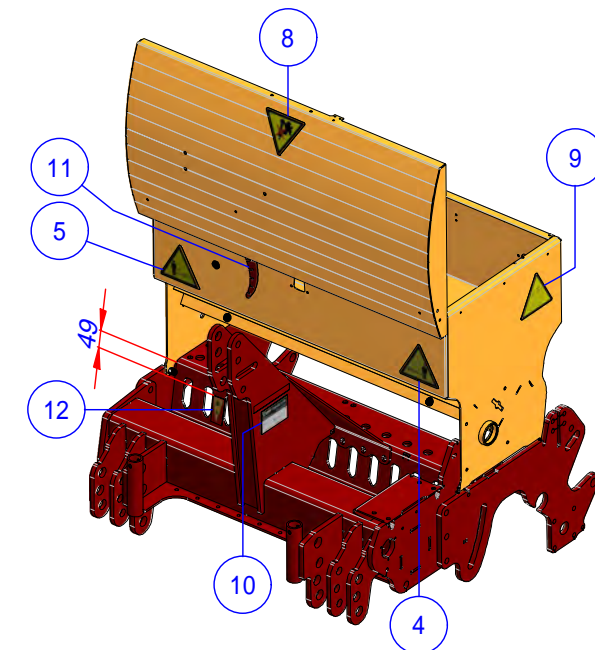
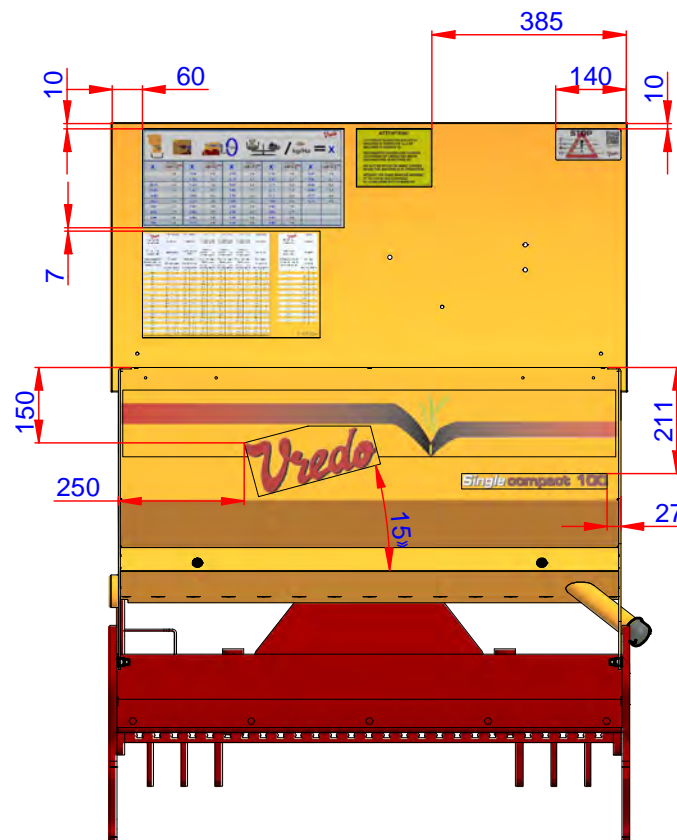
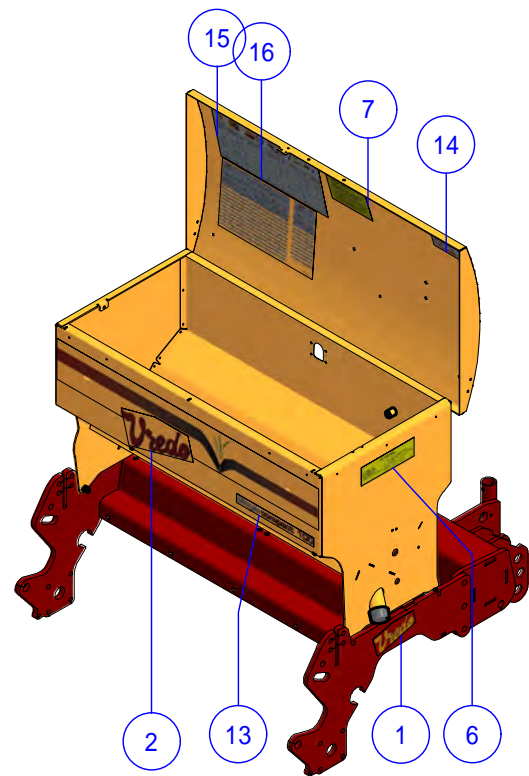
DRAWING: 3108M009-01

HOPPER LID 2.2M SC PRE MOUNR

NR.	QUANTITY	ART.NUMBER	DETAILS	SIZE
01	2	3100S045-01	GAS SPRING COVER MOUNTING PLATE DZ5	
02	1	3108W002-01	HOPPER LID 2.2M SC	
03	1	A339.84	HANDHOLD BRACKET M6 X 148	
04	2	A612.02	HEXAGONAL BOLT M6X10 SS A2	
05	10	A670.2	HEX. NUT ZB M6 SS A2	
06	3	A670.3	HEX. NUT SELF LOCK M8 SS A2	
07	12	A680.2	WASHER M6 SS A2	
08	3	A680.3	WASHER M8 SS A2	
09	8	A685.07	COUNTERSUNK ALLEN BOLT M6X16 SS A2	
10	4	A688.040	ROUND HEAD ALLEN BOLT M6X8 SS	
11	3	A688.073	ROUND HEAD ALLEN BOLT M8 X 16 SS A2	
12	1	A920.0	DOCUMENT TUBE BLACK	
13	2	A688.050	ROUND HEAD ALLEN BOLT M6 X 16 SS A2	
14	1	A240.050	HANDBRUSH COCO 280MM	



ACHTERAANZICHT A (1 : 15)



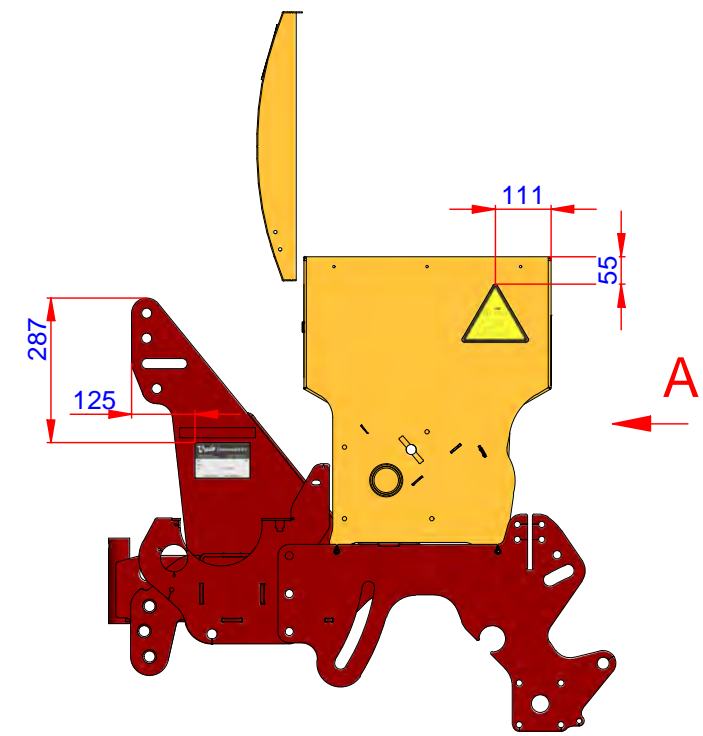
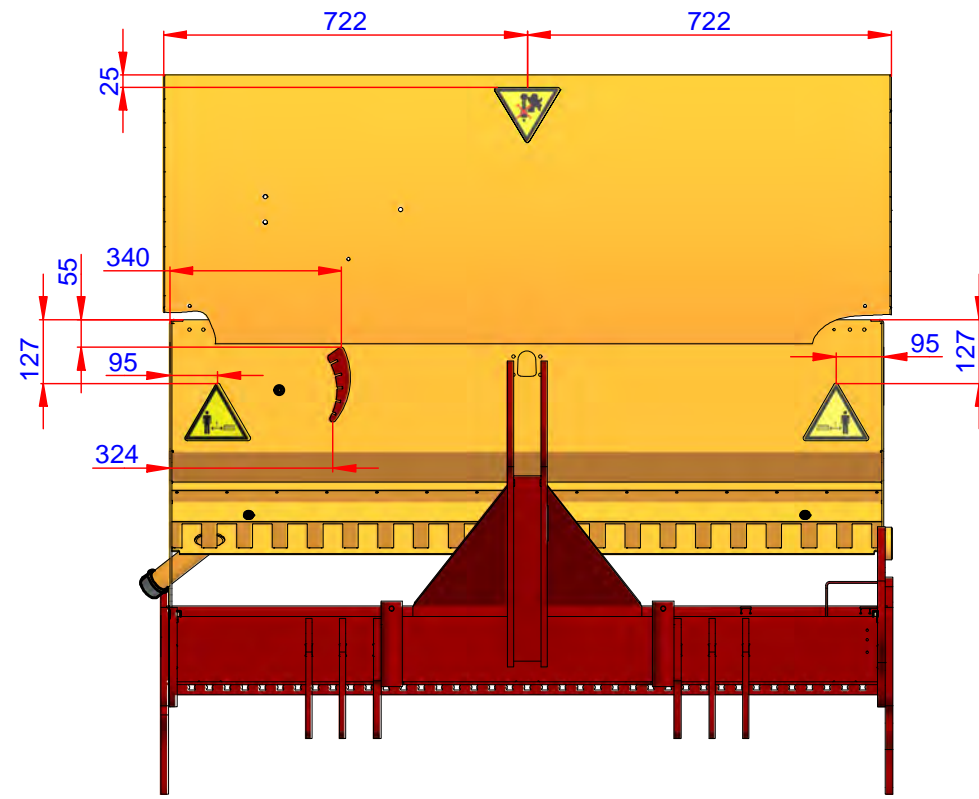
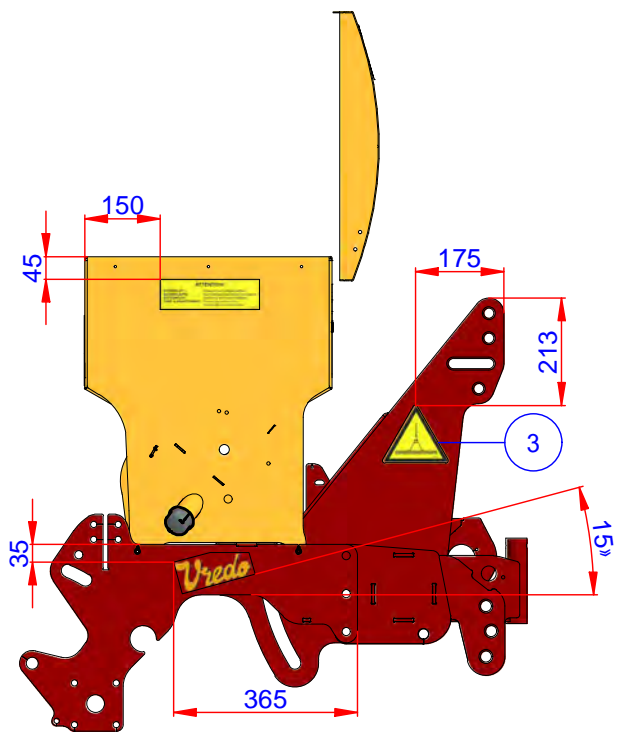
Rev.A 20-05-21 PBH: Hijs-instructie en typeplaatje verplaatst, pos. 14 toegevoegd.
 Rev.B 01-09-21 KVD: Pos 15 toegevoegd.
 Rev.C 11-03-22 PBH: Sticker Basis Tabel DZ5 Turf toegevoegd en stickerposities deksel gewijzigd.

DODEWAARD B.V. www.vredo.com	Projection method: 	Drawn: P. Biesheuvel
	Measure unit: mm	Date: 25-01-2021
Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness	Page: 1 / 1	Revision: C 11-03-22 pbh
STICKERS DZ5 SINGLE COMPACT 1.0M		Scale: 1 : 15
		Mass: 0.13 kg
		Drawing: 3115M005-01

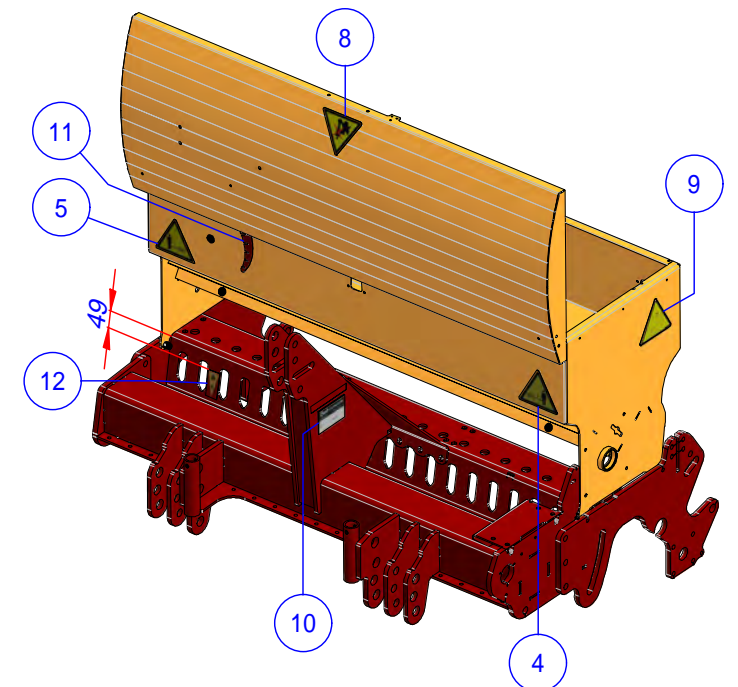
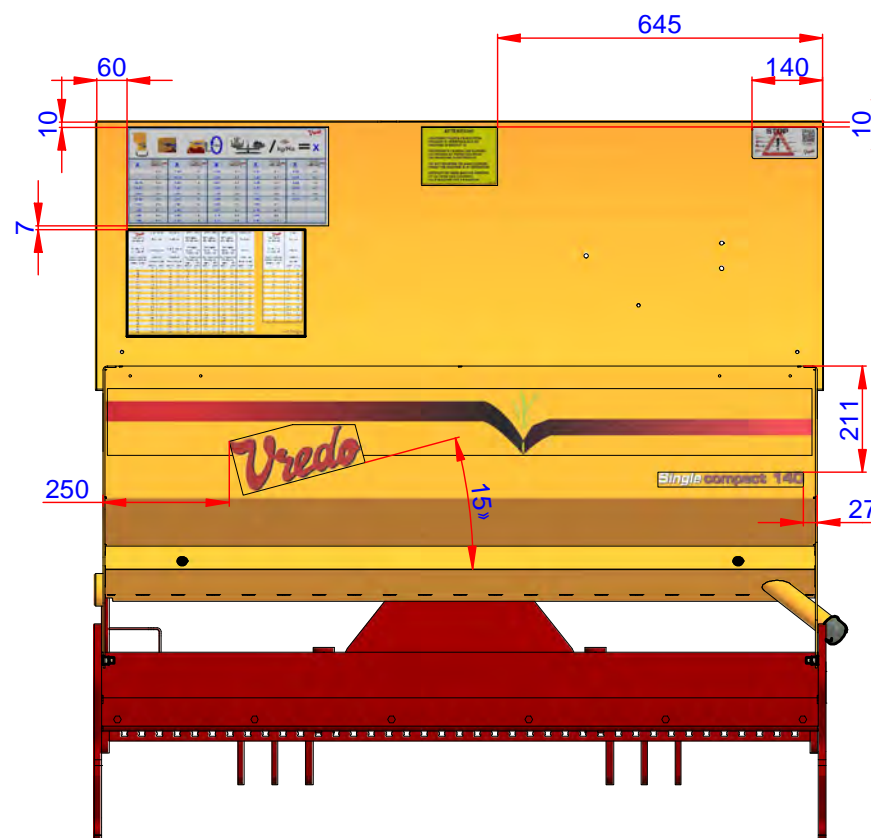
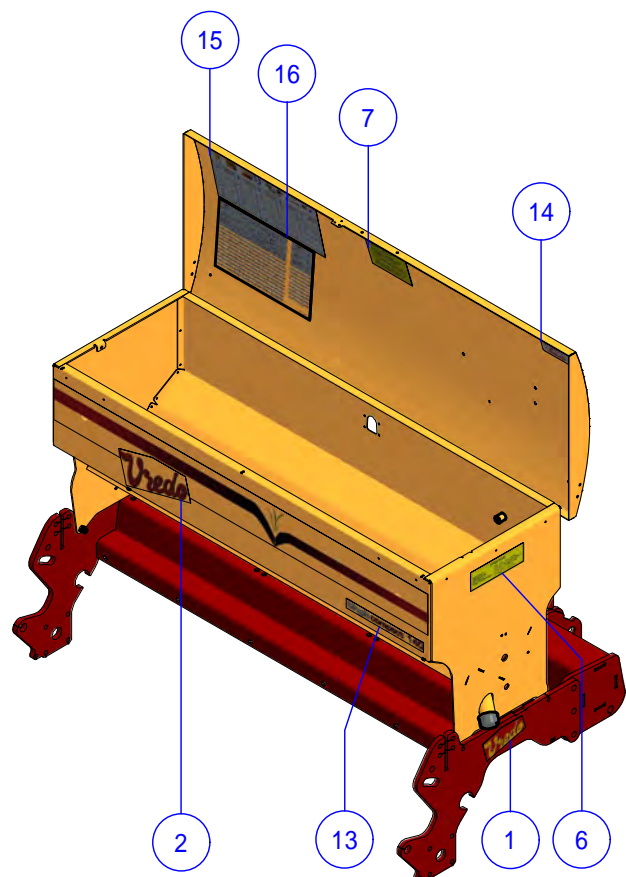
DRAWING: 3115M005-01

STICKERS DZ5 SINGLE COMPACT 1.0M

NR.	QUANTITY	ART.NUMBER	DETAILS	SIZE
01	1	A901.91	VREDO-STICKER YELLOW/BLACK H=65	
02	1	A901.97	VREDO STICKER RED/BLACK H=110	
03	1	A904.01	STICKER HITCH INSTRUCTIONS UNFOLDED	
04	1	A904.03	STICKER KEEP DISTANCE RGHT	
05	1	A904.04	STICKER KEEP DISTANCE LEFT	
06	1	A904.08	STICKER WARNING BOTTOM FLAP DZ 2	
07	1	A904.09	STICKER NO REVERSING DZ 2	
08	1	A904.15	STICKER NO STANDING ON ROLLER DZ	
09	1	A905.05	STICKER VT WARNING MAINTENANCE	
10	1	A907.01	ID PLATE 70X110 MM	
11	1	A907.300	STICKER LEVEL INDICATOR DZ5	
12	1	A904.111	STICKER SCALE SEEDING DEPTH	
13	1	A907.315	STICKER SUPER COMPACT 220	
14	1	A904.129	STICKER PRODUCT REGISTRATION DZ	
15	1	A904.151	STICKER SEEDING TABLE DZ5 TURF	
16	1	A904.153	STICKER BASIC TABLE DZ5 TURF SINGLE	



ACHTERAANZICHT A (1 : 15)



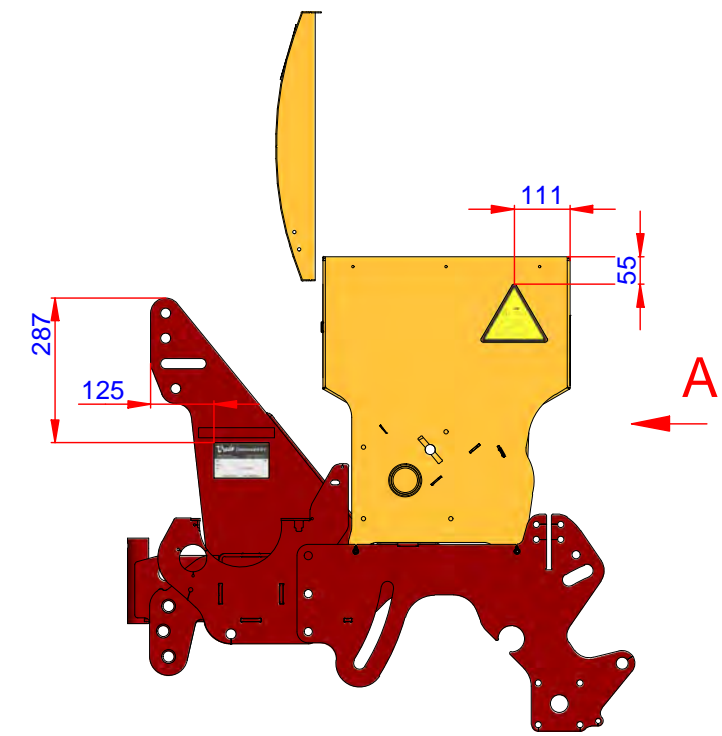
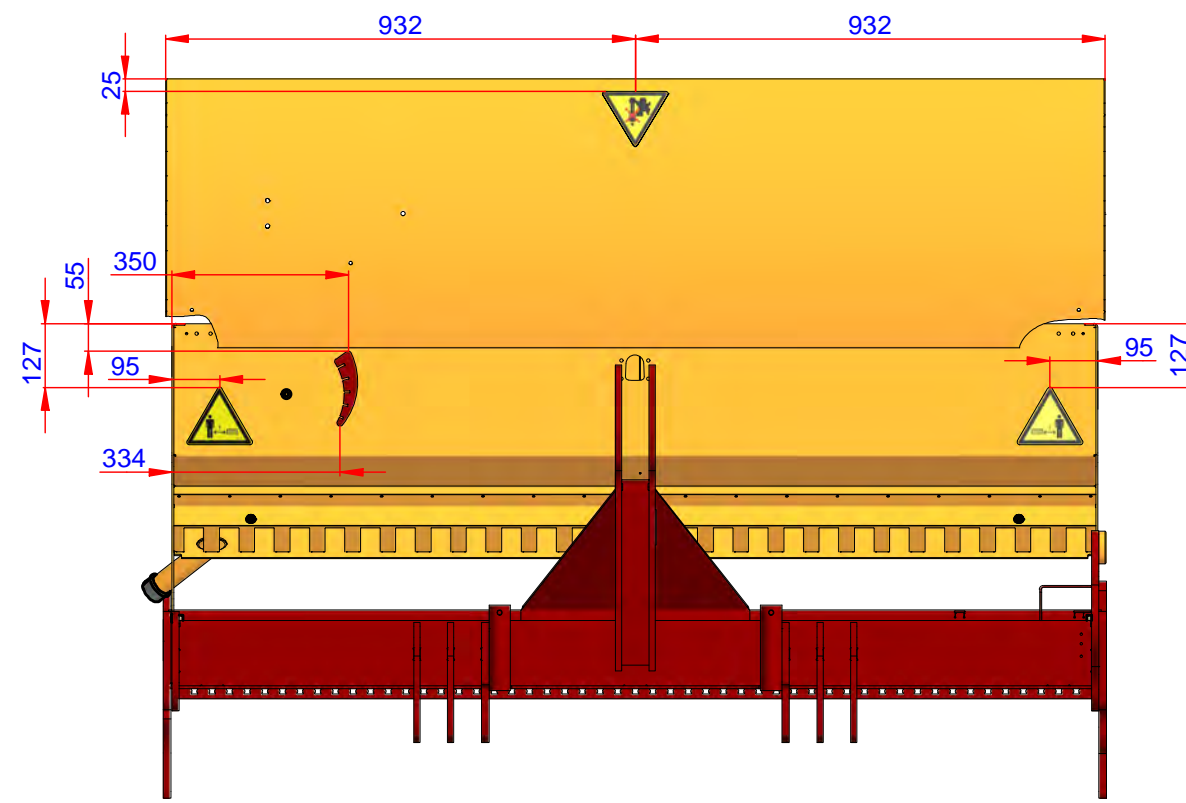
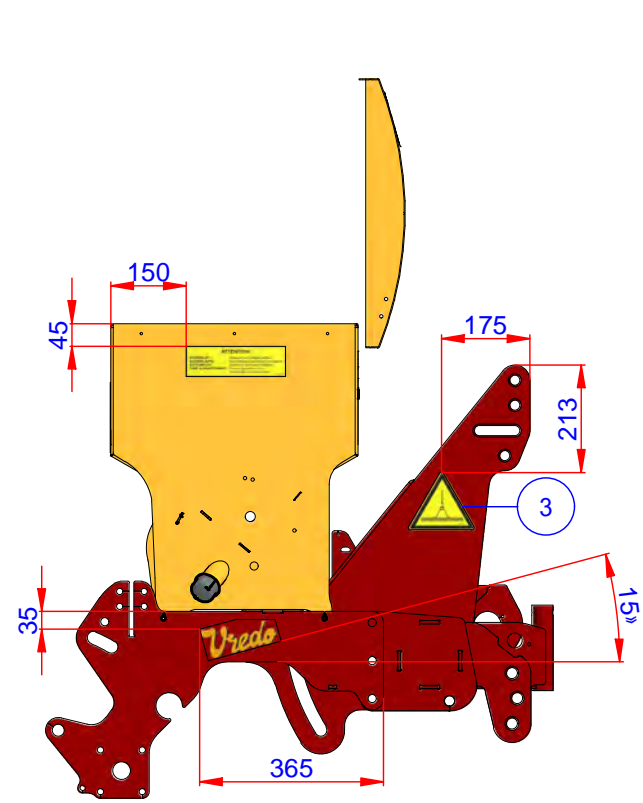
Rev.A 20-05-21 PBH: Hijs-instructie en typeplaatje verplaatst ivm graveren serienr., pos. 14 toegevoegd.
 Rev.B 01-09-21 KVD: Pos 15 toegevoegd
 Rev.C 11-03-22 PBH: Sticker Basis Tabel DZ5 Turf toegevoegd en stickerposities deksel gewijzigd.

DODEWAARD B.V. www.vredo.com	Projection method:	Drawn: P. Biesheuvel
	Measure unit: mm	Date: 25-01-2021
Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness	Page: 1 / 1	Revision: C 11-03-22 pbh
STICKERS DZ5 SINGLE COMPACT 1.4M		Scale: 1 : 15 A3
		Mass: 0.13 kg
		Drawing: 3116M005-01

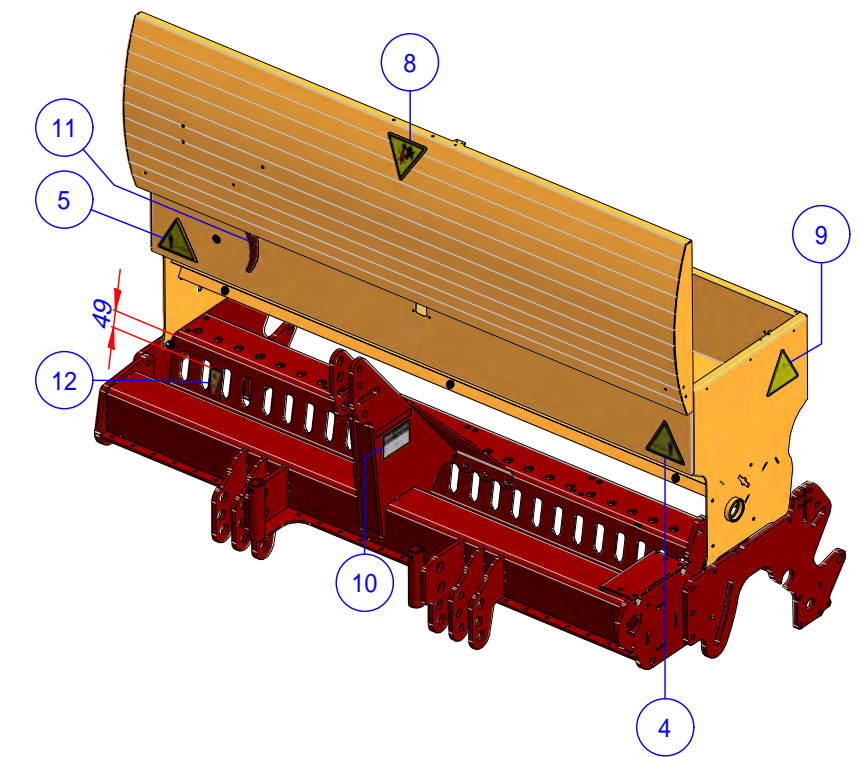
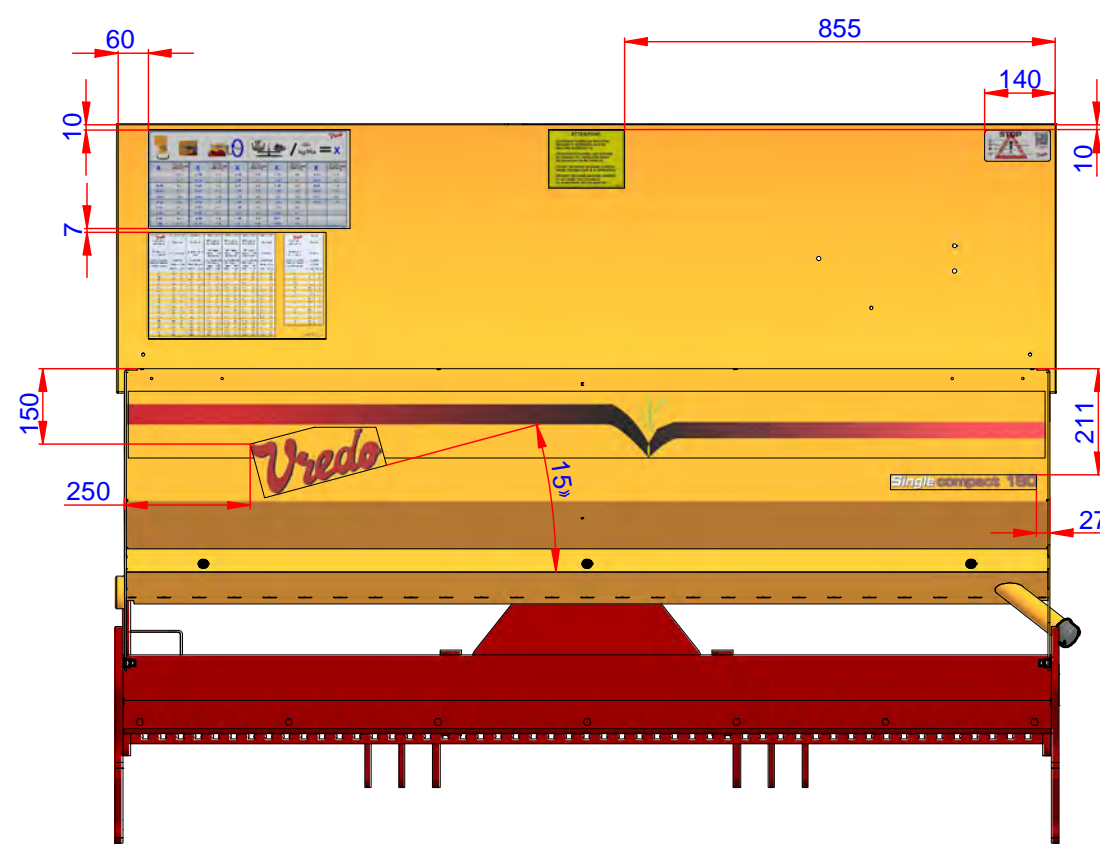
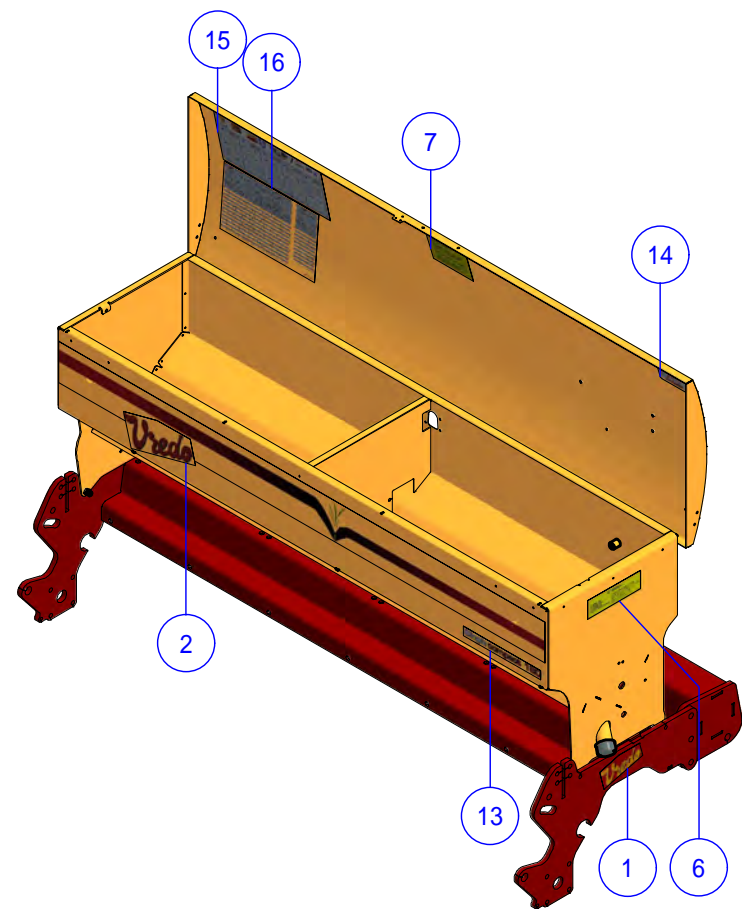
DRAWING: 3116M005-01

STICKERS DZ5 SINGLE COMPACT 1.4M

NR.	QUANTITY	ART.NUMBER	DETAILS	SIZE
01	1	A901.91	VREDO-STICKER YELLOW/BLACK H=65	
02	1	A901.97	VREDO STICKER RED/BLACK H=110	
03	1	A904.01	STICKER HITCH INSTRUCTIONS UNFOLDED	
04	1	A904.03	STICKER KEEP DISTANCE RGHT	
05	1	A904.04	STICKER KEEP DISTANCE LEFT	
06	1	A904.08	STICKER WARNING BOTTOM FLAP DZ 2	
07	1	A904.09	STICKER NO REVERSING DZ 2	
08	1	A904.15	STICKER NO STANDING ON ROLLER DZ	
09	1	A905.05	STICKER VT WARNING MAINTENANCE	
10	1	A907.01	ID PLATE 70X110 MM	
11	1	A907.300	STICKER LEVEL INDICATOR DZ5	
12	1	A904.111	STICKER SCALE SEEDING DEPTH	
13	1	A907.316	STICKER SINGLE COMPACT 100	
14	1	A904.129	STICKER PRODUCT REGISTRATION DZ	
15	1	A904.151	STICKER SEEDING TABLE DZ5 TURF	
16	1	A904.153	STICKER BASIC TABLE DZ5 TURF SINGLE	



ACHTERAANZICHT A (1 : 15)



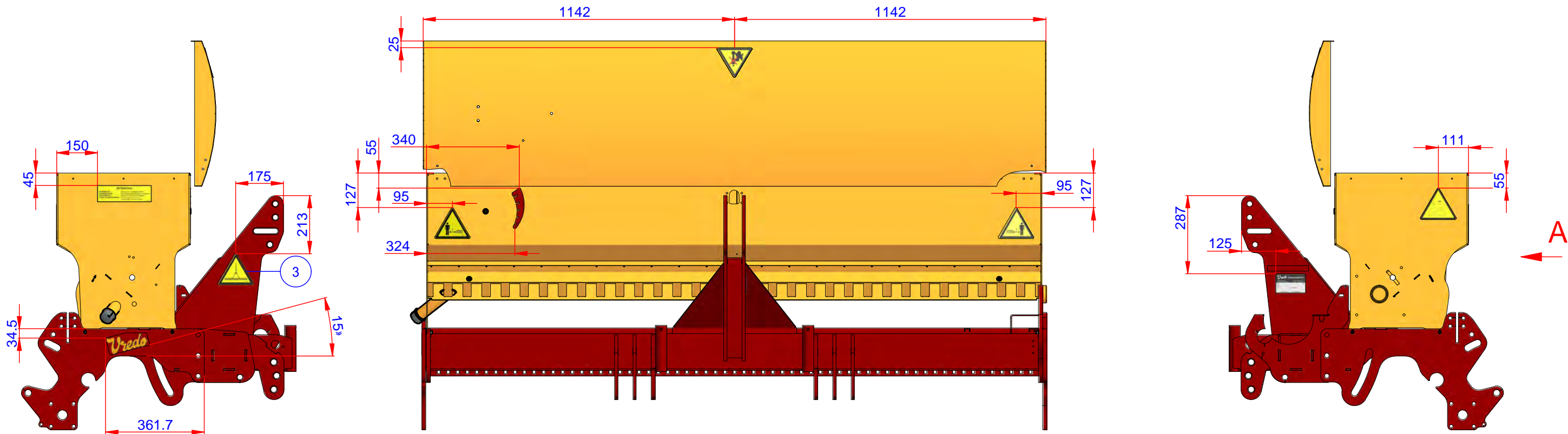
Rev.A 20-05-21 PBH: Hijs-instructie en typeplaatje verplaatst ivm graveren serienr., pos.14 toegevoegd.
 Rev.B 01-09-21 KVD: Pos 15 toegevoegd.
 Rev.C 11-03-22 PBH: Sticker Basis Tabel DZ5 Turf toegevoegd en stickerposities deksel gewijzigd.

DODEWAARD B.V. www.vredo.com	Projection method: 	Drawn: P. Biesheuvel
	Measure unit: mm	Date: 25-01-2021
Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness	Page: 1 / 1	Revision: C 11-03-22 pbh
STICKERS DZ5 SINGLE COMPACT 1.8M		Scale: 1 : 15
		Mass: 0.13 kg
		Drawing: 3117M005-01

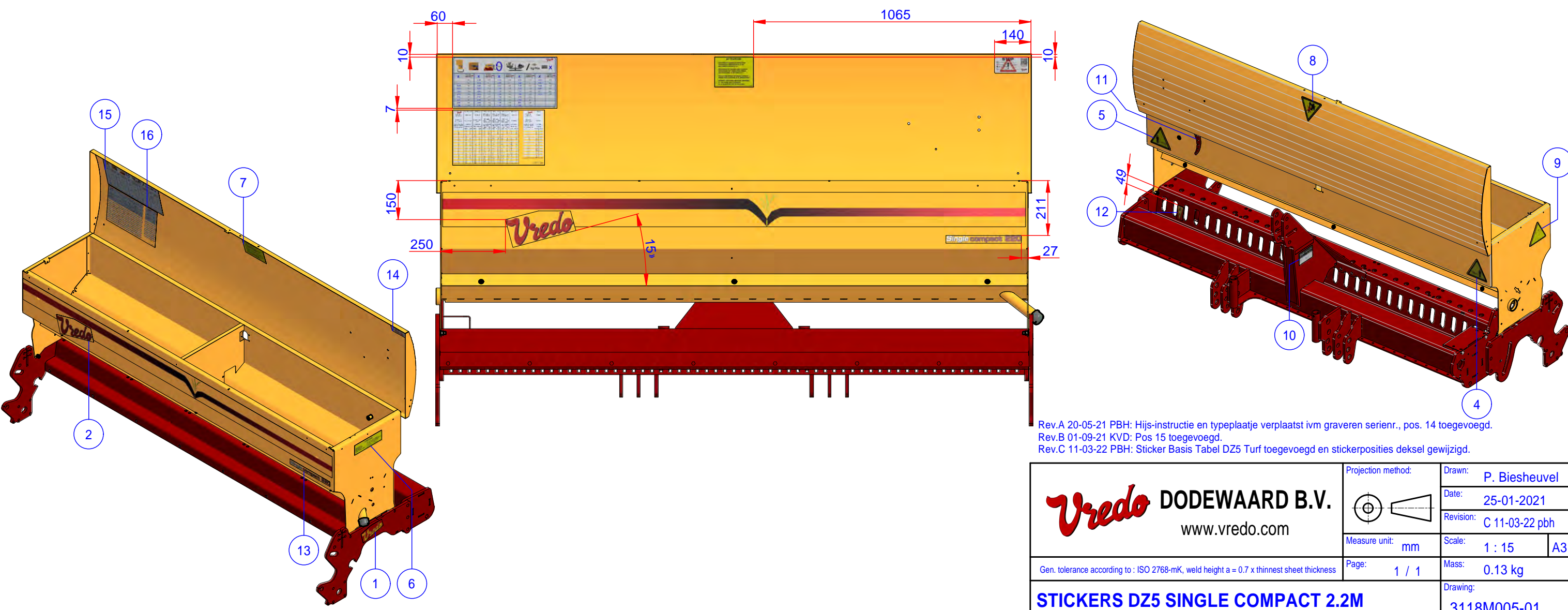
DRAWING: 3117M005-01

STICKERS DZ5 SINGLE COMPACT 1.8M

NR.	QUANTITY	ART.NUMBER	DETAILS	SIZE
01	1	A901.91	VREDO-STICKER YELLOW/BLACK H=65	
02	1	A901.97	VREDO STICKER RED/BLACK H=110	
03	1	A904.01	STICKER HITCH INSTRUCTIONS UNFOLDED	
04	1	A904.03	STICKER KEEP DISTANCE RGHT	
05	1	A904.04	STICKER KEEP DISTANCE LEFT	
06	1	A904.08	STICKER WARNING BOTTOM FLAP DZ 2	
07	1	A904.09	STICKER NO REVERSING DZ 2	
08	1	A904.15	STICKER NO STANDING ON ROLLER DZ	
09	1	A905.05	STICKER VT WARNING MAINTENANCE	
10	1	A907.01	ID PLATE 70X110 MM	
11	1	A907.300	STICKER LEVEL INDICATOR DZ5	
12	1	A904.111	STICKER SCALE SEEDING DEPTH	
13	1	A907.317	STICKER SINGLE COMPACT 100	
14	1	A904.129	STICKER PRODUCT REGISTRATION DZ	
15	1	A904.151	STICKER SEEDING TABLE DZ5 TURF	
16	1	A904.153	STICKER BASIC TABLE DZ5 TURF SINGLE	



ACHTERAANZICHT A (1 : 15)



Rev.A 20-05-21 PBH: Hijs-instructie en typeplaatje verplaatst ivm graveren serienr., pos. 14 toegevoegd.
 Rev.B 01-09-21 KVD: Pos 15 toegevoegd.
 Rev.C 11-03-22 PBH: Sticker Basis Tabel DZ5 Turf toegevoegd en stickerposities deksel gewijzigd.

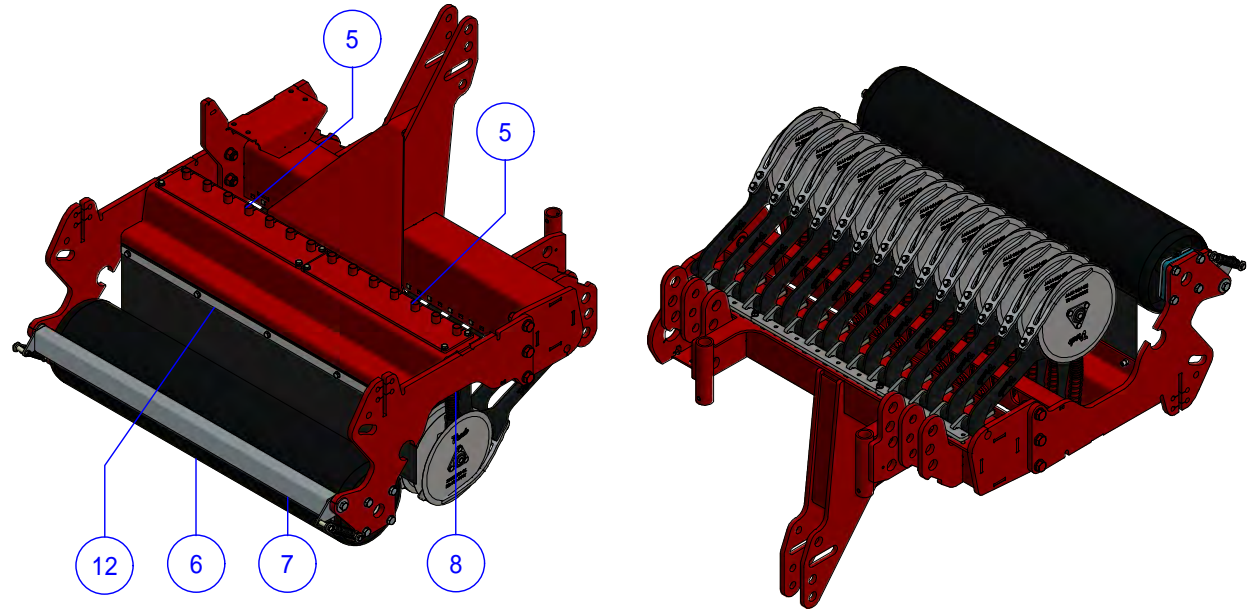
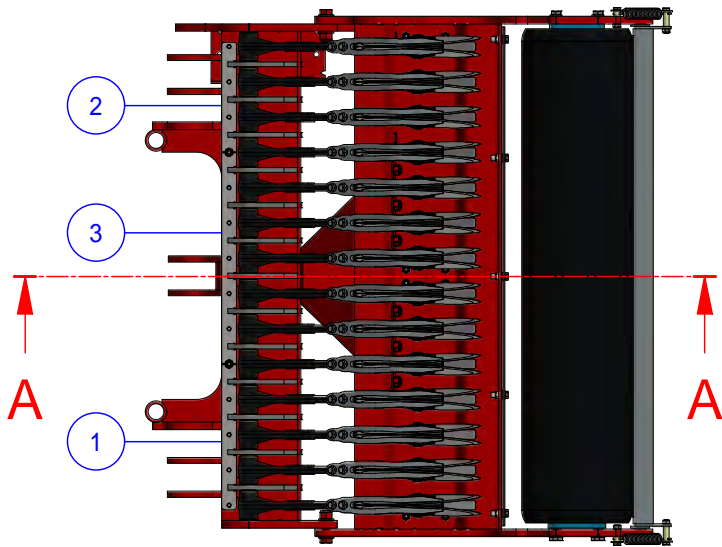
DODEWAARD B.V. www.vredo.com	Projection method: 	Drawn: P. Biesheuvel
	Measure unit: mm	Date: 25-01-2021
Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness	Page: 1 / 1	Revision: C 11-03-22 pbh
STICKERS DZ5 SINGLE COMPACT 2.2M		Scale: 1 : 15
		Mass: 0.13 kg
		Drawing: 3118M005-01

DRAWING: 3118M005-01

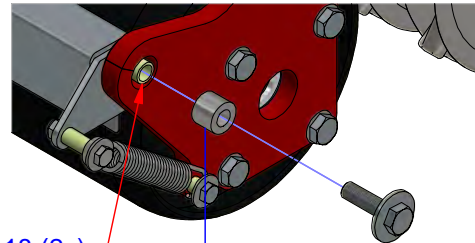
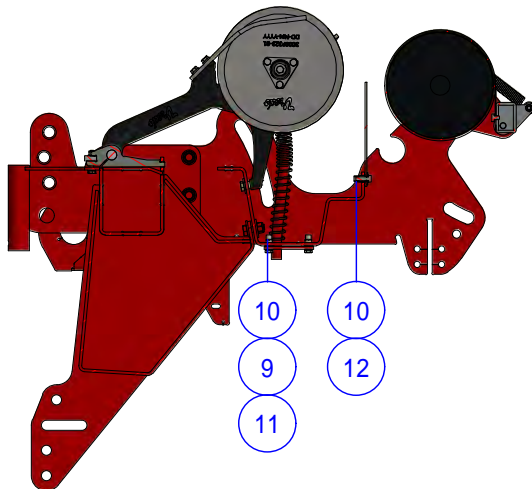
STICKERS DZ5 SINGLE COMPACT 1.8M

NR.	QUANTITY	ART.NUMBER	DETAILS	SIZE
01	1	A901.91	VREDO-STICKER YELLOW/BLACK H=65	
02	1	A901.97	VREDO STICKER RED/BLACK H=110	
03	1	A904.01	STICKER HITCH INSTRUCTIONS UNFOLDED	
04	1	A904.03	STICKER KEEP DISTANCE RGHT	
05	1	A904.04	STICKER KEEP DISTANCE LEFT	
06	1	A904.08	STICKER WARNING BOTTOM FLAP DZ 2	
07	1	A904.09	STICKER NO REVERSING DZ 2	
08	1	A904.15	STICKER NO STANDING ON ROLLER DZ	
09	1	A905.05	STICKER VT WARNING MAINTENANCE	
10	1	A907.01	ID PLATE 70X110 MM	
11	1	A907.300	STICKER LEVEL INDICATOR DZ5	
12	1	A904.111	STICKER SCALE SEEDING DEPTH	
13	1	A907.318	STICKER SINGLE COMPACT 100	
14	1	A904.129	STICKER PRODUCT REGISTRATION DZ	
15	1	A904.151	STICKER SEEDING TABLE DZ5 TURF	
16	1	A904.153	STICKER BASIC TABLE DZ5 TURF SINGLE	

Onderzijde (1:15)
Montage schijfmessen




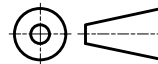
A-A (1 : 15)



A819.33-18 (2x)
retour magazijn

Rev.A 09-09-21 PBH: spatlap toegevoegd

Rev.B 18-03-22 PBH: popmoeren t.b.v. bevestiging elementensets verwijderd

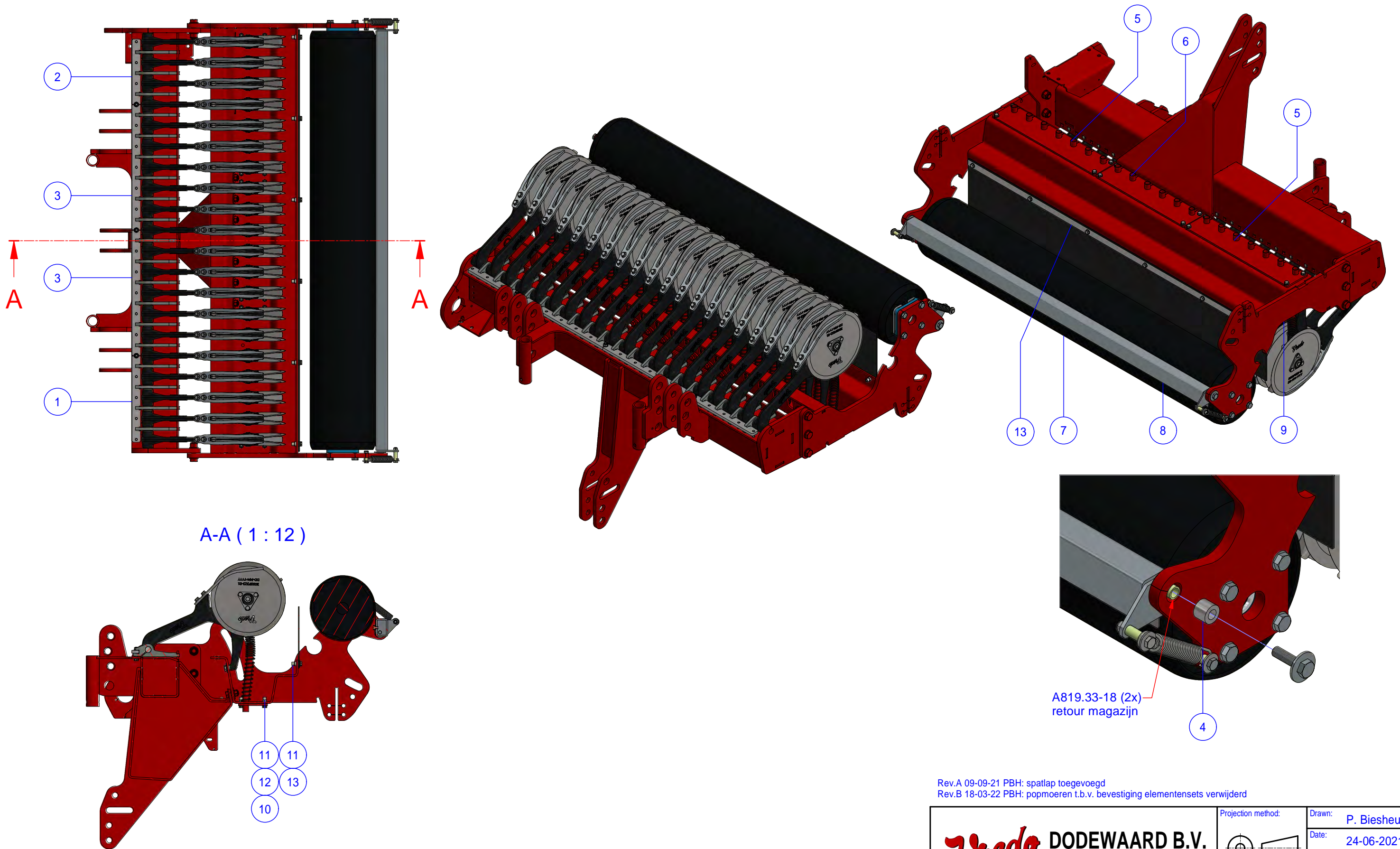
 DODEWAARD B.V. www.vredo.com	Projection method:	Drawn: P. Biesheuvel
		Date: 23-06-2021
Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness	Measure unit: mm	Revision: B 18-03-22 pbh
	Page: 1 / 1	Scale: 1 : 18
ONDERBOUW VM DZ5 SINGL COMPACT 1.0M		Mass: 277.57 kg
		Drawing: 3115M002-01

DRAWING: 3115M002-01

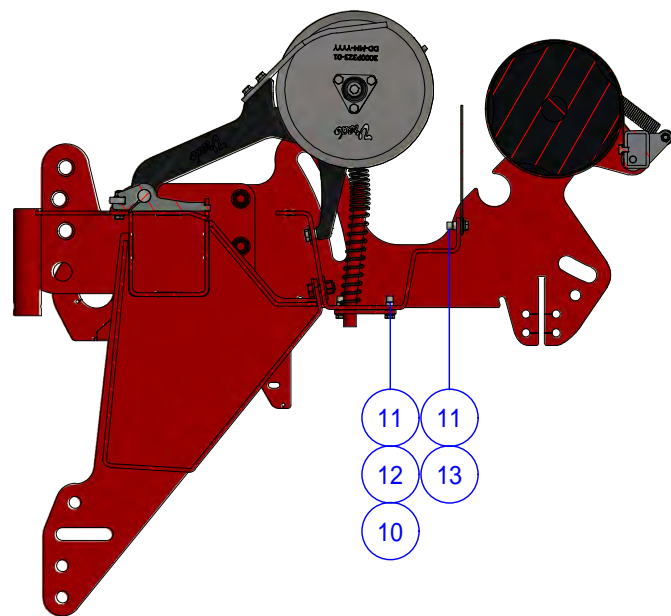
SUB STRUCT PF DZ5 SUPER COMP 1.0M

NR.	QUANTITY	ART.NUMBER	DETAILS	SIZE
01	1	3100M003-01	SET OF 4 UNITS FRONT RIGHT PREFAB	
02	1	3100M004-01	SET OF 4 UNITS FRONT LEFT PREFAB	
03	1	3100M005-01	SET OF 6 UNITS FRONT MID PREFAB	
04	2	3100P047-01	HINGE BUSHING SCRAPER SINGLE	
05	2	3100W053-01	SEED TUBE HOLDER SINGLE R/L DZ5	
06	1	3105M005-01	ROLLER Ø220 1.0 PREFAB	
07	1	3105M006-01	SCRAPER BAR ROLLER 1.0M COMPLETE	
08	1	3105M013-01	PAINT ASSEMBLY FRAMES SINGLE 1.0M	
09	8	A613.05	HEX. BOLT M8X25 SS A2	
10	13	A675.35	RIV NUT ZB M8 FRNT 3.8-7.9MM HEX	
11	8	A680.3	WASHER M8 SS A2	
12	1	3105M011-01	MUDGUARD ROL/ELEM. 1.0M SYN. PREFAB	

Onderzijde (1:15)
Montage schijfmessen



A-A (1:12)



Rev.A 09-09-21 PBH: spatlap toegevoegd
Rev.B 18-03-22 PBH: popmoeren t.b.v. bevestiging elementensets verwijderd

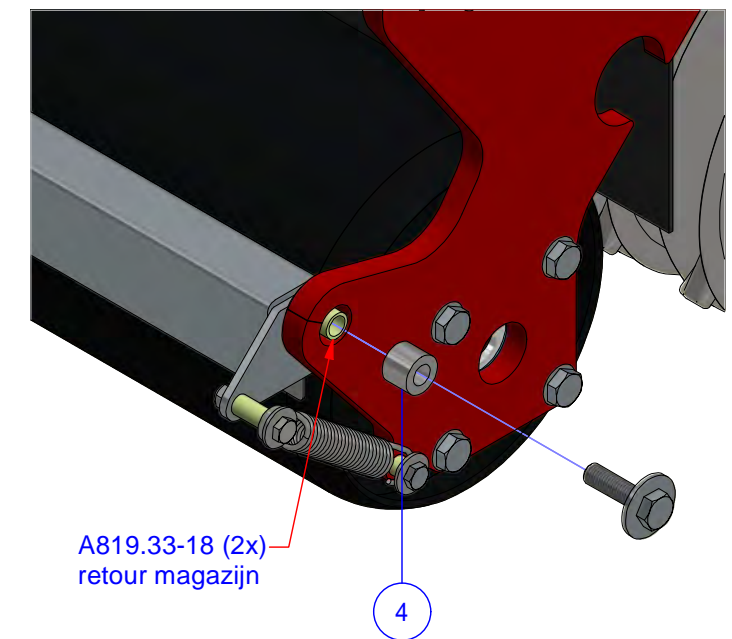
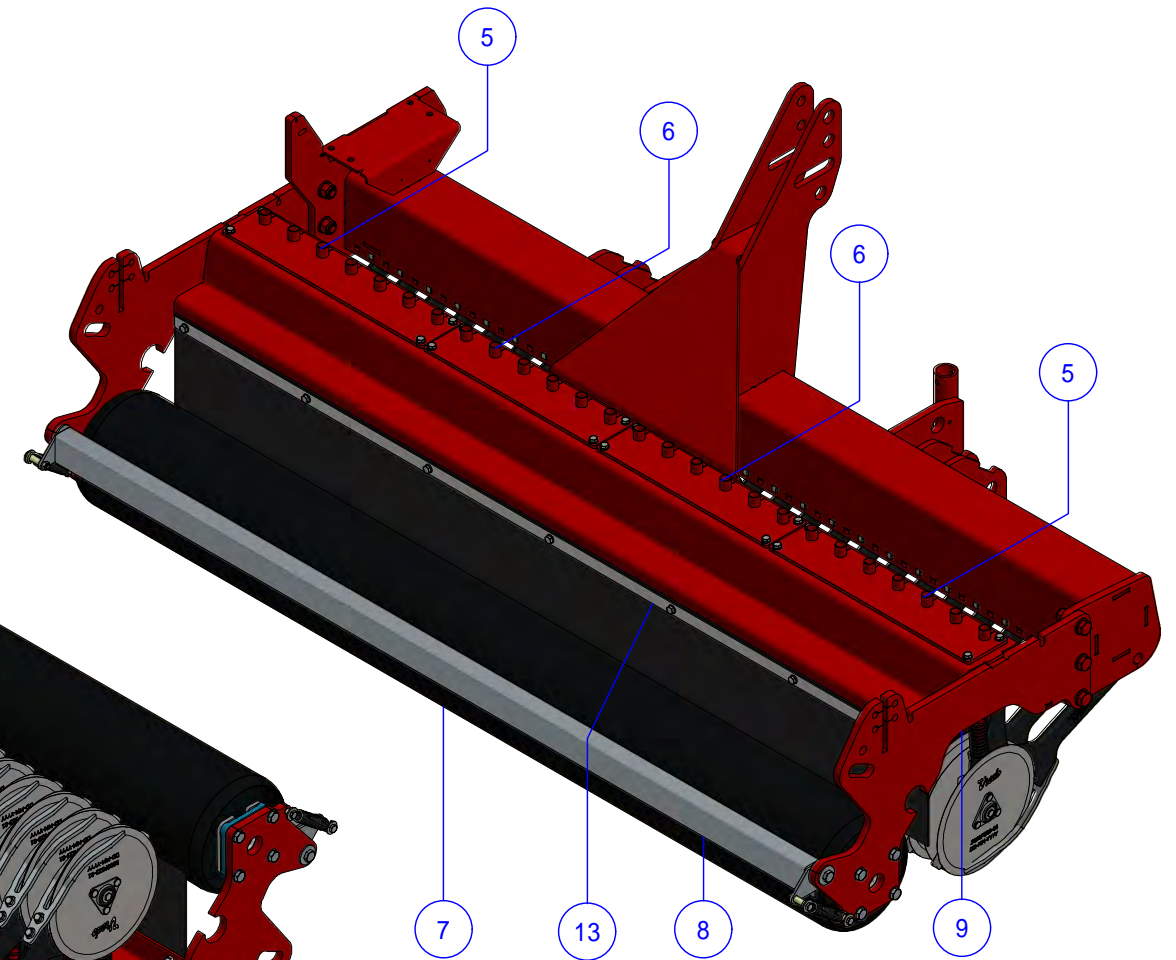
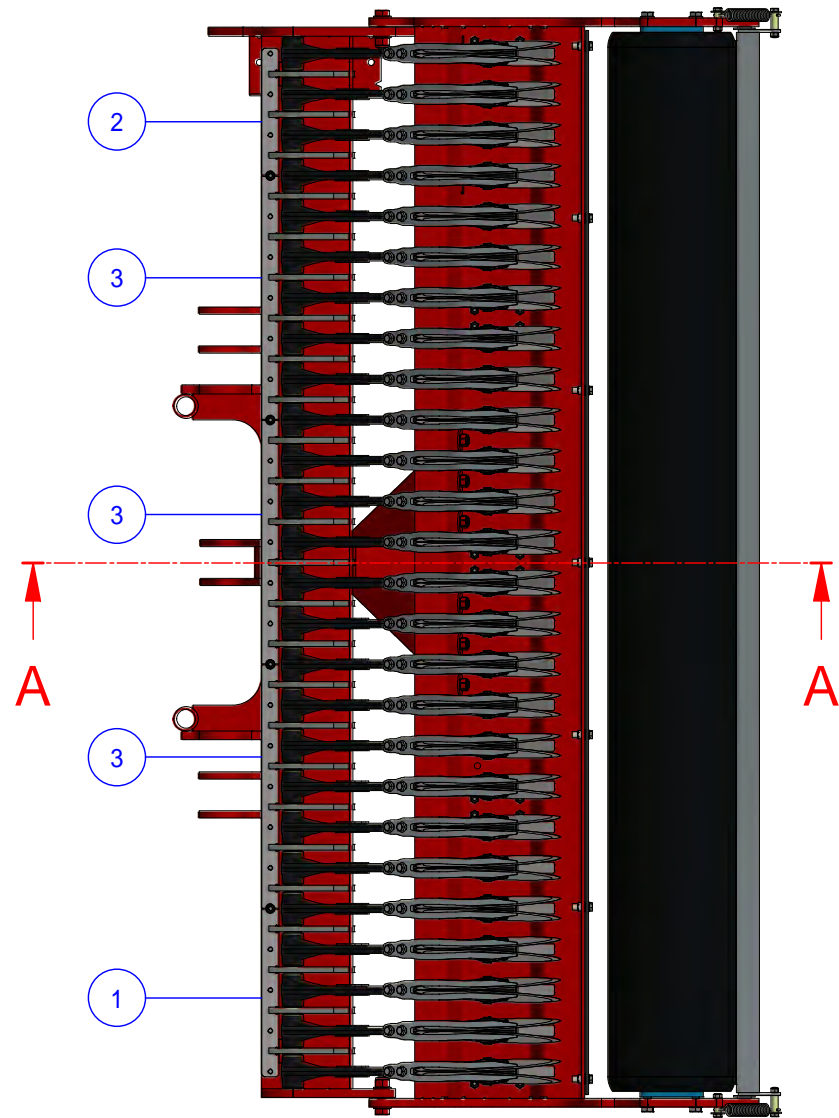
DODEWAARD B.V. www.vredo.com	Projection method:	Drawn:	P. Biesheuvel	
		Date:	24-06-2021	
	Measure unit:	Revision:	B 18-03-22 pbh	
	mm	Scale:	1 : 12	A3
Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness	Page:	1 / 1	Mass:	357.71 kg
ONDERBOUW VM DZ5 SINGL COMPACT 1.4M			Drawing:	3116M002-01

DRAWING: 3116M002-01

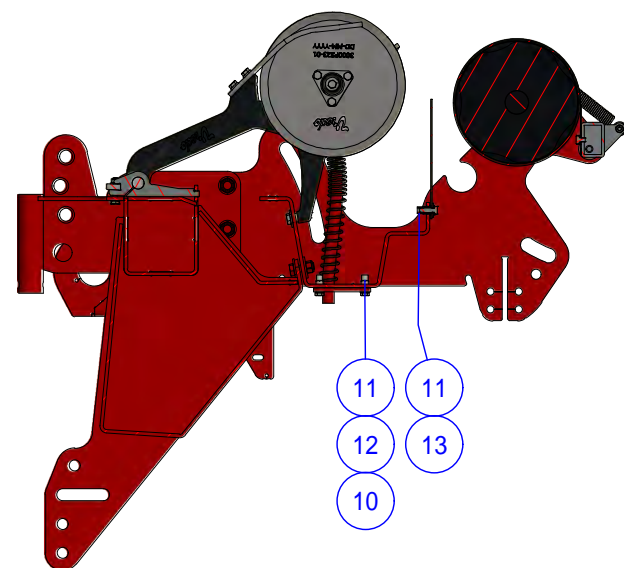
UNDERCARRIAGE PREFAB SINGLE 1.4M

NR.	QUANTITY	ART.NUMBER	DETAILS	SIZE
01	1	3100M003-01	SET OF 4 UNITS FRONT RIGHT PREFAB	
02	1	3100M004-01	SET OF 4 UNITS FRONT LEFT PREFAB	
03	2	3100M005-01	SET OF 6 UNITS FRONT MID PREFAB	
04	2	3100P047-01	HINGE BUSHING SCRAPER SINGLE	
05	2	3100W053-01	SEED TUBE HOLDER SINGLE R/L DZ5	
06	1	3100W054-01	SEED TUBE HOLDER SINGLE MIDDLE DZ5	
07	1	3106M005-01	ROLLER Ø220 1.4M PREFAB	
08	1	3106M006-01	SCRAPER BAR ROLLER 1.4M COMPLETE	
09	1	3106M013-01	PAINT ASSEMBLY FRAMES SINGLE 1.4M	
10	12	A613.05	HEX. BOLT M8X25 SS A2	
11	18	A675.35	RIV NUT ZB M8 FRNT 3.8-7.9MM HEX	
12	12	A680.3	WASHER M8 SS A2	
13	1	3106M011-01	MUDGUARD ROL/ELEM. 1.4M SYN. PREFAB	

Onderzijde (1:15)
Montage schijfmessen



A-A (1:13)



Rev.A 09-09-21 PBH: spatlap toegevoegd
Rev.B 18-03-22 PBH: popmoeren t.b.v. bevestiging elementensets verwijderd

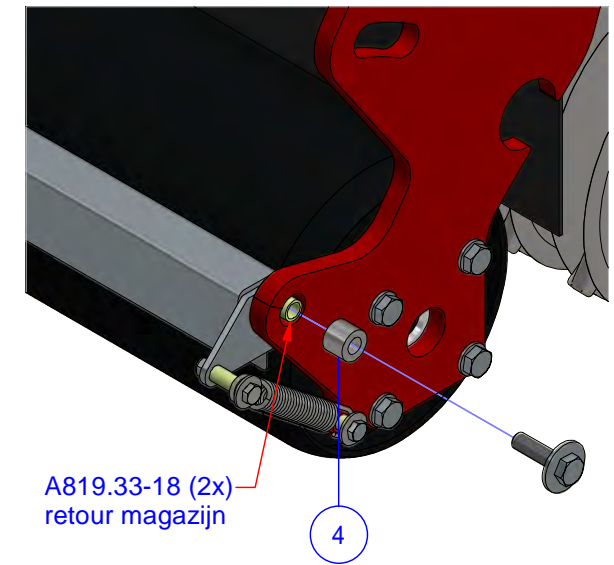
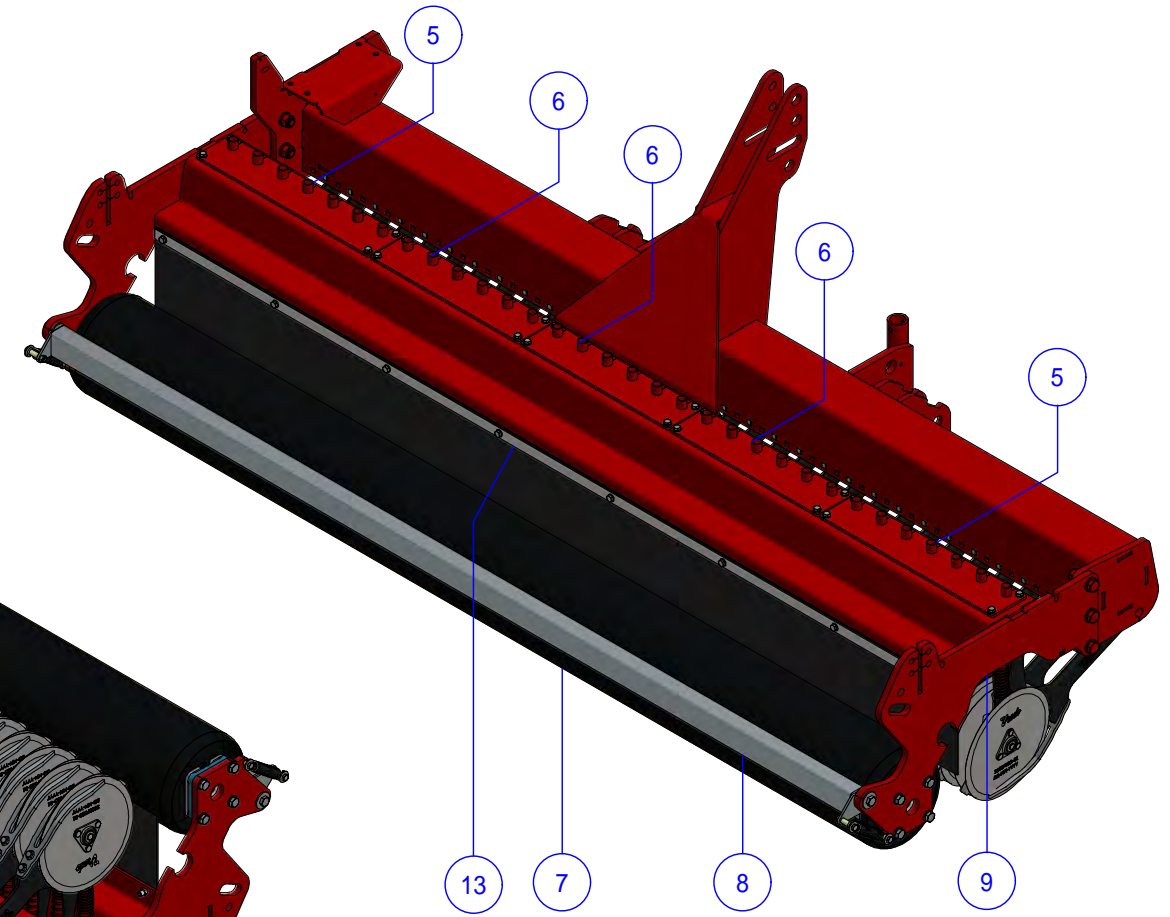
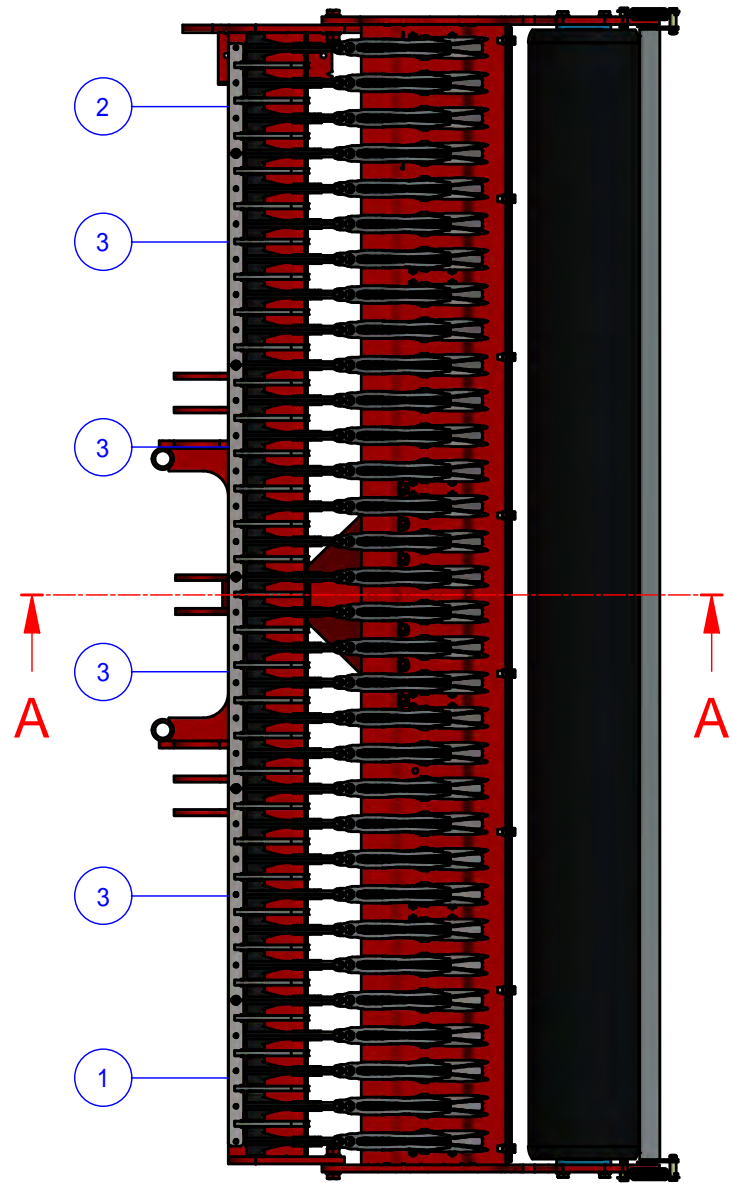
DODEWAARD B.V. www.vredo.com	Projection method: 	Drawn: P. Biesheuvel Date: 24-06-2021 Revision: B 18-03-22 pbh
	Measure unit: mm	Scale: 1 : 13 A3
Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness	Page: 1 / 1	Mass: 436.63 kg
ONDERBOUW VM DZ5 SINGL COMPACT 1.8M		Drawing: 3117M002-01

DRAWING: 3117M002-01

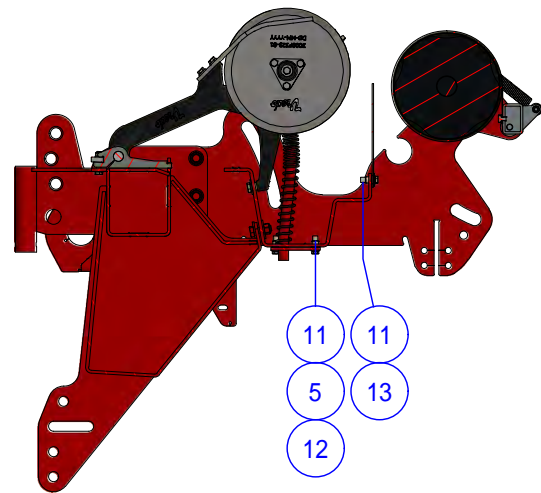
UNDERCARRIAGE PREFAB SINGLE 1.8M

NR.	QUANTITY	ART.NUMBER	DETAILS	SIZE
01	1	3100M003-01	SET OF 4 UNITS FRONT RIGHT PREFAB	
02	1	3100M004-01	SET OF 4 UNITS FRONT LEFT PREFAB	
03	3	3100M005-01	SET OF 6 UNITS FRONT MID PREFAB	
04	2	3100P047-01	HINGE BUSHING SCRAPER SINGLE	
05	2	3100W053-01	SEED TUBE HOLDER SINGLE R/L DZ5	
06	2	3100W054-01	SEED TUBE HOLDER SINGLE MIDDLE DZ5	
07	1	3107M005-01	ROLLER Ø220 1.8M PREFAB	
08	1	3107M006-01	SCRAPER BAR ROLLER 1.8M COMPLETE	
09	1	3107M013-01	PAINT ASSEMBLY FRAMES SINGLE 1.8M	
10	16	A613.05	HEX. BOLT M8X25 SS A2	
11	23	A675.35	RIV NUT ZB M8 FRNT 3.8-7.9MM HEX	
12	16	A680.3	WASHER M8 SS A2	
13	1	3107M011-01	MUDGUARD ROL/ELEM. 1.8M SYN. PREFAB	


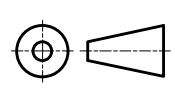
Onderzijde (1:15)
Montage schijfmessen



A-A (1:15)



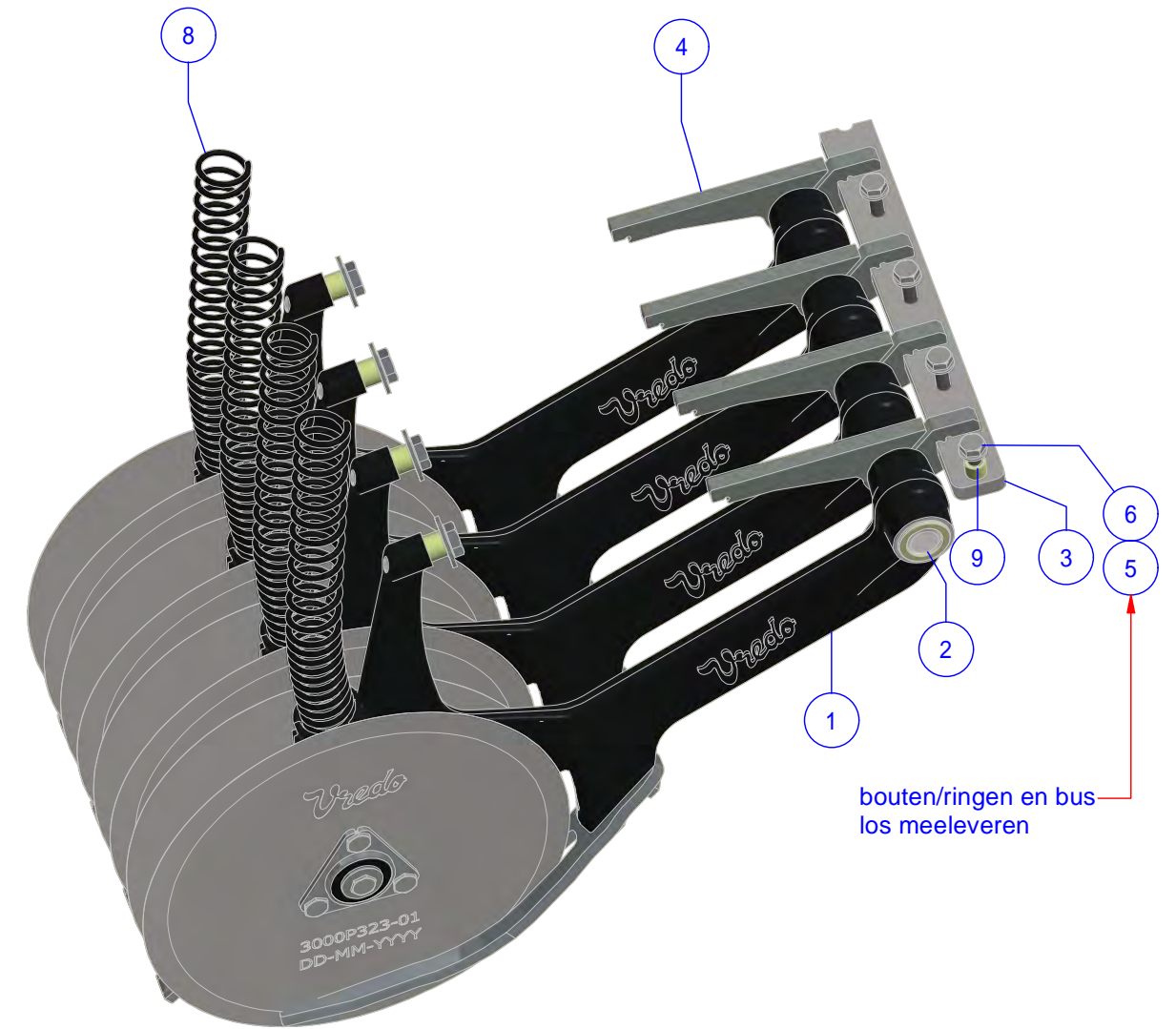
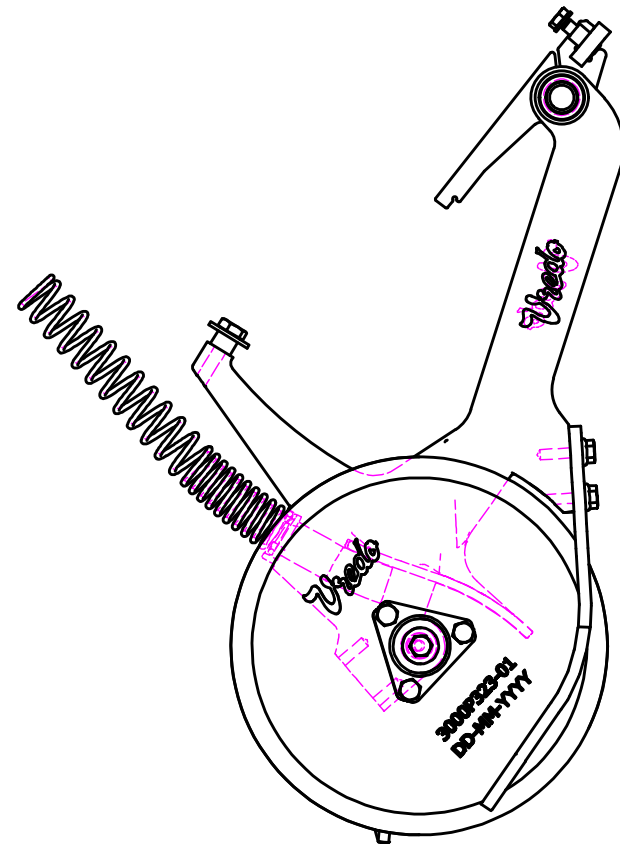
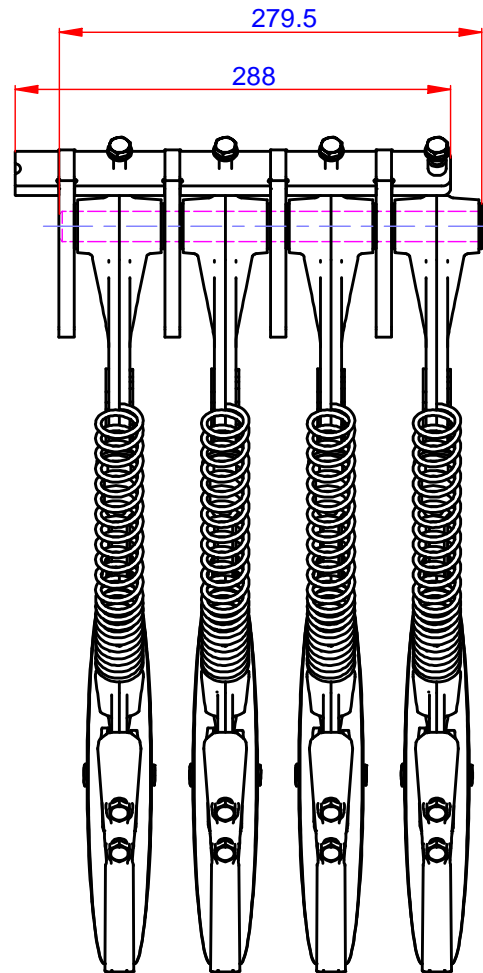
Rev.A 09-09-21 PBH: spatlap toegevoegd
Rev.B 18-03-22 PBH: popmoeren t.b.v. bevestiging elementensets verwijderd

 DODEWAARD B.V. www.vredo.com	Projection method:	Drawn:	P. Biesheuvel	
		Date:	24-06-2021	
	Revision:	B 18-03-22 pbh		
Measure unit: mm	Scale:	1 : 15	A3	
Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness	Page:	1 / 1	Mass:	515.56 kg
ONDERBOUW VM DZ5 SINGL COMPACT 2.2M			Drawing:	3118M002-01


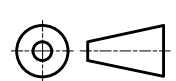
DRAWING: 3118M002-01

UNDERCARRIAGE PREFAB SINGLE 2.2M

NR.	QUANTITY	ART.NUMBER	DETAILS	SIZE
01	1	3100M003-01	SET OF 4 UNITS FRONT RIGHT PREFAB	
02	1	3100M004-01	SET OF 4 UNITS FRONT LEFT PREFAB	
03	4	3100M005-01	SET OF 6 UNITS FRONT MID PREFAB	
04	2	3100P047-01	HINGE BUSHING SCRAPER SINGLE	
05	2	3100W053-01	SEED TUBE HOLDER SINGLE R/L DZ5	
06	3	3100W054-01	SEED TUBE HOLDER SINGLE MIDDLE DZ5	
07	1	3108M005-01	ROLLER Ø220 2.2M PREFAB	
08	1	3108M006-01	SCRAPER BAR ROLLER 2.2M COMPLETE	
09	1	3108M013-01	PAINT ASSEMBLY FRAMES SINGLE 2.2M	
10	20	A613.05	HEX. BOLT M8X25 SS A2	
11	28	A675.35	RIV NUT ZB M8 FRNT 3.8-7.9MM HEX	
12	20	A680.3	WASHER M8 SS A2	
13	1	3108M011-01	MUDGUARD ROL/ELEM. 2.2M SYN. PREFAB	



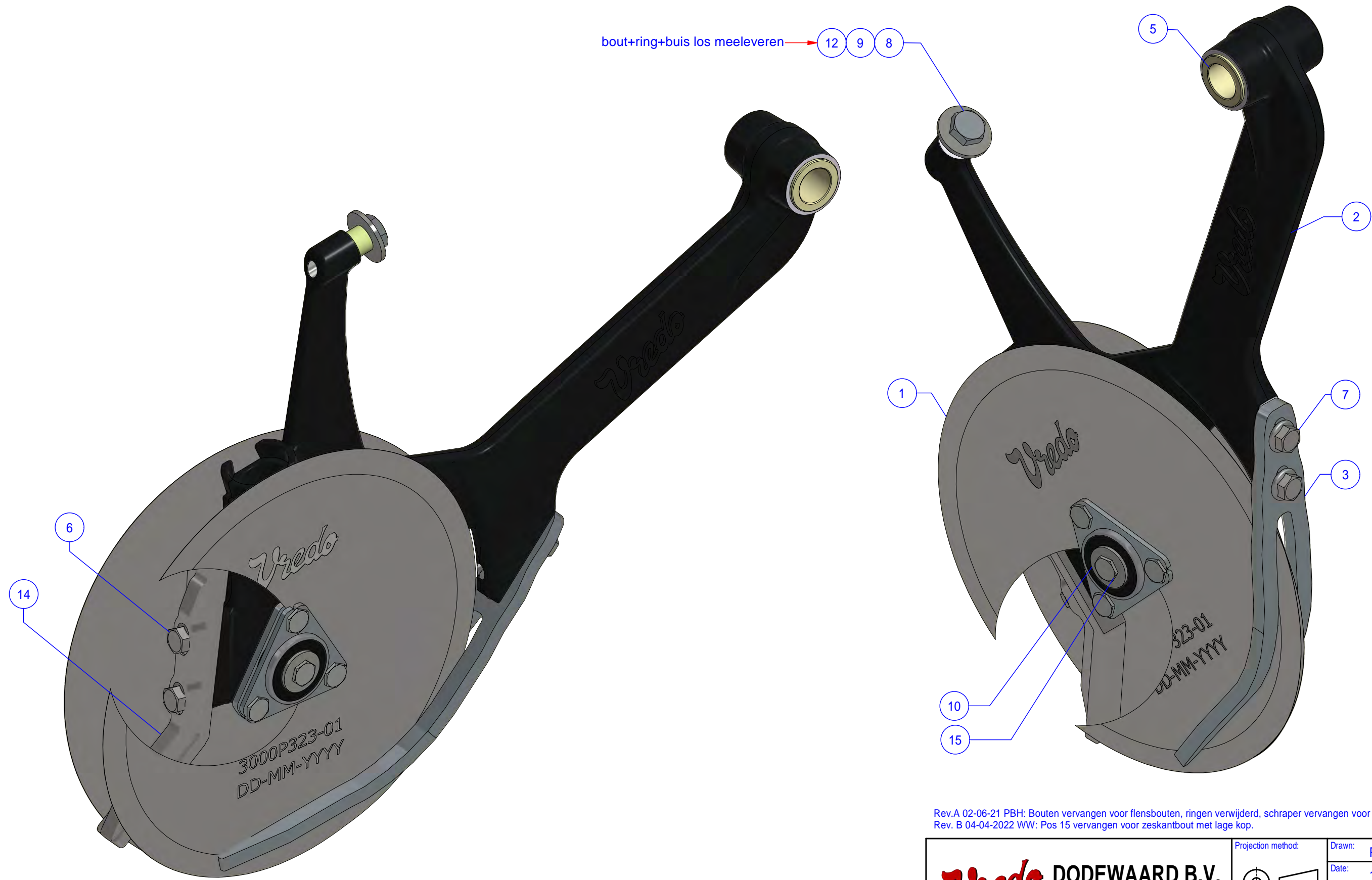
Rev.A 23-06-21 PBH: Moeren+sluitringen verwijderd i.v.m. popmoeren in frame
 Rev. B 18-03-22 PBH: bevestigingsbouten vanaf bovenzijde i.v.m. vervallen popmoeren/draadgaten in klemstrip
 Rev.C 16-06-22 JVA: Bus buitenste bout toegevoegd

 DODEWAARD B.V. www.vredo.com	Projection method: 	Drawn: P. Biesheuvel Date: 12-11-2020 Revision: C 16-06-22 jva
	Measure unit: mm	Scale: 1 : 4
Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness	Page: 1 / 1	Mass: N/A
ELEMENTSET 4 STUKS VZ RE VM		Drawing: 3100M003-01

DRAWING: 3100M003-01

SET OF 4 UNITS FRONT RIGHT PREFAB

NR.	QUANTITY	ART.NUMBER	DETAILS	SIZE
01	4	3100M002-01	UNIT Ø250 SC PREFAB	
02	1	3100P010-01	ELEMENTPIN L = 279,5MM	
03	1	3100S004-01	MOUNTING STRIP ELEMENT 4POS RIGHT	
04	4	3100S001-01	HOLDER ELEMENT SHAFT SC	
05	4	A680.3	WASHER M8 SS A2	
06	4	A613.06	HEX. BOLT M8X30 SS A2	
08	4	A515.8	SPRING ø31.5Xø3.75-250MM PR	
09	1	A819.2-09	TUBE 12X2 L 9MM	



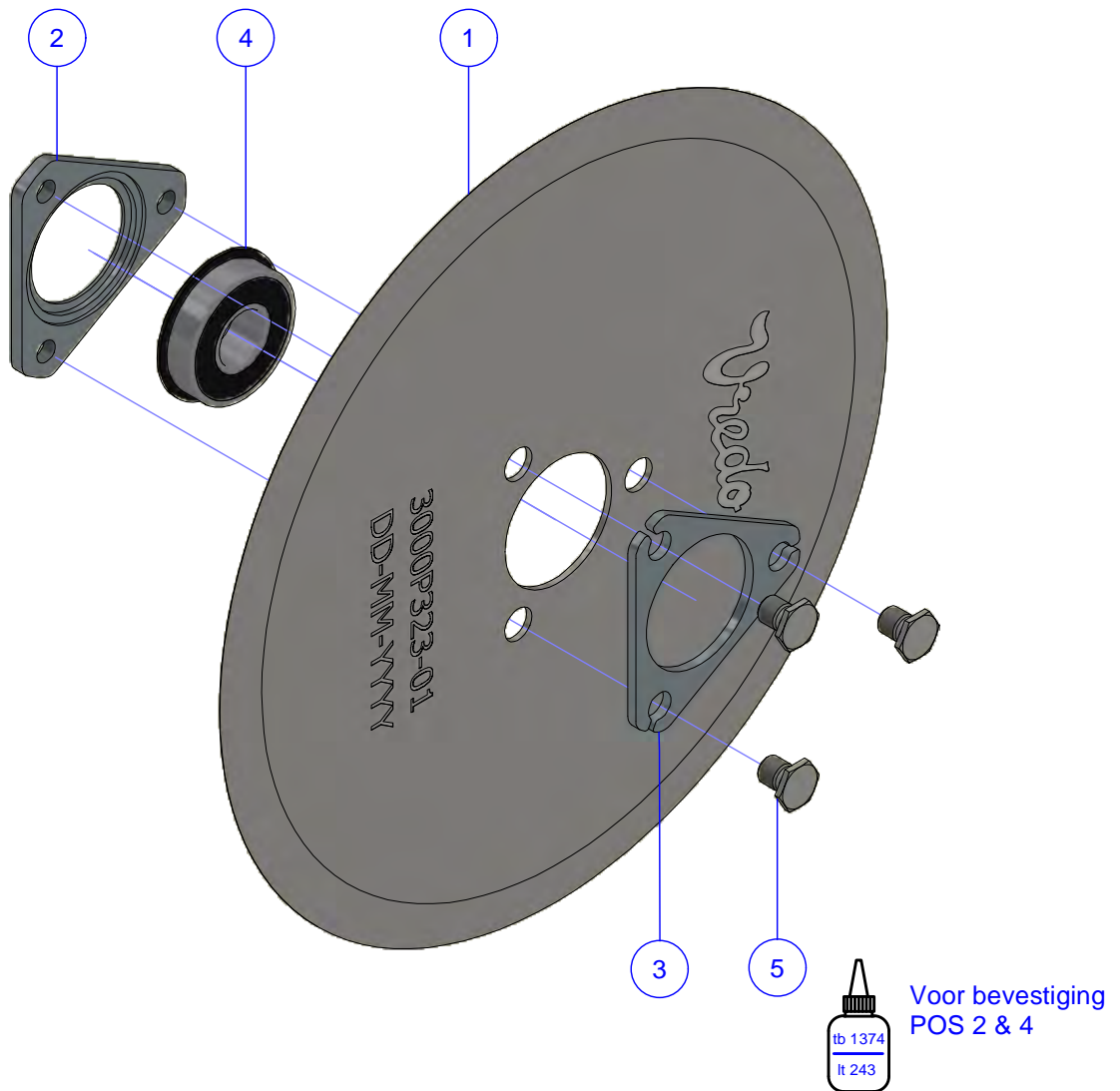
Rev.A 02-06-21 PBH: Bouten vervangen voor flensbouten, ringen verwijderd, schraper vervangen voor gietdeel.
 Rev. B 04-04-2022 WW: Pos 15 vervangen voor zeskantbout met lage kop.

DODEWAARD B.V. www.vredo.com	Projection method: 	Drawn: P. Biesheuvel Date: 12-11-2020 Revision: A 04-04-22 ww
	Measure unit: mm	Scale: 1 : 2 A3
Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness	Page: 1 / 1	Mass: 5.72 kg
ELEMENT « 250 SC VM		Drawing: 3100M002-01


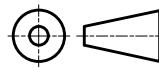
DRAWING: 3100M002-01

UNIT Ø250 SC PREFAB

NR.	QUANTITY	ART.NUMBER	DETAILS	SIZE
01	2	3100M015-01	CUTTING DISC Ø250 X 2 PREFAB DZ5	
02	1	3100P009-01	DISC MOUNTS Ø250 SC	
03	1	3100S002-01	TRAILING SHOE ELEMENT Ø250 SC	
05	2	A420.05	BEARING-TUBE Ø24-Ø20	
06	2	A653.303	FLANGED HEX. BOLT M8 X 30 8.8 GALV.	
07	2	A653.302	FLANGED HEX. BOLT M8 X 20 8.8 GALV.	
08	1	A614.06	HEX. BOLT M10X30 8.8 GALV.	
09	1	A636.22	BODYWORK WASHER M10 SS A2	
10	2	A682.3	BODYWORK WASHER M8 SS A2	
12	1	A819.3-10	TUBE 15X2 L 10MM	
14	1	3100P082-01	SCRAPER UNIT Ø250 SC (MODIFIED)	
15	2	A613.022	HEX. BOLT M8X12 GALV. LOW HEAD	



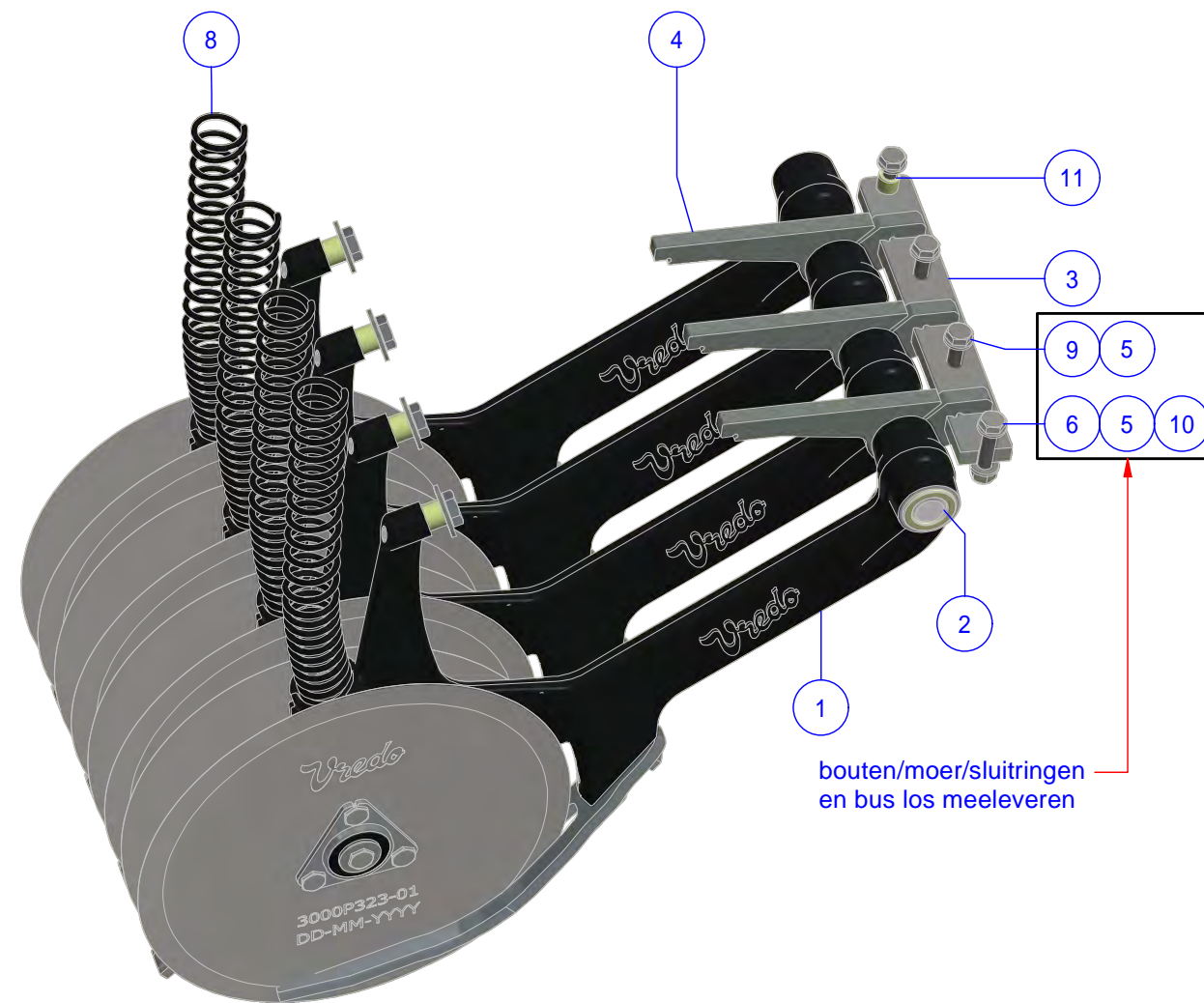
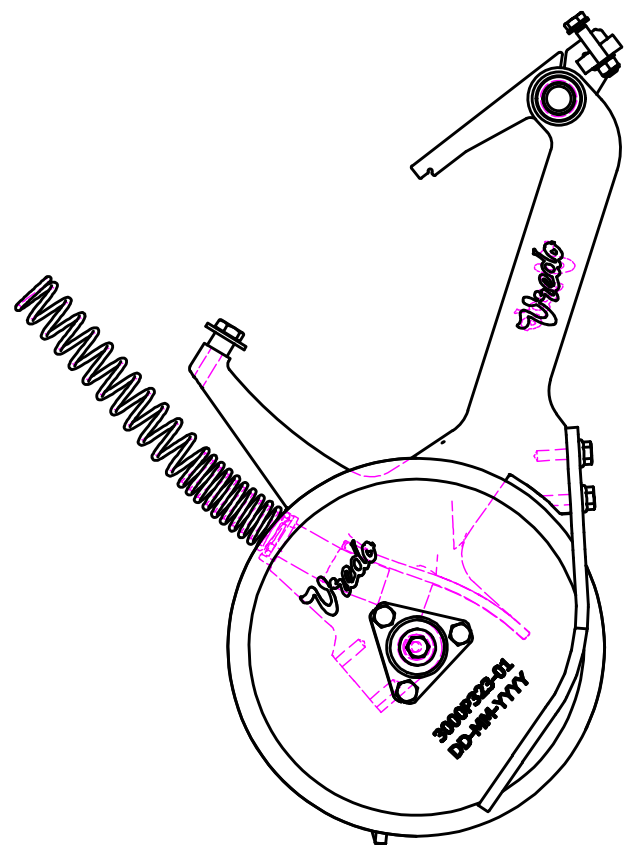
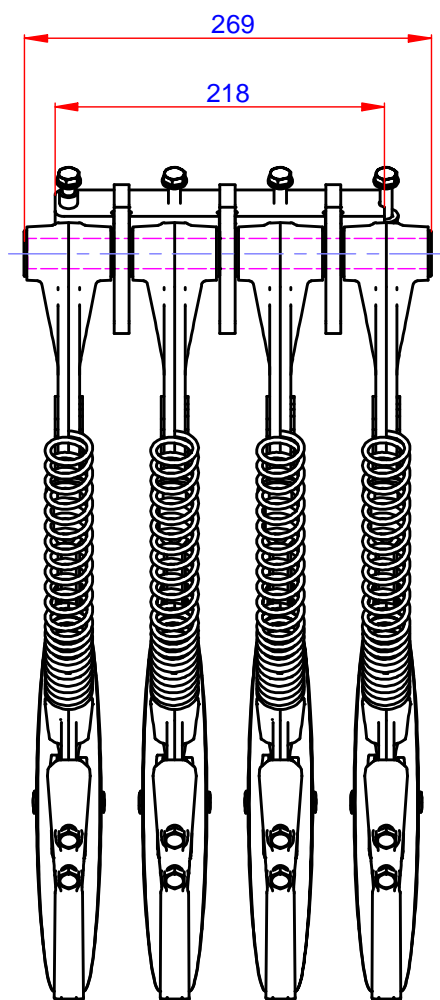
Rev.A 17-03-22 JVA: Bolkopschroef vervangen door zeskantapbout met lage kop

 DODEWAARD B.V. www.vredo.com	Projection method: 	Drawn: T. Roodenburg	
	Measure unit: mm	Scale: 1 : 2	Date: 21-12-2020
Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness	Page: 1 / 1	Mass: 0.87 kg	A4
SCHIJFMES »250 X 2 VM DZ5		Drawing: 3100M015-01	

DRAWING: 3100M015-01

CUTTING DISC Ø250 X 2 PREFAB DZ5

NR.	QUANTITY	ART.NUMBER	DETAILS	SIZE
01	1	3000P323-01	CUTTING DISC ø250 X 2MM	
02	1	3000P384-01	BEARING PLATE DZ SC REAR	
03	1	3100S073-01	BEARING PLATE OUTSIDE DZ5 SC	
04	1	A553.07	BALL BEARING 6203-VREDO	
05	3	A613.021	HEX. BOLT M8X9 GALV. LOW HEAD	



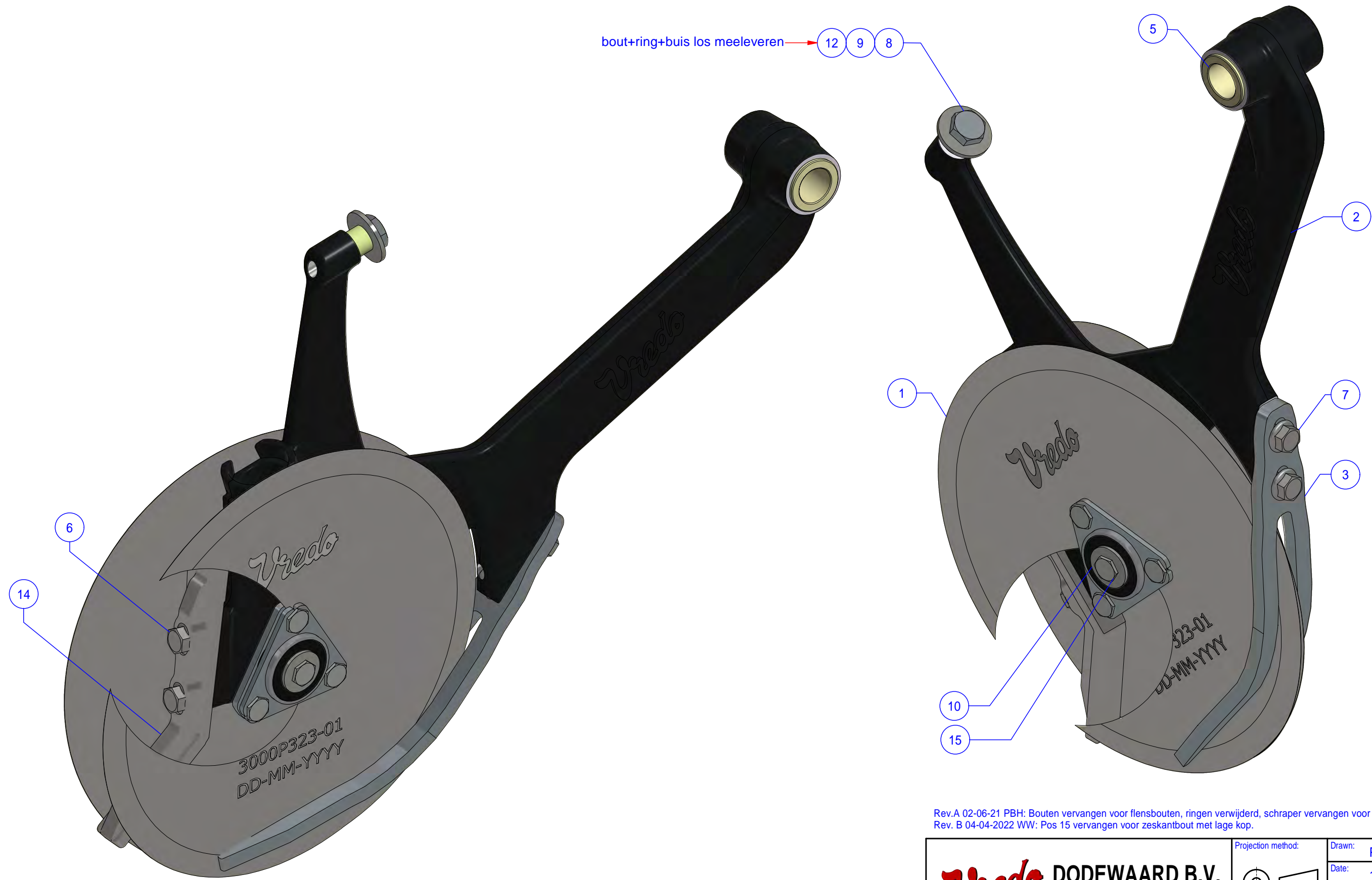
Rev.A 23-06-21 PBH: Moeren/sluitringen verwijderd i.v.m. popmoeren in frame
 Rev. B 18-03-22 PBH: bouten vanaf bovenzijde i.v.m. vervallen popmoeren+Moer/ring toegevoegd voor buitenste halve gat
 Rev.C 16-06-22 JVA: Bus buitenste bout toegevoegd

DODEWAARD B.V. www.vredo.com	Projection method: 	Drawn: P. Biesheuvel Date: 12-11-2020 Revision: C 16-06-22 jva
	Measure unit: mm	Scale: 1 : 4 A3
Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness	Page: 1 / 1	Mass: N/A
ELEMENT SET 4 STUKS VZ LI VM		Drawing: 3100M004-01


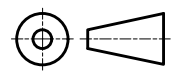
DRAWING: 3100M004-01

SET OF 4 UNITS FRONT LEFT PREFAB

NR.	QUANTITY	ART.NUMBER	DETAILS	SIZE
01	4	3100M002-01	UNIT Ø250 SC PREFAB	
02	1	3100P011-01	ELEMENTPIN L = 269MM	
03	1	3100S005-01	MOUNTING STRIP ELEMENT 4POS LEFT	
04	3	3100S001-01	HOLDER ELEMENT SHAFT SC	
05	5	A680.3	WASHER M8 SS A2	
06	1	A613.08	HEX. BOLT M8X40 SS A2	
08	4	A515.8	SPRING ø31.5Xø3.75-250MM PR	
09	3	A613.06	HEX. BOLT M8X30 SS A2	
10	1	A670.3	HEX. NUT SELF LOCK M8 SS A2	
11	1	A819.2-09	TUBE 12X2 L 9MM	



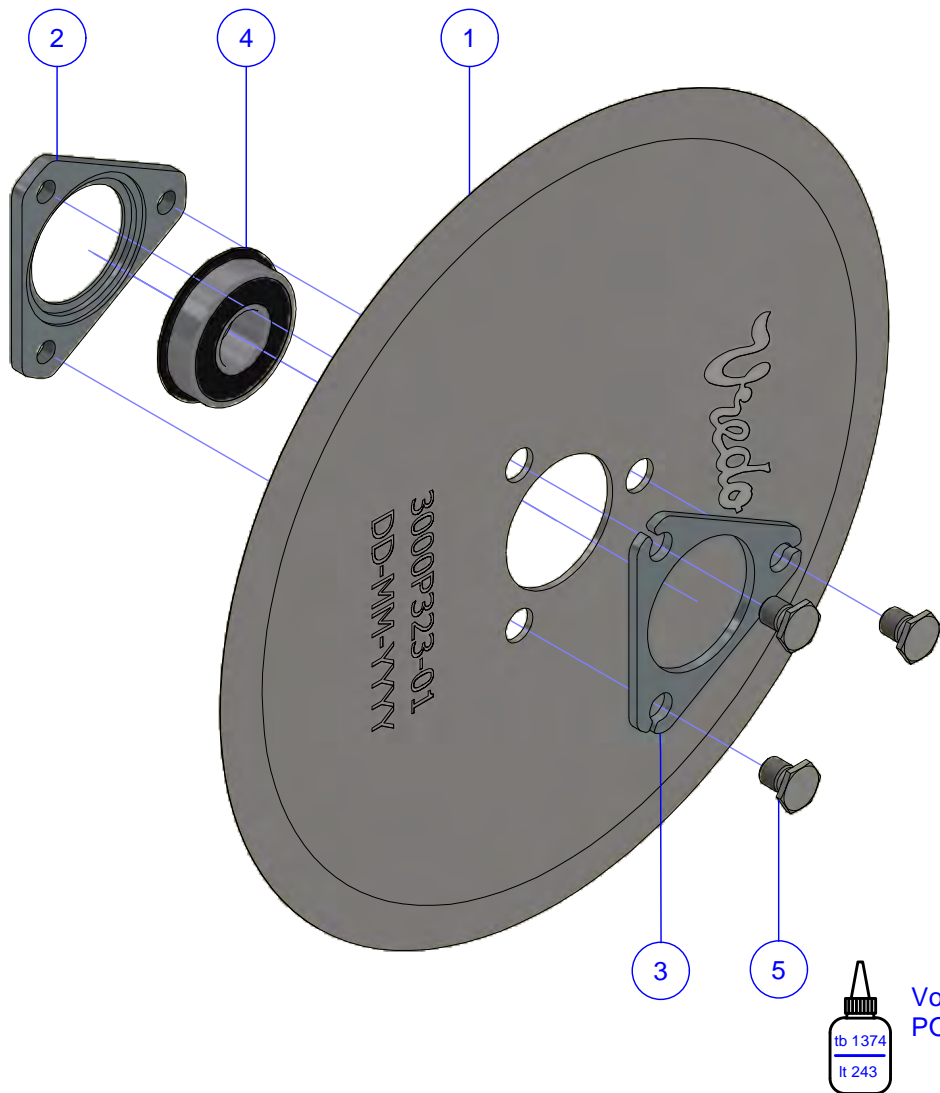
Rev.A 02-06-21 PBH: Bouten vervangen voor flensbouten, ringen verwijderd, schraper vervangen voor gietdeel.
 Rev. B 04-04-2022 WW: Pos 15 vervangen voor zeskantbout met lage kop.

 DODEWAARD B.V. www.vredo.com	Projection method: 	Drawn: P. Biesheuvel Date: 12-11-2020 Revision: A 04-04-22 ww
	Measure unit: mm	Scale: 1 : 2 A3
Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness	Page: 1 / 1	Mass: 5.72 kg
ELEMENT « 250 SC VM		Drawing: 3100M002-01


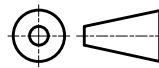
DRAWING: 3100M002-01

UNIT Ø250 SC PREFAB

NR.	QUANTITY	ART.NUMBER	DETAILS	SIZE
01	2	3100M015-01	CUTTING DISC Ø250 X 2 PREFAB DZ5	
02	1	3100P009-01	DISC MOUNTS Ø250 SC	
03	1	3100S002-01	TRAILING SHOE ELEMENT Ø250 SC	
05	2	A420.05	BEARING-TUBE Ø24-Ø20	
06	2	A653.303	FLANGED HEX. BOLT M8 X 30 8.8 GALV.	
07	2	A653.302	FLANGED HEX. BOLT M8 X 20 8.8 GALV.	
08	1	A614.06	HEX. BOLT M10X30 8.8 GALV.	
09	1	A636.22	BODYWORK WASHER M10 SS A2	
10	2	A682.3	BODYWORK WASHER M8 SS A2	
12	1	A819.3-10	TUBE 15X2 L 10MM	
14	1	3100P082-01	SCRAPER UNIT Ø250 SC (MODIFIED)	
15	2	A613.022	HEX. BOLT M8X12 GALV. LOW HEAD	



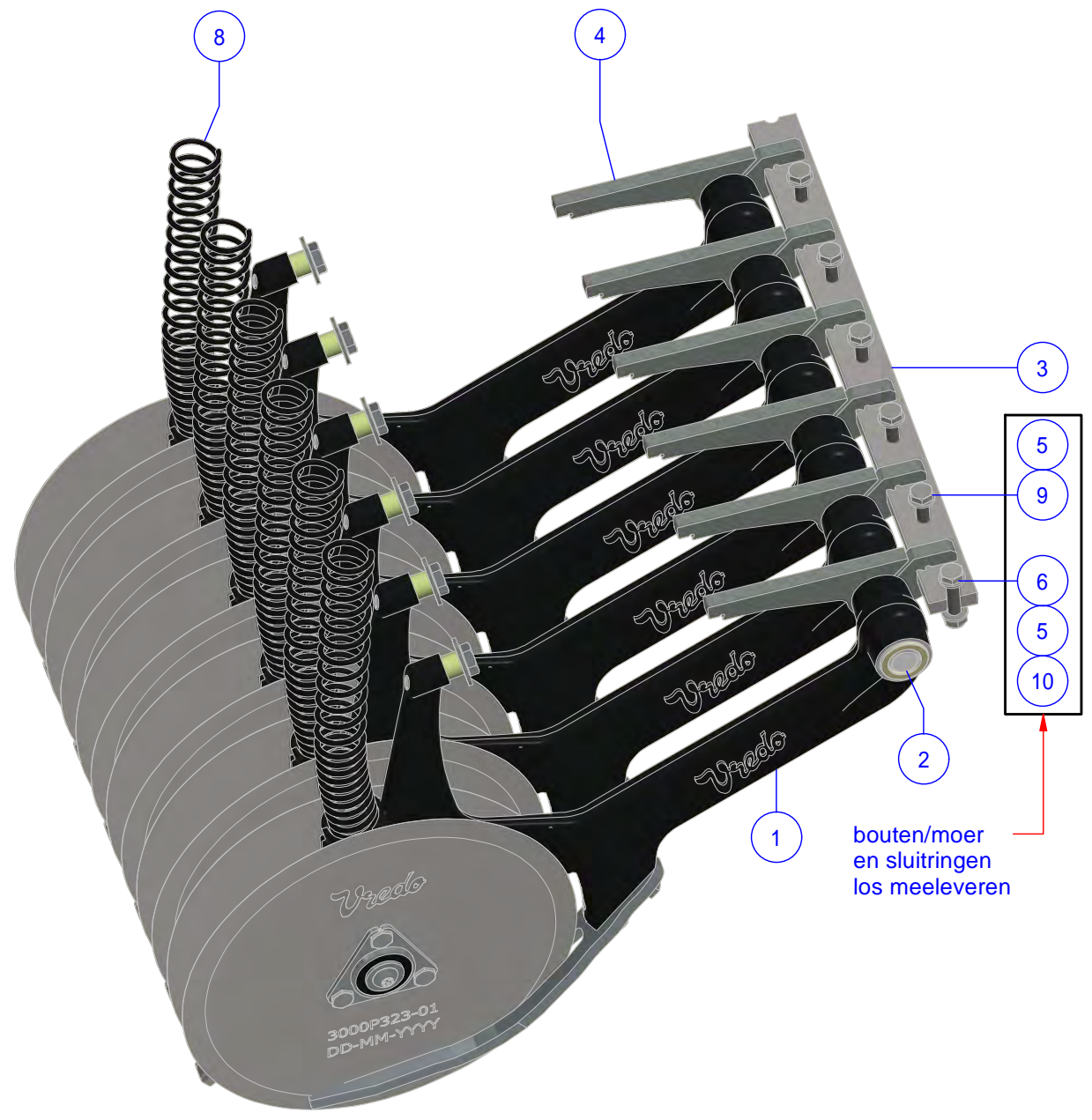
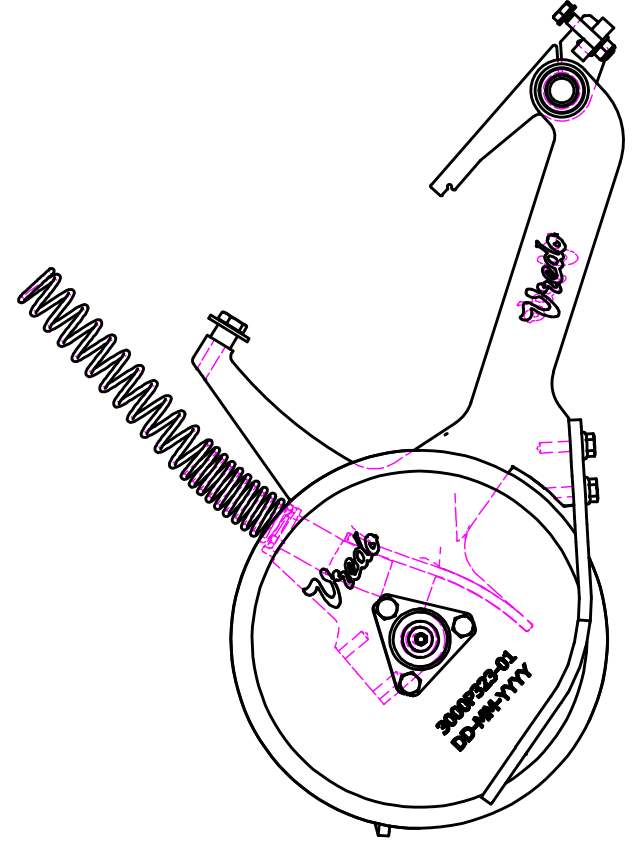
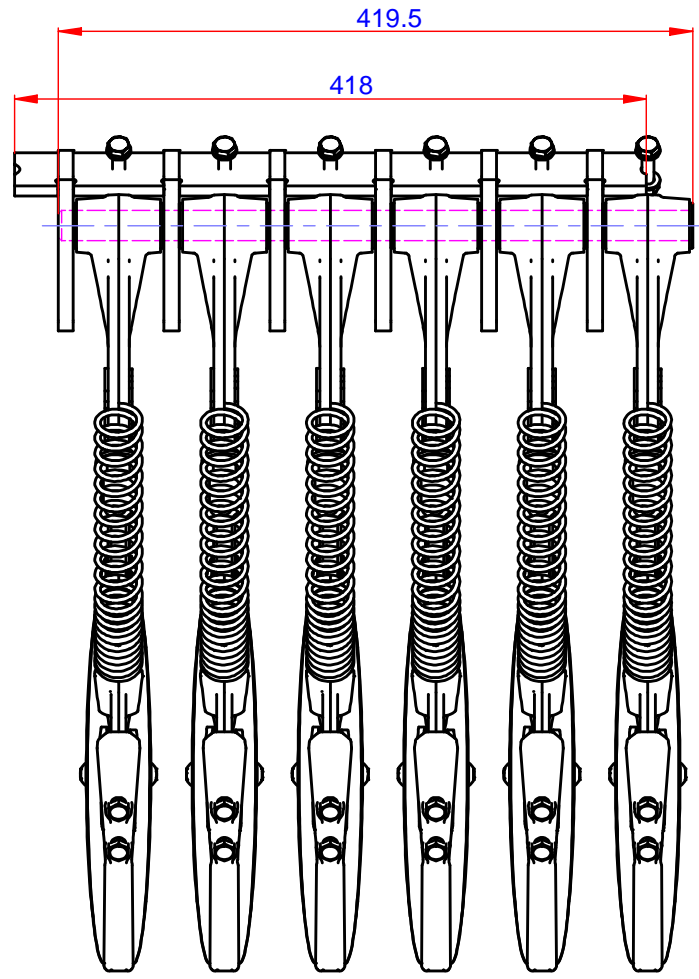
Rev.A 17-03-22 JVA: Bolkopschroef vervangen door zeskantapbout met lage kop

 DODEWAARD B.V. www.vredo.com	Projection method: 	Drawn: T. Roodenburg	
	Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness	Measure unit: mm	Date: 21-12-2020
SCHIJFMES »250 X 2 VM DZ5	Page: 1 / 1	Scale: 1 : 2	A4
		Mass: 0.87 kg	Drawing: 3100M015-01

DRAWING: 3100M015-01

CUTTING DISC Ø250 X 2 PREFAB DZ5

NR.	QUANTITY	ART.NUMBER	DETAILS	SIZE
01	1	3000P323-01	CUTTING DISC ø250 X 2MM	
02	1	3000P384-01	BEARING PLATE DZ SC REAR	
03	1	3100S073-01	BEARING PLATE OUTSIDE DZ5 SC	
04	1	A553.07	BALL BEARING 6203-VREDO	
05	3	A613.021	HEX. BOLT M8X9 GALV. LOW HEAD	



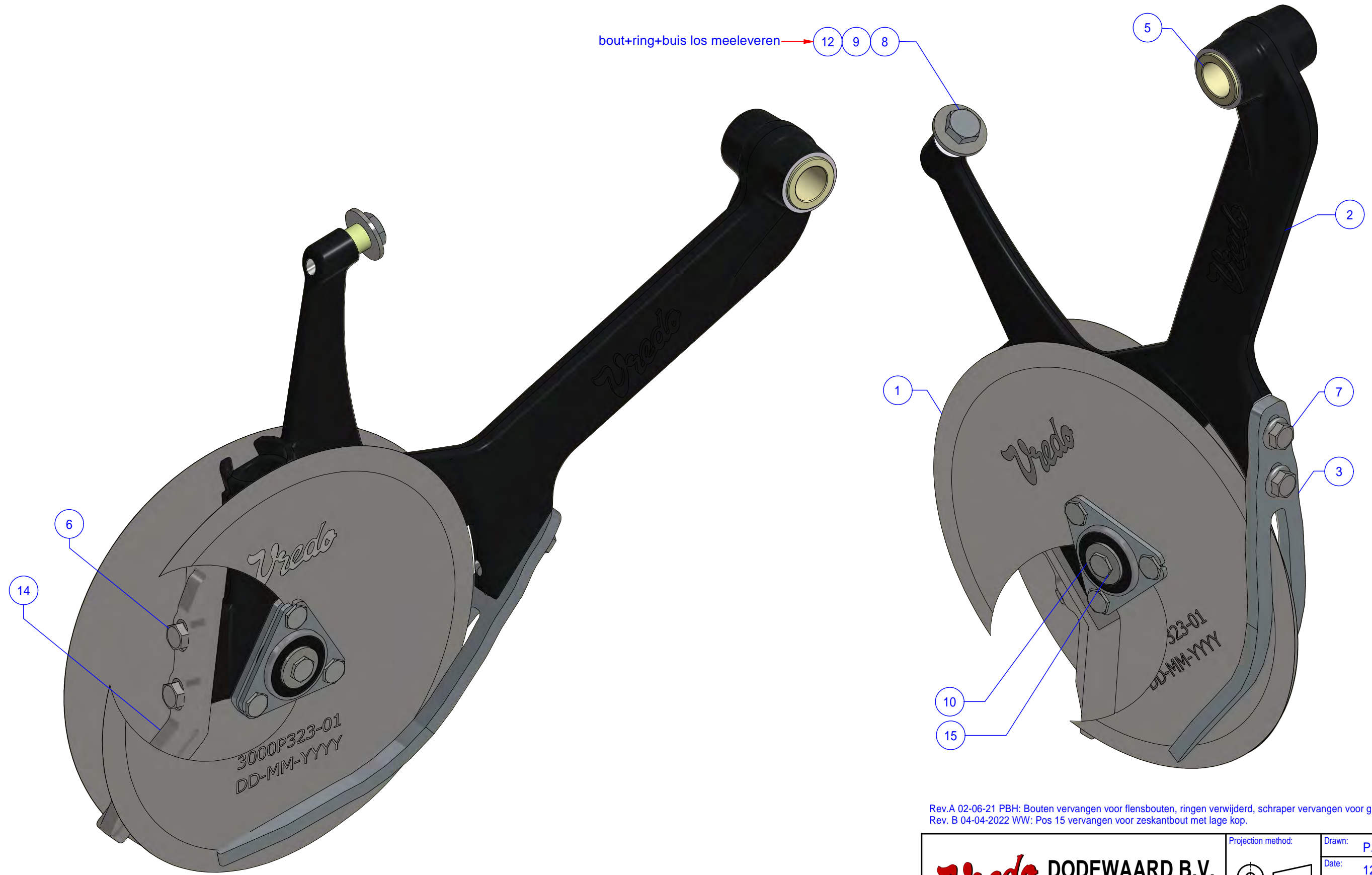
Rev.A 23-06-21 PBH: Moeren/sluitringen verwijderd i.v.m. popmoeren in frame
 Rev. B 18-03-22 PBH: bouten vanaf bovenzijde i.v.m. vervallen popmoeren+Moer/ring toegevoegd voor buitenste halve gat

DODEWAARD B.V. www.vredo.com	Projection method:	Drawn: P. Biesheuvel
	Measure unit: mm	Date: 12-11-2020
Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness	Page: 1 / 1	Revision: B 18-03-22 pbh
ELEMENT SET 6 STUKS VZ MID VM		Scale: 1 : 4
		Mass: 38.98 kg
		Drawing: 3100M005-01


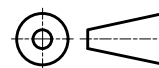
DRAWING: 3100M005-01

SET OF 6 UNITS FRONT MID PREFAB

NR.	QUANTITY	ART.NUMBER	DETAILS	SIZE
01	6	3100M002-01	UNIT Ø250 SC PREFAB	
02	1	3100P012-01	ELEMENTPIN L = 420MM	
03	1	3100S006-01	MOUNTING STRIP ELEMENT 6POS MID	
04	6	3100S001-01	HOLDER ELEMENT SHAFT SC	
05	7	A680.3	WASHER M8 SS A2	
06	1	A613.08	HEX. BOLT M8X40 SS A2	
08	6	A515.8	SPRING ø31.5Xø3.75-250MM PR	
09	5	A613.06	HEX. BOLT M8X30 SS A2	
10	1	A670.3	HEX. NUT SELF LOCK M8 SS A2	



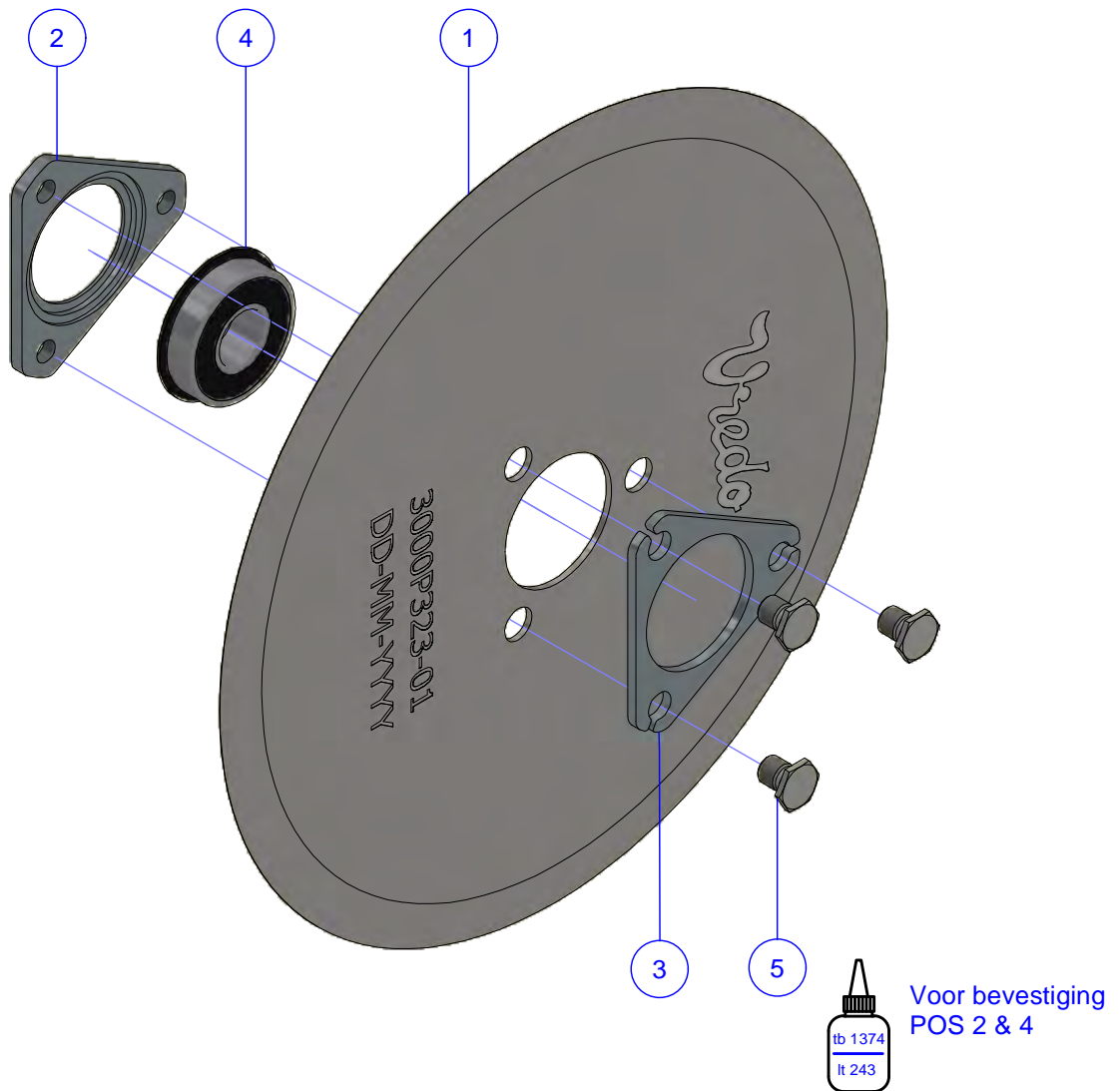
Rev.A 02-06-21 PBH: Bouten vervangen voor flensbouten, ringen verwijderd, schraper vervangen voor gietdeel.
 Rev. B 04-04-2022 WW: Pos 15 vervangen voor zeskantbout met lage kop.

 DODEWAARD B.V. www.vredo.com	Projection method: 	Drawn: P. Biesheuvel
	Measure unit: mm	Date: 12-11-2020
Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness	Revision: A 04-04-22 ww	Scale: 1 : 2
ELEMENT « 250 SC VM	Page: 1 / 1	Mass: 5.72 kg
		Drawing: 3100M002-01


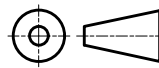
DRAWING: 3100M002-01

UNIT Ø250 SC PREFAB

NR.	QUANTITY	ART.NUMBER	DETAILS	SIZE
01	2	3100M015-01	CUTTING DISC Ø250 X 2 PREFAB DZ5	
02	1	3100P009-01	DISC MOUNTS Ø250 SC	
03	1	3100S002-01	TRAILING SHOE ELEMENT Ø250 SC	
05	2	A420.05	BEARING-TUBE Ø24-Ø20	
06	2	A653.303	FLANGED HEX. BOLT M8 X 30 8.8 GALV.	
07	2	A653.302	FLANGED HEX. BOLT M8 X 20 8.8 GALV.	
08	1	A614.06	HEX. BOLT M10X30 8.8 GALV.	
09	1	A636.22	BODYWORK WASHER M10 SS A2	
10	2	A682.3	BODYWORK WASHER M8 SS A2	
12	1	A819.3-10	TUBE 15X2 L 10MM	
14	1	3100P082-01	SCRAPER UNIT Ø250 SC (MODIFIED)	
15	2	A613.022	HEX. BOLT M8X12 GALV. LOW HEAD	



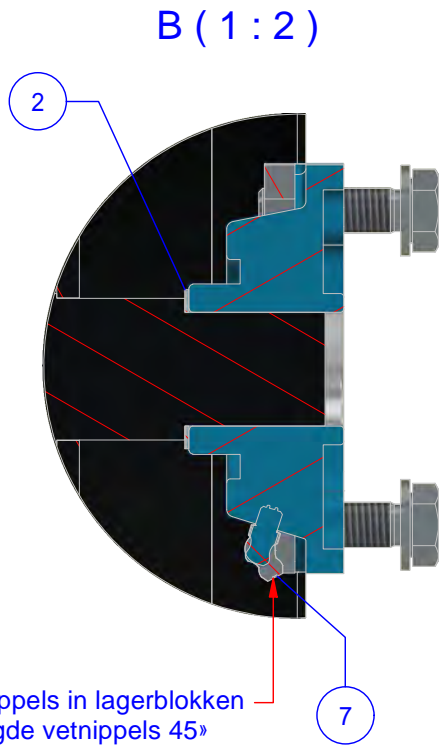
Rev.A 17-03-22 JVA: Bolkopschroef vervangen door zeskantapbout met lage kop

 DODEWAARD B.V. www.vredo.com	Projection method: 	Drawn: T. Roodenburg	
	Measure unit: mm	Scale: 1 : 2	Date: 21-12-2020
Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness	Page: 1 / 1	Mass: 0.87 kg	A4
SCHIJFMES »250 X 2 VM DZ5		Drawing: 3100M015-01	

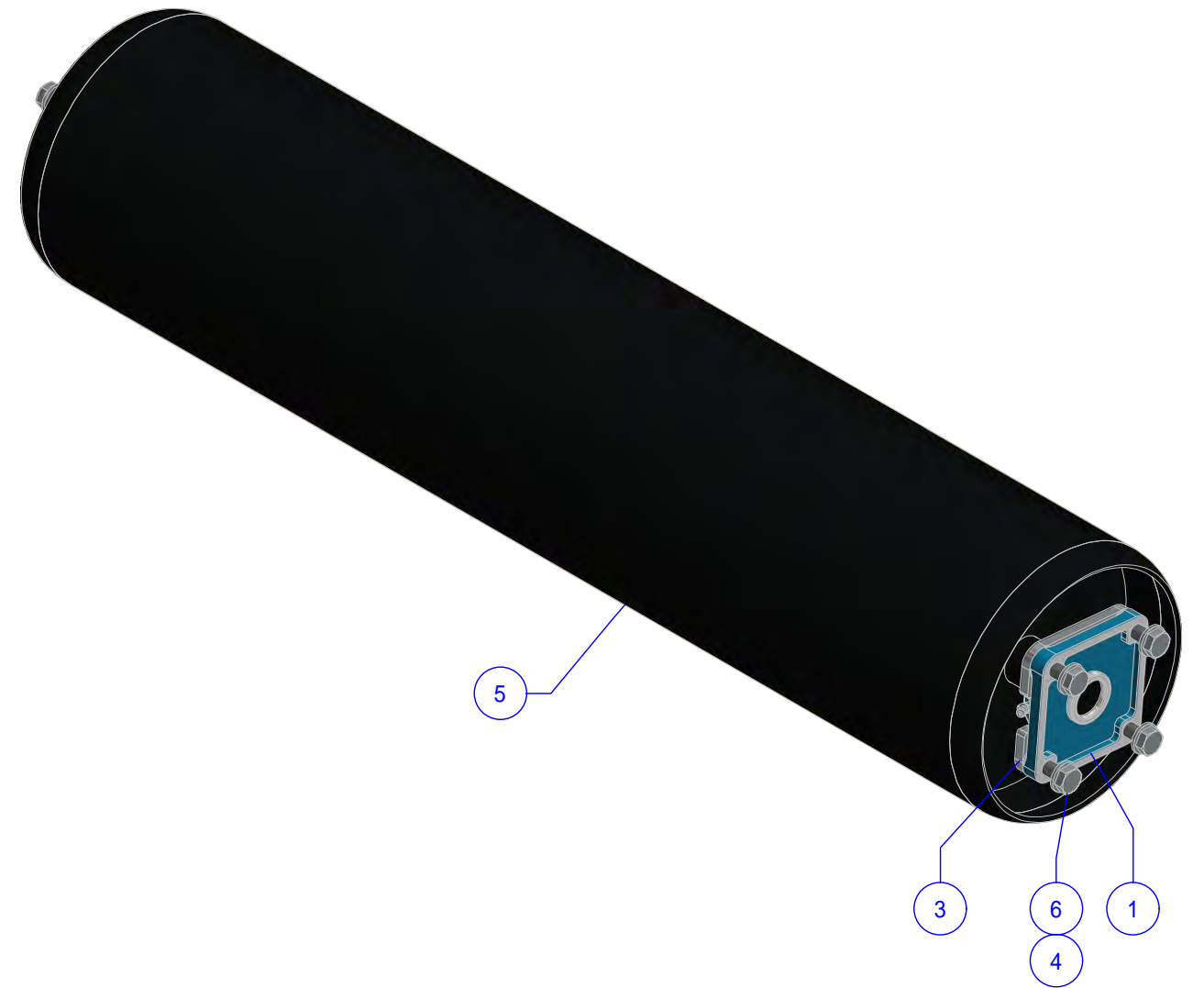
DRAWING: 3100M015-01

CUTTING DISC Ø250 X 2 PREFAB DZ5

NR.	QUANTITY	ART.NUMBER	DETAILS	SIZE
01	1	3000P323-01	CUTTING DISC ø250 X 2MM	
02	1	3000P384-01	BEARING PLATE DZ SC REAR	
03	1	3100S073-01	BEARING PLATE OUTSIDE DZ5 SC	
04	1	A553.07	BALL BEARING 6203-VREDO	
05	3	A613.021	HEX. BOLT M8X9 GALV. LOW HEAD	




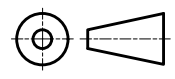
Beide zijden: rechte vetnippels in lagerblokken vervangen door bijgevoegde vetnippels 45»



A-A (1 : 5)



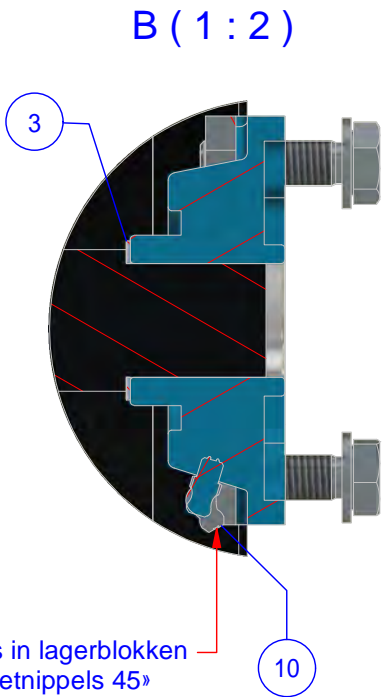
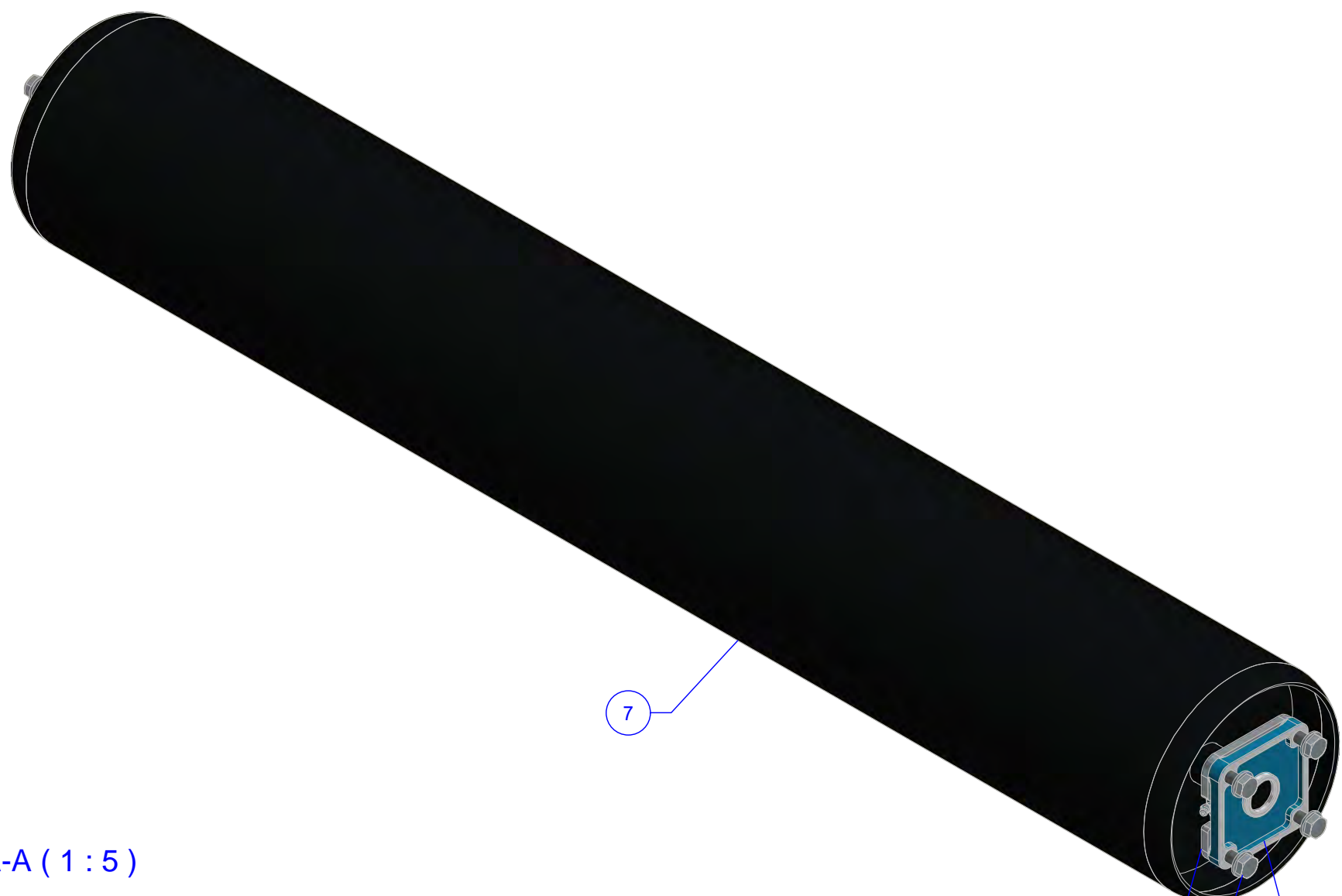
Rev.A 11-03-22 PBH: Rechte vetnippels lagerblokken vervangen door vetnippels 45gr.(A591.96)

 DODEWAARD B.V. www.vredo.com	Projection method: 	Drawn: P. Biesheuvel Date: 12-11-2020 Revision: A 11-03-22 pbh
	Measure unit: mm	Scale: 1 : 10 A3
Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness	Page: 1 / 1	Mass: 37.10 kg
ROL « 220 1.0M VM		Drawing: 3105M005-01

DRAWING: 3105M005-01

ROLLER Ø220 1.0 PREFAB

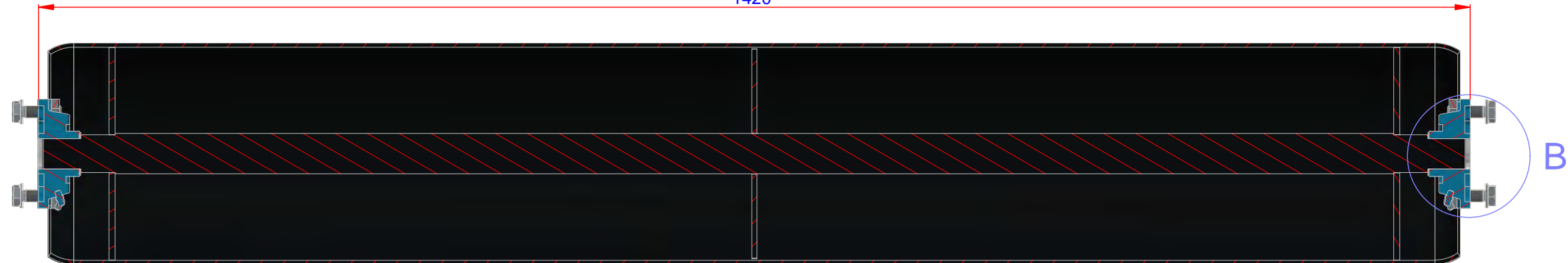
NR.	QUANTITY	ART.NUMBER	DETAILS	SIZE
01	2	A551.63	FLANGE BEARING BLOCK FYJ 30 TF	
02	2	A689.309	SPACING WASHER 30 X 42 X 1.0	
03	2	3100S084-01	MOUNT. FLANGE BEARING BLCK ROL DZ5	
04	8	A680.5	WASHER M12 GALV.	
05	1	3105P007-01	ROL Ø220 1.0M (ROLLED)	
06	8	A615.08	HEX. BOLT M12X40 8.8 GALV.	
07	2	A591.96	GREASE NIPPLE M6 X 1 45°	




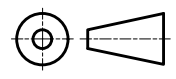
Beide zijden: rechte vetnippels in lagerblokken vervangen door bijgevoegde vetnippels 45»

A-A (1:5)

1420



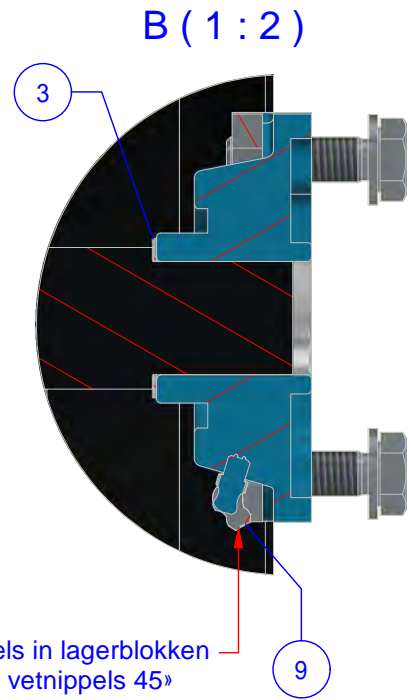
Rev.A 11-03-22 PBH: Rechte vetnippels lagerblokken vervangen door vetnippels 45gr.(A591.96)

 DODEWAARD B.V. www.vredo.com	Projection method: 	Drawn: C. Brand
	Measure unit: mm	Date: 30-11-2020
Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness	Page: 1 / 1	Revision: A 11-03-22 pbh
ROL « 220 1.4M VM	Mass: N/A	Scale: 1 : 10 A3
		Drawing: 3106M005-01

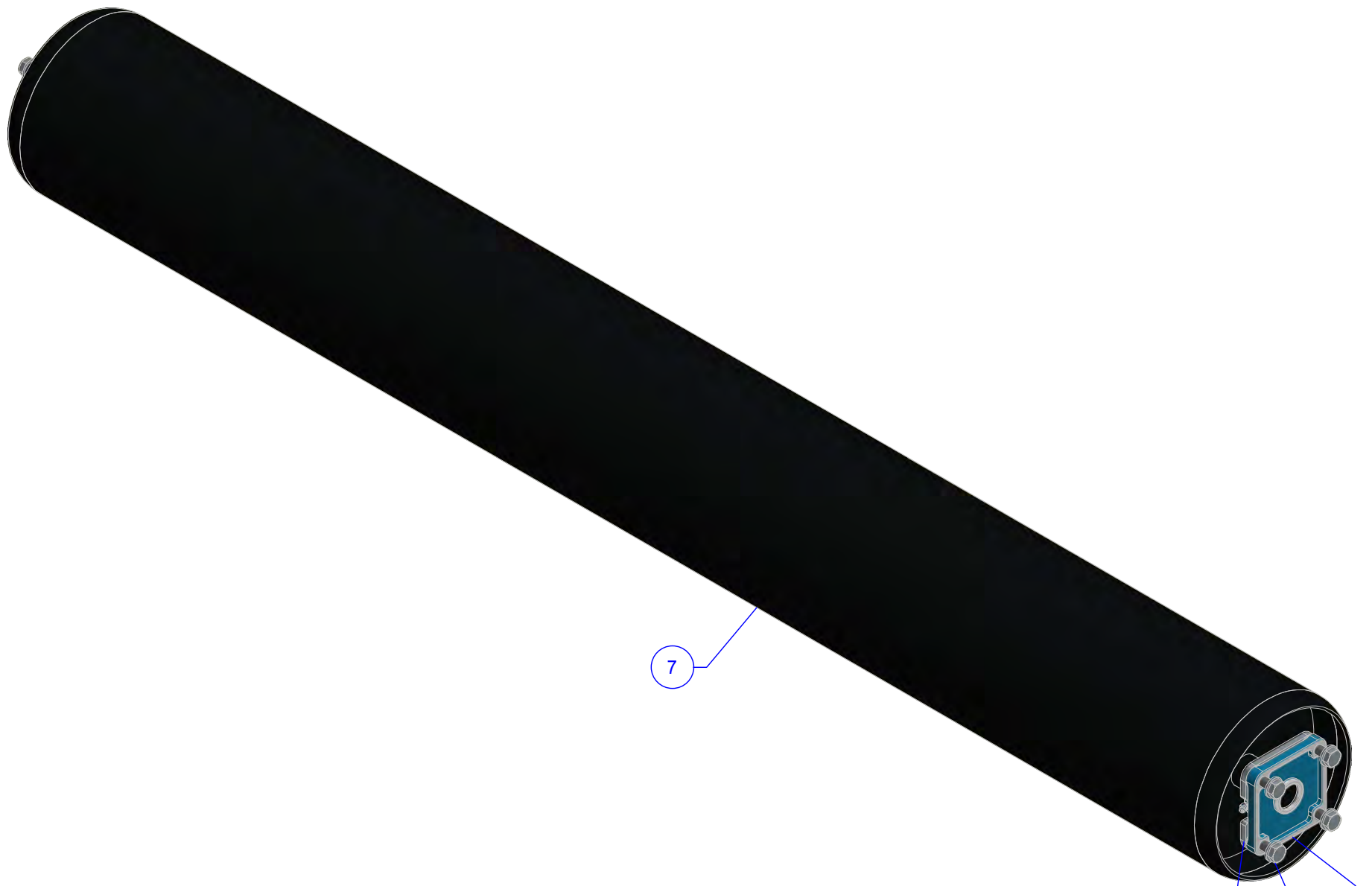
DRAWING: 3106M005-01

ROLLER Ø220 1.4M PREFAB

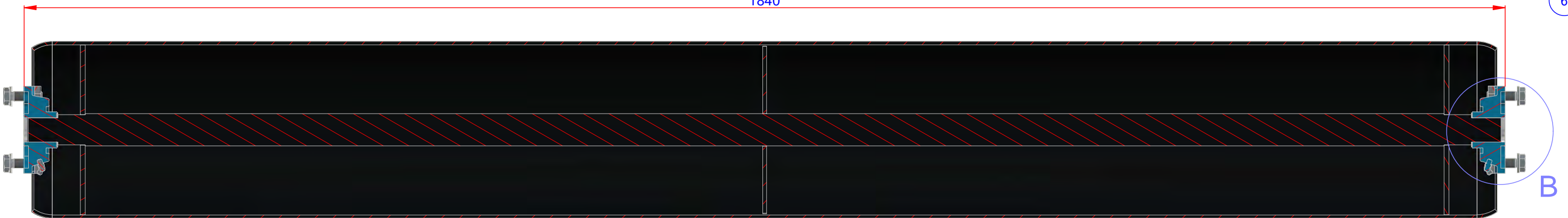
NR.	QUANTITY	ART.NUMBER	DETAILS	SIZE
02	2	A551.63	FLANGE BEARING BLOCK FYJ 30 TF	
03	2	A689.309	SPACING WASHER 30 X 42 X 1.0	
04	2	3100S084-01	MOUNT. FLANGE BEARING BLCK ROL DZ5	
06	8	A680.5	WASHER M12 GALV.	
07	1	3106P007-01	ROL Ø220 1.4M (ROLLED)	
09	8	A615.08	HEX. BOLT M12X40 8.8 GALV.	
10	2	A591.96	GREASE NIPPLE M6 X 1 45°	




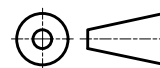
Beide zijden: rechte vetnippels in lagerblokken vervangen door bijgevoegde vetnippels 45»



A-A (1 : 5)
1840



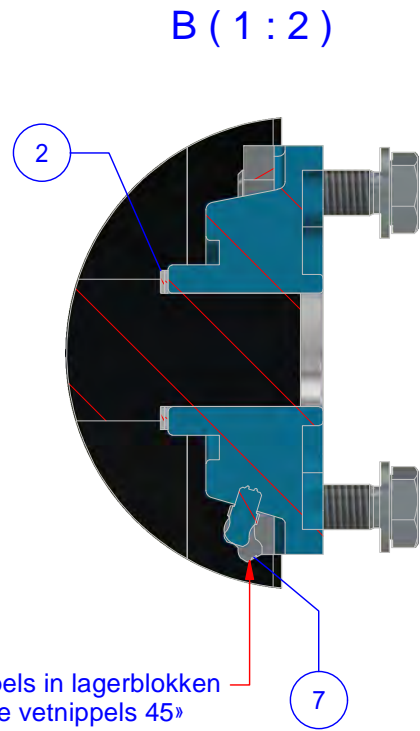
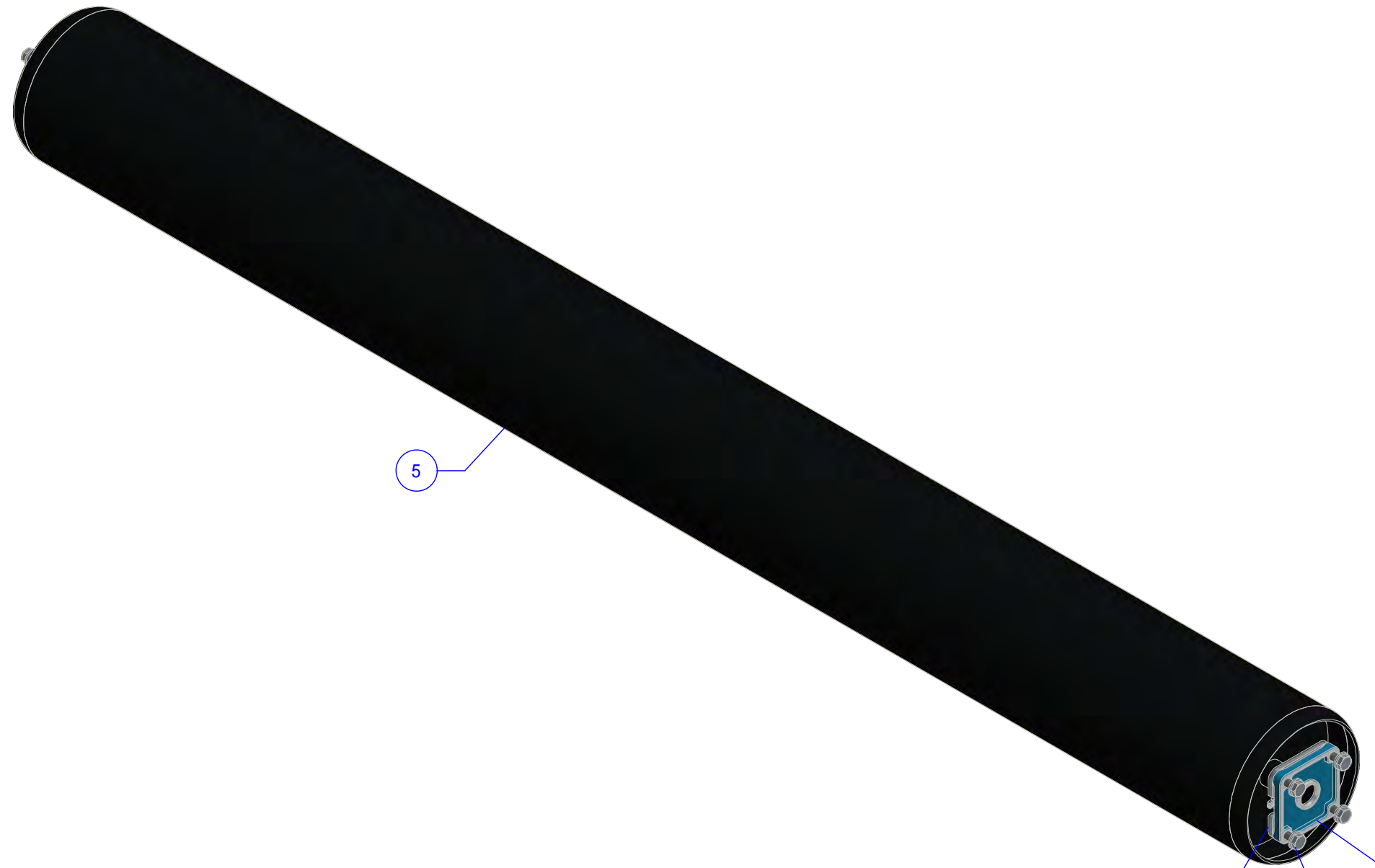
Rev.A 11-03-22 PBH: Rechte vetnippels lagerblokken vervangen door vetnippels 45gr.(A591.96)

 DODEWAARD B.V. www.vredo.com	Projection method: 	Drawn: C. Brand Date: 08-12-2020 Revision: A 11-03-22 pbh
	Measure unit: mm	Scale: 1 : 10 A3
Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness	Page: 1 / 1	Mass: N/A
ROL « 220 1.8M VM		Drawing: 3107M005-01

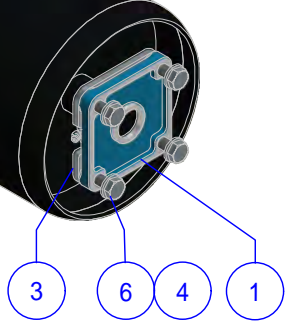
DRAWING: 3107M005-01

ROLLER Ø220 1.8M PREFAB

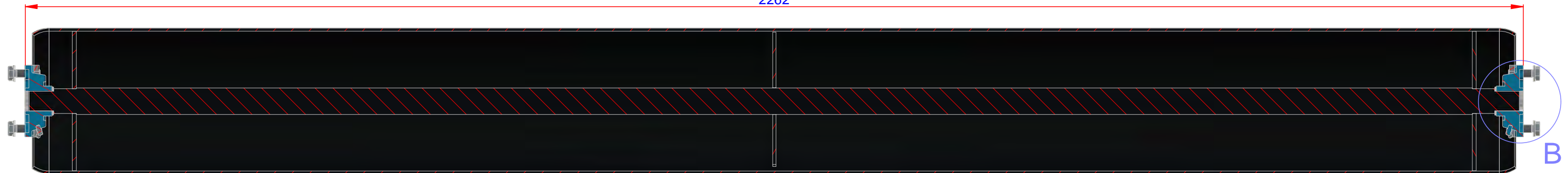
NR.	QUANTITY	ART.NUMBER	DETAILS	SIZE
02	2	A551.63	FLANGE BEARING BLOCK FYJ 30 TF	
03	2	A689.309	SPACING WASHER 30 X 42 X 1.0	
04	2	3100S084-01	MOUNT. FLANGE BEARING BLCK ROL DZ5	
06	8	A680.5	WASHER M12 GALV.	
07	1	3107P007-01	ROL Ø220 1.8M (ROLLED)	
08	8	A615.08	HEX. BOLT M12X40 8.8 GALV.	
09	2	A591.96	GREASE NIPPLE M6 X 1 45°	




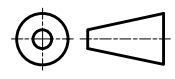
Beide zijden: rechte vetnippels in lagerblokken
 vervangen door bijgevoegde vetnippels 45»



A-A (1 : 6)
 2262



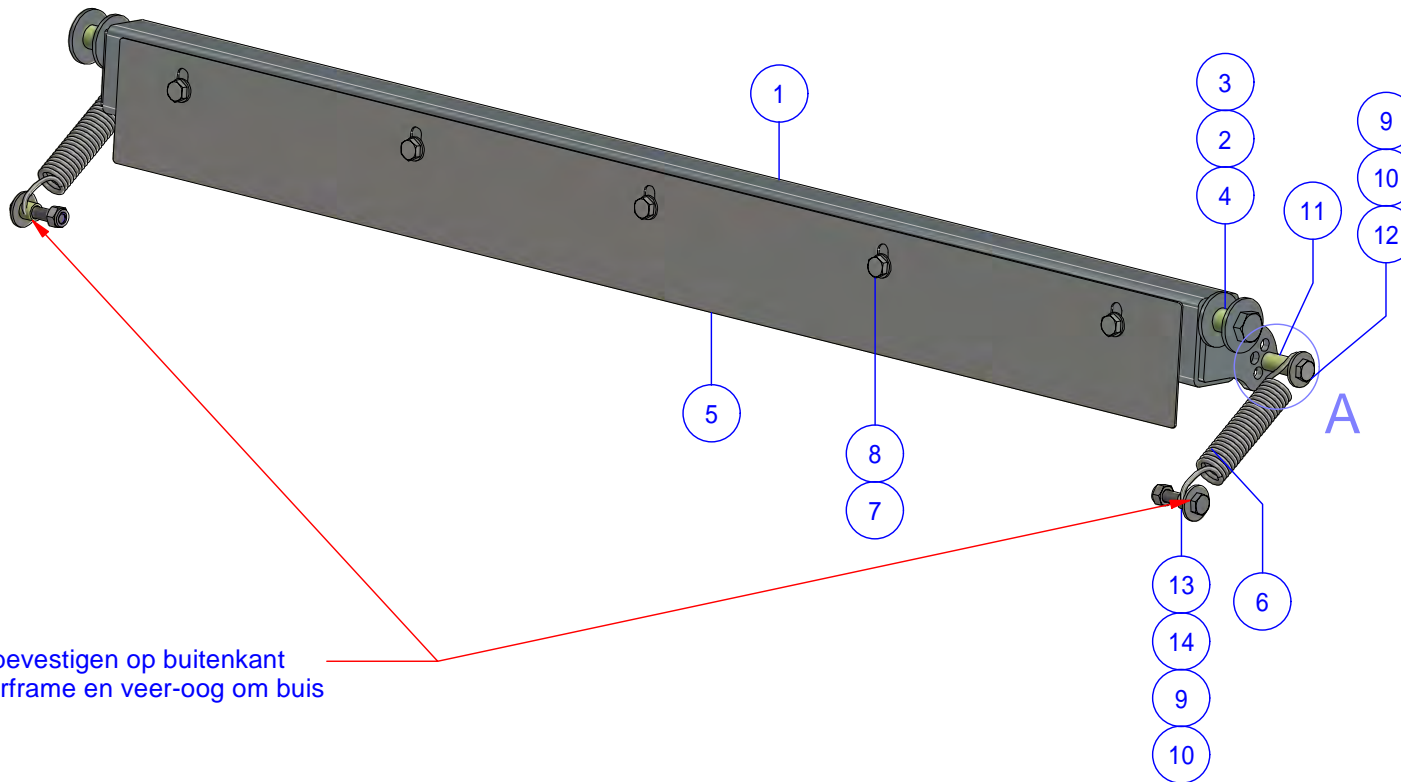
Rev.A 11-03-22 PBH: Rechte vetnippels lagerblokken vervangen door vetnippels 45gr.(A591.96)

 DODEWAARD B.V. www.vredo.com	Projection method: 	Drawn: P. Biesheuvel
	Measure unit: mm	Date: 01-12-2020
Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness	Page: 1 / 1	Revision: A 11-03-22 pbh
ROL « 220 2.2M VM	Mass: N/A	Scale: 1 : 7
		Drawing: 3108M005-01

DRAWING: 3108M005-01

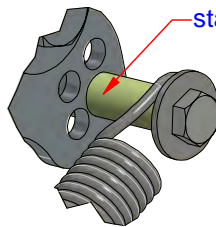
ROLLER Ø220 2.2M PREFAB

NR.	QUANTITY	ART.NUMBER	DETAILS	SIZE
01	2	A551.63	FLANGE BEARING BLOCK FYJ 30 TF	
02	4	A689.309	SPACING WASHER 30 X 42 X 1.0	
03	2	3100S084-01	MOUNT. FLANGE BEARING BLCK ROL DZ5	
04	8	A680.5	WASHER M12 GALV.	
05	1	3108P007-01	ROL Ø220 2.2M (ROLLED)	
06	8	A615.08	HEX. BOLT M12X40 8.8 GALV.	
07	2	A591.96	GREASE NIPPLE M6 X 1 45°	




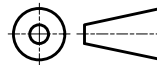
buis bevestigen op buitenkant achterframe en veer-oog om buis

A (1:2)



standaard in dit gat monteren

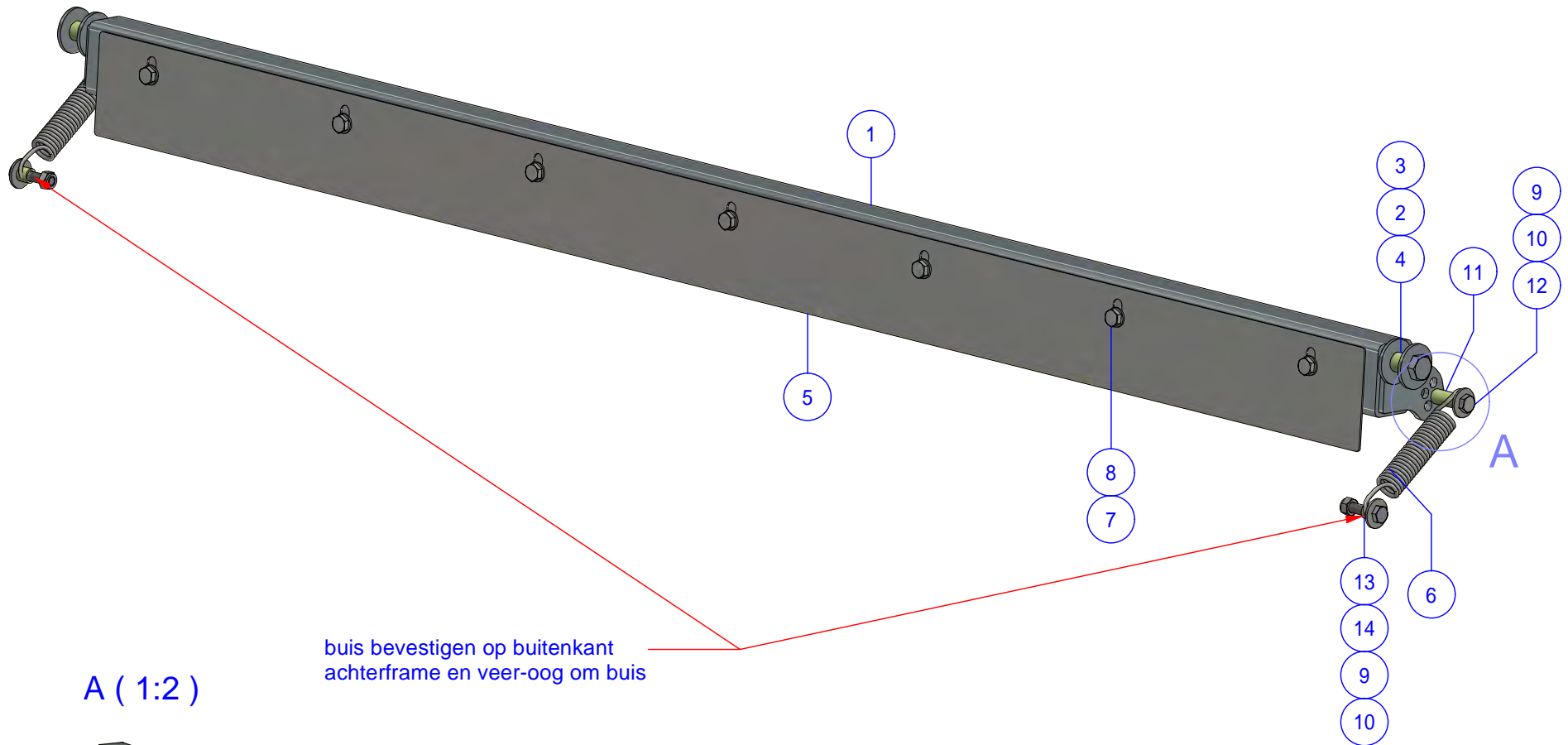
Rev.A 04-02-21 PBH: Veren pos. 6 vervangen. Ring bout framezijde vervangen voor carrosseriering.

 DODEWAARD B.V. www.vredo.com	Projection method:	Drawn: P. Biesheuvel
		Date: 10-11-2020
Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness	Revision: A 04-02-21 PBH	Scale: 1 : 5
	Measure unit: mm	A4
Page: 1 / 1	Mass: N/A	
SCHRAPERBALK ROL 1.0M CPL		Drawing: 3105M006-01

DRAWING: 3105M006-01

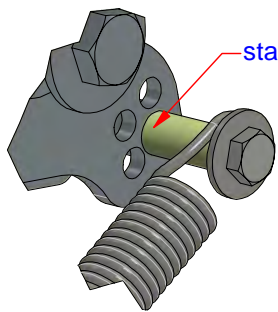
SCRAPER BAR ROLLER 1.0M COMPLETE

NR.	QUANTITY	ART.NUMBER	DETAILS	SIZE
01	1	3105W009-01	SCAPERBAR ROLLER 1.0M	
02	2	A605.091	HEX. BOLT M12 X 45 10.9 GALV.	
03	4	A682.5	BODYWORK WASHER M12 FRONT	
04	2	A819.33-18	HYDRAULIC HOSE 16 X 2 GALV. L 18	
05	1	3105S012-01	SCRAPER BLADE DZ 1.0M	
06	2	A515.73	TENSION SPRING Ø22 X Ø3.2-120MM	
07	5	A680.3	WASHER M8 SS A2	
08	5	A613.02	HEX. BOLT M8X10 SS A2	
09	4	A670.3	HEX. NUT SELF LOCK M8 SS A2	
10	4	A682.3	BODYWORK WASHER M8 SS A2	
11	2	A819.10-29	TUBE 12X1.5 L 29MM	
12	2	A603.09	HEX. BOLT M8 X 45 GALV.	
13	2	A819.10-10	HYDRAULIC HOSE 12 X 1.5 L=10MM	
14	2	A603.07	HEXAGONAL BOLT M8 X 35 SS A2	




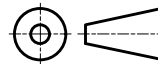
buis bevestigen op buitenkant
achterframe en veer-oog om buis

A (1:2)



standaard in dit gat monteren

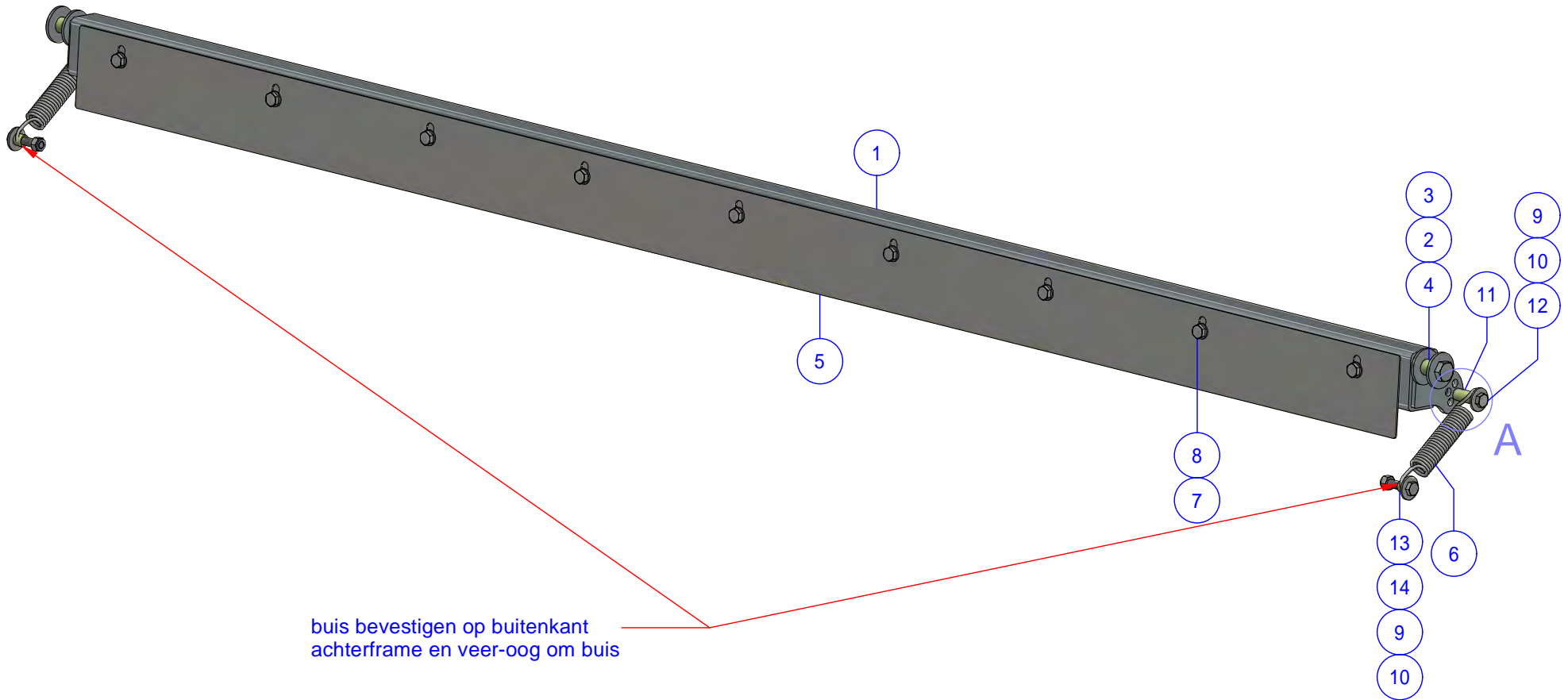
Rev.A 04-02-21 PBH: Veren pos. 6 vervangen. Ring bout framezijde vervangen voor carrosseriering.

 DODEWAARD B.V. www.vredo.com	Projection method:	Drawn: P. Biesheuvel
		Date: 25-11-2020
Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness	Measure unit: mm	Revision: A 04-02-21 PBH
	Page: 1 / 1	Scale: 1 : 5 A4
SCHRAPERBALK ROL 1.4M CPL		Mass: N/A
		Drawing: 3106M006-01

DRAWING: 3106M006-01

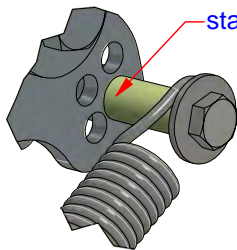
SCRAPER BAR ROLLER 1.4M COMPLETE

NR.	QUANTITY	ART.NUMBER	DETAILS	SIZE
01	1	3106W010-01	SCRAPER BAR ROLLER 1.4M	
02	2	A605.091	HEX. BOLT M12 X 45 10.9 GALV.	
03	4	A682.5	BODYWORK WASHER M12 FRONT	
04	2	A819.33-18	HYDRAULIC HOSE 16 X 2 GALV. L 18	
05	1	3106S012-01	SCRAPER ROLLER 1.4M DZ5	
06	2	A515.73	TENSION SPRING Ø22 X Ø3.2-120MM	
07	7	A680.3	WASHER M8 SS A2	
08	7	A613.02	HEX. BOLT M8X10 SS A2	
09	4	A670.3	HEX. NUT SELF LOCK M8 SS A2	
10	4	A682.3	BODYWORK WASHER M8 SS A2	
11	2	A819.10-29	TUBE 12X1.5 L 29MM	
12	2	A603.09	HEX. BOLT M8 X 45 GALV.	
13	2	A819.10-10	HYDRAULIC HOSE 12 X 1.5 L=10MM	
14	2	A603.07	HEXAGONAL BOLT M8 X 35 SS A2	




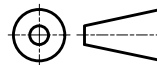
buis bevestigen op buitenkant
achterframe en veer-oog om buis

A (1 : 2)



standaard in dit gat monteren

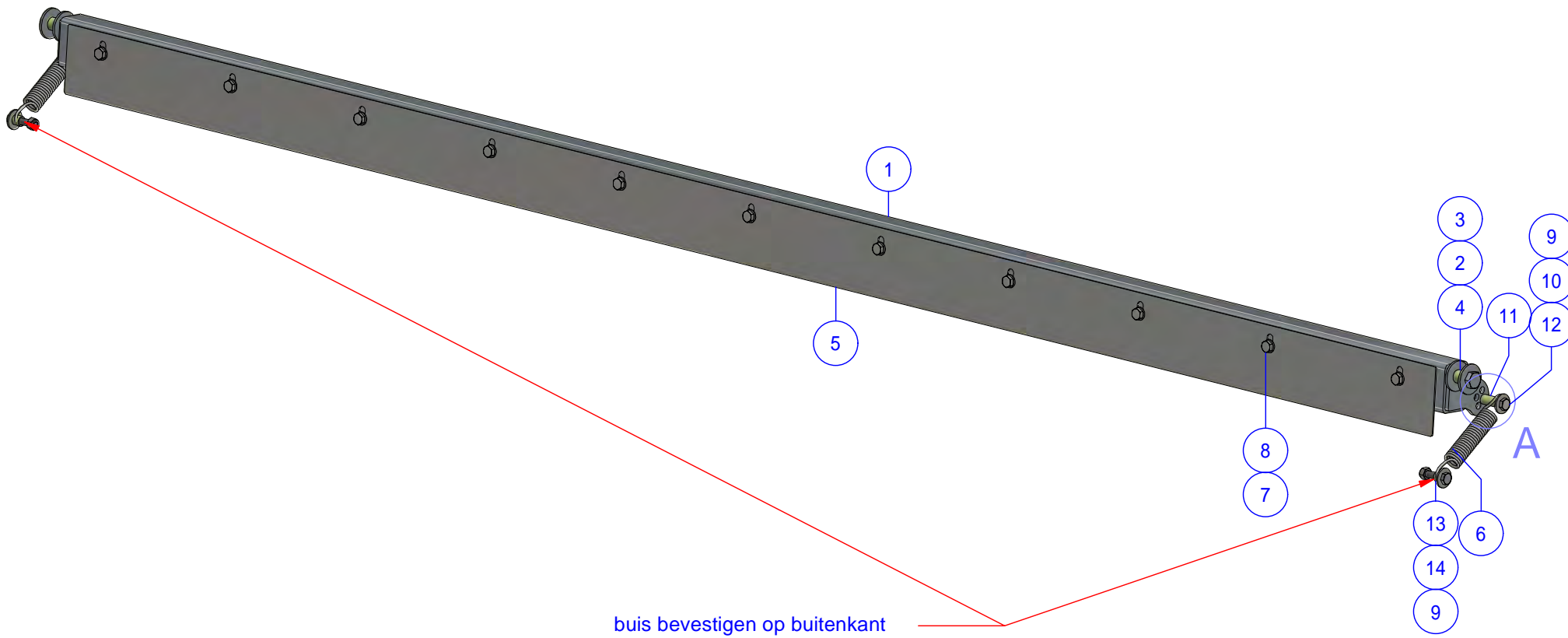
Rev.A 04-02-21 PBH: Veren pos. 6 vervangen. Ring bout framezijde vervangen voor carrosseriering.

 DODEWAARD B.V. www.vredo.com	Projection method:	Drawn:	P. Biesheuvel	
		Date:	25-11-2020	
Revision:		A 04-02-21 PBH		
Measure unit:	mm	Scale:	1 : 6	A4
Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness	Page:	1 / 1	Mass:	N/A
SCHRAPERBALK ROL 1.8M CPL			Drawing:	3107M006-01

DRAWING: 3107M006-01

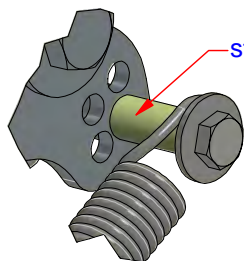
SCRAPER BAR ROLLER 1.8M COMPLETE

NR.	QUANTITY	ART.NUMBER	DETAILS	SIZE
01	1	3107W009-01	SCRAPER BAR ROLLER 1.8M	
02	2	A605.091	HEX. BOLT M12 X 45 10.9 GALV.	
03	4	A682.5	BODYWORK WASHER M12 FRONT	
04	2	A819.33-18	HYDRAULIC HOSE 16 X 2 GALV. L 18	
05	1	3107S012-01	SCRAPER BLADE DZ 1.8M	
06	2	A515.73	TENSION SPRING Ø22 X Ø3.2-120MM	
07	9	A680.3	WASHER M8 SS A2	
08	9	A613.02	HEX. BOLT M8X10 SS A2	
09	4	A670.3	HEX. NUT SELF LOCK M8 SS A2	
10	4	A682.3	BODYWORK WASHER M8 SS A2	
11	2	A819.10-29	TUBE 12X1.5 L 29MM	
12	2	A603.09	HEX. BOLT M8 X 45 GALV.	
13	2	A819.10-10	HYDRAULIC HOSE 12 X 1.5 L=10MM	
14	2	A603.07	HEXAGONAL BOLT M8 X 35 SS A2	




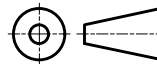
buis bevestigen op buitenkant
achterframe en veer-oog om buis

A (1:2)



standaard in dit gat monteren

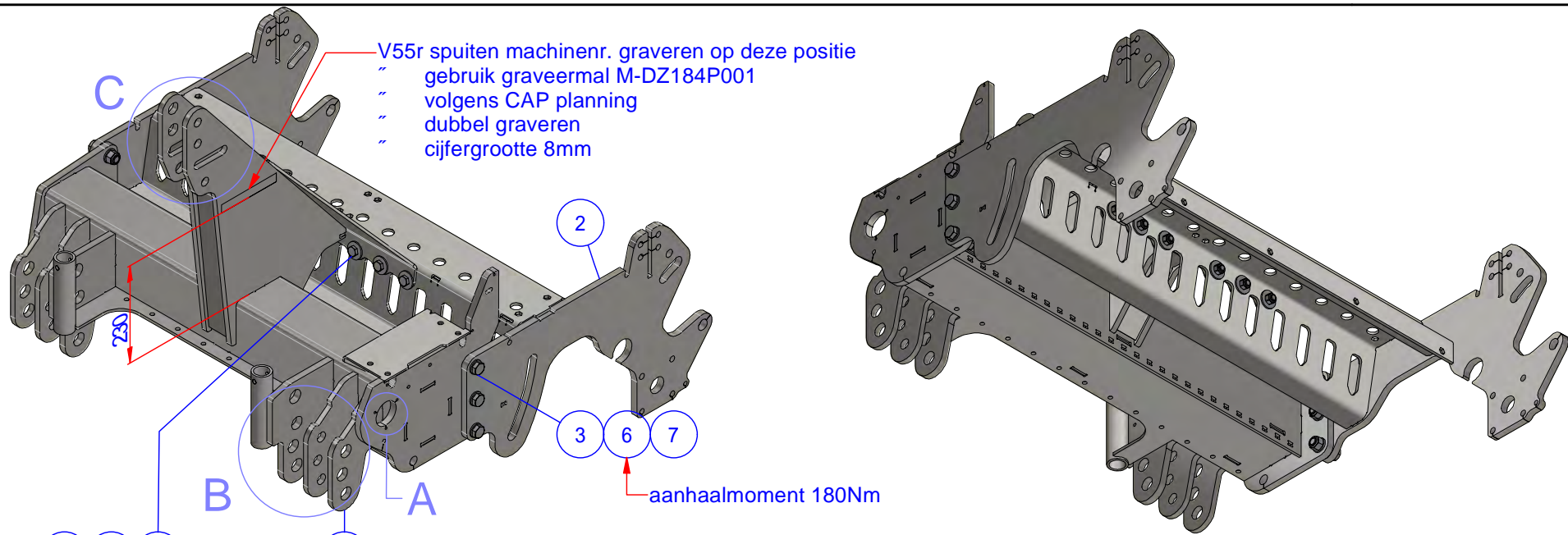
Rev.A 05-02-21 PBH: Pos. 6 en ring bout framezijde vervangen voor carrosseriering. 2 bouten + ring toegevoegd.

 DODEWAARD B.V. www.vredo.com	Projection method:	Drawn:	P. Biesheuvel	
		Date:	25-11-2020	
Measure unit:		Revision:	A 05-02-21 PBH	
Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness	mm	Scale:	1 : 7	A4
	Page:	1 / 1	Mass:	N/A
SCHRAPERBALK ROL 2.2M CPL			Drawing:	3108M006-01

DRAWING: 3108M006-01

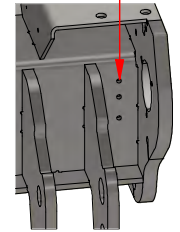
SCRAPER BAR ROLLER 2.2M COMPLETE

NR.	QUANTITY	ART.NUMBER	DETAILS	SIZE
01	1	3108W007-01	SCRAPER BAR ROLLER 2.2M	
02	2	A605.091	HEX. BOLT M12 X 45 10.9 GALV.	
03	4	A682.5	BODYWORK WASHER M12 FRONT	
04	2	A819.33-18	HYDRAULIC HOSE 16 X 2 GALV. L 18	
05	1	3108S014-01	SCRAPER BLADE DZ 2.2M	
06	2	A515.73	TENSION SPRING Ø22 X Ø3.2-120MM	
07	11	A680.3	WASHER M8 SS A2	
08	11	A613.02	HEX. BOLT M8X10 SS A2	
09	4	A670.3	HEX. NUT SELF LOCK M8 SS A2	
10	4	A682.3	BODYWORK WASHER M8 SS A2	
11	2	A819.10-29	TUBE 12X1.5 L 29MM	
12	2	A603.09	HEX. BOLT M8 X 45 GALV.	
13	2	A819.10-10	HYDRAULIC HOSE 12 X 1.5 L=10MM	
14	2	A603.07	HEXAGONAL BOLT M8 X 35 SS A2	



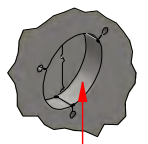
C (1 : 6) SPUIT-INSTRUCTIE

v55r cleanen/spuiten tapgaten afdichten d.m.v. M6 bouten (3x). bouten niet helemaal indraaien (te verwijderen zonder verf frame te beschadigen)

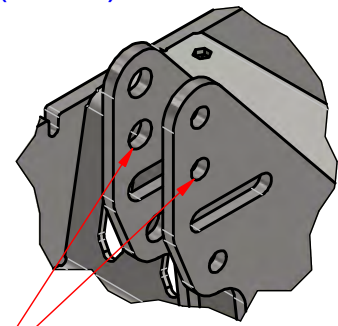
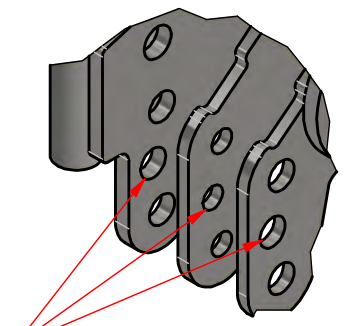


A (1 : 5) SPUIT-INSTRUCTIE

Let op: loopvlak lager niet meespuiten!



B (1 : 6) SPUIT-INSTRUCTIE



Gaten t.b.v. topstangen niet meespuiten!

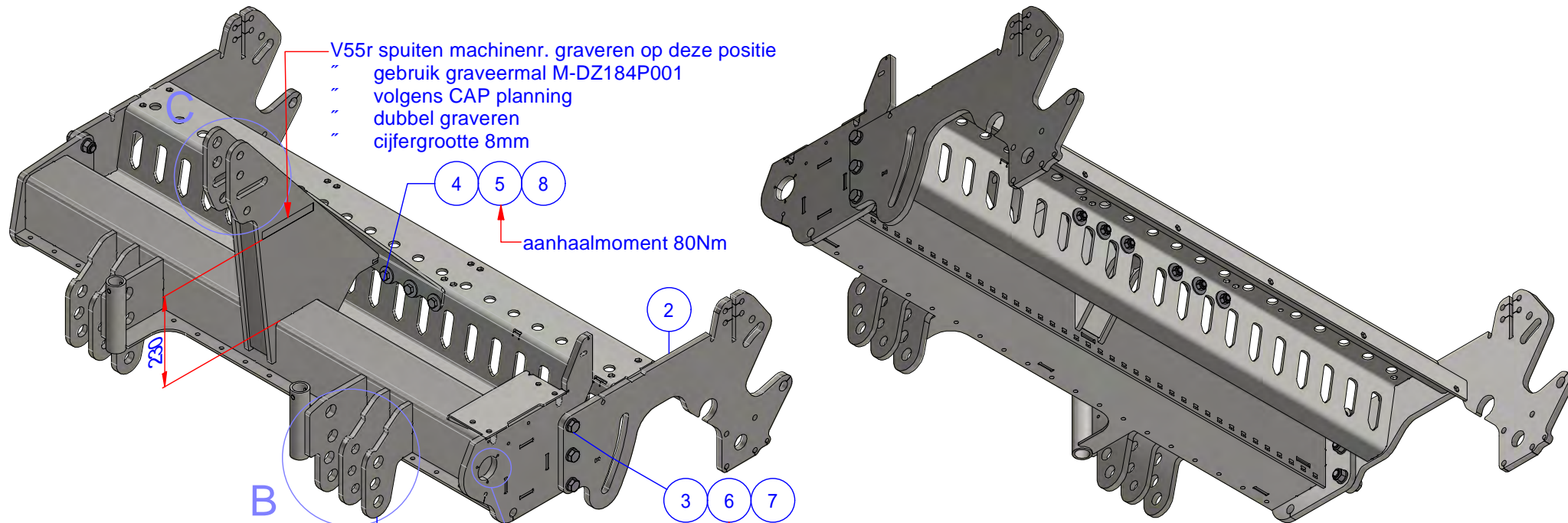
Gaten t.b.v. hefpen niet meespuiten!

DODEWAARD B.V. www.vredo.com	Projection method:	Drawn: P. Biesheuvel
		Date: 24-06-2021
Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness	Measure unit: mm	Revision:
	Page: 1 / 1	Scale: 1 : 12
SPUIT-SAM. FRAMES SINGLE DZ5 1.0M	Mass: N/A	A4
	Drawing: 3105M013-01	

DRAWING: 3105M013-01

PAINT ASSEMBLY FRAMES SINGLE 1.0M

NR.	QUANTITY	ART.NUMBER	DETAILS	SIZE
01	1	3105W005-01	TOWBAR 1.0M SC	
02	1	3105W006-01	FRAME 1.0M SINGLE	
03	6	A607.11	HEX. BOLT M16X55 8.8 GALV.	
04	6	A615.07	HEX. BOLT M12X35 8.8 GALV.	
05	6	A670.5	HEX. NUT SELF LOCK M12 GALV.	
06	6	A670.7	HEX. NUT SELF LOCK M16 GALV.	
07	12	A680.7	WASHER M16 GALV.	
08	12	A682.5	BODYWORK WASHER M12 FRONT	



V55r spuiten machinenr. graveren op deze positie
 ~~~~~ gebruik graveermal M-DZ184P001  
 ~~~~~ volgens CAP planning  
 ~~~~~ dubbel graveren  
 ~~~~~ cijfergrootte 8mm

aanhaalmoment 80Nm

aanhaalmoment 180Nm

A (1 : 5)
 SPUIT-INSTRUCTIE

B (1 : 6)
 SPUIT-INSTRUCTIE

C (1 : 6)
 SPUIT
 -INSTRUCTIE

Let op: loopvlak lager
 niet meespuiten!

v55r cleanen/spuiten taggaten
 afdichten d.m.v. M6 bouten (3x).
 bouten niet helemaal indraaien
 (te verwijderen zonder verf
 frame te beschadigen)

Gaten t.b.v. topstangpen niet meespuiten!

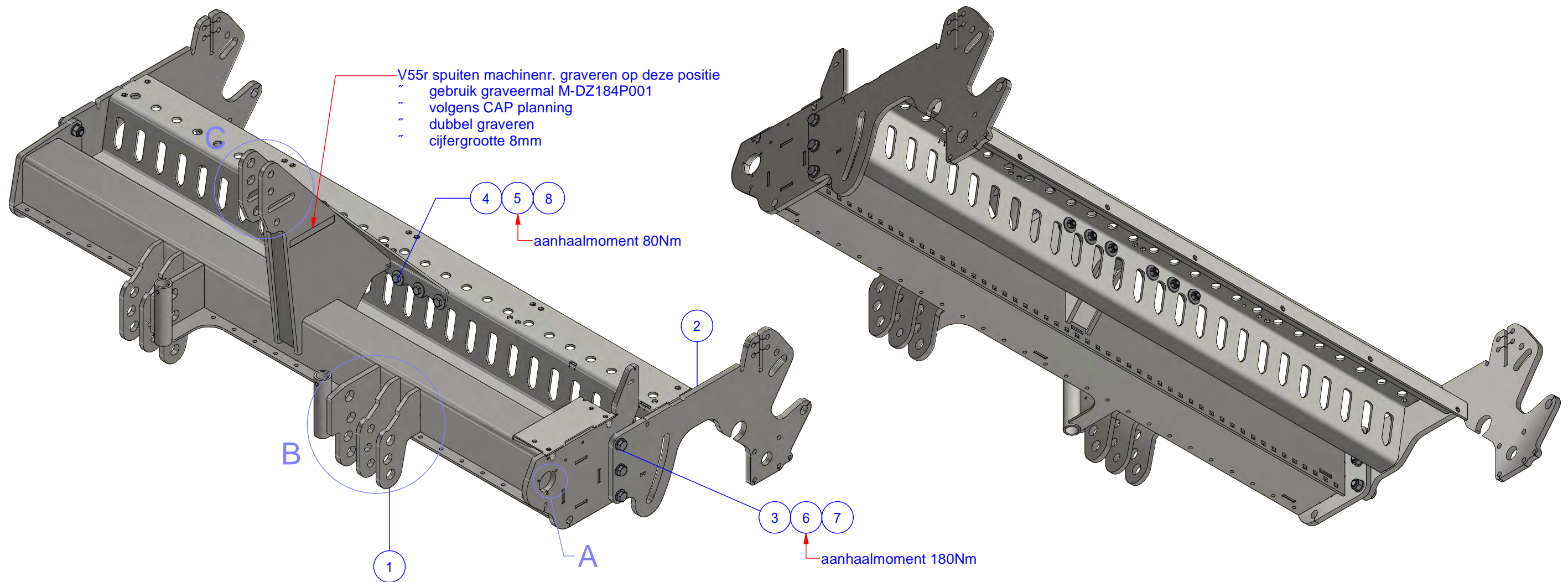
Gaten t.b.v. hefpen niet meespuiten!

| | | | |
|---|--------------------|----------------------|----------------------|
| DODEWAARD B.V.
www.vredo.com | Projection method: | Drawn: P. Biesheuvel | |
| | | Date: 24-06-2021 | Revision: |
| Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness | Measure unit: mm | Scale: 1 : 12 | A4 |
| | Page: 1 / 1 | Mass: N/A | |
| SPUIT-SAM. FRAMES SINGLE DZ5 1.4M | | | Drawing: 3106M013-01 |

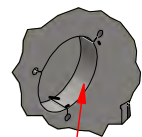
DRAWING: 3106M013-01

PAINT ASSEMBLY FRAMES SINGLE 1.4M

| NR. | QUANTITY | ART.NUMBER | DETAILS | SIZE |
|------------|-----------------|-------------------|------------------------------|-------------|
| 01 | 1 | 3106W005-01 | TOWBAR 1.4M SC | |
| 02 | 1 | 3106W006-01 | FRAME 1.4M SINGLE | |
| 03 | 6 | A607.11 | HEX. BOLT M16X55 8.8 GALV. | |
| 04 | 6 | A615.07 | HEX. BOLT M12X35 8.8 GALV. | |
| 05 | 6 | A670.5 | HEX. NUT SELF LOCK M12 GALV. | |
| 06 | 6 | A670.7 | HEX. NUT SELF LOCK M16 GALV. | |
| 07 | 12 | A680.7 | WASHER M16 GALV. | |
| 08 | 12 | A682.5 | BODYWORK WASHER M12 FRONT | |

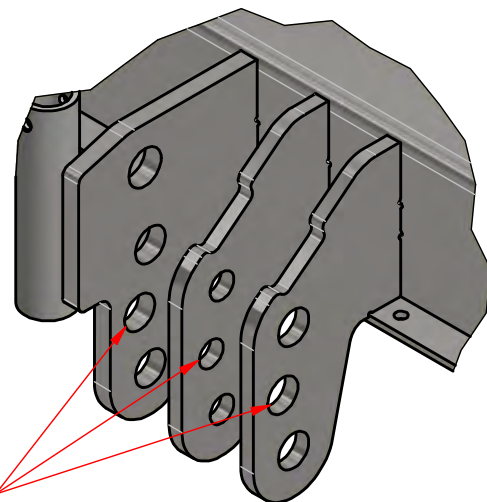


A (1 : 5) SPUIT-INSTRUCTIE



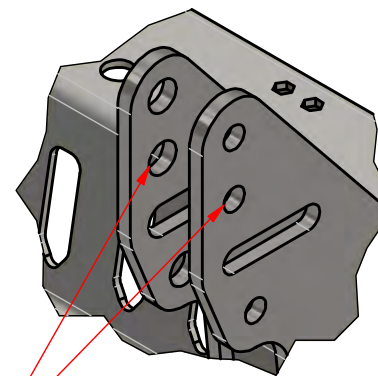
Let op: loopvlak lager
niet meespuiten!

**B (1 : 5)
SPUIT-INSTRUCTIE**

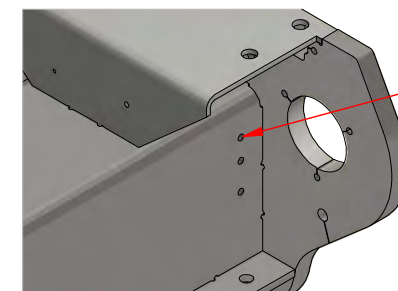


Gaten t.b.v. hefpen niet meespuiten!

**C (1 : 5)
SPUIT-INSTRUCTIE**



Gaten t.b.v. topstangpen niet meespuiten!



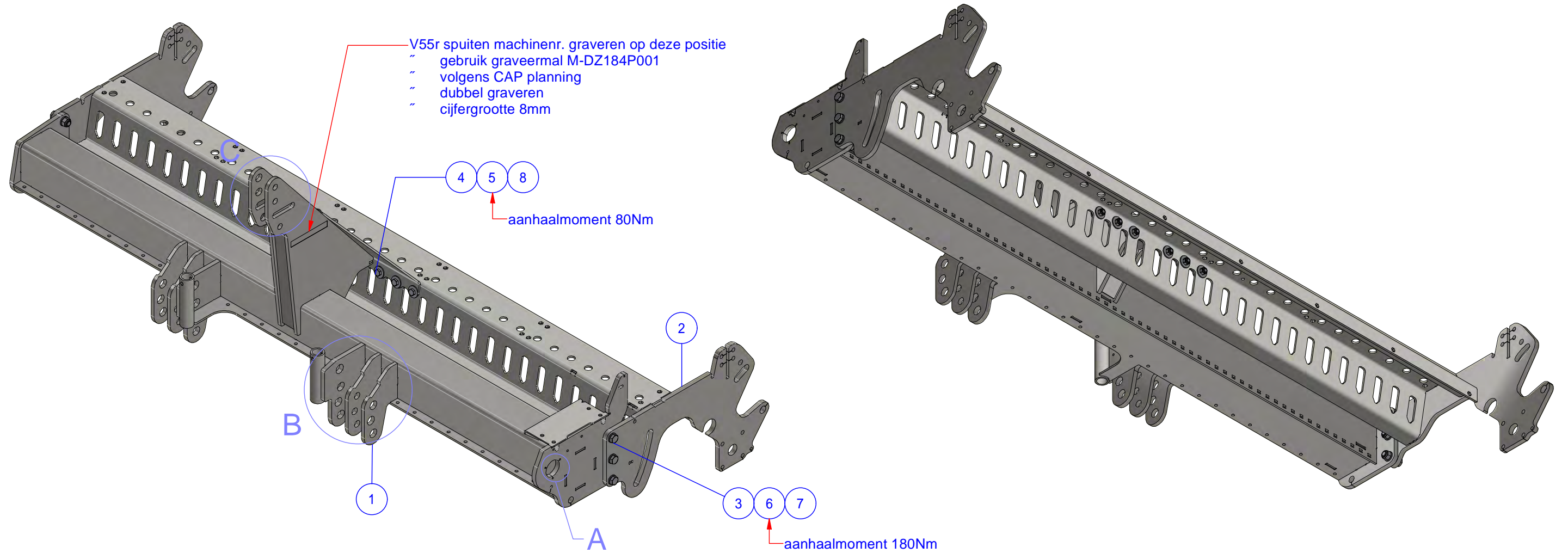
v55r cleanen/spuiten tapgaten
afdichten d.m.v. M6 bouten (3x).
bouten niet helemaal indraaien
(te verwijderen zonder verf
frame te beschadigen)

| | | | |
|---|------------------------|----------------------|-------------------------|
| DODEWAARD B.V.
www.vredo.com | Projection method:
 | Drawn: P. Biesheuvel | |
| | Measure unit: mm | Scale: 1 : 10 | A3 |
| Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness | Page: 1 / 1 | Mass: N/A | |
| SPUIT-SAM. FRAMES SINGLE DZ5 1.8M | | | Drawing:
3107M013-01 |

DRAWING: 3107M013-01

PAINT ASSEMBLY FRAMES SINGLE 1.8M

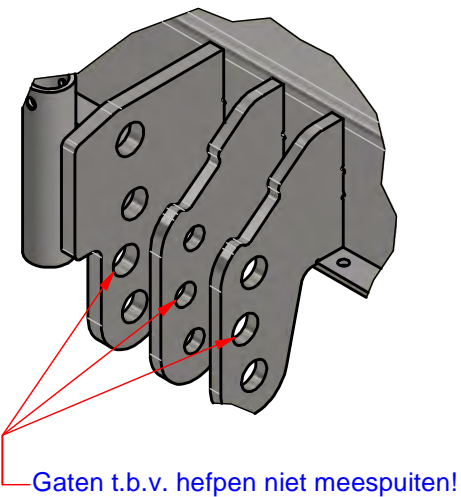
| NR. | QUANTITY | ART.NUMBER | DETAILS | SIZE |
|------------|-----------------|-------------------|------------------------------|-------------|
| 01 | 1 | 3107W005-01 | TOWBAR 1.8M SC | |
| 02 | 1 | 3107W006-01 | FRAME 1.8M SINGLE | |
| 03 | 6 | A607.11 | HEX. BOLT M16X55 8.8 GALV. | |
| 04 | 6 | A615.07 | HEX. BOLT M12X35 8.8 GALV. | |
| 05 | 6 | A670.5 | HEX. NUT SELF LOCK M12 GALV. | |
| 06 | 6 | A670.7 | HEX. NUT SELF LOCK M16 GALV. | |
| 07 | 12 | A680.7 | WASHER M16 GALV. | |
| 08 | 12 | A682.5 | BODYWORK WASHER M12 FRONT | |



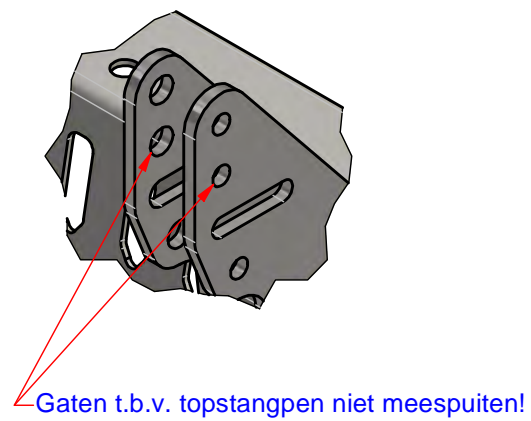
A (1 : 5) SPUIT-INSTRUCTIE



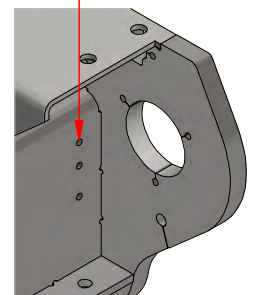
B (1 : 6) SPUIT-INSTRUCTIE



C (1 : 6) SPUIT-INSTRUCTIE



v55r cleanen/spuiten taggaten afdichten d.m.v. M6 bouten (3x).
 bouten niet helemaal indraaien (te verwijderen zonder verf frame te beschadigen)

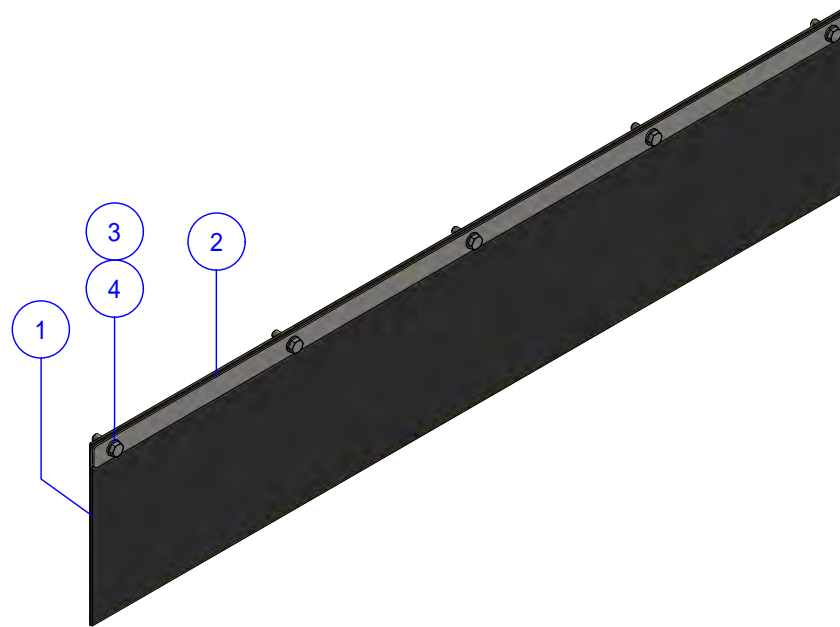



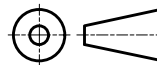
| | | | |
|---|--------------------|----------------------|----------------------|
| DODEWAARD B.V.
www.vredo.com | Projection method: | Drawn: P. Biesheuvel | |
| | | Date: 24-06-2021 | Revision: |
| Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness | Measure unit: mm | Scale: 1 : 12 | A3 |
| | Page: 1 / 1 | Mass: N/A | |
| SPUIT-SAM. FRAMES SINGLE DZ5 2.2M | | | Drawing: 3108M013-01 |

DRAWING: 3108M013-01

PAINT ASSEMBLY FRAMES SINGLE 2.2M

| NR. | QUANTITY | ART.NUMBER | DETAILS | SIZE |
|------------|-----------------|-------------------|------------------------------|-------------|
| 01 | 1 | 3108W005-01 | TOWBAR 2.2M SC | |
| 02 | 1 | 3108W006-01 | FRAME 2.2M SINGLE | |
| 03 | 6 | A607.11 | HEX. BOLT M16X55 8.8 GALV. | |
| 04 | 6 | A615.07 | HEX. BOLT M12X35 8.8 GALV. | |
| 05 | 6 | A670.5 | HEX. NUT SELF LOCK M12 GALV. | |
| 06 | 6 | A670.7 | HEX. NUT SELF LOCK M16 GALV. | |
| 07 | 12 | A680.7 | WASHER M16 GALV. | |
| 08 | 12 | A682.5 | BODYWORK WASHER M12 FRONT | |

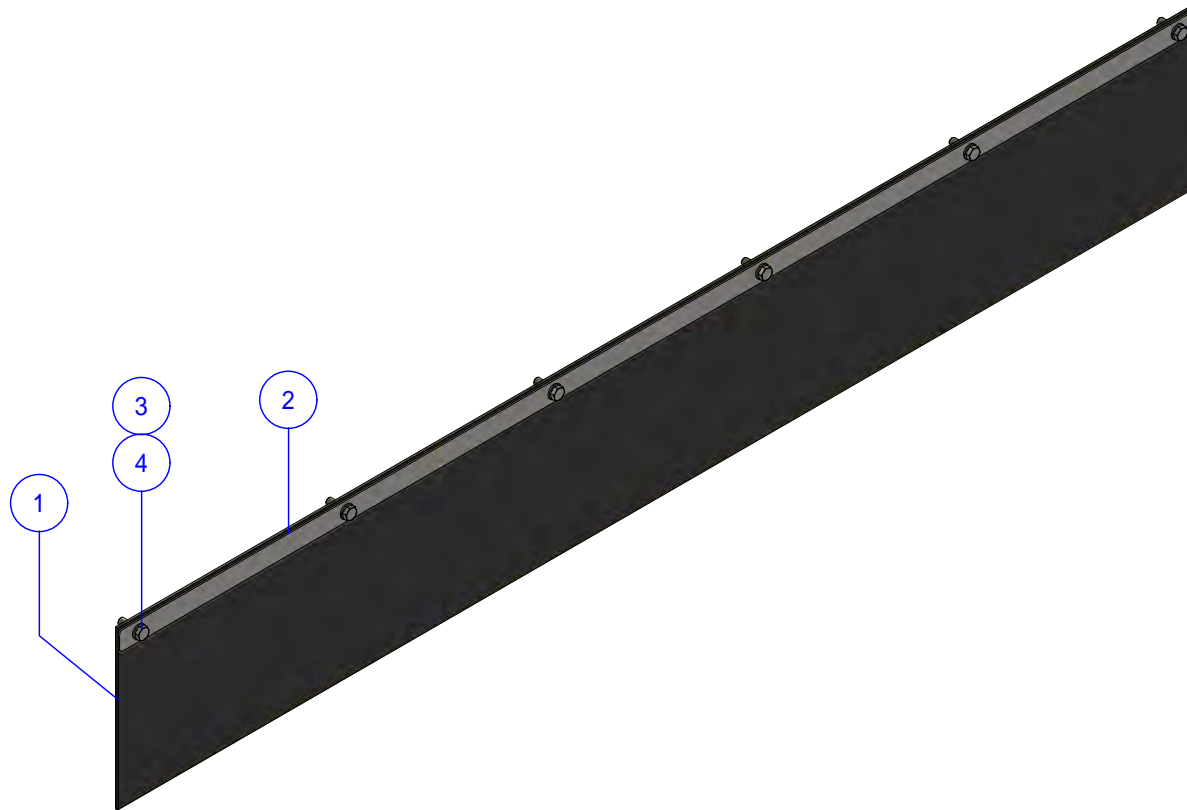



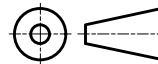
| | | |
|--|---|---------------------------------|
|  DODEWAARD B.V.
www.vredo.com | Projection method: | Drawn: P. Biesheuvel |
| |  | Date: 09-06-2021 |
| Measure unit: mm | | Scale: 1 : 7 A4 |
| Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness | Page: 1 / 1 | Mass: 1.04 kg |
| SPATLAP ROL/ELEMENTEN 1.0M VM | | Drawing: 3105M011-01 |

DRAWING: 3105M011-01

MUDGUARD ROL/ELEM. 1.0M SYN. PREFAB

| NR. | QUANTITY | ART.NUMBER | DETAILS | SIZE |
|------------|-----------------|-------------------|-------------------------------------|-------------|
| 01 | 1 | 3105S019-01 | MUDGAURD ROLLER/SCRAPER 1.0M | |
| 02 | 1 | 3105S021-01 | MNT. STRIP MUDFLP PINCH ROL/EL 1.0M | |
| 03 | 5 | A680.3 | WASHER M8 SS A2 | |
| 04 | 5 | A613.05 | HEX. BOLT M8X25 SS A2 | |

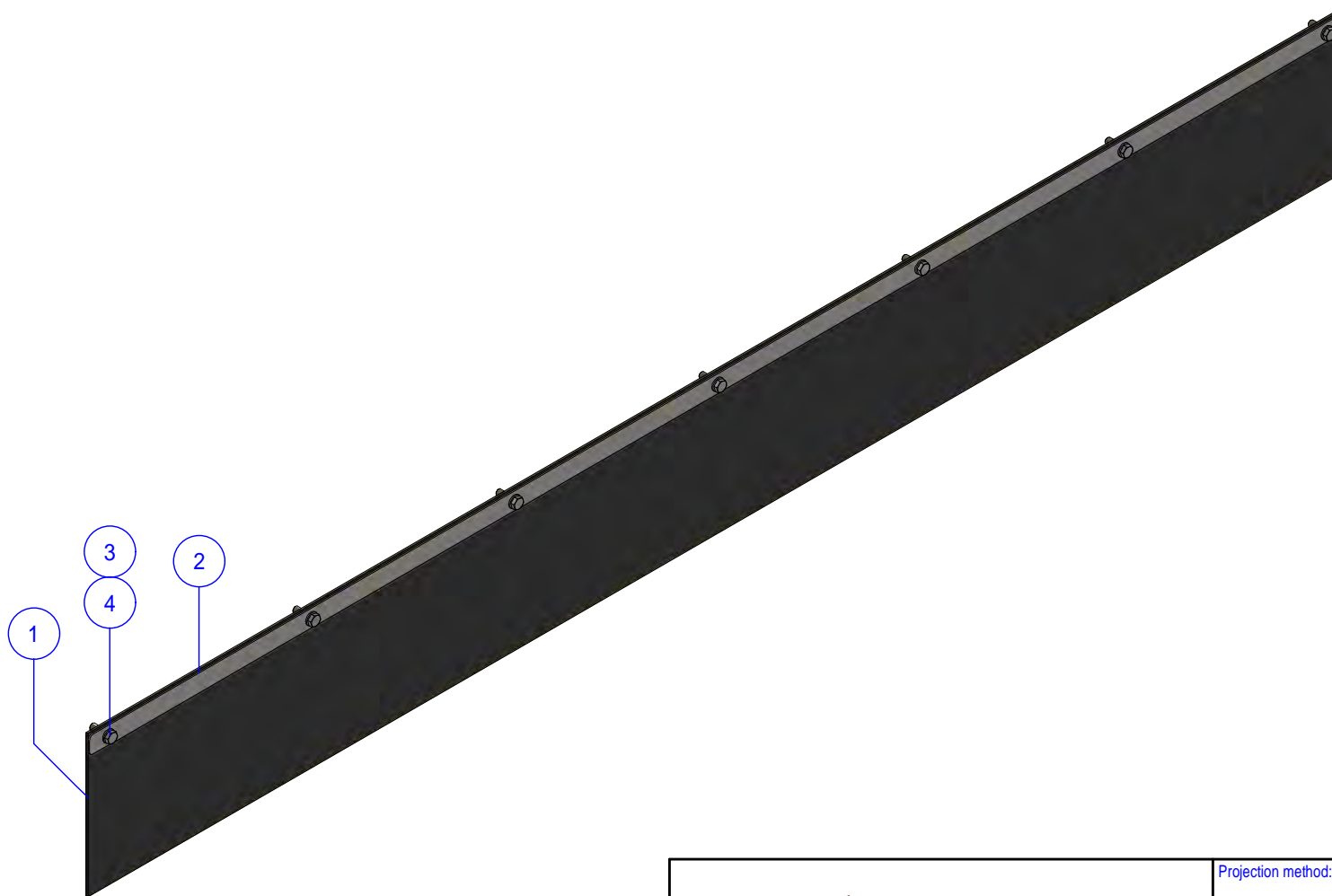



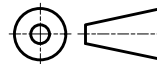
| | | |
|--|---|--|
|  DODEWAARD B.V.
www.vredo.com | Projection method:
 | Drawn: P. Biesheuvel |
| | Measure unit: mm | Date: 09-06-2021 |
| Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness | Page: 1 / 1 | Revision:
Scale: 1 : 7 A4 |
| SPATLAP ROL/ELEMENTEN 1.4M VM | | Mass: N/A
Drawing:
3106M011-01 |

DRAWING: 3106M011-01

MUDGUARD ROL/ELEM. 1.4M SYN. PREFAB

| NR. | QUANTITY | ART.NUMBER | DETAILS | SIZE |
|------------|-----------------|-------------------|-------------------------------------|-------------|
| 01 | 1 | 3106S019-01 | MUDGAURD ROLLER/SCRAPER 1.4M | |
| 02 | 1 | 3106S021-01 | MNT. STRIP MUDFLP PINCH ROL/EL 1.4M | |
| 03 | 6 | A680.3 | WASHER M8 SS A2 | |
| 04 | 6 | A613.05 | HEX. BOLT M8X25 SS A2 | |




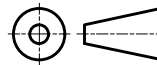
| | | |
|--|--|-----------------------------|
|  DODEWAARD B.V.
www.vredo.com | Projection method:  | Drawn: P. Biesheuvel |
| | Measure unit: mm | Date: 09-06-2021 |
| Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness | Page: 1 / 1 | Revision: |
| SPATLAP ROL/ELEMENTEN 1.8M VM | | Scale: 1 : 7 |
| | | Mass: N/A |
| | | Drawing: 3107M011-01 |

DRAWING: 3107M011-01

MUDGUARD ROL/ELEM. 1.8M SYN. PREFAB

| NR. | QUANTITY | ART.NUMBER | DETAILS | SIZE |
|------------|-----------------|-------------------|-------------------------------------|-------------|
| 01 | 1 | 3107S019-01 | MUDGAURD ROLLER/SCRAPER 1.8M | |
| 02 | 1 | 3107S021-01 | MNT. STRIP MUDFLP PINCH ROL/EL 1.8M | |
| 03 | 7 | A680.3 | WASHER M8 SS A2 | |
| 04 | 7 | A613.05 | HEX. BOLT M8X25 SS A2 | |



| | | |
|--|---|--------------------------------|
|  DODEWAARD B.V.
www.vredo.com | Projection method: | Drawn: P. Biesheuvel |
| |  | Date: 09-06-2021 |
| Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness | Revision: | |
| | Measure unit: mm | Scale: 1 : 7 |
| | Page: 1 / 1 | Mass: N/A |
| SPATLAP ROL/ELEMENTEN 2.2M VM | | Drawing:
3108M011-01 |

DRAWING: 3108M011-01

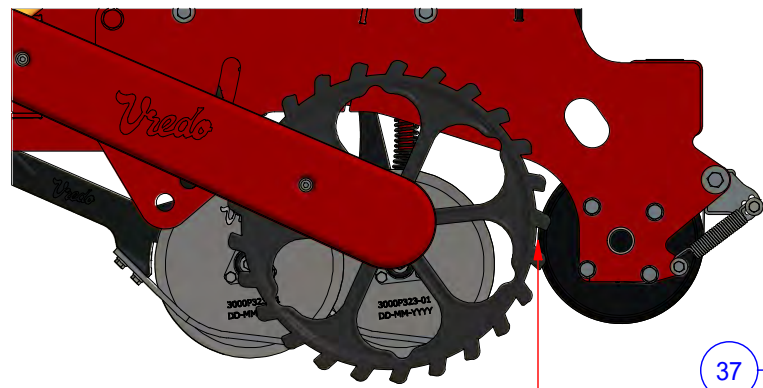
MUDGUARD ROL/ELEM. 2.2M SYN. PREFAB

| NR. | QUANTITY | ART.NUMBER | DETAILS | SIZE |
|------------|-----------------|-------------------|-------------------------------------|-------------|
| 01 | 1 | 3108S019-01 | MUDGAURD ROLLER/SCRAPER 2.2M | |
| 02 | 1 | 3108S021-01 | MNT. STRIP MUDFLP PINCH ROL/EL 2.2M | |
| 03 | 8 | A680.3 | WASHER M8 SS A2 | |
| 04 | 8 | A613.05 | HEX. BOLT M8X25 SS A2 | |

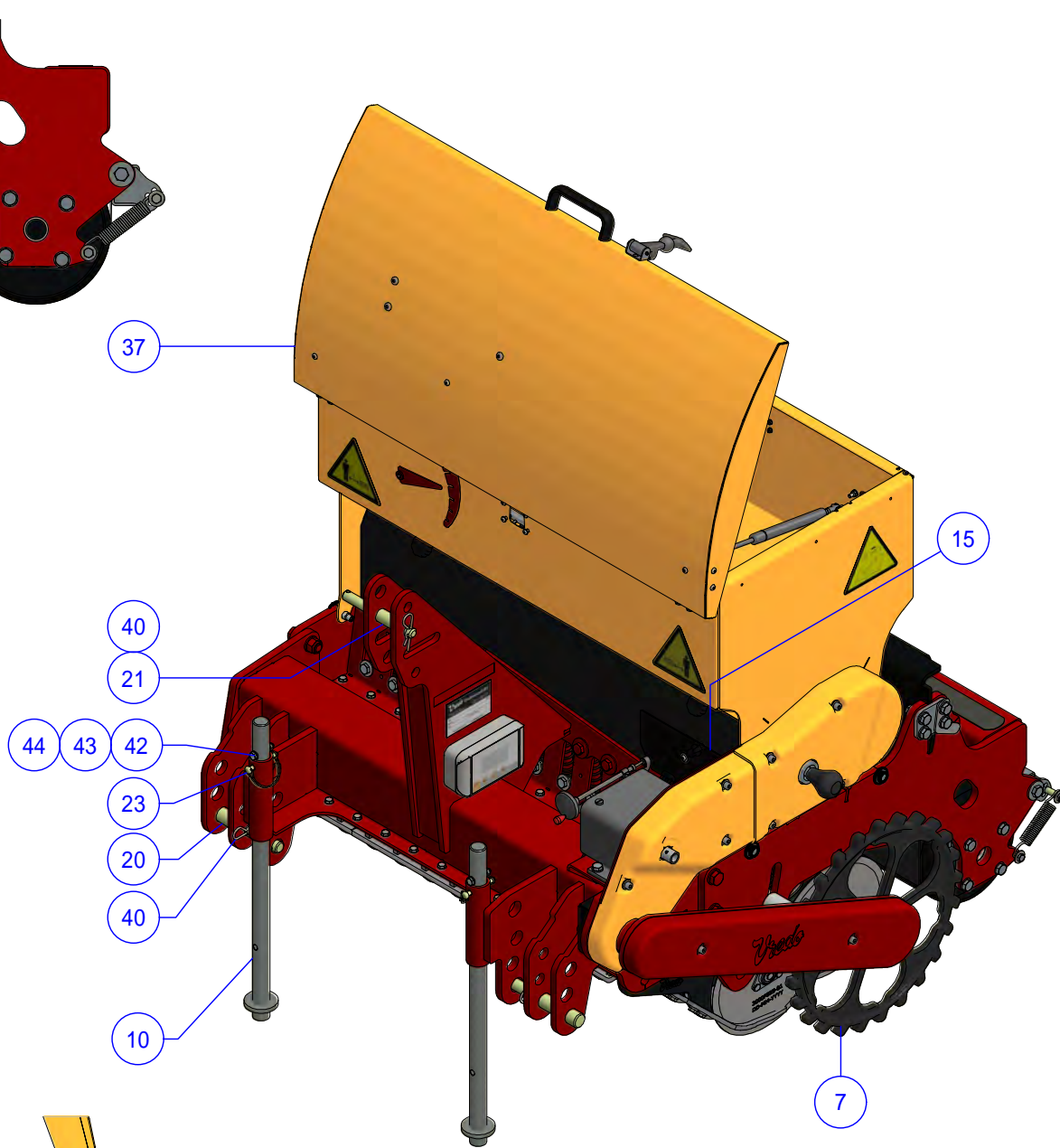
Super compact

| Super compact | Page | Drawing number per machine type | | | |
|--|------------------|---------------------------------|--------------------|--------------------|--------------------|
| ► Overseeder | 147 - 154 | 3125M000-01 | 3126M000-01 | 3127M000-01 | 3128M000-01 |
| ▲ Transmission Turf CPL | 155 - 158 | 3100M009-01 | | | |
| ▷ Ground wheel Turf Prefab | | 3100M011-01 | | | |
| ▷ COG with free wheel Prefab | | 3100M012-01 | | | |
| ▷ Free wheel COG seeding drive DZ5 Prefab | | 3100M052-01 | | | |
| ▷ COG 2 seeding transmission DZ5 Prefab | | 3100M058-01 | | | |
| ▲ Inspection hatch windscreen SC Prefab | 167 - 170 | 3105M007-01 | 3100M021-01 | 3100M021-01 | 3100M021-01 |
| ▲ Hopper + lid DUO SC Prefab | 171 - 194 | 3105M010-01 | 3106M010-01 | 3107M010-01 | 3108M010-01 |
| ▷ Hopper DUO SC Prefab | | 3105M001-01 | 3106M001-01 | 3107M001-01 | 3108M001-01 |
| ▷ Seed housing with cam wheel CPL | | 3000M277-01 | | | |
| ▷ Axle calibration unit Turf Prefab | | 3100M017-01 | | | |
| ▷ Floater DZ5 Prefab | | 3100M019-01 | | | |
| ▷ Agitator bar front SC Prefab | | 3105M003-01 | 3106M003-01 | 3107M003-01 | 3108M003-01 |
| ▷ Seeding axle rear SC Prefab | | 3105M004-01 | 3106M004-01 | 3107M004-01 | 3108M004-01 |
| ▷ Agitator bar rear SC Prefab | | 3105M002-01 | 3106M002-01 | 3107M002-01 | 3108M002-01 |
| ▷ Hopper lid SC Prefab | | 3105M009-01 | 3106M009-01 | 3107M009-01 | 3108M009-01 |
| ▲ Stickers DZ5 Super Compact | 233 - 240 | 3125M005-01 | 3126M005-01 | 3127M005-01 | 3128M005-01 |
| ▲ Sub structure DZ5 Super Compact | 241 - 248 | 3125M001-01 | 3126M001-01 | 3127M001-01 | 3128M001-01 |
| ▷ Element set 4 pieces FR RI Prefab | | 3100M003-01 | | | |
| ▷ Element ø250 SC Prefab | | 3100M002-01 | | | |
| ▷ Cutting disc ø250 x 2 DZ5 Prefab | | 3100M015-01 | | | |
| ▷ Element set 4 pieces FR LE Prefab | | 3100M004-01 | | | |
| ▷ Element ø250 SC Prefab | | 3100M002-01 | | | |
| ▷ Cutting disc ø250 x 2 DZ5 Prefab | | 3100M015-01 | | | |
| ▷ Element set 6 pieces FR MID Prefab | | 3100M005-01 | | | |
| ▷ Element ø250 SC Prefab | | 3100M002-01 | | | |
| ▷ Cutting disc ø250 x 2 DZ5 Prefab | | 3100M015-01 | | | |
| ▷ Element set 6 pieces RE MID Prefab | | 3100M006-01 | | | |
| ▷ Element ø250 SC Prefab | | 3100M002-01 | | | |
| ▷ Cutting disc ø250 x 2 DZ5 Prefab | | 3100M015-01 | | | |
| ▷ Element set 3 pieces RE RI Prefab | | 3100M007-01 | | | |
| ▷ Element ø250 SC Prefab | | 3100M002-01 | | | |
| ▷ Cutting disc ø250 x 2 DZ5 Prefab | | 3100M015-01 | | | |
| ▷ Element set 4 pieces RE LE Prefab | | 3100M008-01 | | | |

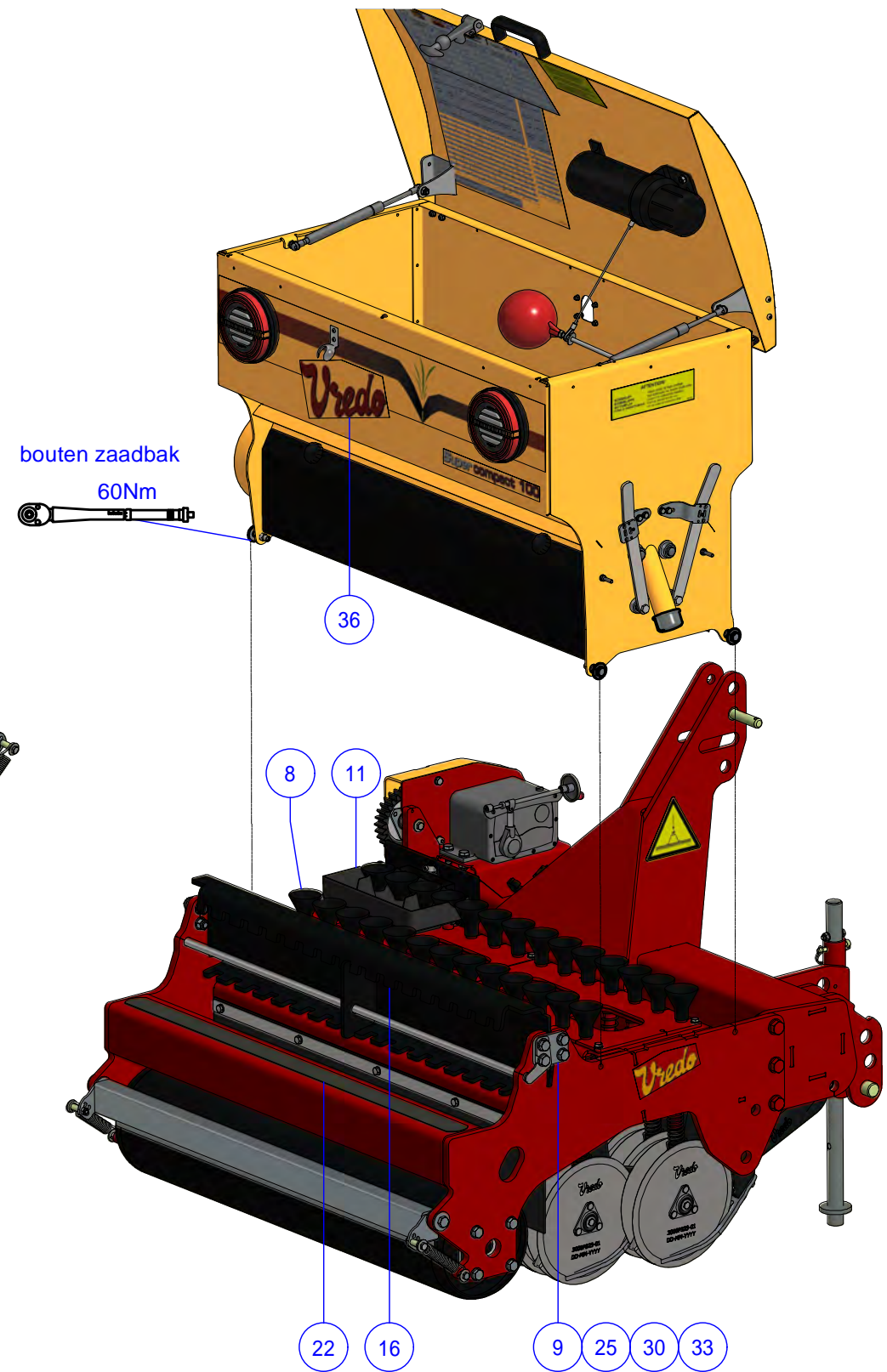
| | | | | | |
|------------------------------------|--|-------------|-------------|-------------|-------------|
| ▷ Element ø250 SC Prefab | | 3100M002-01 | | | |
| ▷ Cutting disc ø250 x 2 DZ5 Prefab | | 3100M015-01 | | | |
| ▷ Roller ø220 Prefab | | 3105M005-01 | 3106M005-01 | 3107M005-01 | 3108M005-01 |
| ▷ Scraper bar roller CPL | | 3105M006-01 | 3106M006-01 | 3107M006-01 | 3108M006-01 |
| ▷ Paint assembly frames Duo DZ5 | | 3105M012-01 | 3106M012-01 | 3107M012-01 | 3108M012-01 |
| ▷ Mudguard rol/elements Prefab | | 3105M011-01 | 3106M011-01 | 3107M011-01 | 3108M011-01 |



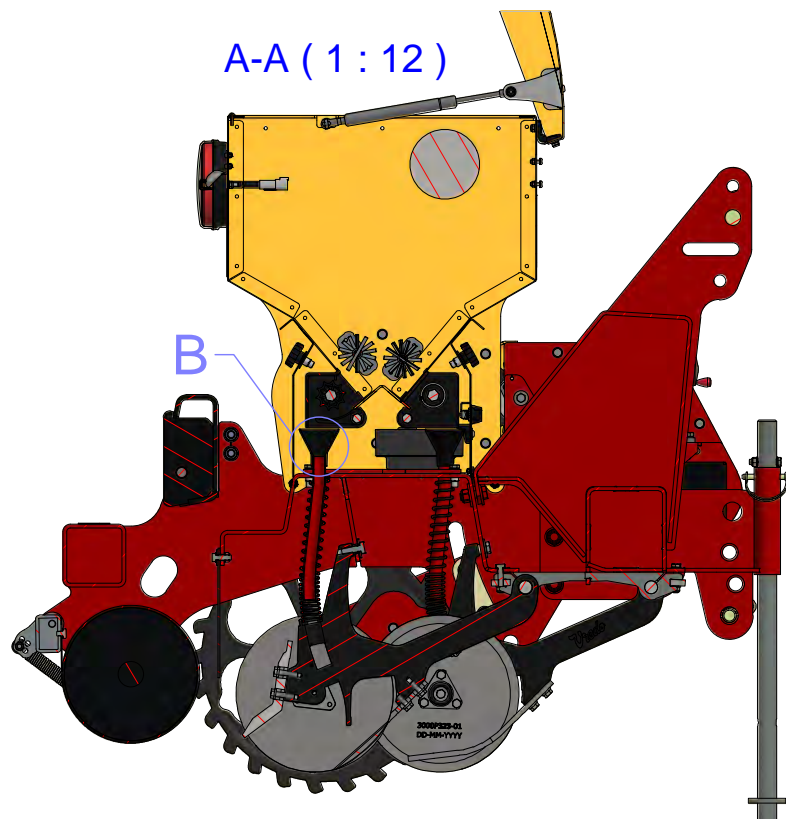
Na montage zaadbak op machine
aandrijving controleren met trekunster.
trekkracht maximaal 1.9kg bij
stand 40 variateur.



bouten zaadbak
60Nm



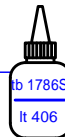
A-A (1 : 12)



B (1 : 5)



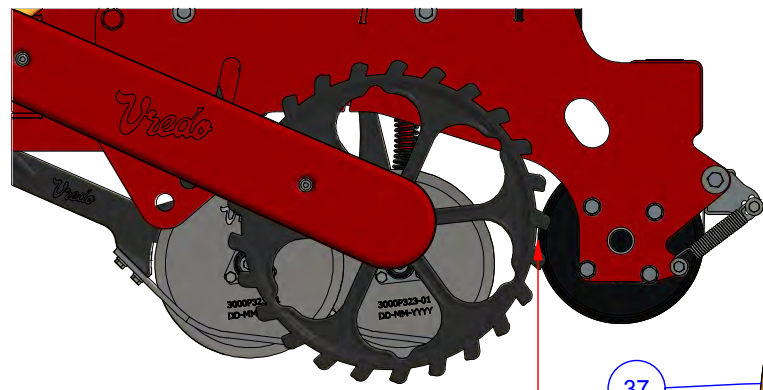
Druppeltje lijm
tussen trechters
en zaadpijp



Rev.A 03-05-21 PBH: o.a. Div. samengevoegd tot montagesam.+Zaadbak M001 vervangen door M010
Rev.B 12-04-22 PBH: Borgbout+moer steunpoten toegevoegd

| | | |
|---|--------------------------------|------------------------------------|
| DODEWAARD B.V.
www.vredo.com | Projection method:
 | Drawn:
P. Biesheuvel |
| | Measure unit:
mm | Date:
06-01-2021 |
| Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness | Page:
1 / 1 | Revision:
B 12-04-22 PBH |
| DZ5 SUPERCOMPACT 1.0M | Scale:
1 : 12 | Mass:
N/A |
| 39 TRANSPORTPALLET LANG DZ5 CPL | Drawing:
3125M000-01 | Sheet:
A3 |

| NR. | QUANTITY | ART.NUMBER | DETAILS | SIZE |
|-----|----------|-------------|-------------------------------------|------|
| 07 | 1 | 3100M009-01 | TRANSMISSION TURF COMPLETE | |
| 08 | 23 | 3100P030-01 | FUNNEL FOR SEEDING | |
| 09 | 2 | 3100S094-01 | RETAINING PLATE WEIGHT CARRIER | |
| 10 | 2 | 3100W006-01 | SUPPORT LEG DZ5 SC | |
| 11 | 1 | 3100W007-01 | CALIBRATION TRAY WITH FUNNELS TURF | |
| 15 | 1 | 3105M007-01 | INSPECT. HATCH WINDSCREEN SC PREFAB | |
| 16 | 1 | 3105O001-01 | PREPARATION WEIGHTS DZ5 1.0M PF | |
| | 16 | 3100P027-01 | WEIGHT BLOCK 20 KG | |
| 20 | 2 | A160.02 | PIN Ø22 - Ø28 | |
| 21 | 1 | A160.03 | TOP LINK PEN Ø19 - Ø25 | |
| 22 | 1 | A442.33-992 | SELF-ADHESIVE ANTISLIP STRIP L 992 | |
| 23 | 2 | A521.900 | LOCK PIN PIPE 8MM L=68MM | |
| 25 | 8 | A605.09 | HEXAGONAL BOLT M12 X 45 8.8 FRONT | |
| 30 | 8 | A670.5 | HEX. NUT SELF LOCK M12 GALV. | |
| 33 | 16 | A680.5 | WASHER M12 GALV. | |
| 36 | 1 | 3125M005-01 | STICKERS DZ5 SUPER COMPACT 1.0M | |
| 37 | 1 | 3105M010-01 | HOPPER + LID 1.0M DUO SC PREFAB | |
| 40 | 3 | A523.1 | R-CLIP SINGLE 4MM | |
| 41 | 1 | 3125M001-01 | UNDERCARRAIGE PREFAB SUPER 1.0M | |
| 42 | 2 | A603.09 | HEX. BOLT M8 X 45 GALV. | |
| 43 | 2 | A670.3 | HEX. NUT SELF LOCK M8 SS A2 | |
| 44 | 4 | A680.3 | WASHER M8 SS A2 | |



Na montage zaadbak op machine
aandrijving controleren met trekunster.
trekkracht maximaal 2.1kg bij
stand 40 variateur.

37

39

21

42

41

43

23

20

39

11

bouten zaadbak
60Nm

36

8

9

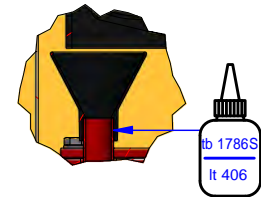
12

7

A-A (1:12)

B

B (1:5)



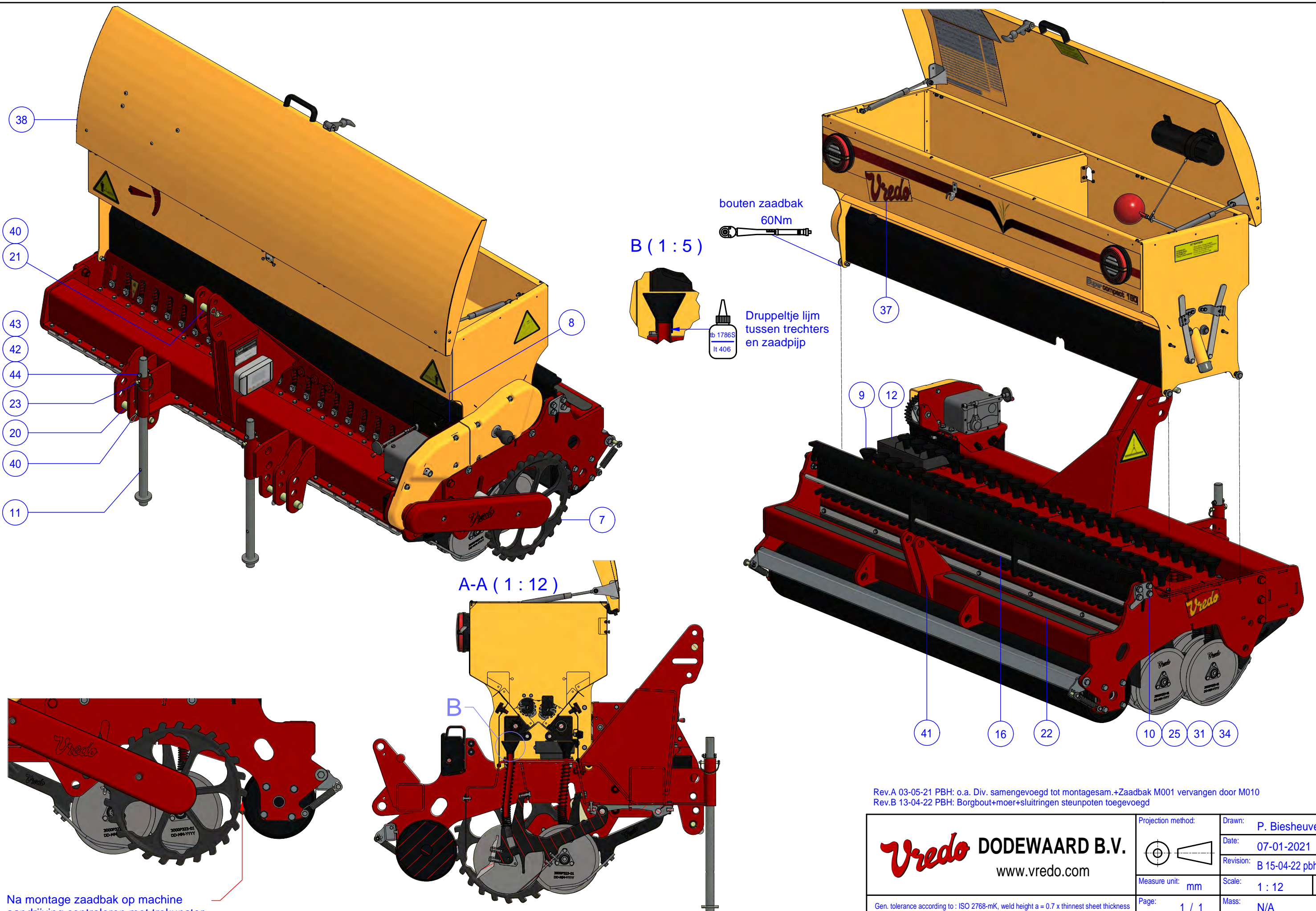
Druppeltje lijm
tussen trechters
en zaadpijp

Rev.A 03-05-21 PBH: o.a. Div. samengevoegd tot montagesam.+Zaadbak M001 vervangen door M010
Rev.B 13-04-22 PBH: Borgbout+moer+sluiteringen steunpoten toegevoegd

| | | | | |
|---|--------------------|----------------|---------------|--|
| DODEWAARD B.V.
www.vredo.com | Projection method: | Drawn: | P. Biesheuvel | |
| | | Date: | 07-01-2021 | |
| Measure unit: mm | Revision: | B 13-04-22 pbh | | |
| Page: 1 / 1 | Scale: | 1 : 12 | A3 | |
| Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness | Mass: | N/A | | |
| DZ5 SUPERCOMPACT 1.4M | Drawing: | 3126M000-01 | | |

38 TRANSPORTPALLET LANG DZ5 CPL

| NR. | QUANTITY | ART.NUMBER | DETAILS | SIZE |
|-----|----------|-------------|-------------------------------------|------|
| 07 | 1 | 3100M009-01 | TRANSMISSION TURF COMPLETE | |
| 08 | 1 | 3100M021-01 | INSPECT. HATCH WINDSCREEN SC PREFAB | |
| 09 | 35 | 3100P030-01 | FUNNEL FOR SEEDING | |
| 10 | 2 | 3100S094-01 | RETAINING PLATE WEIGHT CARRIER | |
| 11 | 2 | 3100W006-01 | SUPPORT LEG DZ5 SC | |
| 12 | 1 | 3100W007-01 | CALIBRATION TRAY WITH FUNNELS TURF | |
| 16 | 1 | 3106O001-01 | PREPARATION WEIGHTS DZ5 1.4M PF | |
| | 22 | 3100P027-01 | WEIGHT BLOCK 20 KG | |
| 20 | 2 | A160.02 | PIN Ø22 - Ø28 | |
| 21 | 1 | A160.03 | TOP LINK PEN Ø19 - Ø25 | |
| 22 | 2 | A442.33-650 | SELF-ADH. ANTISLIPSTRIP LG 650 | |
| 23 | 2 | A521.900 | LOCK PIN PIPE 8MM L=68MM | |
| 25 | 8 | A605.09 | HEXAGONAL BOLT M12 X 45 8.8 FRONT | |
| 30 | 8 | A670.5 | HEX. NUT SELF LOCK M12 GALV. | |
| 33 | 16 | A680.5 | WASHER M12 GALV. | |
| 36 | 1 | 3126M005-01 | STICKERS DZ5 SUPER COMPACT 1.4M | |
| 37 | 1 | 3106M010-01 | HOPPER + LID 1.4M DUO SC PREFAB | |
| 39 | 3 | A523.1 | R-CLIP SINGLE 4MM | |
| 40 | 1 | 3126M001-01 | UNDERCARRIAGE PREFAB SUPER 1.4M | |
| 41 | 2 | A670.3 | HEX. NUT SELF LOCK M8 SS A2 | |
| 42 | 4 | A680.3 | WASHER M8 SS A2 | |
| 43 | 2 | A603.09 | HEX. BOLT M8 X 45 GALV. | |



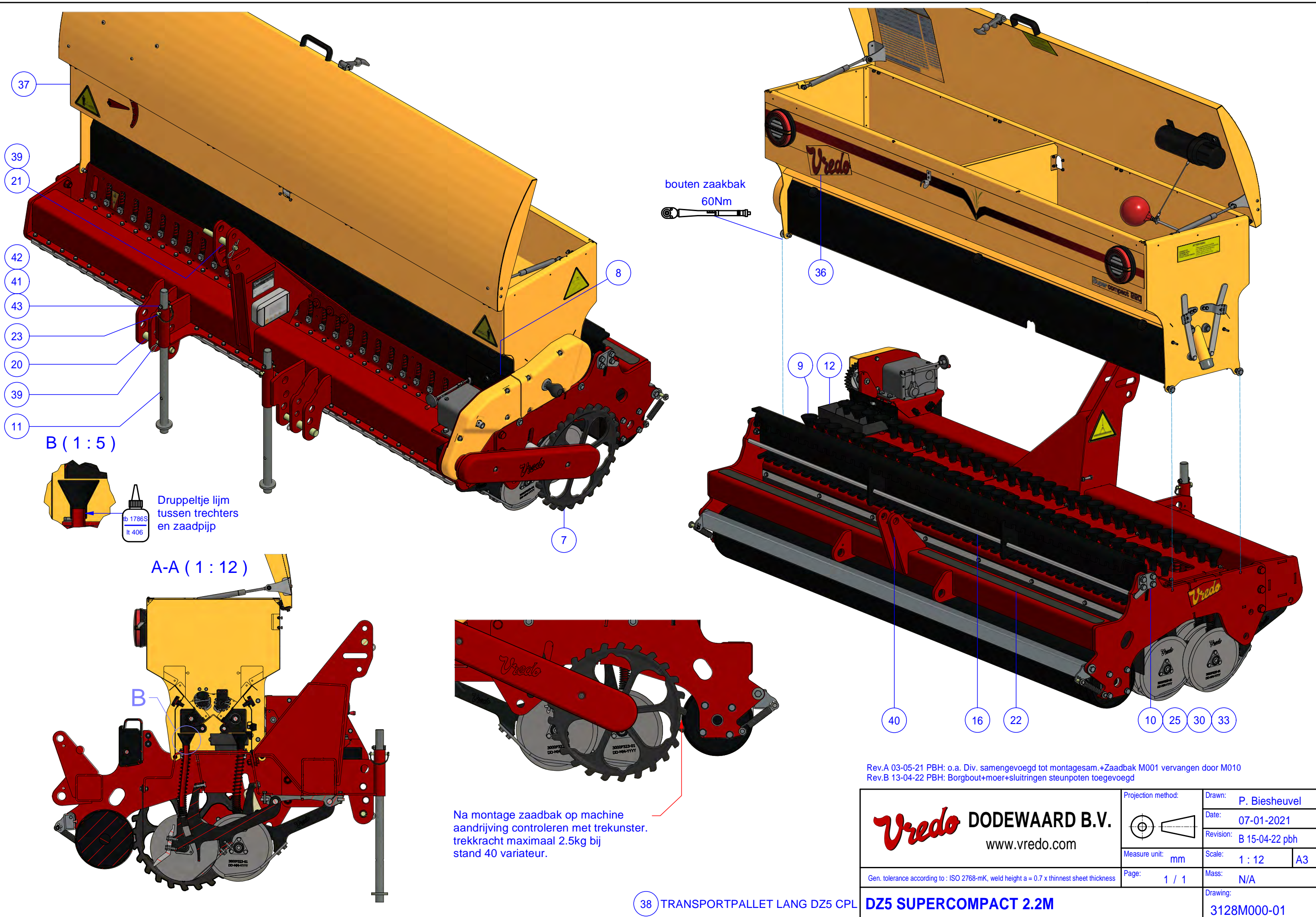
Na montage zaadbak op machine
aandrijving controleren met trekunster.
trekkracht maximaal 2.3kg bij
stand 40 variateur.

39 TRANSPORTPALLET LANG DZ5 CPL

Rev.A 03-05-21 PBH: o.a. Div. samengevoegd tot montagesam.+Zaadbak M001 vervangen door M010
Rev.B 13-04-22 PBH: Borgbout+moer+sluitringen steunpoten toegevoegd

| | | | | |
|---|--------------------|-----------|----------------|-------------|
| DODEWAARD B.V.
www.vredo.com | Projection method: | Drawn: | P. Biesheuvel | |
| | | Date: | 07-01-2021 | |
| | Measure unit: | Revision: | B 15-04-22 pbh | |
| | mm | Scale: | 1 : 12 | A3 |
| Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness | Page: | 1 / 1 | Mass: | N/A |
| DZ5 SUPERCOMPACT 1.8M | | | Drawing: | 3127M000-01 |

| NR. | QUANTITY | ART.NUMBER | DETAILS | SIZE |
|-----|----------|-------------|-------------------------------------|------|
| 07 | 1 | 3100M009-01 | TRANSMISSION TURF COMPLETE | |
| 08 | 1 | 3100M021-01 | INSPECT. HATCH WINDSCREEN SC PREFAB | |
| 09 | 47 | 3100P030-01 | FUNNEL FOR SEEDING | |
| 10 | 2 | 3100S094-01 | RETAINING PLATE WEIGHT CARRIER | |
| 11 | 2 | 3100W006-01 | SUPPORT LEG DZ5 SC | |
| 12 | 1 | 3100W007-01 | CALIBRATION TRAY WITH FUNNELS TURF | |
| 16 | 1 | 3107O001-01 | PREPARATION WEIGHTS DZ5 1.8M PF | |
| | 28 | 3100P027-01 | WEIGHT BLOCK 20 KG | |
| 20 | 2 | A160.02 | PIN Ø22 - Ø28 | |
| 21 | 1 | A160.03 | TOP LINK PEN Ø19 - Ø25 | |
| 22 | 2 | A442.33-855 | SELF-ADHESIVE ANTISLIP STRIP L 855 | |
| 23 | 2 | A521.900 | LOCK PIN PIPE 8MM L=68MM | |
| 25 | 8 | A605.09 | HEXAGONAL BOLT M12 X 45 8.8 FRONT | |
| 31 | 8 | A670.5 | HEX. NUT SELF LOCK M12 GALV. | |
| 34 | 16 | A680.5 | WASHER M12 GALV. | |
| 37 | 1 | 3127M005-01 | STICKERS DZ5 SUPER COMPACT 1.8M | |
| 38 | 1 | 3107M010-01 | HOPPER + LID 1.8M DUO SC PREFAB | |
| 40 | 3 | A523.1 | R-CLIP SINGLE 4MM | |
| 41 | 1 | 3127M001-01 | UNDERCARRIAGE PREFAB SUPER 1.8M | |
| 42 | 2 | A670.3 | HEX. NUT SELF LOCK M8 SS A2 | |
| 43 | 4 | A680.3 | WASHER M8 SS A2 | |
| 44 | 2 | A603.09 | HEX. BOLT M8 X 45 GALV. | |



bouten zaakbak
60Nm

B (1 : 5)

A-A (1 : 12)

Na montage zaadbak op machine
aandrijving controleren met trekunster.
trekkracht maximaal 2.5kg bij
stand 40 variateur.

Rev.A 03-05-21 PBH: o.a. Div. samengevoegd tot montagesam.+Zaadbak M001 vervangen door M010
Rev.B 13-04-22 PBH: Borgbout+moer+sluitringen steunpoten toegevoegd

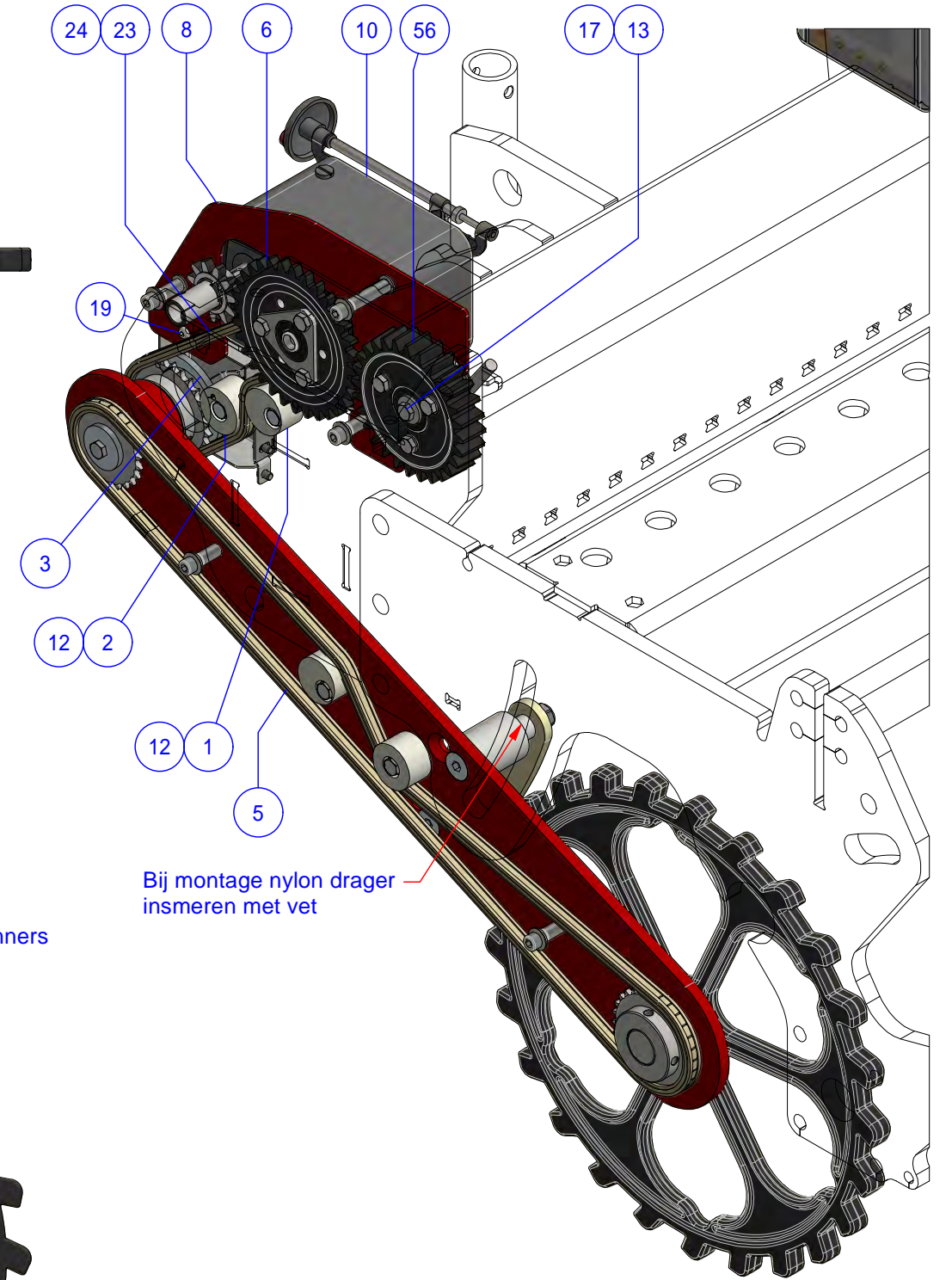
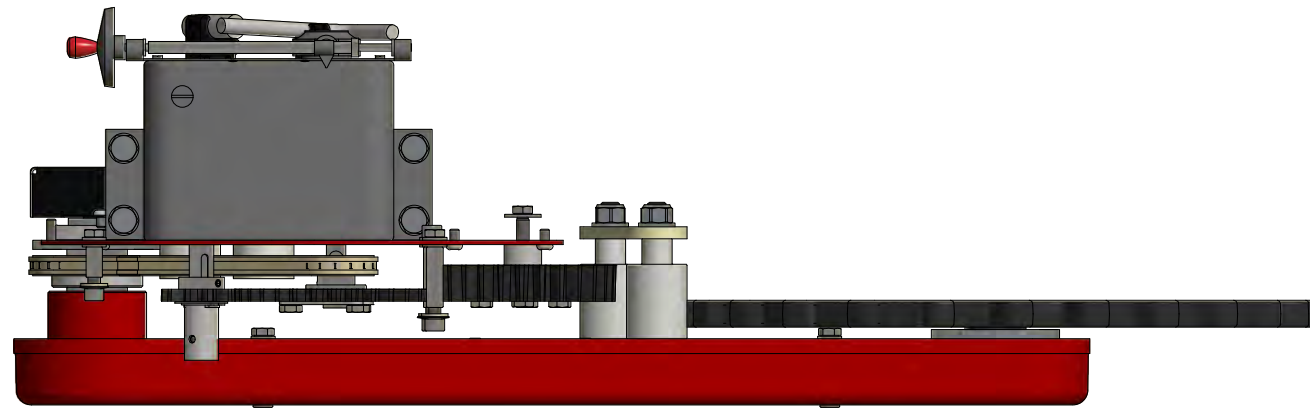
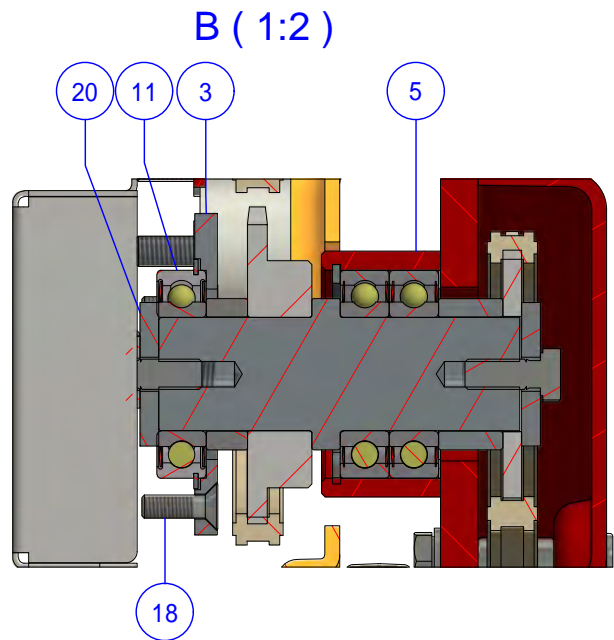
| | | |
|---|----------------------------|------------------------------------|
| DODEWAARD B.V.
www.vredo.com | Projection method:
 | Drawn:
P. Biesheuvel |
| | Measure unit:
mm | Date:
07-01-2021 |
| Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness | Page:
1 / 1 | Revision:
B 15-04-22 pbh |
| DZ5 SUPERCOMPACT 2.2M | | Scale:
1 : 12 |
| | | Mass:
N/A |
| | | Drawing:
3128M000-01 |

38 TRANSPORTPALLET LANG DZ5 CPL

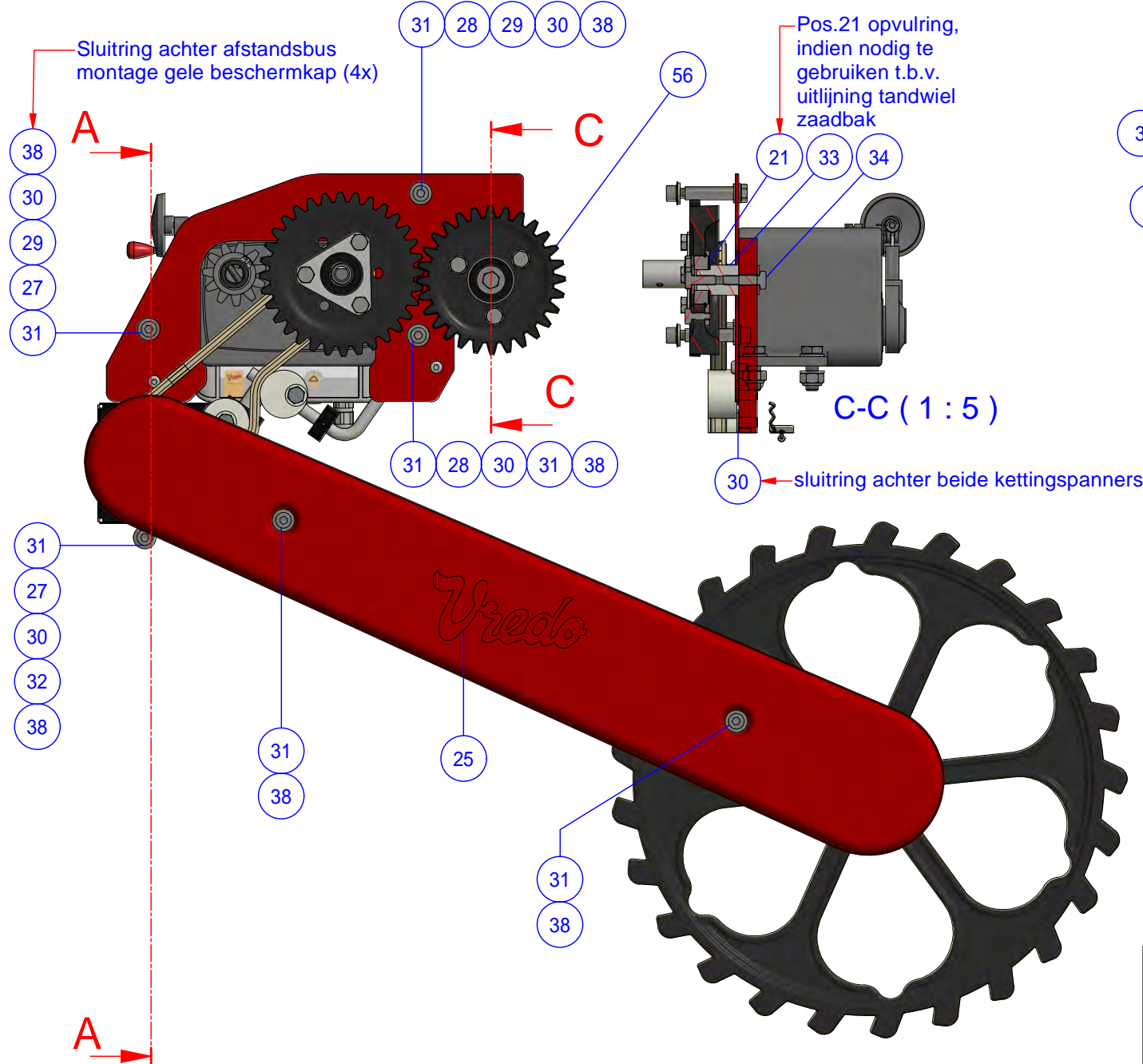
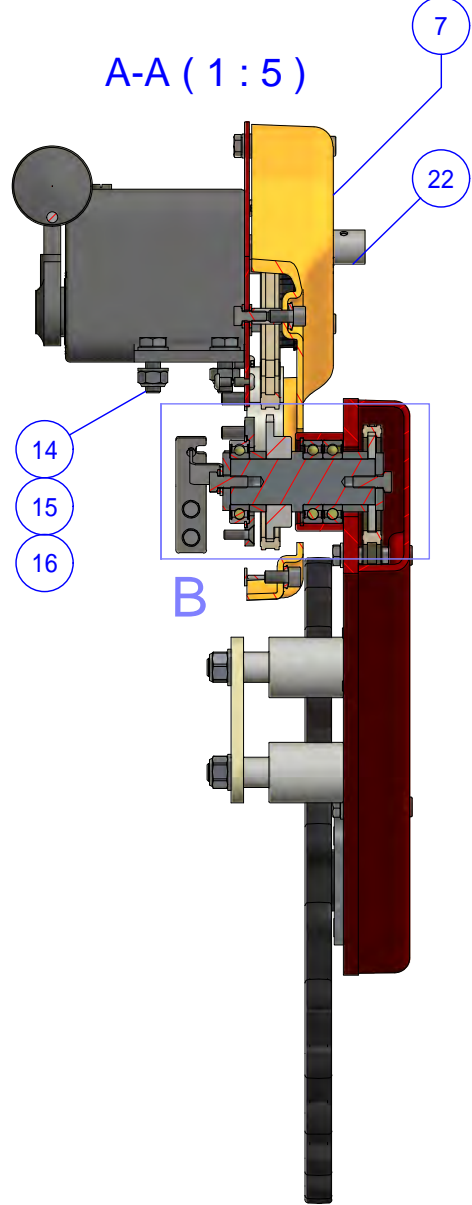
DRAWING: 3128M000-01

OVERSEEDER SUPERCOMPACT 220

| NR. | QUANTITY | ART.NUMBER | DETAILS | SIZE |
|-----|----------|--------------|-------------------------------------|------|
| 07 | 1 | 3100M009-01 | TRANSMISSION TURF COMPLETE | |
| 08 | 1 | 3100M021-01 | INSPECT. HATCH WINDSCREEN SC PREFAB | |
| 09 | 59 | 3100P030-01 | FUNNEL FOR SEEDING | |
| 10 | 2 | 3100S094-01 | RETAINING PLATE WEIGHT CARRIER | |
| 11 | 2 | 3100W006-01 | SUPPORT LEG DZ5 SC | |
| 12 | 1 | 3100W007-01 | CALIBRATION TRAY WITH FUNNELS TURF | |
| 16 | 1 | 3108O001-01 | PREPARATION WEIGHTS DZ5 2.2M PF | |
| | 36 | 3100P027-01 | WEIGHT BLOCK 20 KG | |
| 20 | 2 | A160.02 | PIN Ø22 - Ø28 | |
| 21 | 1 | A160.03 | TOP LINK PEN Ø19 - Ø25 | |
| 22 | 2 | A442.33-1065 | SELF-ADHESIVE ANTISLIP STRIP L1065 | |
| 23 | 2 | A521.900 | LOCK PIN PIPE 8MM L=68MM | |
| 25 | 8 | A605.09 | HEXAGONAL BOLT M12 X 45 8.8 FRONT | |
| 30 | 8 | A670.5 | HEX. NUT SELF LOCK M12 GALV. | |
| 33 | 15 | A680.5 | WASHER M12 GALV. | |
| 36 | 1 | 3128M005-01 | STICKERS DZ5 SUPER COMPACT 2.2M | |
| 37 | 1 | 3108M010-01 | HOPPER + LID 2.2M DUO SC PREFAB | |
| 39 | 3 | A523.1 | R-CLIP SINGLE 4MM | |
| 40 | 1 | 3128M001-01 | UNDERCARRIAGE PREFAB SUPER 2.2M | |
| 41 | 3 | A670.3 | HEX. NUT SELF LOCK M8 SS A2 | |
| 42 | 6 | A680.3 | WASHER M8 SS A2 | |
| 43 | 3 | A603.09 | HEX. BOLT M8 X 45 GALV. | |



A-A (1:5)



Sluitring achter afstandsbus montage gele beschermkap (4x)

Pos.21 opvulling, indien nodig te gebruiken t.b.v. uitlijning tandwiel zaadbak

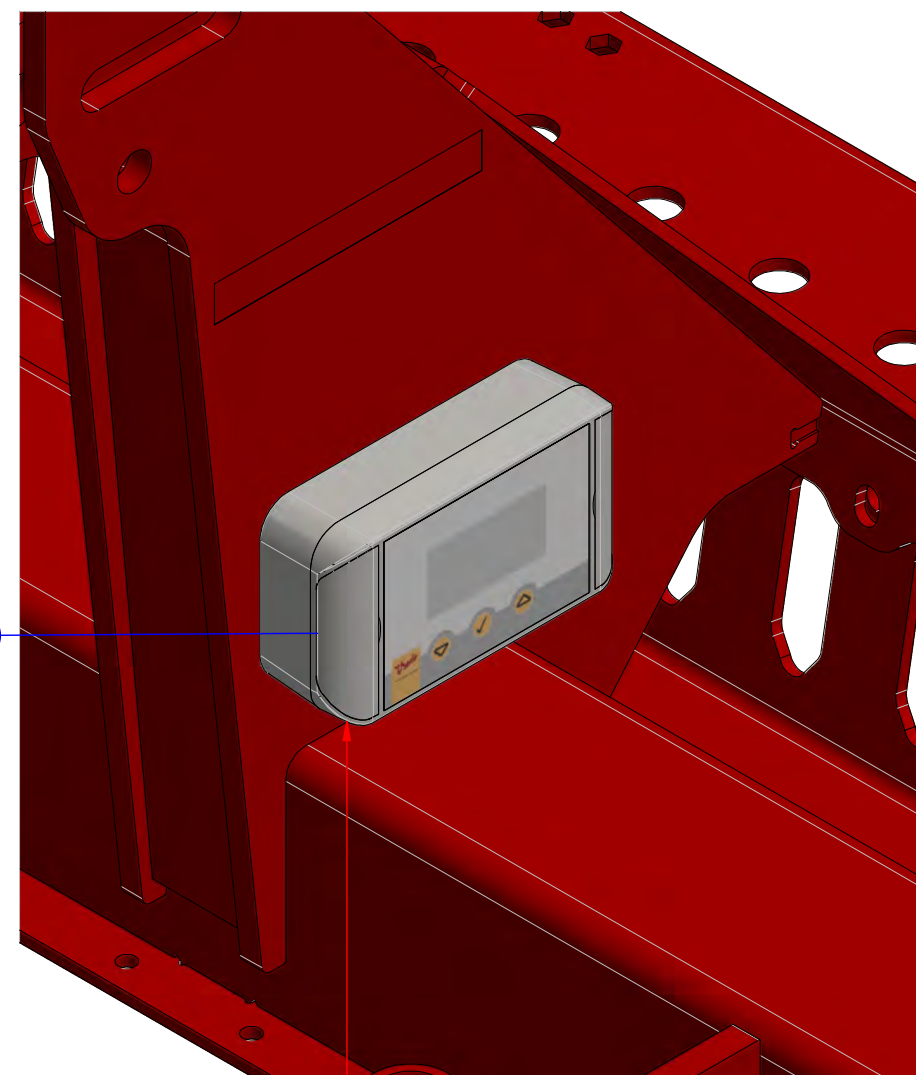
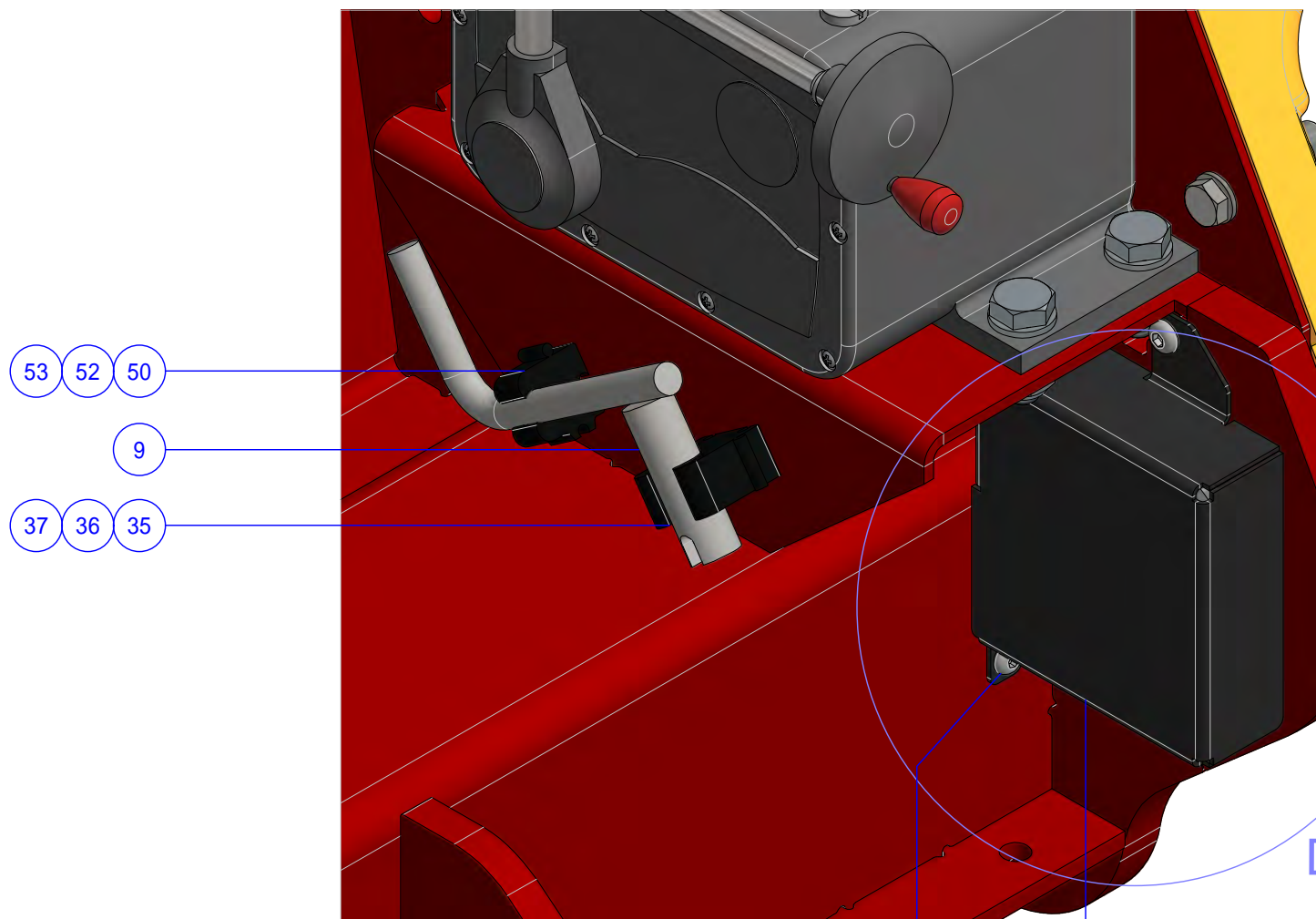
Bij montage nylon drager insmeren met vet

sluitring achter beide kettingspanners

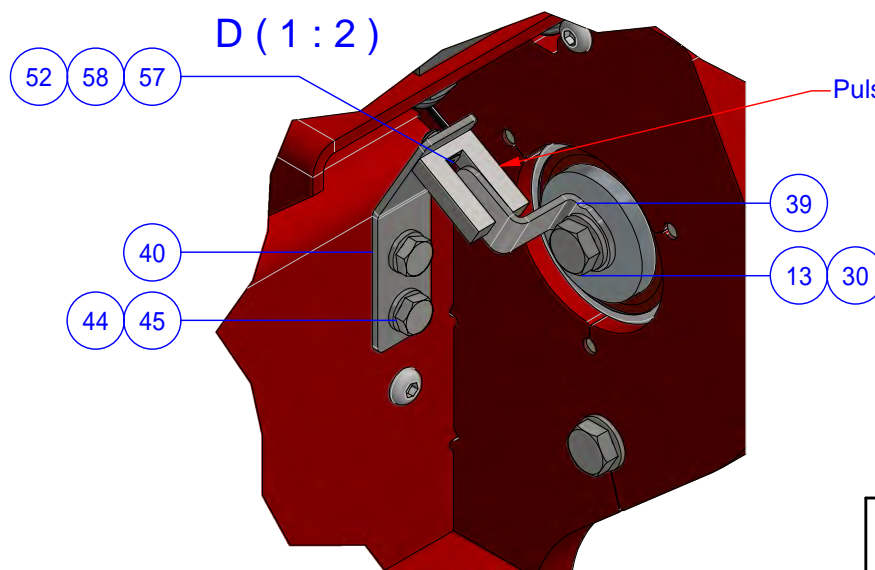
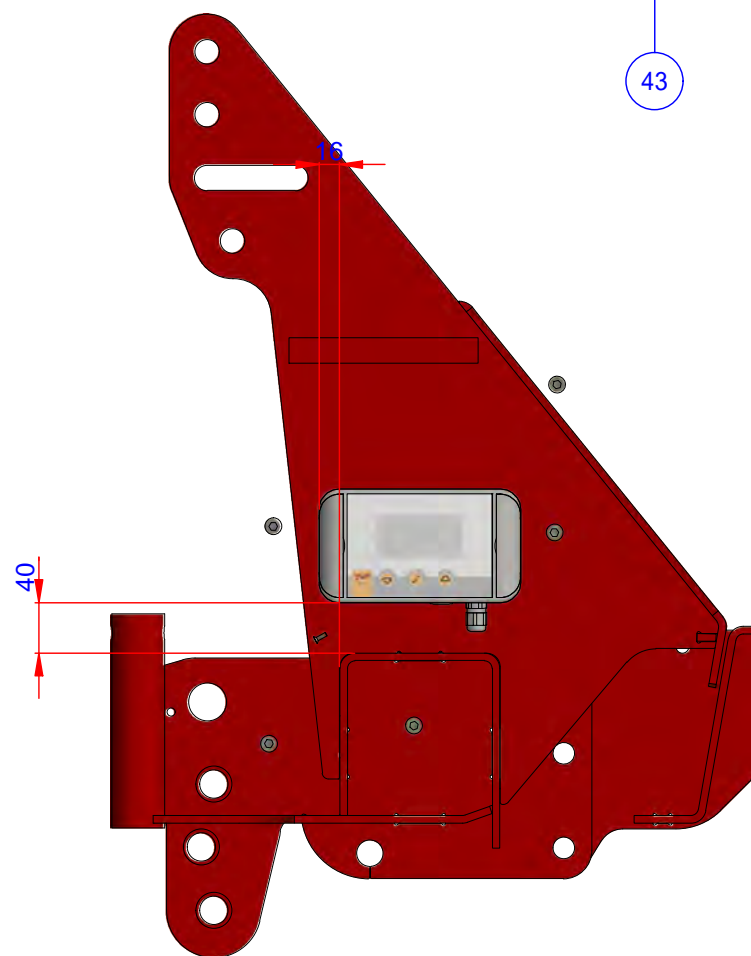
Rev.A 10-06-21 PBH: Asprop, digitale hectareteller ,spindel bev. en puls opnemer toegevoegd . Pos 35 t/m 53 toegevoegd
 Rev.B 09-03-22 PBH: Tandwielen vervangen voor gietdelen + Diversen
 Rev.C 23-06-22 PBH: Tandwiel zaai-aandrijving: C-DZ-nr's vervangen door 3100-nr's + Bout/moer pulsgever gewijzigd

| | | | | |
|---|--------------------|--------|---------------|----------------------|
| DODEWAARD B.V.
www.vredo.com | Projection method: | Drawn: | P. Biesheuvel | |
| | | Date: | 14-11-2020 | |
| Measure unit: mm | Scale: | 1 : 5 | | A3 |
| Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness | Page: | 1 / 2 | | Mass: N/A |
| AANDRIJVING TURF CPL | | | | Drawing: 3100M009-01 |

59 DURACELL BATTERIJ AA MX1500



Zelfde manier monteren als typeplaat, met dubbelzijdig tape



Pulsgever van hectareteller set

Rev.A 10-06-21 PBH: Asprop, digitale hectareteller ,spindel bev. en puls opnemer toegevoegd . Pos 35 t/m 53 toegevoegd
 Rev.B 09-03-22 PBH: Tandwielen vervangen voor gietdelen + Diversen
 Rev.C 23-06-22 PBH: Tandwiel zaai-aandrijving: C-DZ-nr's vervangen door 3100-nr's + Bout/moer pulsgever gewijzigd

| | | |
|---|----------------------------|------------------------------------|
| DODEWAARD B.V.
www.vredo.com | Projection method:
 | Drawn:
P. Biesheuvel |
| | Measure unit:
mm | Date:
14-11-2020 |
| Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness | Page:
2 / 2 | Revision:
C 23-06-22 pbh |
| AANDRIJVING TURF CPL | | Scale:
1 : 2 |
| | | Mass:
N/A |
| | | Drawing:
3100M009-01 |

DRAWING: 3100M009-01

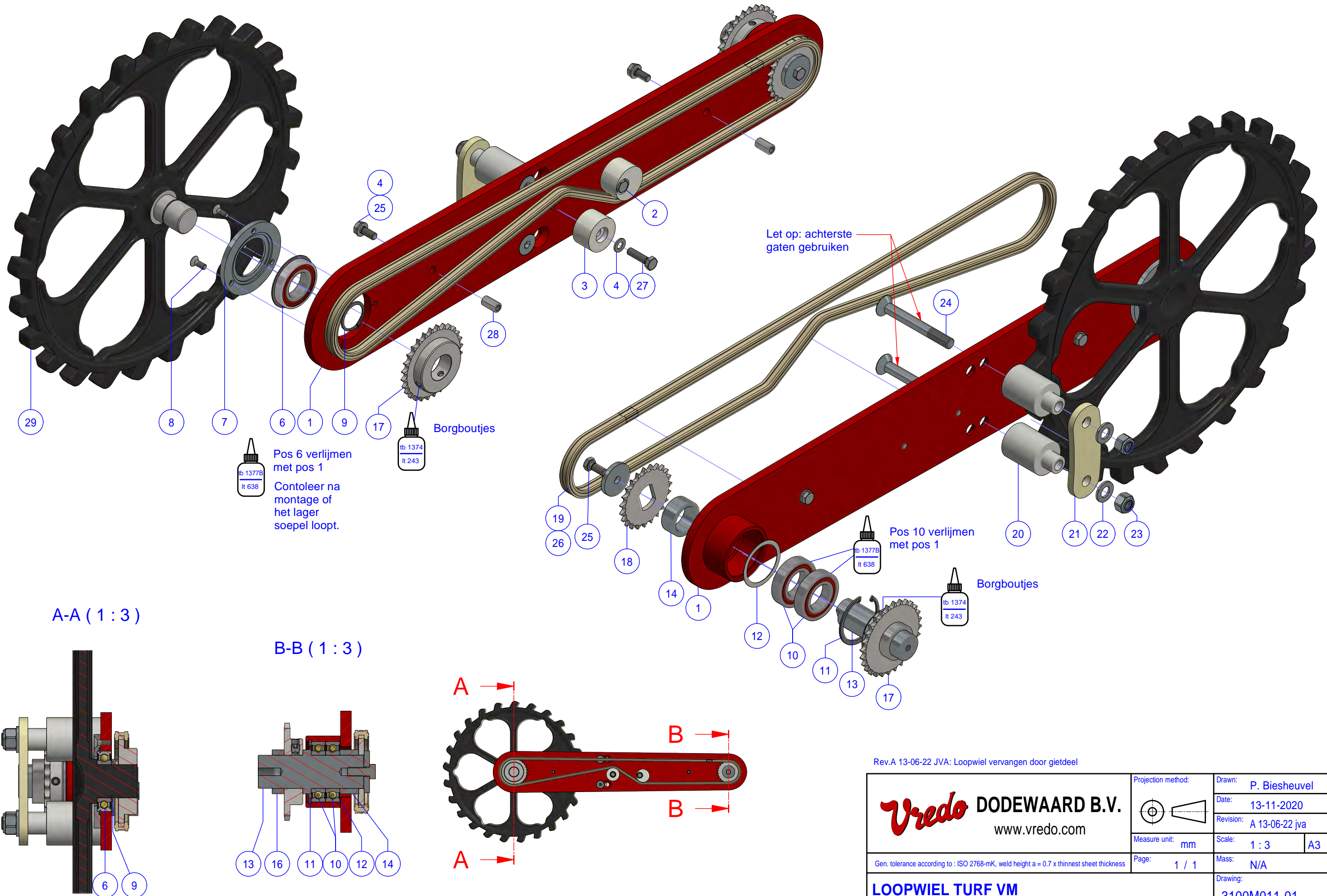
TRANSMISSION TURF COMPLETE

| NR. | QUANTITY | ART.NUMBER | DETAILS | SIZE |
|-----|----------|-------------|-------------------------------------|------|
| 01 | 1 | 3000P157-01 | NYLON TIGHTENER Ø40 X 24MM | |
| 02 | 1 | 3000P158-01 | NYLON ROLLER Ø40 X 24MM | |
| 03 | 1 | 3000P324-01 | BLINDPLATE BEARING SUPPORT WHEEL | |
| 05 | 1 | 3100M011-01 | GROUND WHEEL TURF PREFAB | |
| 06 | 1 | 3100M012-01 | GEAR WITH FREEWHEEL PREFAB | |
| 07 | 1 | 3100P024-01 | COVERPL. DRIVING MECHANISM FRONT | |
| 08 | 1 | 3100S015-01 | SHIELD PLATE SEED DRIVING SYSTEM RS | |
| 09 | 1 | 3100W005-01 | CRANK FOR CALIBRATION | |
| 10 | 1 | A188.050 | VARIATOR DOSING-UNIT Y41SC | |
| 11 | 1 | A553.06 | BALL BEARING 6006-VREDO | |
| 12 | 2 | A603.07 | HEXAGONAL BOLT M8 X 35 SS A2 | |
| 13 | 2 | A613.04 | HEX. BOLT M8X20 SS A2 | |
| 14 | 4 | A614.06 | HEX. BOLT M10X30 8.8 GALV. | |
| 15 | 4 | A670.4 | HEX. NUT ZB M10 GALV. | |
| 16 | 6 | A680.4 | WASHER M10 GALV. | |
| 17 | 2 | A682.3 | BODYWORK WASHER M8 SS A2 | |
| 18 | 3 | A685.08 | COUNTERSUNK ALLEN BOLT M6X20 SS A2 | |
| 19 | 3 | A688.041 | ROUND HEAD ALLEN BOLT M6 X 10 SS A2 | |
| 20 | 1 | A689.09 | RING M8 X 38 X 5 FRONT | |
| 21 | 1 | A689.290 | SPACING WASHER 18 X 30 X 1.0 | |
| 22 | 1 | 3100M052-01 | FREEWHEEL COG SEEDING DRIVE PREFAB | |
| 23 | 1 | D762-673 | CHAIN 3/8 X 7/32 LG. 673MM | |
| 24 | 1 | D763.1 | CONNECTION JOINT 3/8 X 7/32 | |
| 25 | 1 | 3100P023-01 | PROTECTION COVER CHAIN GROUND WHEEL | |
| 27 | 2 | A672.006 | SPACING SLEEVE M8 GALV. L=20MM | |
| 28 | 2 | A672.008 | SPACING SLEEVE M8 GALV. L=40MM | |
| 29 | 2 | A613.03 | HEX. BOLT M8X16 SS A2 | |
| 30 | 11 | A680.3 | WASHER M8 SS A2 | |
| 31 | 7 | A623.03 | HEX. SOCKET HEAD BOLT M8X16 SS A2 | |
| 32 | 1 | A613.05 | HEX. BOLT M8X25 SS A2 | |
| 33 | 1 | 3100P043-01 | AXLE PLUG DRIVING COG SEED. AXLE SC | |
| 34 | 1 | A613.06 | HEX. BOLT M8X30 SS A2 | |
| 35 | 1 | A819.892 | PIPECLAMP 16 MM | |
| 36 | 1 | A645.01 | HEX. SOCKET HEAD BOLT M5X10 SS A2 | |
| 37 | 1 | A680.1 | WASHER M5 SS A2 | |
| 38 | 6 | A636.60 | SEALING WASHER M8 SS A2 | |
| 39 | 1 | 3100S192-01 | PULSER ACRE COUNTER | |
| 40 | 1 | 3100S193-01 | SUPPORT PULSE SENSOR ACRE COUNTER | |
| 42 | 1 | 3100S194-01 | COVER PULSE SENSOR ACRE COUNTER | |
| 43 | 2 | A688.040 | ROUND HEAD ALLEN BOLT M6X8 SS | |
| 44 | 2 | A680.2 | WASHER M6 SS A2 | |
| 45 | 2 | A612.02 | HEXAGONAL BOLT M6X10 SS A2 | |
| 48 | 1 | A530.910 | HA-COUNTER BASIC | |
| | 1 | A530.911 | SENSOR WITH CABLE HA-COUNTER | |
| 50 | 1 | A819.891 | PIPE CLAMP 10 MM | |
| 52 | 2 | A680.08 | WASHER M3 GALV. | |
| 53 | 1 | A643.91 | HEX. SOCKET HEAD BOLT M3X10 SS A2 | |
| 56 | 1 | 3100M058-01 | COG 2 SEEDING TRANSMISSION PREFAB | |
| 57 | 1 | A646.00 | COUNTERSUNK ALLEN BOLT M3X10 SS A2 | |
| 58 | 1 | A669.999 | HEX. NUT M3 SELF LOCK SS A2 | |

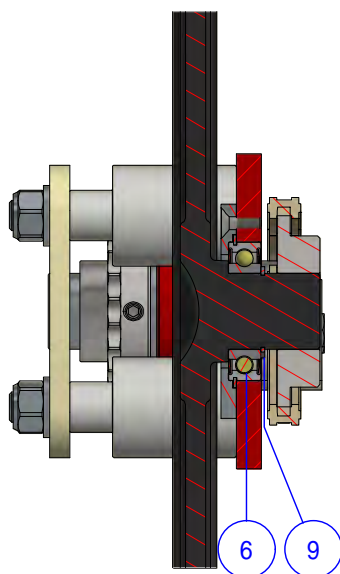
DRAWING: 3100M009-01

TRANSMISSION TURF COMPLETE

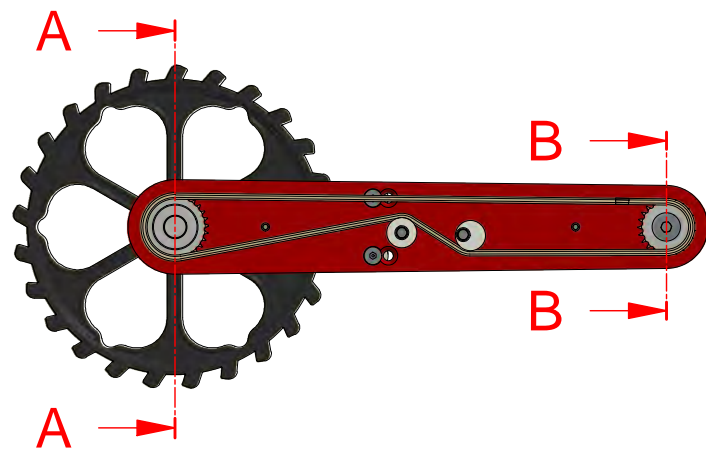
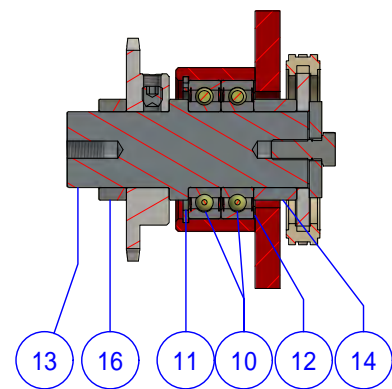
| NR. | QUANTITY | ART.NUMBER | DETAILS | SIZE |
|------------|-----------------|-------------------|---------------------------|-------------|
| 59 | 1 | A530.912 | AA BATTERY FOR HA-COUNTER | |



A-A (1 : 3)



B-B (1 : 3)

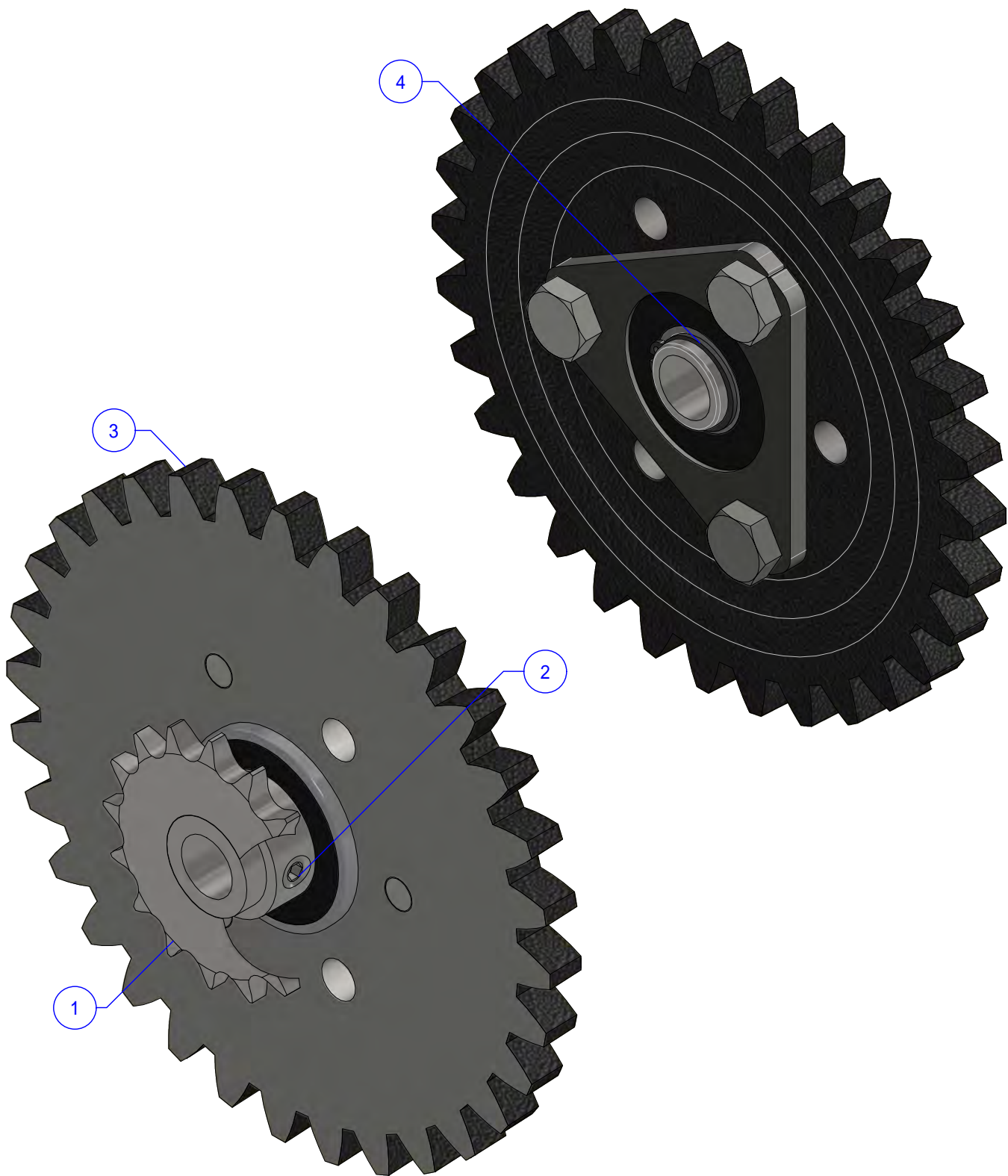


Rev.A 13-06-22 JVA: Loopwiel vervangen door gietdeel


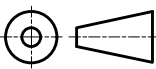
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| DODEWAARD B.V.
www.vredo.com | Projection method:
 | Drawn:
P. Biesheuvel |
| | Measure unit:
mm | Date:
13-11-2020 |
| Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness | Page:
1 / 1 | Revision:
A 13-06-22 jva |
| LOOPWIEL TURF VM | Mass:
N/A | Scale:
1 : 3 |
| | Drawing:
3100M011-01 | A3 |

DRAWING: 3100M011-01**GROUND WHEEL TURF PREFAB**

| NR. | QUANTITY | ART.NUMBER | DETAILS | SIZE |
|------------|-----------------|-------------------|-------------------------------------|-------------|
| 01 | 1 | 3100W001-01 | GROUND WHEEL CARRIER TURF | |
| 02 | 1 | 3000P157-01 | NYLON TIGHTENER Ø40 X 24MM | |
| 03 | 1 | 3000P158-01 | NYLON ROLLER Ø40 X 24MM | |
| 04 | 4 | A680.3 | WASHER M8 SS A2 | |
| 06 | 1 | A553.06 | BALL BEARING 6006-VREDO | |
| 07 | 1 | 3000P324-01 | BLINDPLATE BEARING SUPPORT WHEEL | |
| 08 | 3 | A685.07 | COUNTERSUNK ALLEN BOLT M6X16 SS A2 | |
| 09 | 1 | A684.6 | CIRCLIP PIVOT Ø30 | |
| 10 | 2 | A138.15 | BALL BEARING 6006 LLU-VREDO | |
| 11 | 1 | A684.3 | CIRCLIP HOUSING Ø55 | |
| 12 | 1 | A689.365 | SPACING WASHER 45 X 55 X 0.5 | |
| 13 | 1 | 3100P016-01 | HINGE AXLE GROUND WHEEL | |
| 14 | 1 | 3100P017-01 | SPACER 40X30.2 L=17 | |
| 15 | 1 | A689.09 | RING M8 X 38 X 5 FRONT | |
| 16 | 1 | 3100P018-01 | SPACER 40X30.2 L=11 | |
| 17 | 2 | 3000M033-01 | COG 28X3/8 ø30 CPL | |
| 18 | 1 | 3000S266-01 | COG TRANSMISSION AGITATOR | |
| 19 | 1 | D762-1560 | CHAIN 3/8 X 7/32 LG. 1560MM | |
| 20 | 2 | 3100P019-01 | BUSH FOR GROUND WHEEL HEIGTH GUIDE | |
| 21 | 1 | 3100S012-01 | SLIDING PLATE FOR GRD. WHEEL ARM | |
| 22 | 2 | A680.5 | WASHER M12 GALV. | |
| 23 | 2 | A670.5 | HEX. NUT SELF LOCK M12 GALV. | |
| 24 | 2 | A685.38 | COUNTERSUNK ALLEN BOLT M12X100 GALV | |
| 25 | 3 | A613.04 | HEX. BOLT M8X20 SS A2 | |
| 26 | 1 | D763.1 | CONNECTION JOINT 3/8 X 7/32 | |
| 27 | 2 | A613.06 | HEX. BOLT M8X30 SS A2 | |
| 28 | 2 | A672.006 | SPACING SLEEVE M8 GALV. L=20MM | |
| 29 | 1 | 3100P114-01 | SUPPORT WHEEL WITH PIVOT DZ5 | |



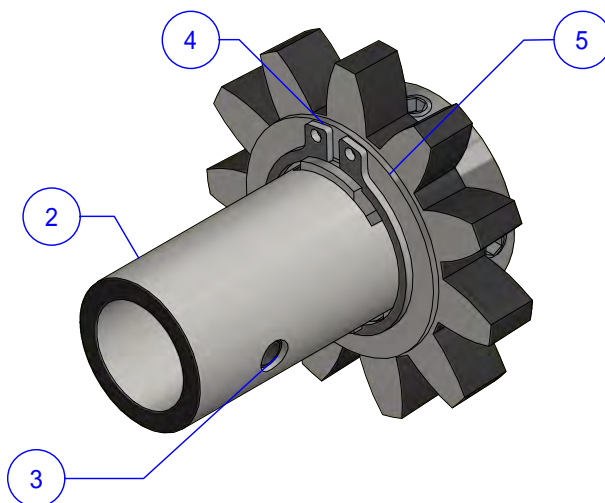
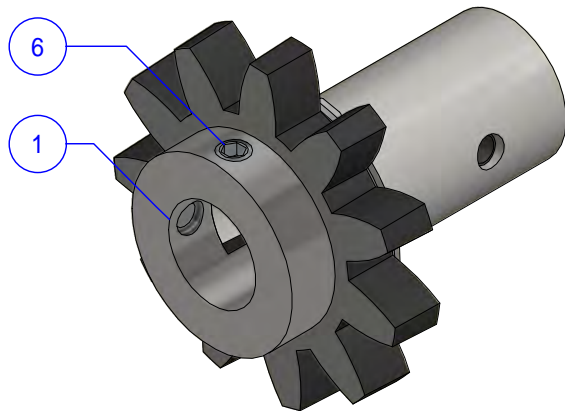
Rev.A 16-03-22 PBH: Tandwiel vervangen voor andere versie.

| | | |
|--|--|---------------------------------|
|  DODEWAARD B.V.
www.vredo.com | Projection method:  | Drawn: P. Biesheuvel |
| | Measure unit: mm | Date: 14-11-2020 |
| Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness | Page: 1 / 1 | Revision: A 16-03-22 pbh |
| KETTINGWIEL MET VRIJLOOPTANDWIEL VM | Mass: N/A | Scale: 1 : 1 |
| | | Drawing: 3100M012-01 |

DRAWING: 3100M012-01

GEAR WITH FREEWHEEL PREFAB

| NR. | QUANTITY | ART.NUMBER | DETAILS | SIZE |
|------------|-----------------|-------------------|-----------------------------------|-------------|
| 01 | 1 | 3100W003-01 | CHAINWHEEL TRANSMIS. SEEDING AXLE | |
| 02 | 2 | A695.08 | GRUB SCREW M6 X 6 | |
| 03 | 1 | 3100M013-01 | GEAR TRANSM. SEEDING AXLE PREFAB | |
| 04 | 1 | A684.594 | AXLE CIRCLIP Ø16 | |



| | | |
|---|---|--------------------------------|
|  DODEWAARD B.V.
www.vredo.com | Projection method: | Drawn: P. Biesheuvel |
| |  | Date: 21-02-2022 |
| Measure unit: mm | | Revision: |
| Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness | Page: 1 / 1 | Scale: 1 : 1 |
| | | Mass: N/A |
| VRIJLOOP TANDWIEL ZAAIAANDR DZ5 VM | | Drawing:
3100M052-01 |

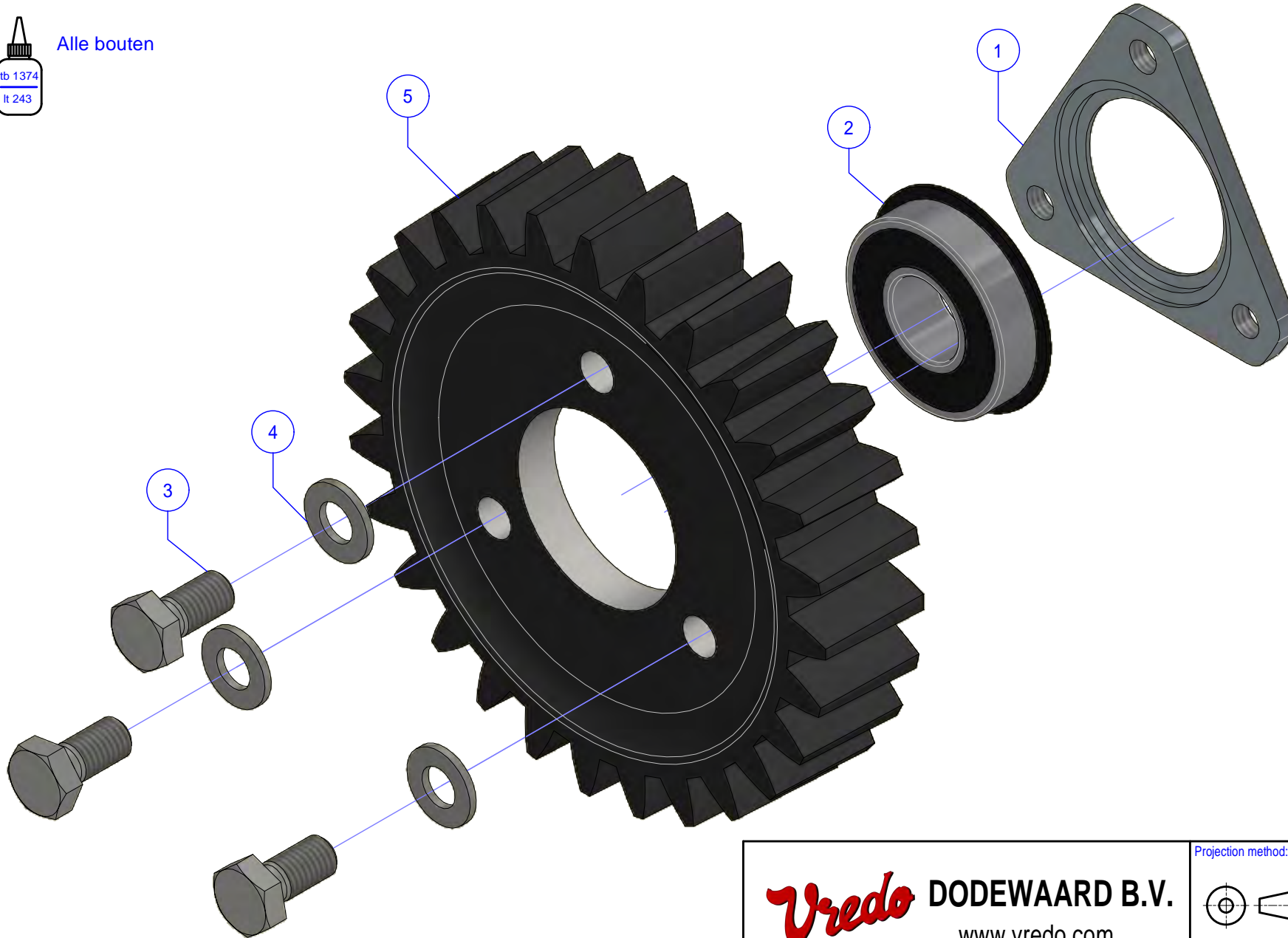
DRAWING: 3100M052-01


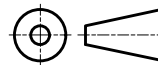
FREEWHEEL COG SEEDING DRIVE PREFAB

| NR. | QUANTITY | ART.NUMBER | DETAILS | SIZE |
|------------|-----------------|-------------------|-----------------------------------|-------------|
| 01 | 1 | 3100P083-02 | BUSH ENGAGE FREEWHEEL SEED. DRIVE | |
| 02 | 1 | 3100P090-01 | FREEWHEEL COG FOR SEEDING DRIVE | |
| 03 | 1 | A594.04 | CLAMPING SLEEVE 5 X 20 | |
| 04 | 1 | A684.5 | AXLE CIRCLIP Ø25 | |
| 05 | 1 | A689.3005 | SPACING WASHER 25 X 35 X 1.0 | |
| 06 | 2 | A695.08 | GRUB SCREW M6 X 6 | |



Alle bouten

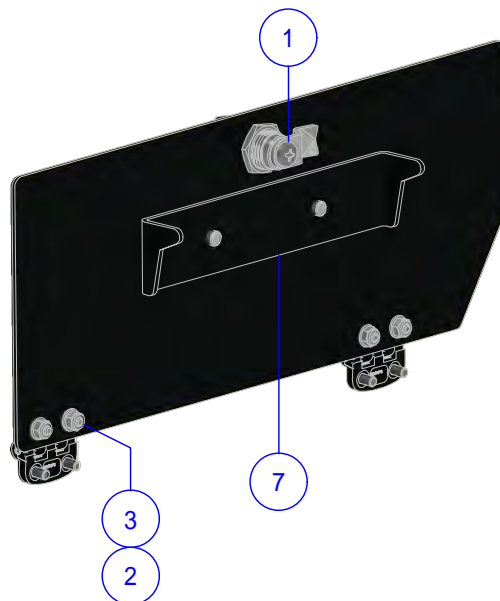
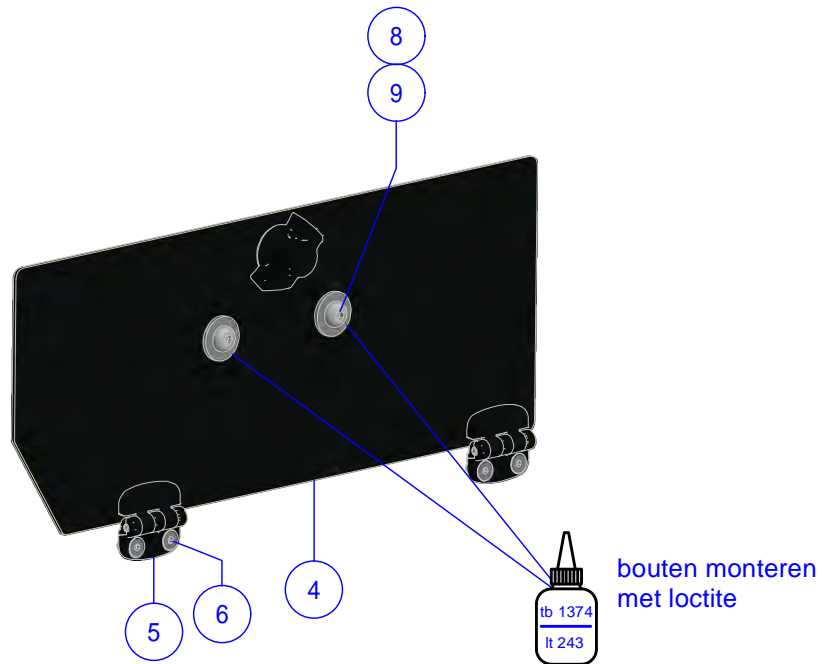


| | | |
|--|---|-------------------------------|
|  DODEWAARD B.V.
www.vredo.com | Projection method: | Drawn: P. Biesheuvel |
| |  | Date: 23-6-2022 |
| | Measure unit: mm | Revision: |
| | Page: 1 / 1 | Scale: 1 : 1 A4 |
| Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness | | Mass: 1.21 kg |
| TANDWIEL 2 ZAAIAANDR DZ5 VM | | Drawing: 3100M058-01 |


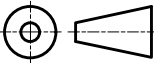
DRAWING: 3100M058-01

COG 2 SEEDING TRANSMISSION PREFAB

| NR. | QUANTITY | ART.NUMBER | DETAILS | SIZE |
|------------|-----------------|-------------------|----------------------------|-------------|
| 01 | 1 | 3000P384-01 | BEARING PLATE DZ SC REAR | |
| 02 | 1 | A553.07 | BALL BEARING 6203-VREDO | |
| 03 | 3 | A613.03 | HEX. BOLT M8X16 SS A2 | |
| 04 | 3 | A680.3 | WASHER M8 SS A2 | |
| 05 | 1 | 3100P127-01 | GEAR DRIVING MECHANISM DZ5 | |



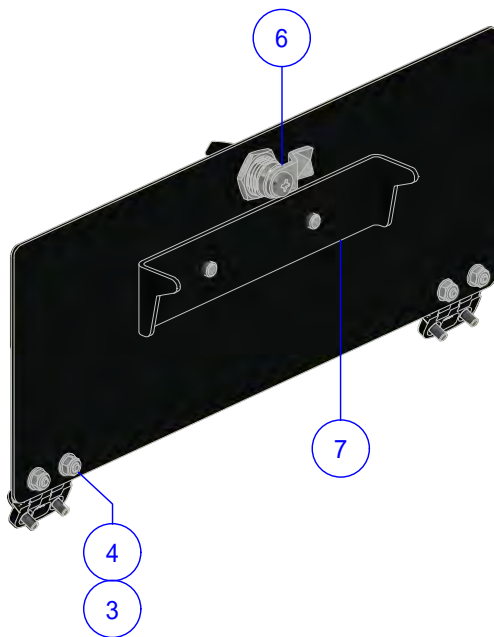
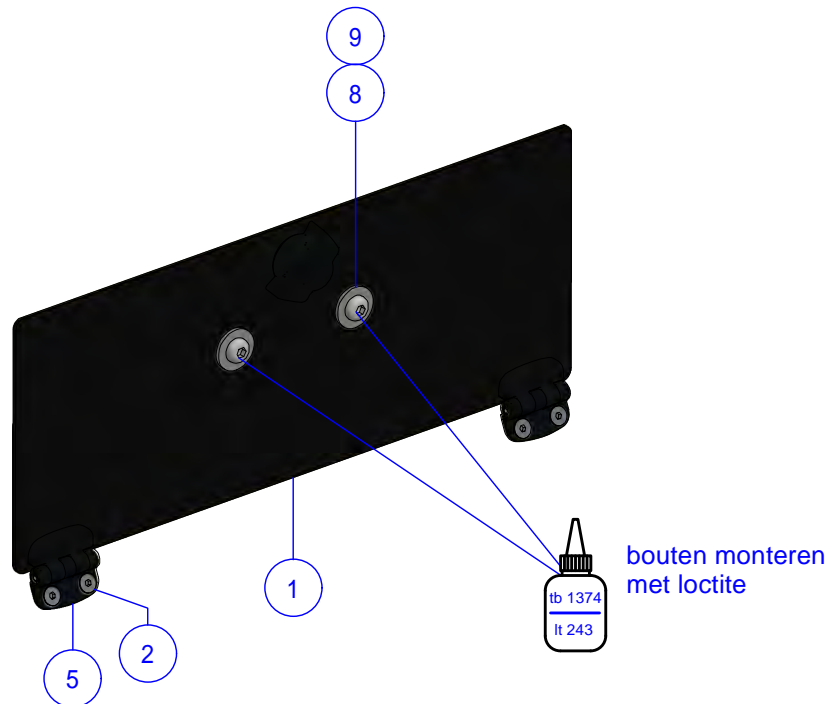
Rev. A 16-02-21 WW: Opsluitvork afdraaibak toegevoegd (Pos 7, 8 en 9).

| | | |
|---|---|---------------------------------|
|  DODEWAARD B.V.
www.vredo.com | Projection method: | Drawn: P. Biesheuvel |
| |  | Date: 12-11-2020 |
| Measure unit: mm | | Revision: A 15-02-21 ww |
| Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness | Page: 1 / 1 | Scale: 1 : 3 A4 |
| INSPECTIELUIK WINDSCHERM 1.0M SC VM | | Mass: 0.58 kg |
| | | Drawing: 3105M007-01 |


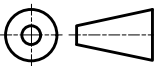
DRAWING: 3105M007-01

INSPECT. HATCH WINDSCREEN SC PREFAB

| NR. | QUANTITY | ART.NUMBER | DETAILS | SIZE |
|------------|-----------------|-------------------|-------------------------------------|-------------|
| 01 | 1 | A339.66 | COMPACT LOCK FOR CALIBRATION DZ5 | |
| 02 | 4 | A680.09 | WASHER M4 SS A2 | |
| 03 | 4 | A670.0 | HEX. NUT ZB M4 SS A2 | |
| 04 | 1 | 3105S014-01 | INSPECTION HATCH WINDSHIELD 1.0M SC | |
| 05 | 2 | A337.150 | HINGE 30X30 MM 180° M4 HOLES BLCK | |
| 06 | 4 | A646.08 | COUNTERSUNK ALLEN BOLT M4X10 SS A2 | |
| 07 | 1 | 3100S142-01 | LOCKING FORK CALIBRATION TRAY | |
| 08 | 2 | A682.2 | BODYWORK WASHER M6 SS A2 | |
| 09 | 2 | A688.040 | ROUND HEAD ALLEN BOLT M6X8 SS | |



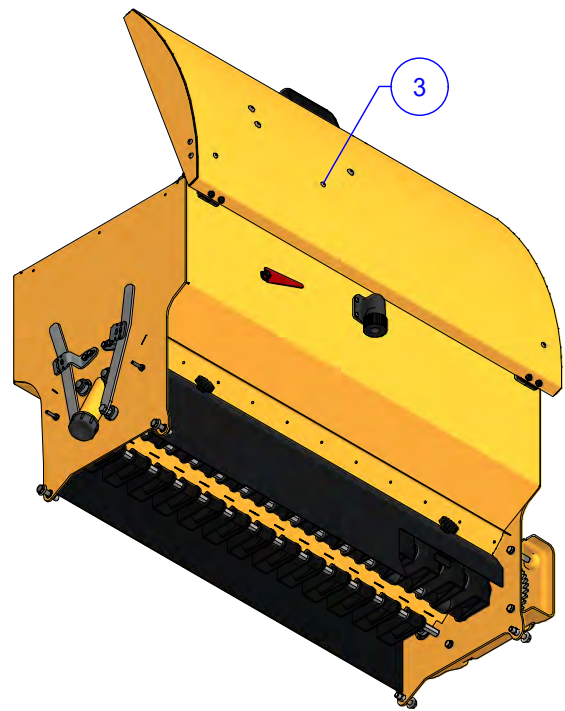
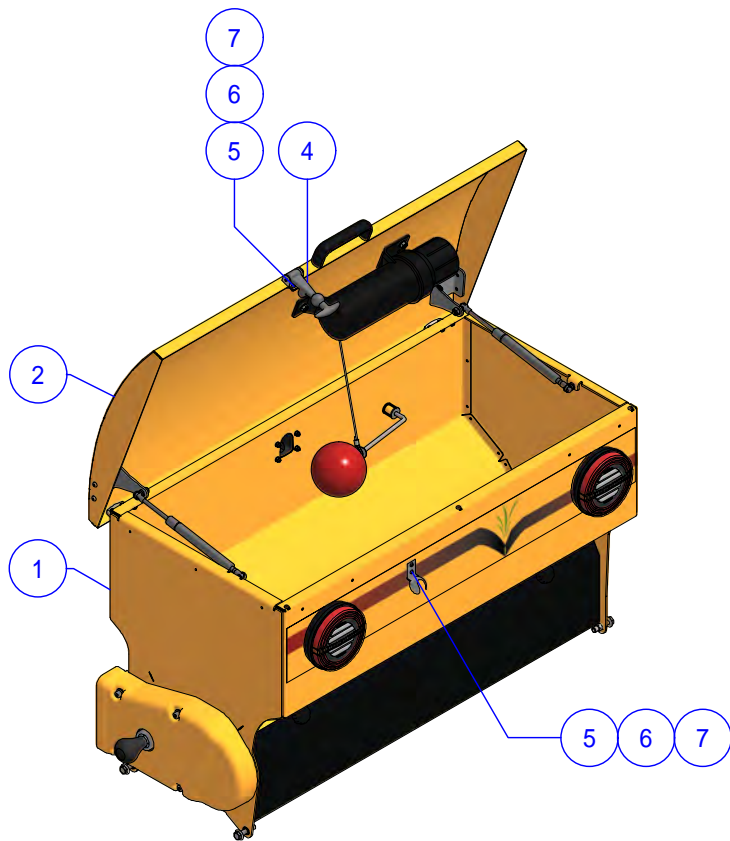
Rev. A 11-02-21 WW: Opsluitvork afdraaibak toegevoegd (Pos 7, 8 en 9).


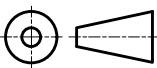
| | | |
|--|---|--------------------------------|
|  DODEWAARD B.V.
www.vredo.com | Projection method: | Drawn: C. Brand |
| |  | Date: 01-12-2020 |
| Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness | Measure unit: mm | Revision: A 11-02-21 ww |
| | Page: 1 / 1 | Scale: 1 : 3 |
| INSPECTIELUIK WINDSCHERM SC VM | | Mass: 0.58 kg |
| | | Drawing: 3100M021-01 |

DRAWING: 3100M021-01

INSPECT. HATCH WINDSCREEN SC PREFAB

| NR. | QUANTITY | ART.NUMBER | DETAILS | SIZE |
|------------|-----------------|-------------------|------------------------------------|-------------|
| 01 | 1 | 3100S057-01 | INSPECTION HATCH WINDSHIELD SC | |
| 02 | 4 | A646.08 | COUNTERSUNK ALLEN BOLT M4X10 SS A2 | |
| 03 | 4 | A680.09 | WASHER M4 SS A2 | |
| 04 | 4 | A670.0 | HEX. NUT ZB M4 SS A2 | |
| 05 | 2 | A337.150 | HINGE 30X30 MM 180° M4 HOLES BLCK | |
| 06 | 1 | A339.66 | COMPACT LOCK FOR CALIBRATION DZ5 | |
| 07 | 1 | 3100S142-01 | LOCKING FORK CALIBRATION TRAY | |
| 08 | 2 | A682.2 | BODYWORK WASHER M6 SS A2 | |
| 09 | 2 | A688.040 | ROUND HEAD ALLEN BOLT M6X8 SS | |



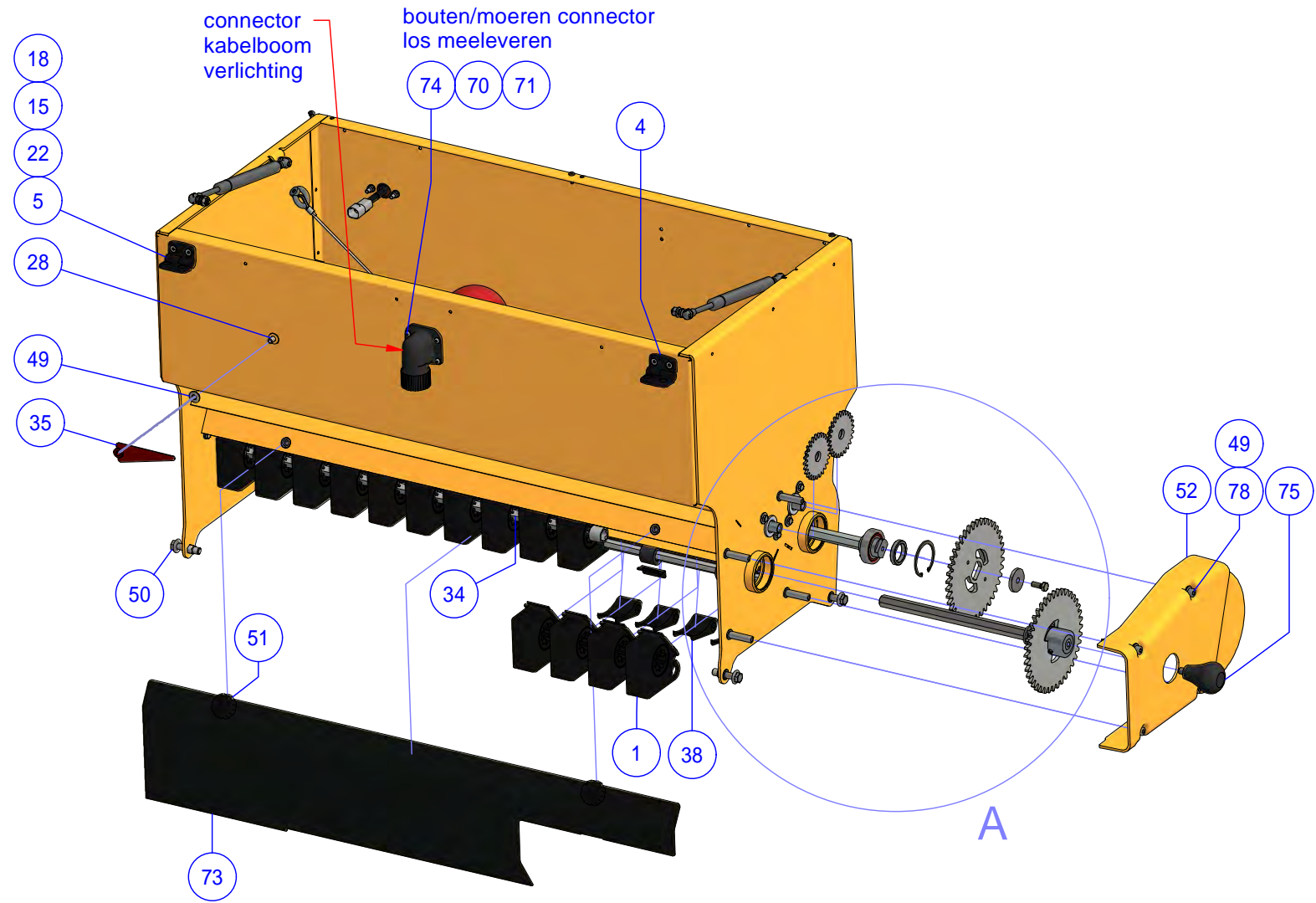
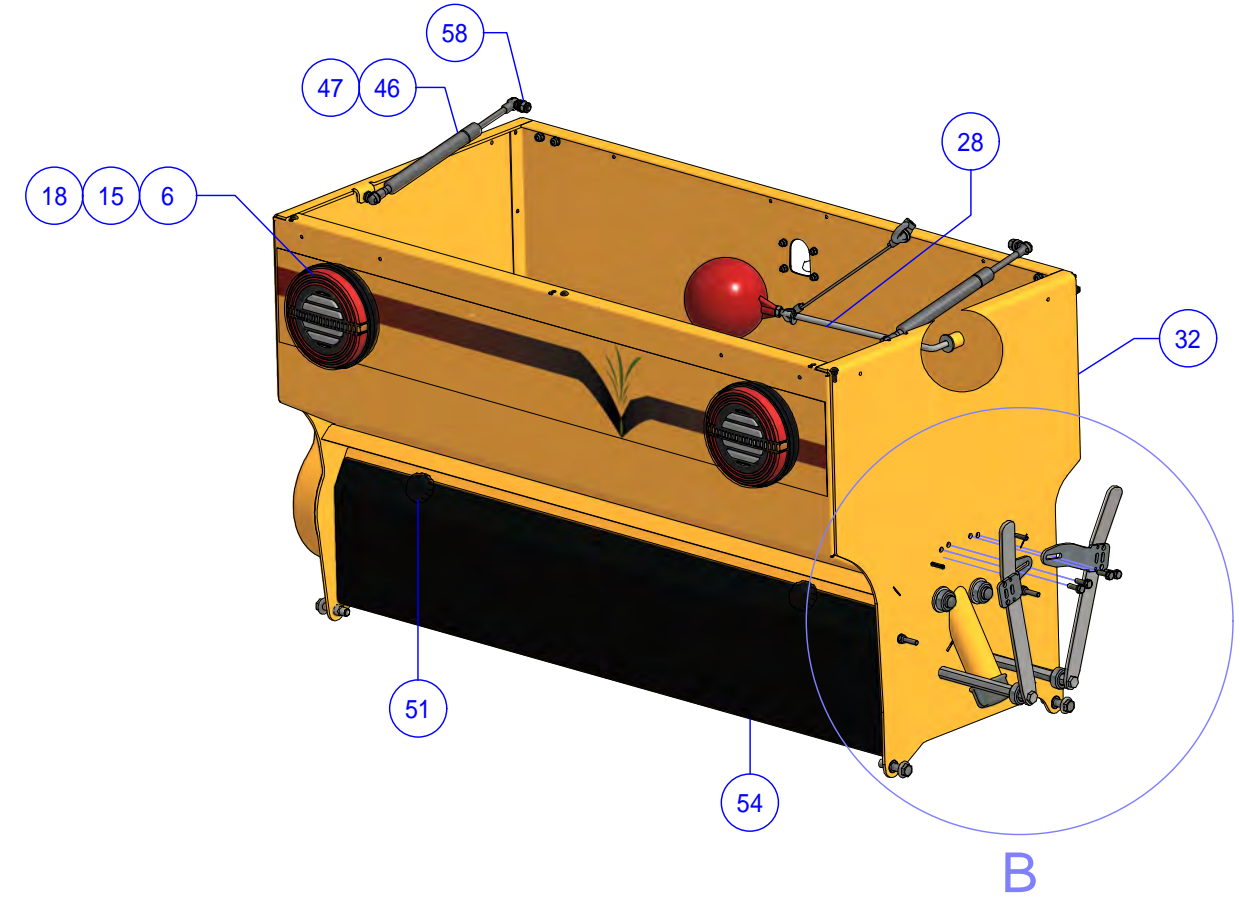
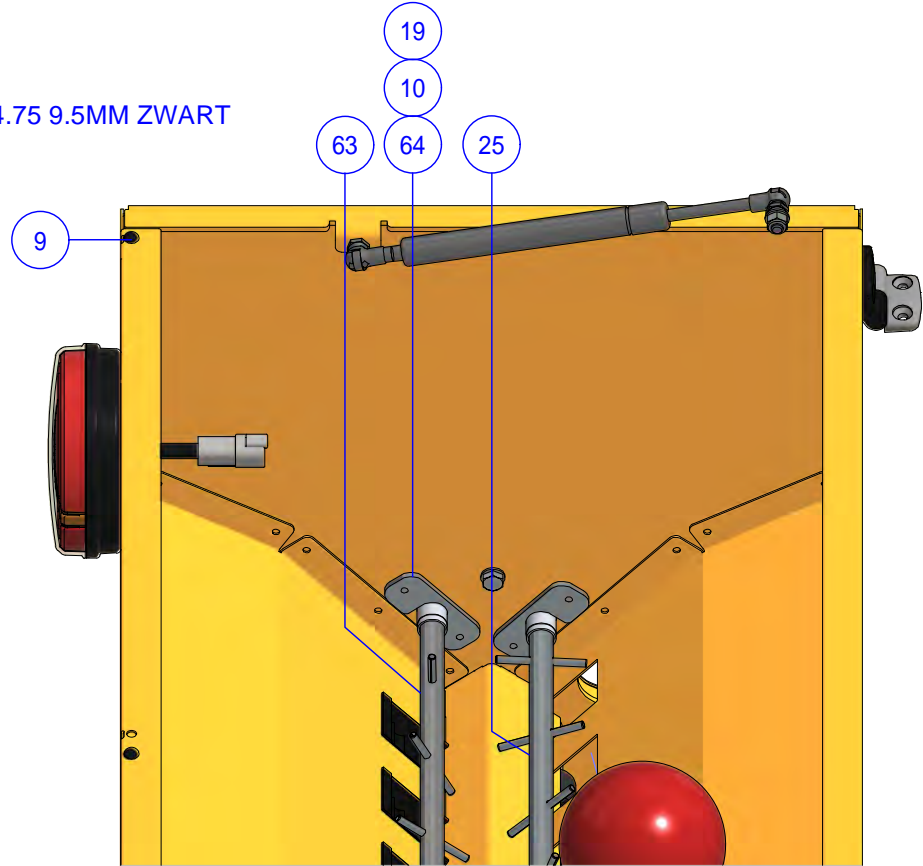
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|  DODEWAARD B.V.
www.vredo.com | Projection method: | Drawn: P. Biesheuvel |
| |  | Date: 03-05-2021 |
| Measure unit: mm | | Revision: |
| Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness | Page: 1 / 1 | Scale: 1 : 15 A4 |
| ZAADBAK MET DEKSEL 1.0M DUO SC VM | | Mass: N/A |
| | | Drawing: 3105M010-01 |

DRAWING: 3105M010-01


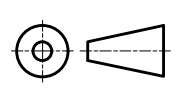
HOPPER + LID 1.0M DUO SC PREFAB

| NR. | QUANTITY | ART.NUMBER | DETAILS | SIZE |
|------------|-----------------|-------------------|-------------------------------------|-------------|
| 01 | 1 | 3105M001-01 | HOPPER 1.0M DUO SC PREFAB | |
| 02 | 1 | 3105M009-01 | HOPPER LID 1.0M SC PREFAB | |
| 03 | 1 | A688.040 | ROUND HEAD ALLEN BOLT M6X8 SS | |
| 04 | 1 | A407.0 | RUBBER CLASP. CPL. | |
| 05 | 5 | A670.0 | HEX. NUT ZB M4 SS A2 | |
| 06 | 5 | A680.09 | WASHER M4 SS A2 | |
| 07 | 5 | A688.012 | ROUND HEAD ALLEN BOLT M4 X 10 SS A2 | |

53 KABELCLIP 4.75 9.5MM ZWART



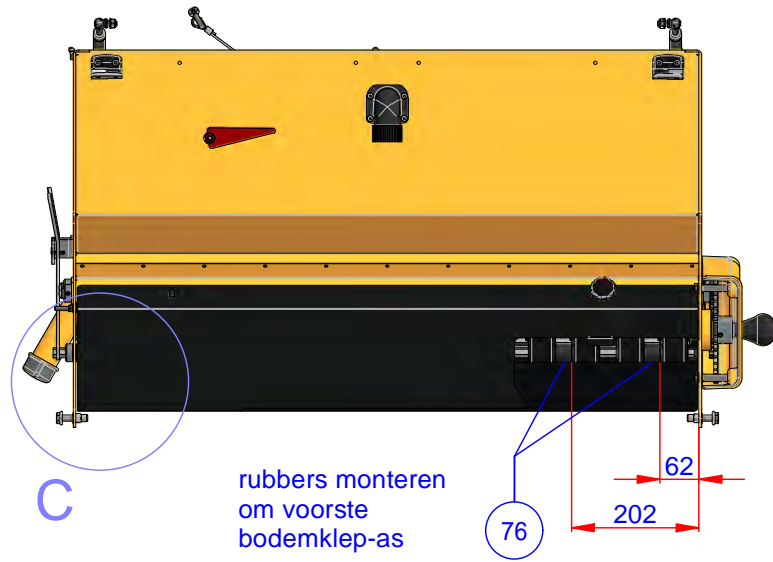
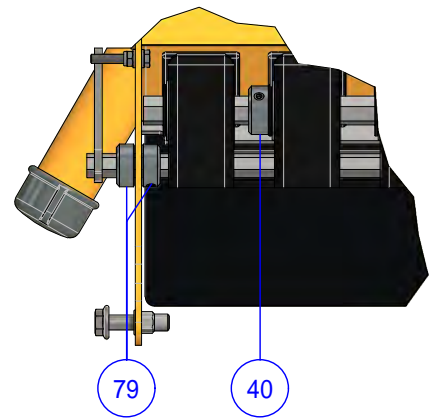
Rev.A 29-01-21 WW: wijzigingen nav. toevoegen tweede roeras
 Rev.B 03-05-21 PBH: o.a. Rubb.bussen+handgr.toegev.+Windschermpl VZ wordt lassam+Deksel verwijderd
 Rev.C 17-03-22 JVA: Bouten bev. beschermkap vervangen + Popmoeren verpl. nr lassam. (ivm meespuiten)
 Rev.D 14-06-22 PBH: Stelringen <16 vervangen door stelringen <16.2 (3100M055-01) + Dop legingsbuis verwijderd

| | | |
|--|---|-------------------------|
|  DODEWAARD B.V.
www.vredo.com | Projection method:
 | Drawn:
P. Biesheuvel |
| | Measure unit:
mm | Date:
06-01-2021 |
| Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness | Scale:
1 : 10 | A3 |
| ZAADBAK 1.0M DUO SC VM | Page:
1 / 2 | Mass:
N/A |
| | | Drawing:
3105M001-01 |

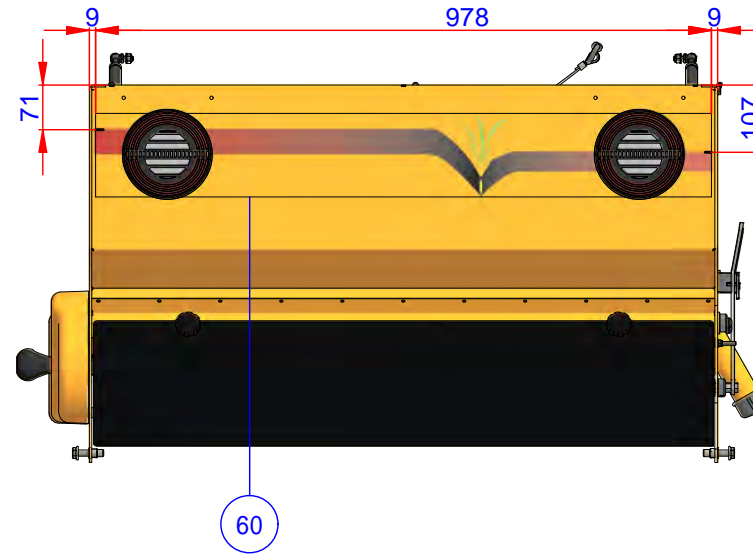
Voorzijde zaadbak

Achterzijde zaadbak

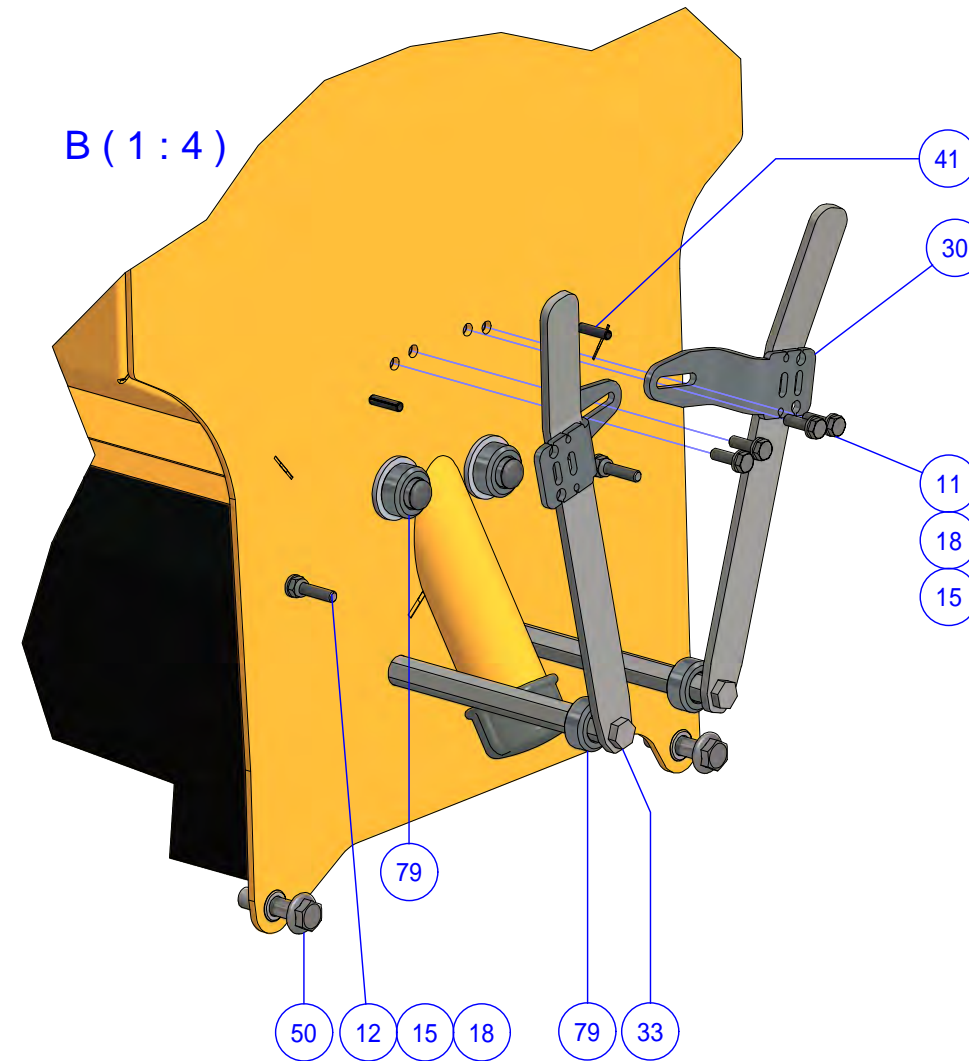
C (1:5)



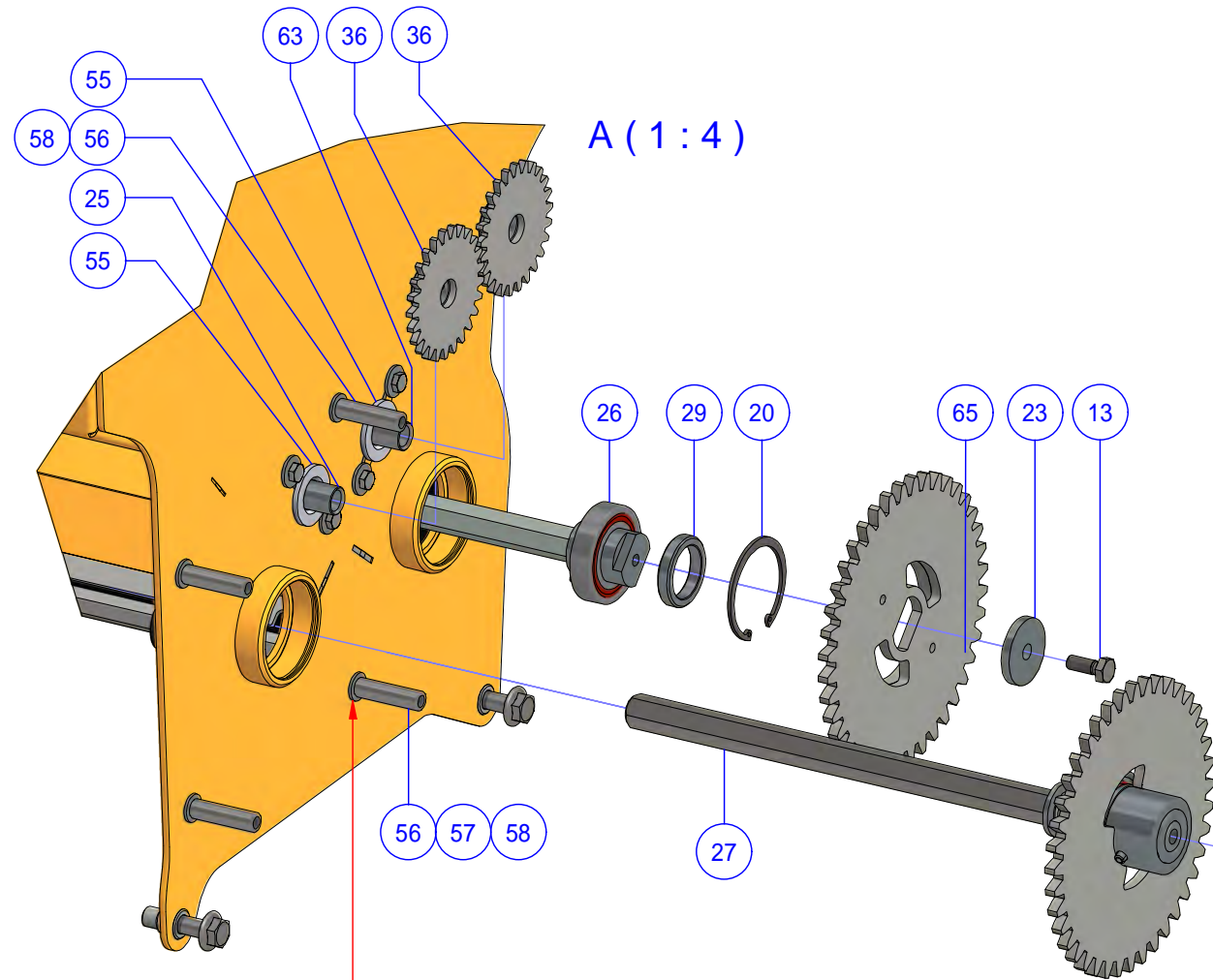
rubbers monteren om voorste bodemklep-as



B (1:4)



A (1:4)



Sluitring tussen afstandsbuis t.b.v montage beschermkap (4x)

Rev.A 29-01-21 WW: wijzigingen nav. toevoegen tweede roeras
 Rev.B 03-05-21 PBH: o.a. Rubb.bussen+handgr.toegev.+Windschermpl VZ wordt lassam+Deksel verwijderd
 Rev.C 17-03-22 JVA: Bouten bev. beschermkap vervangen + Popmoeren verpl. nr lassam. (ivm meesputen)
 Rev.D 14-06-22 PBH: Stelringen <16 vervangen door stelringen <16.2 (3100M055-01) + Dop legingsbuis verwijderd

| | | | | |
|---|--------------------|-----------|----------------|----|
| DODEWAARD B.V.
www.vredo.com | Projection method: | Drawn: | P. Biesheuvel | |
| | | Date: | 06-01-2021 | |
| | Measure unit: mm | Revision: | D 14-06-22 pbh | |
| | Page: 2 / 2 | Scale: | 1 : 4 | A3 |
| Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness | | Mass: | N/A | |
| ZAADBAK 1.0M DUO SC VM | | Drawing: | 3105M001-01 | |

DRAWING: 3105M001-01

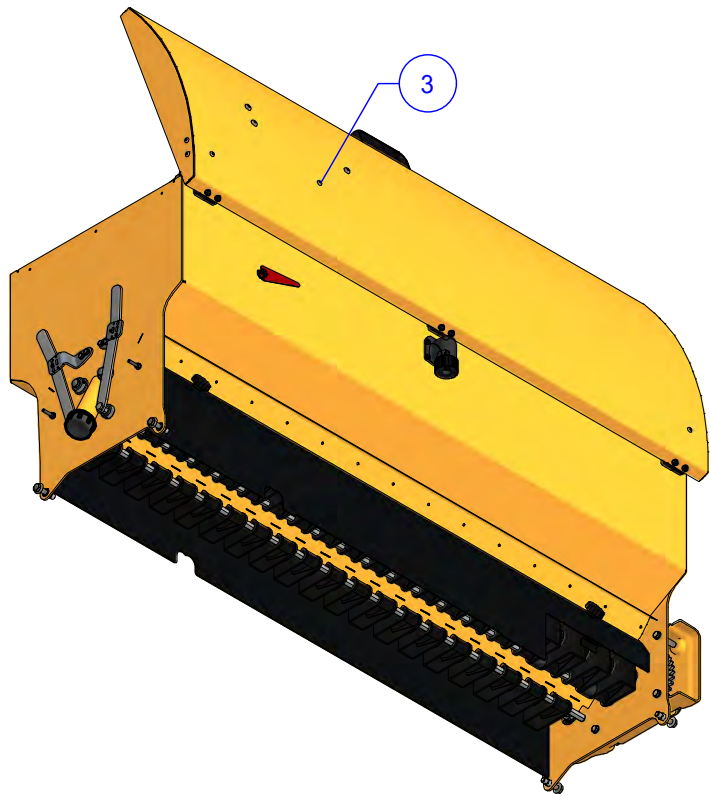
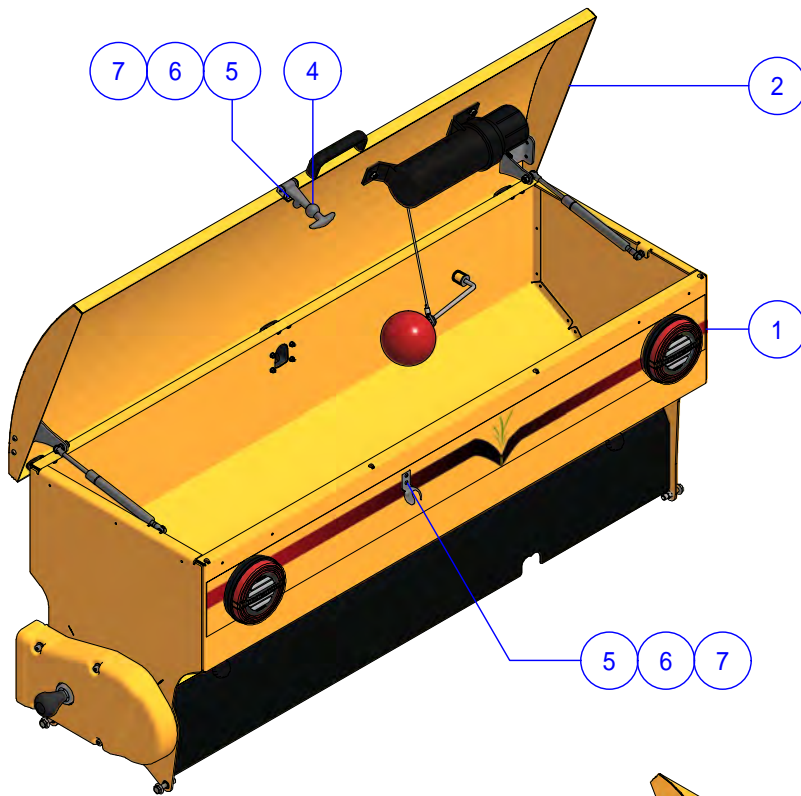
HOPPER 1.0M DUO SC PREFAB


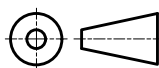
| NR. | QUANTITY | ART.NUMBER | DETAILS | SIZE |
|-----|----------|-------------|------------------------------------|------|
| 001 | 1 | 3100L001-01 | WIRE HARNESS LIGHTING SC | |
| | 1 | A453.51 | PLUG 7-P 12V N PLASTIC | |
| | 2 | A452.825 | PLUG 4-P DEUTSCH DT064S | |
| | 1 | A482.705 | HOSE SWIVEL PG29 FLANGE 90° | |
| | 8 | A454.037 | PLUG BUSHING 16 DEUTSCH | |
| | 2 | A452.826 | PLUGLOCK 4-P W4S | |
| 01 | 27 | 3000M277-01 | SEED HOUSING WITH CAM WHEEL CPL | |
| 04 | 1 | A337.161 | HINGE PA30/30 LEFT | |
| 05 | 1 | A337.162 | HINGE PA30/30 BLACK RIGHT | |
| 06 | 2 | A455.684 | TAIL LIGHT 12-24V Ø140 LED WAS | |
| 09 | 3 | A483.41 | PLUG IN PLUG Ø5.5-6.5 | |
| 10 | 4 | A612.02 | HEXAGONAL BOLT M6X10 SS A2 | |
| 11 | 4 | A612.04 | HEX. BOLT M6X20 SS A2 | |
| 12 | 2 | A612.07 | HEX. BOLT M6X35 SS A2 | |
| 13 | 1 | A613.04 | HEX. BOLT M8X20 SS A2 | |
| 15 | 14 | A670.2 | HEX. NUT ZB M6 SS A2 | |
| 18 | 20 | A680.2 | WASHER M6 SS A2 | |
| 19 | 4 | A682.2 | BODYWORK WASHER M6 SS A2 | |
| 20 | 1 | A684.3 | CIRCLIP HOUSING Ø55 | |
| 22 | 4 | A685.07 | COUNTERSUNK ALLEN BOLT M6X16 SS A2 | |
| 23 | 1 | A689.09 | RING M8 X 38 X 5 FRONT | |
| 25 | 1 | 3105M003-01 | AGITATOR BAR 1.0M FRONT SC PREFAB | |
| 26 | 1 | 3105M004-01 | SEEDING AXLE 1.0M REAR SC PREFAB | |
| 27 | 1 | 3100M017-01 | AXLE CALIBRATION UNIT TURF PREFAB | |
| 28 | 1 | 3100M019-01 | FLOATER DZ5 PREFAB | |
| 29 | 1 | 3100P038-01 | SPACING WASHER 40 X 30 X 7.5 | |
| 30 | 2 | 3100S047-01 | BOTTOM VANE MARK DZ5 | |
| 32 | 1 | 3105W001-01 | HOPPER 1.0M DUO SC | |
| 33 | 2 | 3105W003-01 | BOTTOM FLAP AXLE 1.0M SC | |
| 34 | 1 | 3105W004-01 | SEEDING AXLE 1.0M FRONT SC | |
| 35 | 1 | 3100W017-01 | FLOATER INDICATOR DZ5 | |
| 36 | 2 | 3100W016-01 | COG AGITATOR BAR SC COMPLETE | |
| 38 | 27 | D402 | BOTTOM FLAP | |
| 40 | 1 | D630.2 | RING STOP WITH ALLEN ø20 | |
| 41 | 2 | A594.04 | CLAMPING SLEEVE 5 X 20 | |
| 46 | 2 | A517.35 | GAS STRUT L340-100N | |
| 47 | 4 | A670.3 | HEX. NUT SELF LOCK M8 SS A2 | |
| 49 | 5 | A636.60 | SEALING WASHER M8 SS A2 | |
| 50 | 4 | A653.408 | FLANGED HEX. BOLT M10 X 40 GALV. | |
| 51 | 4 | A407.01 | TWIST KNOB M8 Ø40 PLASTIC | |
| 52 | 1 | 3100P025-01 | COVERPL. DRIVING MECHANISM REAR | |
| 53 | 12 | A411.805 | CABLEBINDER 4.75 9.5MM BLCK | |
| 54 | 1 | 3105S004-01 | MOUNTINGPLATE WINDSHIELD 1.0M SC | |
| 55 | 4 | 1000P097-01 | BEARING BUSH Ø20-Ø17 NYLON | |
| 56 | 4 | A672.008 | SPACING SLEEVE M8 GALV. L=40MM | |
| 57 | 4 | A613.03 | HEX. BOLT M8X16 SS A2 | |
| 58 | 10 | A680.3 | WASHER M8 SS A2 | |
| 60 | 1 | A907.615 | STICKER STRIPING DZ 210.07.5 | |
| 63 | 1 | 3105M002-01 | AGITATOR BAR 1.0M REAR SC PREFAB | |
| 64 | 2 | 3100S141-01 | LOCKING PLATE AGITATOR SHAFT DZ5 | |

DRAWING: 3105M001-01

HOPPER 1.0M DUO SC PREFAB

| NR. | QUANTITY | ART.NUMBER | DETAILS | SIZE |
|------------|-----------------|-------------------|-----------------------------------|-------------|
| 65 | 1 | 3100W036-01 | DOUBLE COG SEEDING TRANSMISSION | |
| 70 | 8 | A680.1 | WASHER M5 SS A2 | |
| 71 | 4 | A670.1 | HEX. NUT ZB M5 SS A2 | |
| 73 | 1 | 3105W016-01 | WIND SCREEN 1.0M SC | |
| 74 | 4 | A688.034 | ROUND HEAD ALLEN BOLT M6X16 SS A2 | |
| 75 | 1 | A339.890 | CALIBRATION HANDLE M10 | |
| 76 | 2 | A442.64-25 | RUBBER HOSE Ø32 X 19MM L 395MM | |
| 78 | 4 | A623.03 | HEX. SOCKET HEAD BOLT M8X16 SS A2 | |
| 79 | 6 | 3100M055-01 | RINGSTOP AXLE Ø16.2 PREFAB | |



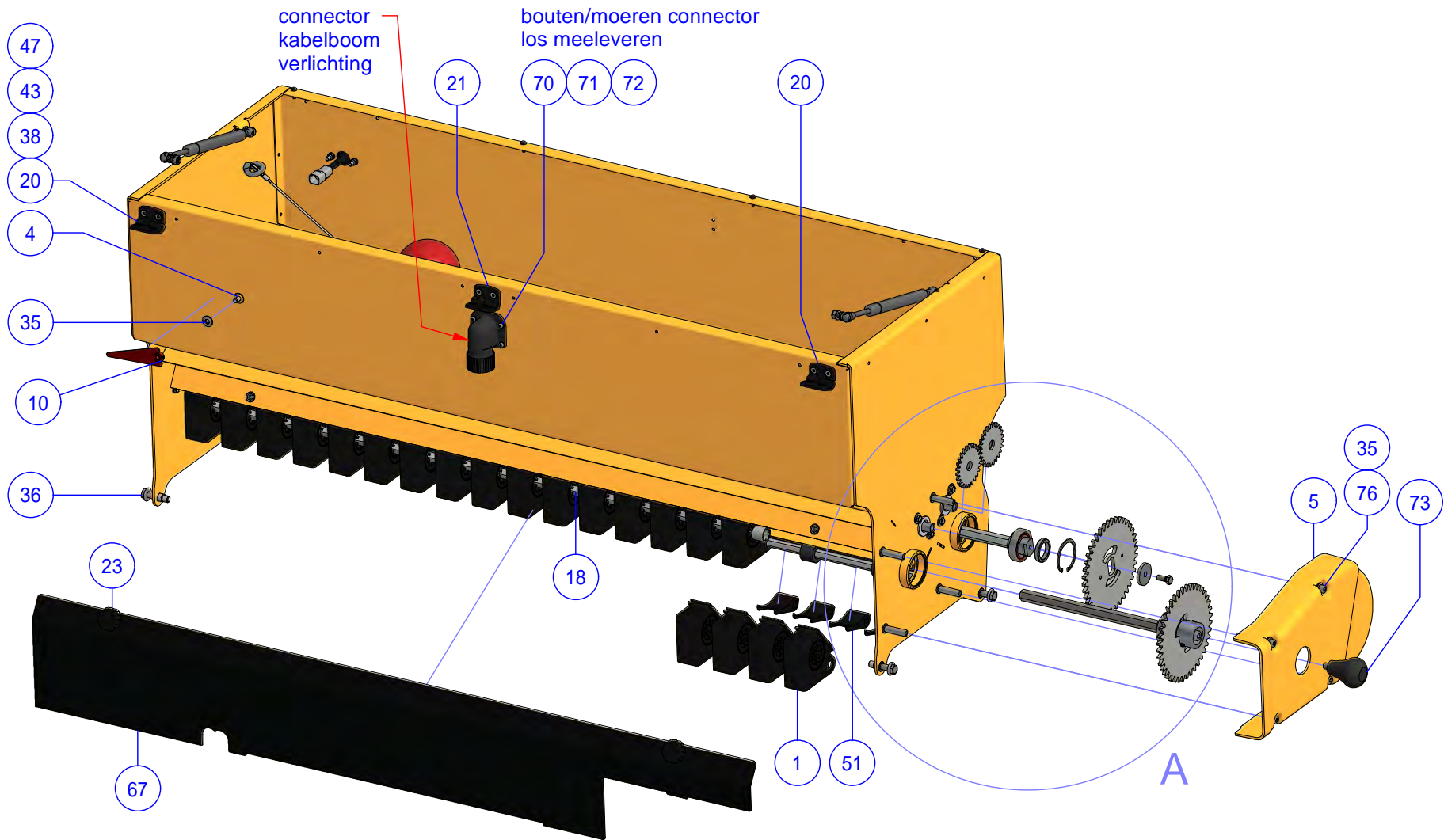
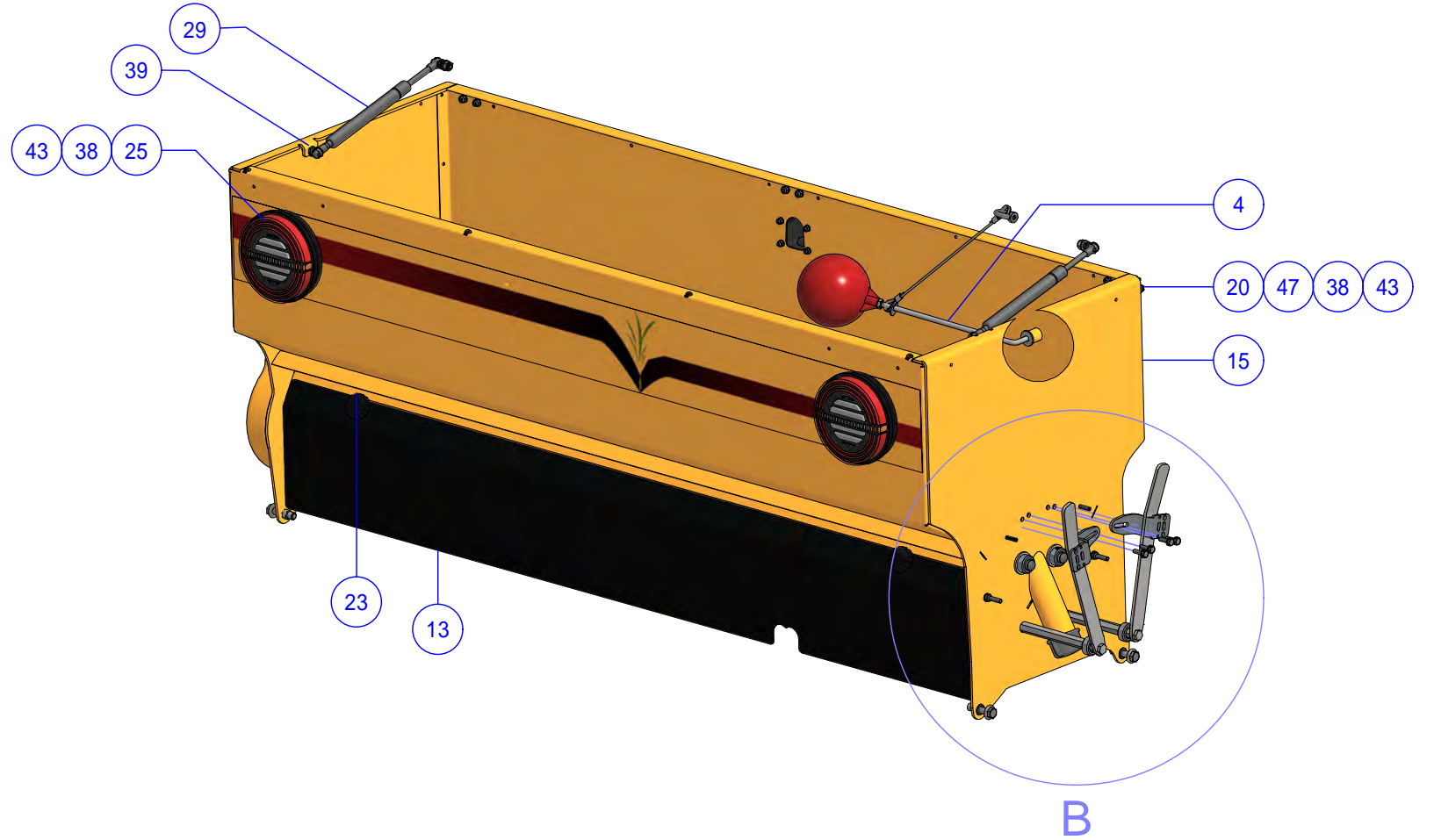
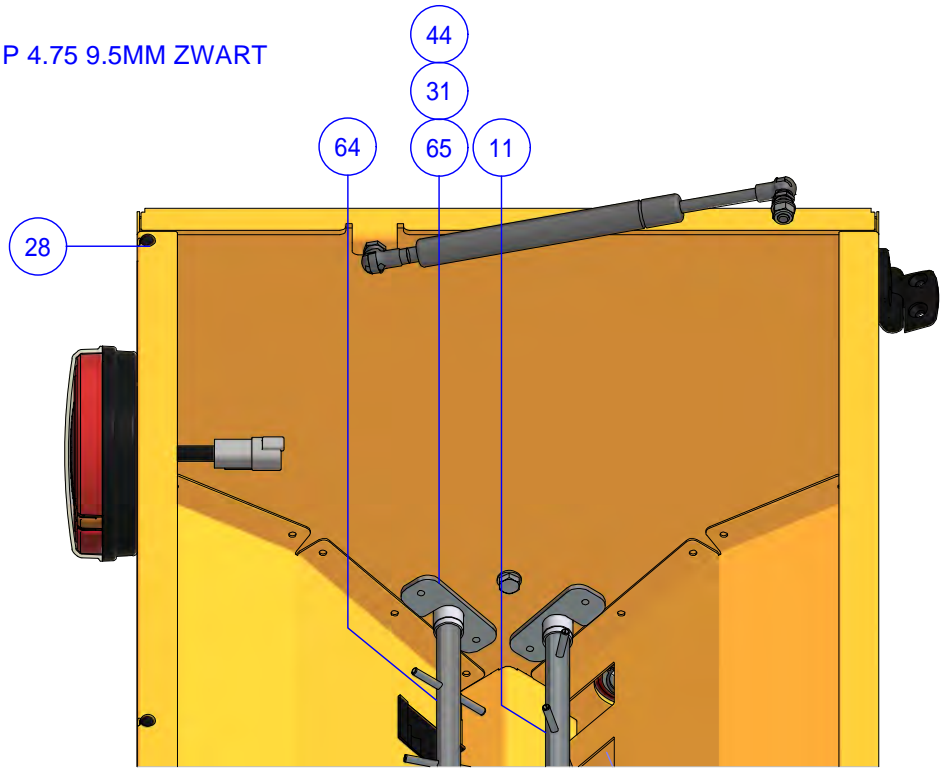
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|--|---|----------------------|
|  DODEWAARD B.V.
www.vredo.com | Projection method: | Drawn: P. Biesheuvel |
| |  | Date: 04-05-2021 |
| Measure unit: mm | | Revision: |
| Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness | Page: 1 / 1 | Scale: 1 : 15 |
| ZAADBAK MET DEKSEL 1.4M DUO SC VM | Mass: N/A | A4 |
| | Mass: N/A | Drawing: 3106M010-01 |

DRAWING: 3106M010-01


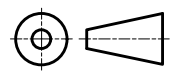
HOPPER + LID 1.4M DUO SC PREFAB

| NR. | QUANTITY | ART.NUMBER | DETAILS | SIZE |
|------------|-----------------|-------------------|-------------------------------------|-------------|
| 01 | 1 | 3106M001-01 | HOPPER 1.4M DUO SC PREFAB | |
| 02 | 1 | 3106M009-01 | HOPPER LID 1.4M SC PRE MOUNR | |
| 03 | 1 | A688.040 | ROUND HEAD ALLEN BOLT M6X8 SS | |
| 04 | 1 | A407.0 | RUBBER CLASP. CPL. | |
| 05 | 5 | A670.0 | HEX. NUT ZB M4 SS A2 | |
| 06 | 5 | A680.09 | WASHER M4 SS A2 | |
| 07 | 5 | A688.012 | ROUND HEAD ALLEN BOLT M4 X 10 SS A2 | |

24 KABELCLIP 4.75 9.5MM ZWART



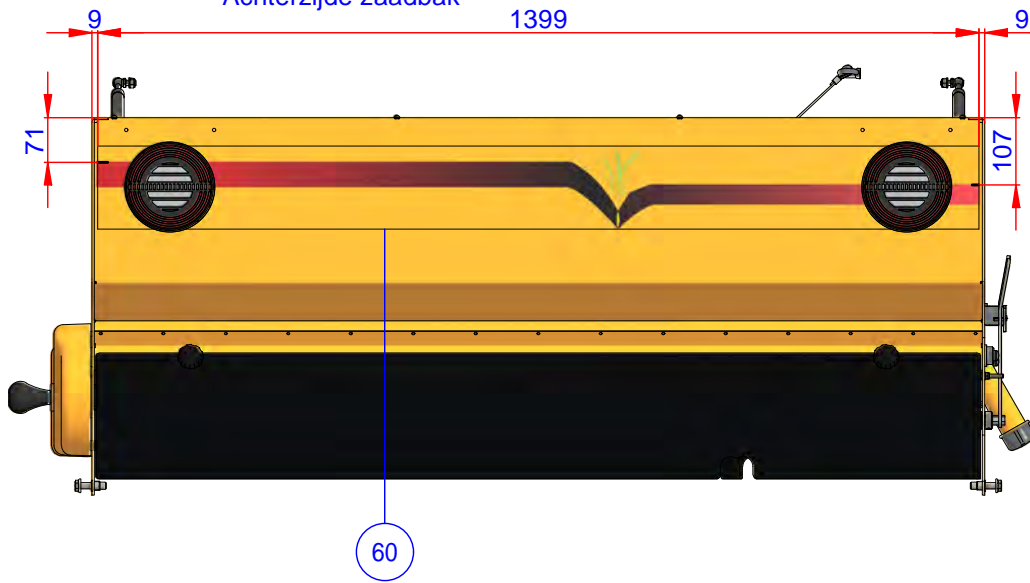
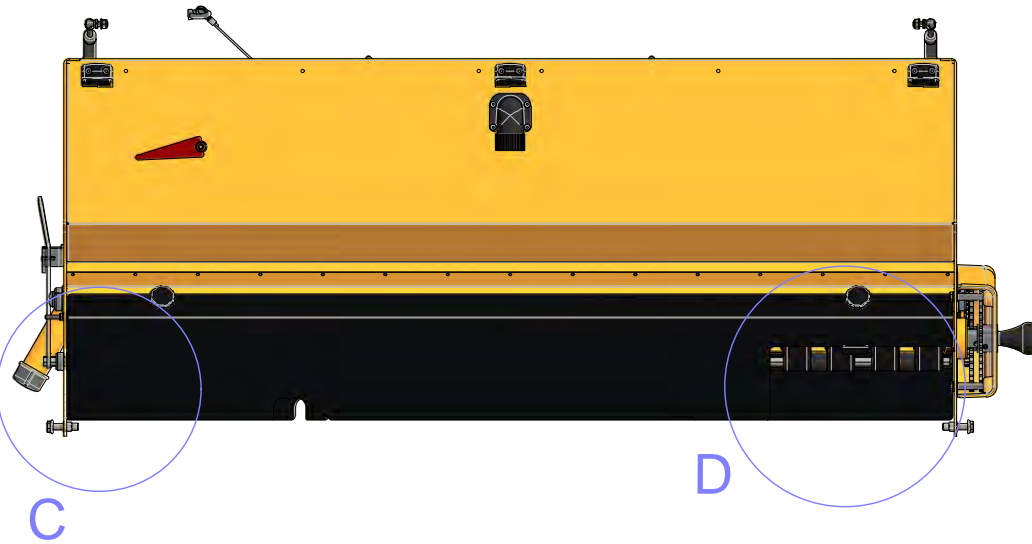
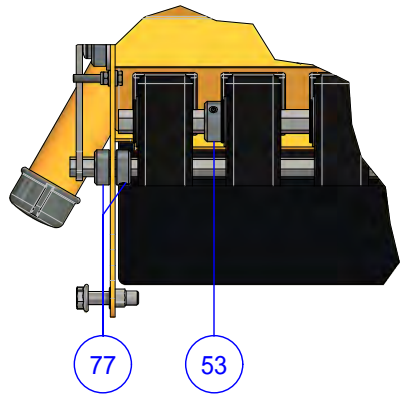
Rev.A 03-02-21 PBH: tweede roeras toegevoegd
 Rev.B 17-02-21 PBH: o.a. Rubb.bussen+handgr.toegev.+Windschermpl VZ wordt lassam+Deksel verwijderd
 Rev.C 17-03-22 JVA: Bouten bev. beschermkap vervangen + Popmoeren verpl. nr lassam. (ivm meespuiten)
 Rev.D 14-06-22 PBH: Stelringen <16 vervangen door stelringen <16.2 (3100M055-01) + Dop legingsbuis verwijderd

| | | |
|--|---|--|
|  DODEWAARD B.V.
www.vredo.com | Projection method:
 | Drawn: P. Biesheuvel
Date: 06-01-2021
Revision: D 14-06-22 pbh |
| | Measure unit: mm | Scale: 1 : 10
A3 |
| Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness | Page: 1 / 2 | Mass: N/A |
| ZAADBAK 1.4M DUO SC VM | | Drawing:
3106M001-01 |

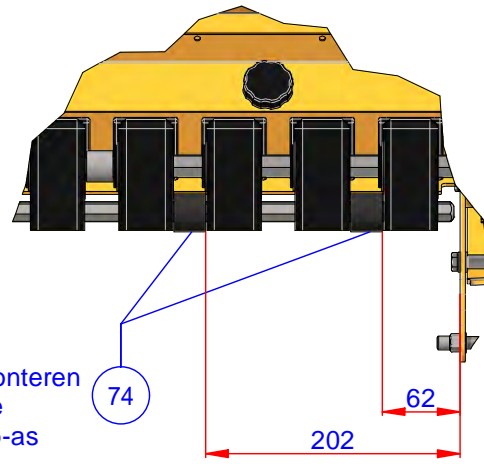
Voorzijde zaadbak

Achterzijde zaadbak

C (1:6)

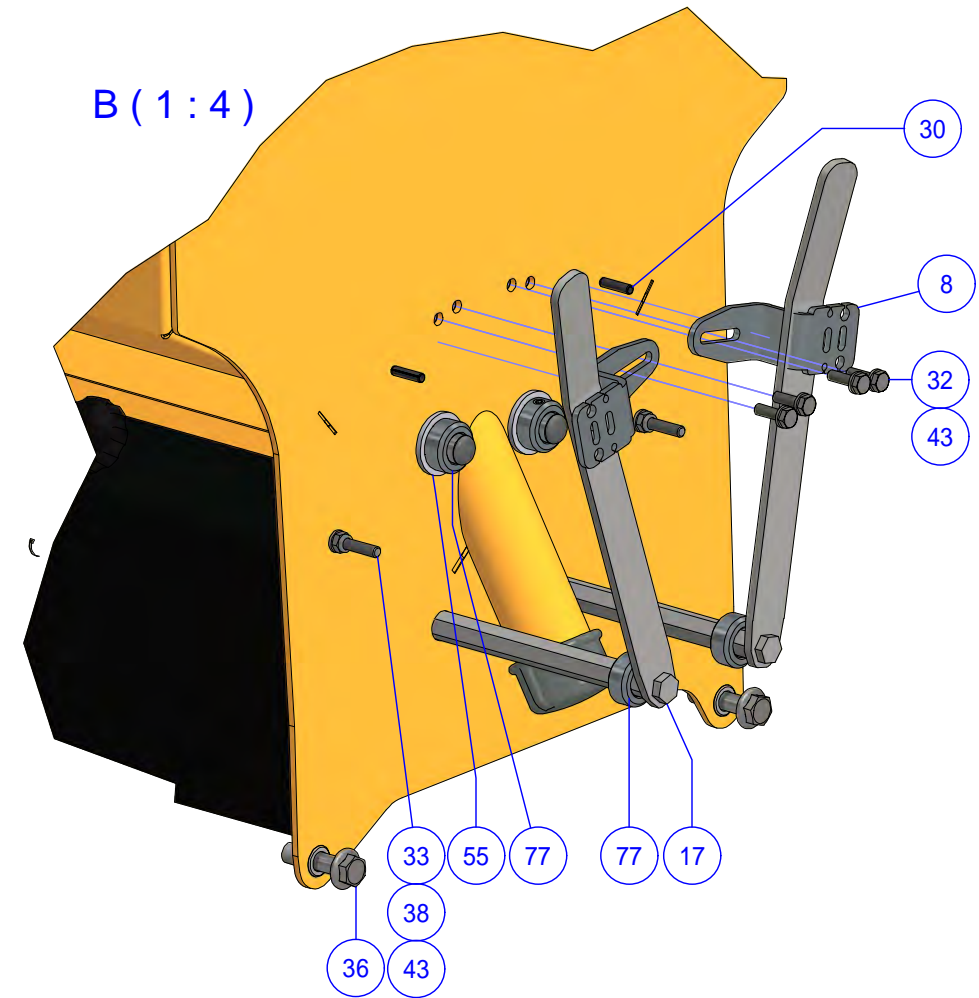


D (1:6)

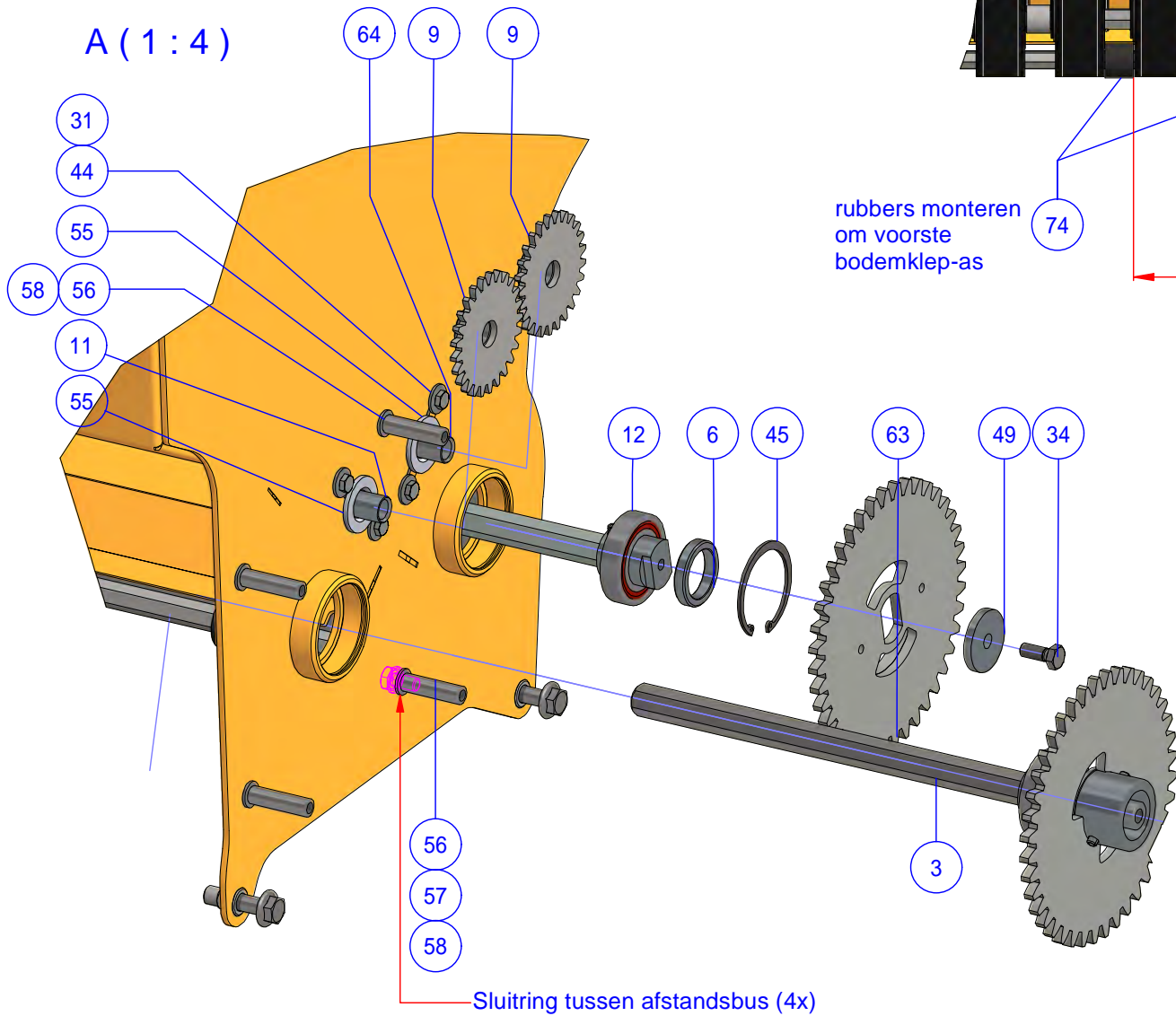


rubbers monteren om voorste bodemklep-as

B (1:4)



A (1:4)



Rev.A 03-02-21 PBH: tweede roeras toegevoegd
 Rev.B 17-02-21 PBH: o.a. Rubb.bussen+handgr.toegev.+Windschermpl VZ wordt lassam+Deksel verwijderd
 Rev.C 17-03-22 JVA: Bouten bev. beschermkap vervangen + Popmoeren verpl. nr lassam. (ivm meespuiten)
 Rev.D 14-06-22 PBH: Stelringen <16 vervangen door stelringen <16.2 (3100M055-01) + Dop legingsbuis verwijderd

| | | |
|---|------------------------|-----------------------------|
| DODEWAARD B.V.
www.vredo.com | Projection method:
 | Drawn:
P. Biesheuvel |
| | Date:
06-01-2021 | Revision:
D 14-06-22 pbh |
| Measure unit:
mm | Scale:
1 : 4 | A3 |
| Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness | Page:
2 / 2 | Mass:
N/A |
| ZAADBAK 1.4M DUO SC VM | | Drawing:
3106M001-01 |

DRAWING: 3106M001-01

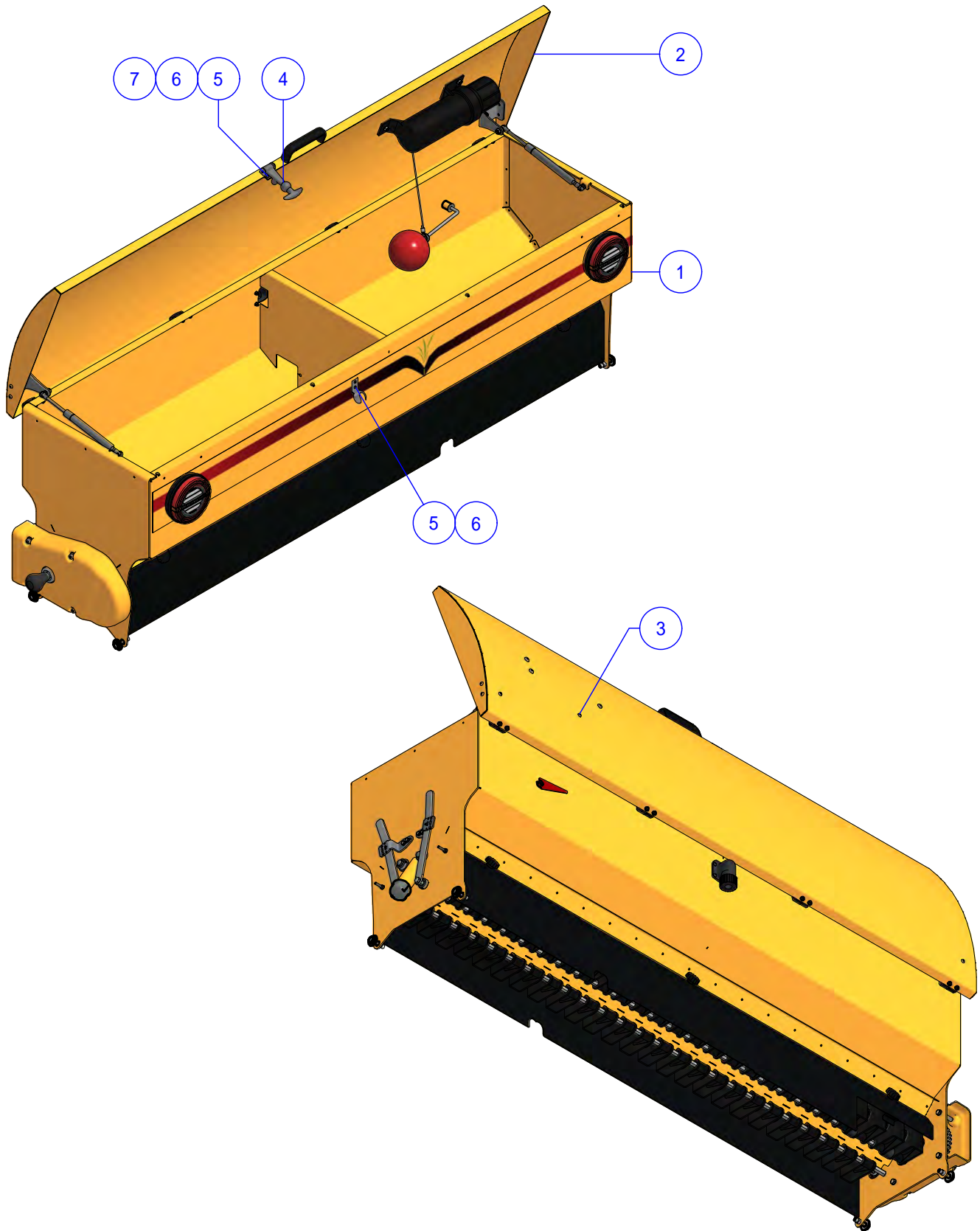
HOPPER 1.4M DUO SC PREFAB


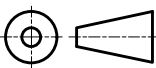
| NR. | QUANTITY | ART.NUMBER | DETAILS | SIZE |
|-----|----------|-------------|------------------------------------|------|
| 001 | 1 | 3100L001-01 | WIRE HARNESS LIGHTING SC | |
| | 1 | A453.51 | PLUG 7-P 12V N PLASTIC | |
| | 2 | A452.825 | PLUG 4-P DEUTSCH DT064S | |
| | 1 | A482.705 | HOSE SWIVEL PG29 FLANGE 90° | |
| | 8 | A454.037 | PLUG BUSHING 16 DEUTSCH | |
| | 2 | A452.826 | PLUGLOCK 4-P W4S | |
| 01 | 39 | 3000M277-01 | SEED HOUSING WITH CAM WHEEL CPL | |
| 03 | 1 | 3100M017-01 | AXLE CALIBRATION UNIT TURF PREFAB | |
| 04 | 1 | 3100M019-01 | FLOATER DZ5 PREFAB | |
| 05 | 1 | 3100P025-01 | COVERPL. DRIVING MECHANISM REAR | |
| 06 | 1 | 3100P038-01 | SPACING WASHER 40 X 30 X 7.5 | |
| 08 | 2 | 3100S047-01 | BOTTOM VANE MARK DZ5 | |
| 09 | 2 | 3100W016-01 | COG AGITATOR BAR SC COMPLETE | |
| 10 | 1 | 3100W017-01 | FLOATER INDICATOR DZ5 | |
| 11 | 1 | 3106M003-01 | AGITATOR BAR 1.4M FRONT SC PREFAB | |
| 12 | 1 | 3106M004-01 | SEEDING AXLE 1.4M REAR SC PREFAB | |
| 13 | 1 | 3106S004-01 | MOUNTINGPLATE WINDSHIELD 1.4M SC | |
| 15 | 1 | 3106W001-01 | HOPPER 1.4M DUO SC | |
| 17 | 2 | 3106W003-01 | BOTTOM FLAP AXLE 1.4M SC | |
| 18 | 1 | 3106W004-01 | SEEDING AXLE 1.4M FRONT SC | |
| 20 | 2 | A337.161 | HINGE PA30/30 LEFT | |
| 21 | 1 | A337.162 | HINGE PA30/30 BLACK RIGHT | |
| 23 | 4 | A407.01 | TWIST KNOB M8 Ø40 PLASTIC | |
| 24 | 14 | A411.805 | CABLEBINDER 4.75 9.5MM BLCK | |
| 25 | 2 | A455.684 | TAIL LIGHT 12-24V Ø140 LED WAS | |
| 28 | 4 | A483.41 | PLUG IN PLUG Ø5.5-6.5 | |
| 29 | 2 | A517.35 | GAS STRUT L340-100N | |
| 30 | 2 | A594.04 | CLAMPING SLEEVE 5 X 20 | |
| 31 | 4 | A612.02 | HEXAGONAL BOLT M6X10 SS A2 | |
| 32 | 4 | A612.04 | HEX. BOLT M6X20 SS A2 | |
| 33 | 2 | A612.07 | HEX. BOLT M6X35 SS A2 | |
| 34 | 1 | A613.04 | HEX. BOLT M8X20 SS A2 | |
| 35 | 5 | A636.60 | SEALING WASHER M8 SS A2 | |
| 36 | 4 | A653.408 | FLANGED HEX. BOLT M10 X 40 GALV. | |
| 38 | 16 | A670.2 | HEX. NUT ZB M6 SS A2 | |
| 39 | 4 | A670.3 | HEX. NUT SELF LOCK M8 SS A2 | |
| 43 | 22 | A680.2 | WASHER M6 SS A2 | |
| 44 | 4 | A682.2 | BODYWORK WASHER M6 SS A2 | |
| 45 | 1 | A684.3 | CIRCLIP HOUSING Ø55 | |
| 47 | 6 | A685.07 | COUNTERSUNK ALLEN BOLT M6X16 SS A2 | |
| 49 | 1 | A689.09 | RING M8 X 38 X 5 FRONT | |
| 51 | 39 | D402 | BOTTOM FLAP | |
| 53 | 1 | D630.2 | RING STOP WITH ALLEN ø20 | |
| 55 | 4 | 1000P097-01 | BEARING BUSH Ø20-Ø17 NYLON | |
| 56 | 4 | A672.008 | SPACING SLEEVE M8 GALV. L=40MM | |
| 57 | 4 | A613.03 | HEX. BOLT M8X16 SS A2 | |
| 58 | 10 | A680.3 | WASHER M8 SS A2 | |
| 60 | 1 | A907.614 | STICKER STRIPING DZ 214.07.5 | |
| 63 | 1 | 3100W036-01 | DOUBLE COG SEEDING TRANSMISSION | |
| 64 | 1 | 3106M002-01 | AGITATOR BAR 1.4M REAR SC PREFAB | |

DRAWING: 3106M001-01

HOPPER 1.4M DUO SC PREFAB

| NR. | QUANTITY | ART.NUMBER | DETAILS | SIZE |
|------------|-----------------|-------------------|-----------------------------------|-------------|
| 65 | 2 | 3100S141-01 | LOCKING PLATE AGITATOR SHAFT DZ5 | |
| 67 | 1 | 3106W015-01 | WIND SCREEN 1.4M SC | |
| 70 | 8 | A680.1 | WASHER M5 SS A2 | |
| 71 | 4 | A670.1 | HEX. NUT ZB M5 SS A2 | |
| 72 | 4 | A688.034 | ROUND HEAD ALLEN BOLT M6X16 SS A2 | |
| 73 | 1 | A339.890 | CALIBRATION HANDLE M10 | |
| 74 | 2 | A442.64-25 | RUBBER HOSE Ø32 X 19MM L 395MM | |
| 76 | 4 | A623.03 | HEX. SOCKET HEAD BOLT M8X16 SS A2 | |
| 77 | 6 | 3100M055-01 | RINGSTOP AXLE Ø16.2 PREFAB | |



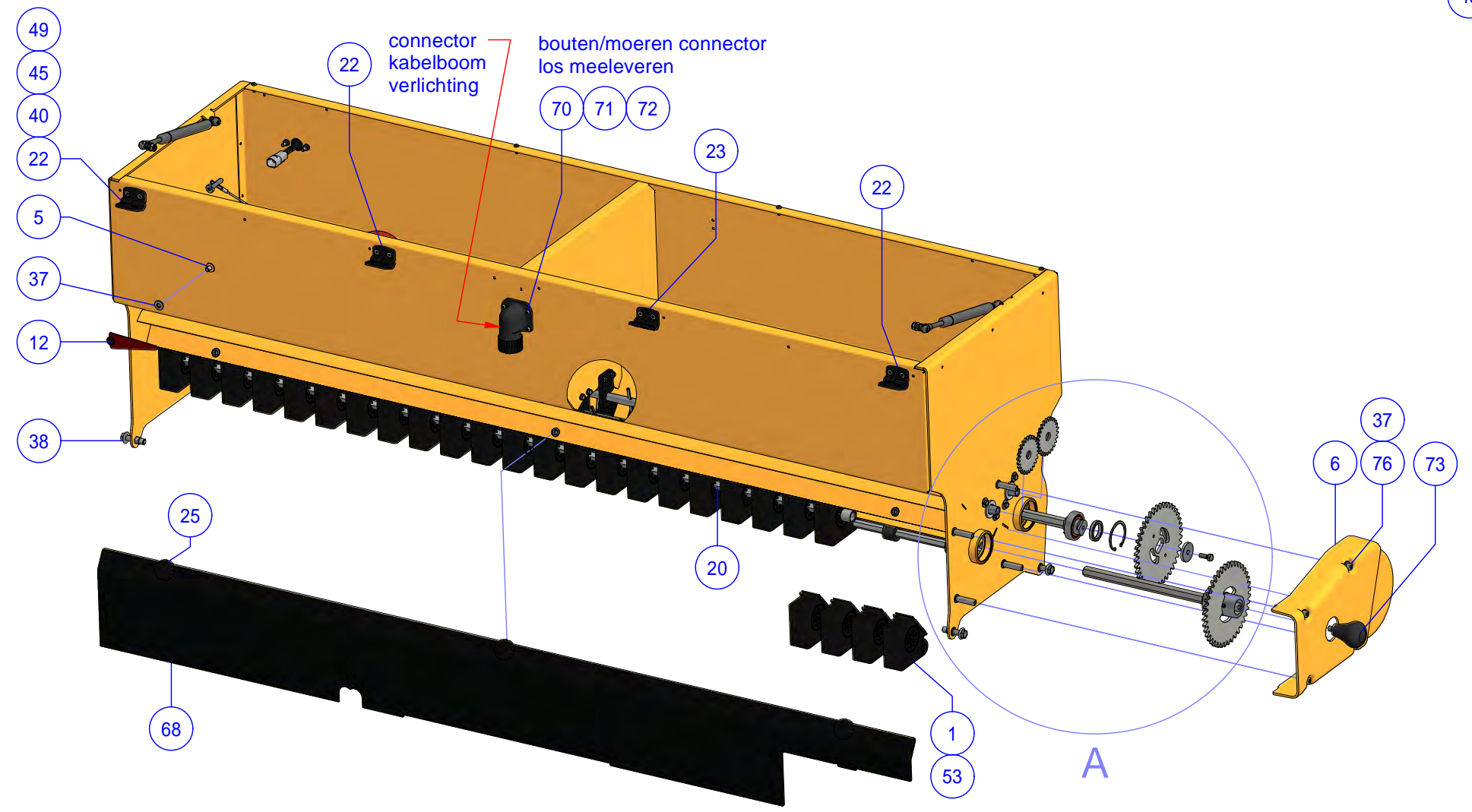
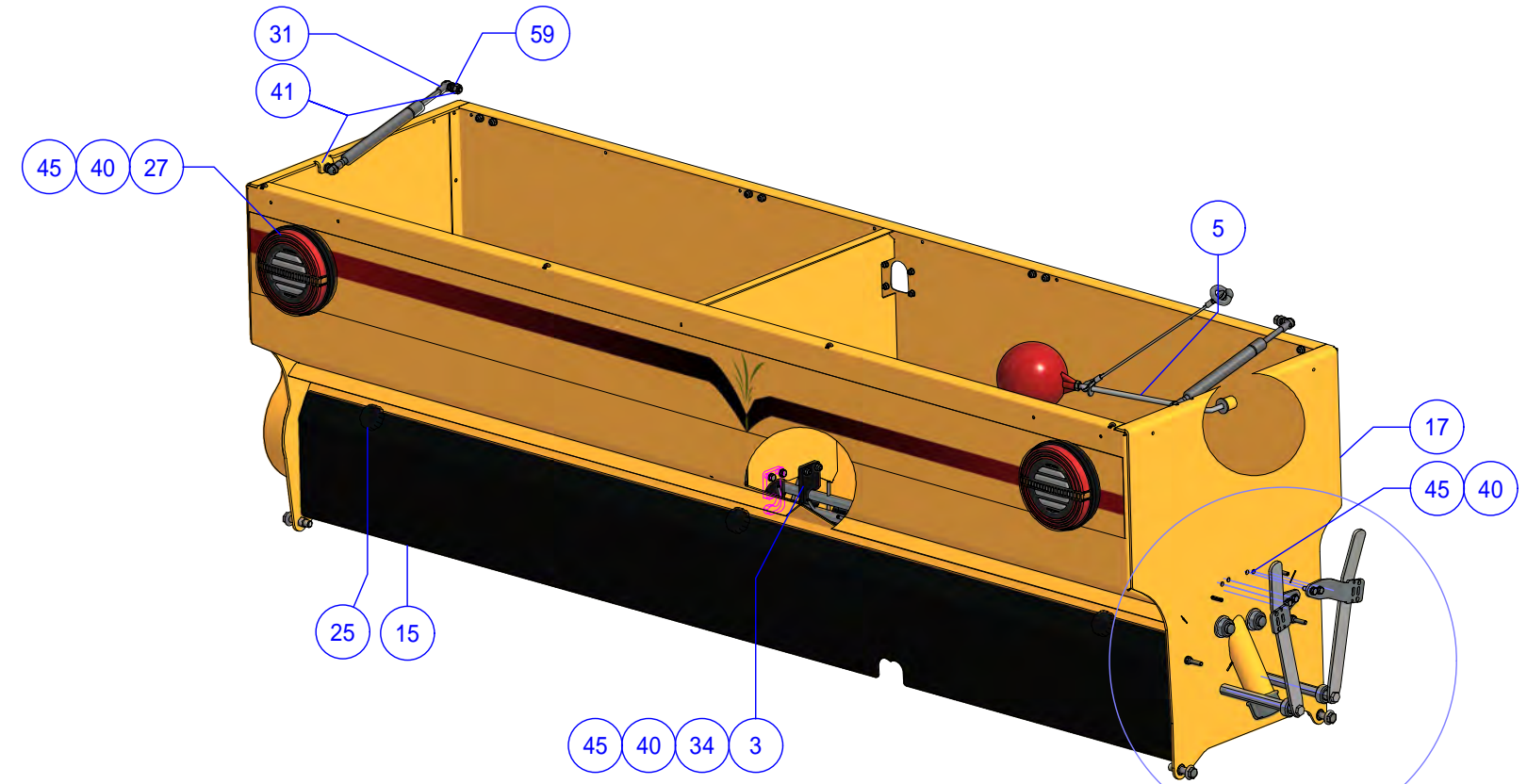
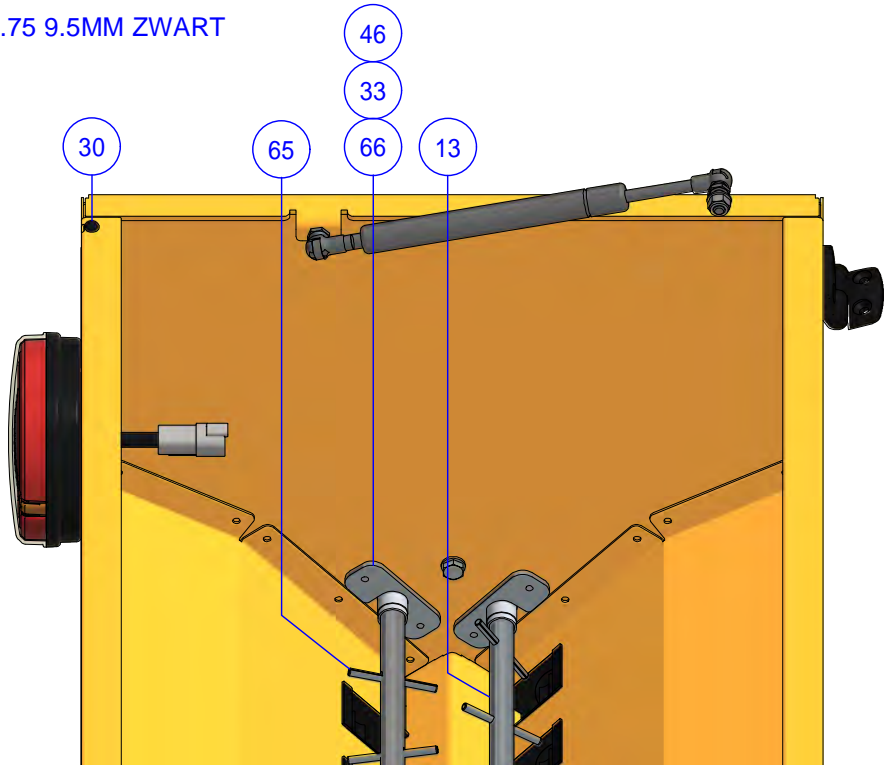
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|  DODEWAARD B.V.
www.vredo.com | Projection method: | Drawn: P. Biesheuvel | |
| |  | Date: 04-05-2021 | Revision: |
| Measure unit: mm | | Scale: 1 : 15 | A4 |
| Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness | Page: 1 / 1 | Mass: N/A | |
| ZAADBAK MET DEKSEL 1.8M DUO SC VM | | Drawing: 3107M010-01 | |

DRAWING: 3107M010-01

HOPPER + LID 1.8M DUO SC PREFAB

| NR. | QUANTITY | ART.NUMBER | DETAILS | SIZE |
|------------|-----------------|-------------------|-------------------------------------|-------------|
| 01 | 1 | 3107M001-01 | HOPPER 1.8M DUO SC PREFAB | |
| 02 | 1 | 3107M009-01 | HOPPER LID 1.8M SC PRE MOUNR | |
| 03 | 1 | A688.040 | ROUND HEAD ALLEN BOLT M6X8 SS | |
| 04 | 1 | A407.0 | RUBBER CLASP. CPL. | |
| 05 | 5 | A670.0 | HEX. NUT ZB M4 SS A2 | |
| 06 | 5 | A680.09 | WASHER M4 SS A2 | |
| 07 | 5 | A688.012 | ROUND HEAD ALLEN BOLT M4 X 10 SS A2 | |

26 KABELCLIP 4.75 9.5MM ZWART



Rev.A 04-02-21 PBH: tweede roeras en toebehoren toegevoegd
 Rev.B 17-02-21 PBH: o.a. Rubb.bussen+handgr.toegev.+Windschermpl VZ wordt lassam+Deksel verwijderd
 Rev.C 17-03-22 JVA: Bouten bev. beschermkap vervangen + Popmoeren verpl. nr lassam. (ivm meespuiten)
 Rev.D 14-06-22 PBH: Stelringen <16 vervangen door stelringen <16.2 (3100M055-01) + Dop legingsbuis verwijderd

| | | |
|---|------------------------|-----------------------------|
| DODEWAARD B.V.
www.vredo.com | Projection method:
 | Drawn:
C. Brand |
| | Measure unit:
mm | Date:
15-12-2020 |
| Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness | Page:
1 / 2 | Revision:
D 14-06-22 pbh |
| ZAADBAK 1.8M DUO SC VM | | Scale:
1 : 11 |
| | | Mass:
N/A |
| | | Drawing:
3107M001-01 |

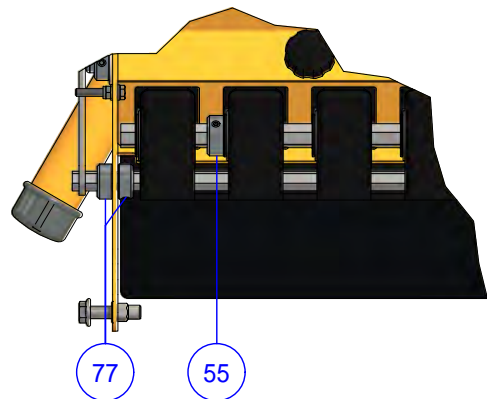
Voorzijde zaadbak

Achterzijde zaadbak



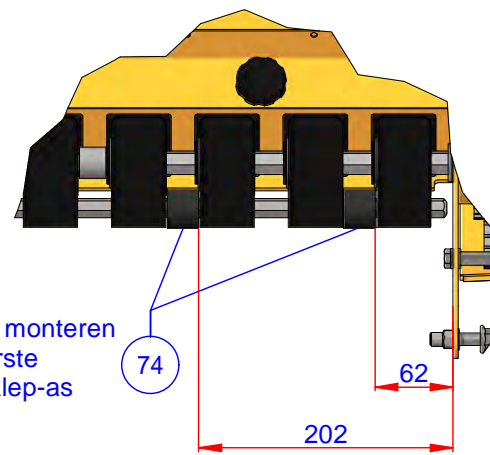
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C (1:6)

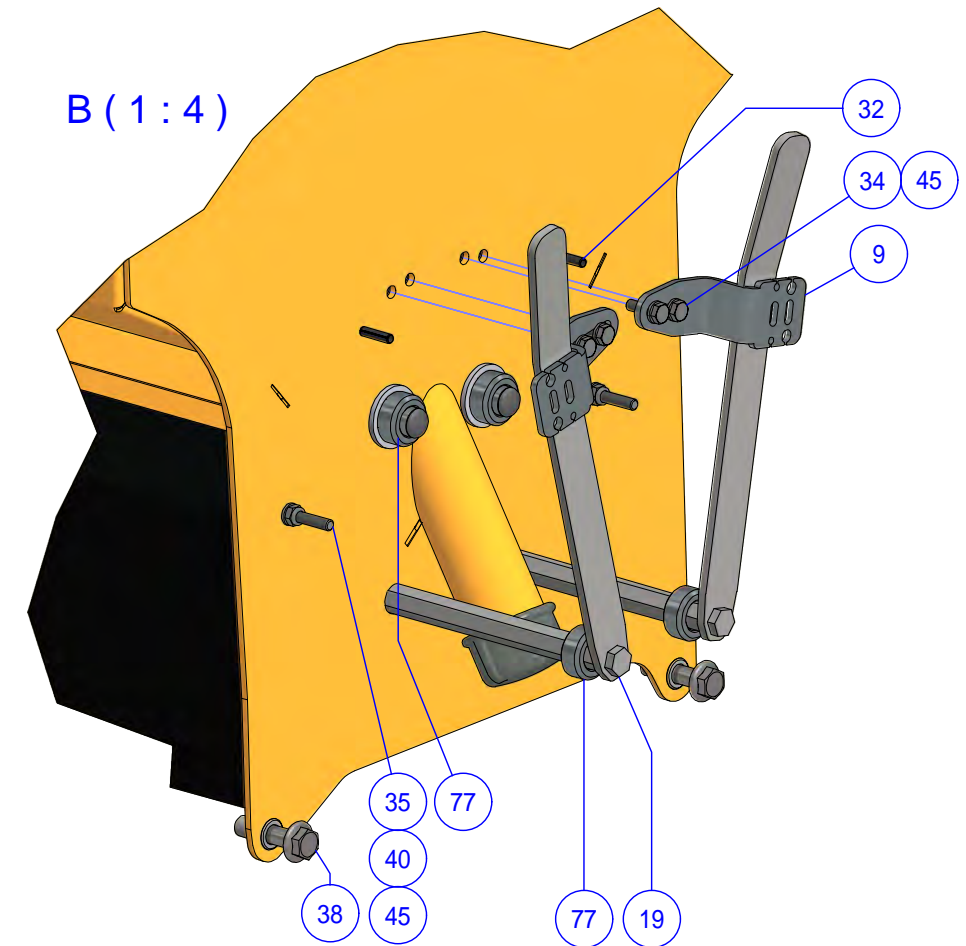


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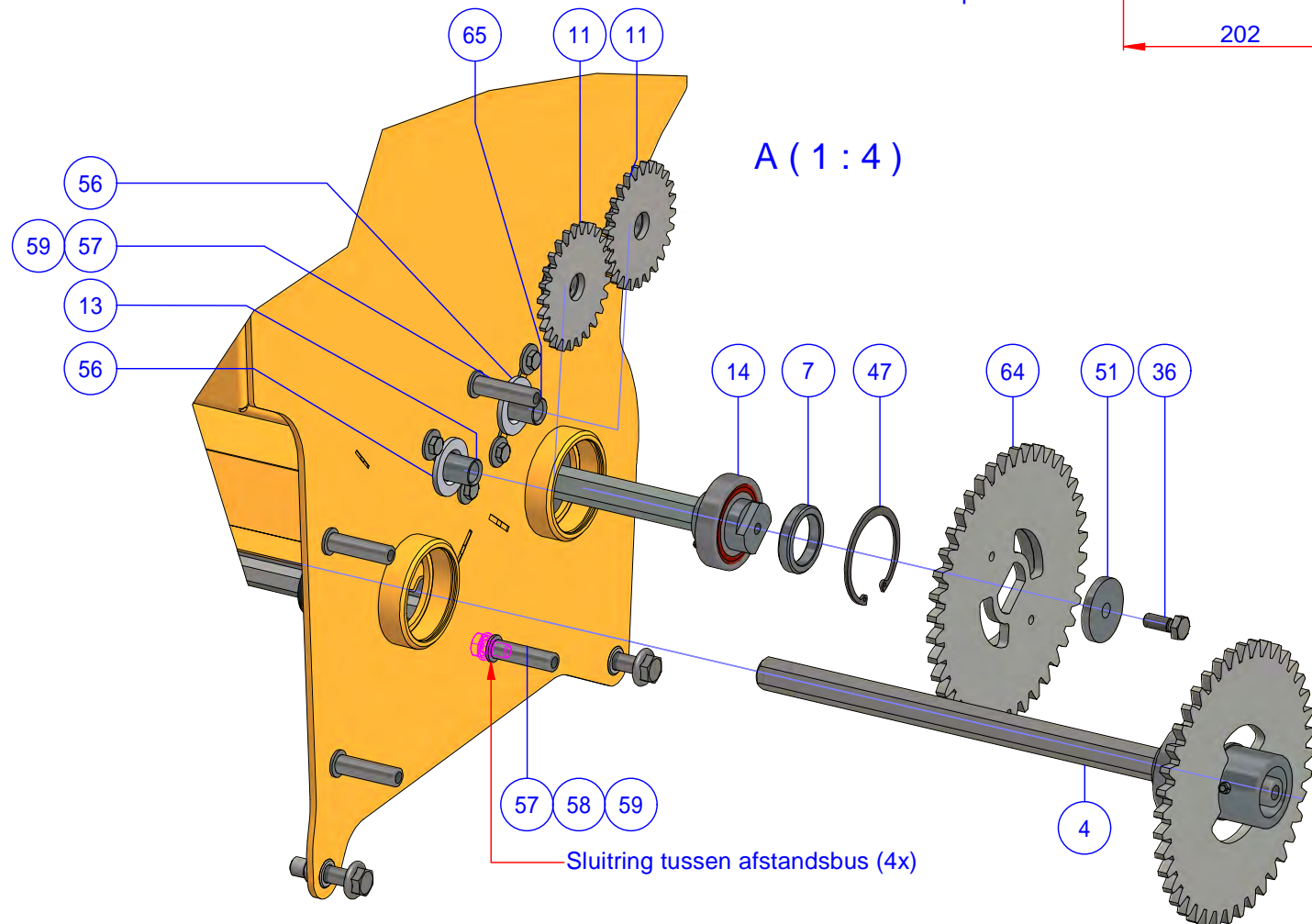
D (1:6)



B (1:4)



A (1:4)



Rev.A 04-02-21 PBH: tweede roeras en toebehoren toegevoegd
 Rev.B 17-02-21 PBH: o.a. Rubb.bussen+handgr.toegev.+Windschermpl VZ wordt lassam+Deksel verwijderd
 Rev.C 17-03-22 JVA: Bouten bev. beschermkap vervangen + Popmoeren verpl. nr lassam. (ivm meesputen)
 Rev.D 14-06-22 PBH: Stelringen <16 vervangen door stelringen <16.2 (3100M055-01) + Dop legingsbuis verwijderd

| | | | | |
|---|--------------------|----------------|-------------------------|-----|
| DODEWAARD B.V.
www.vredo.com | Projection method: | Drawn: | C. Brand | |
| | | Date: | 15-12-2020 | |
| | Revision: | D 14-06-22 pbh | | |
| Measure unit: mm | Scale: | 1 : 4 | A3 | |
| Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness | Page: | 2 / 2 | Mass: | N/A |
| ZAADBAK 1.8M DUO SC VM | | | Drawing:
3107M001-01 | |

DRAWING: 3107M001-01

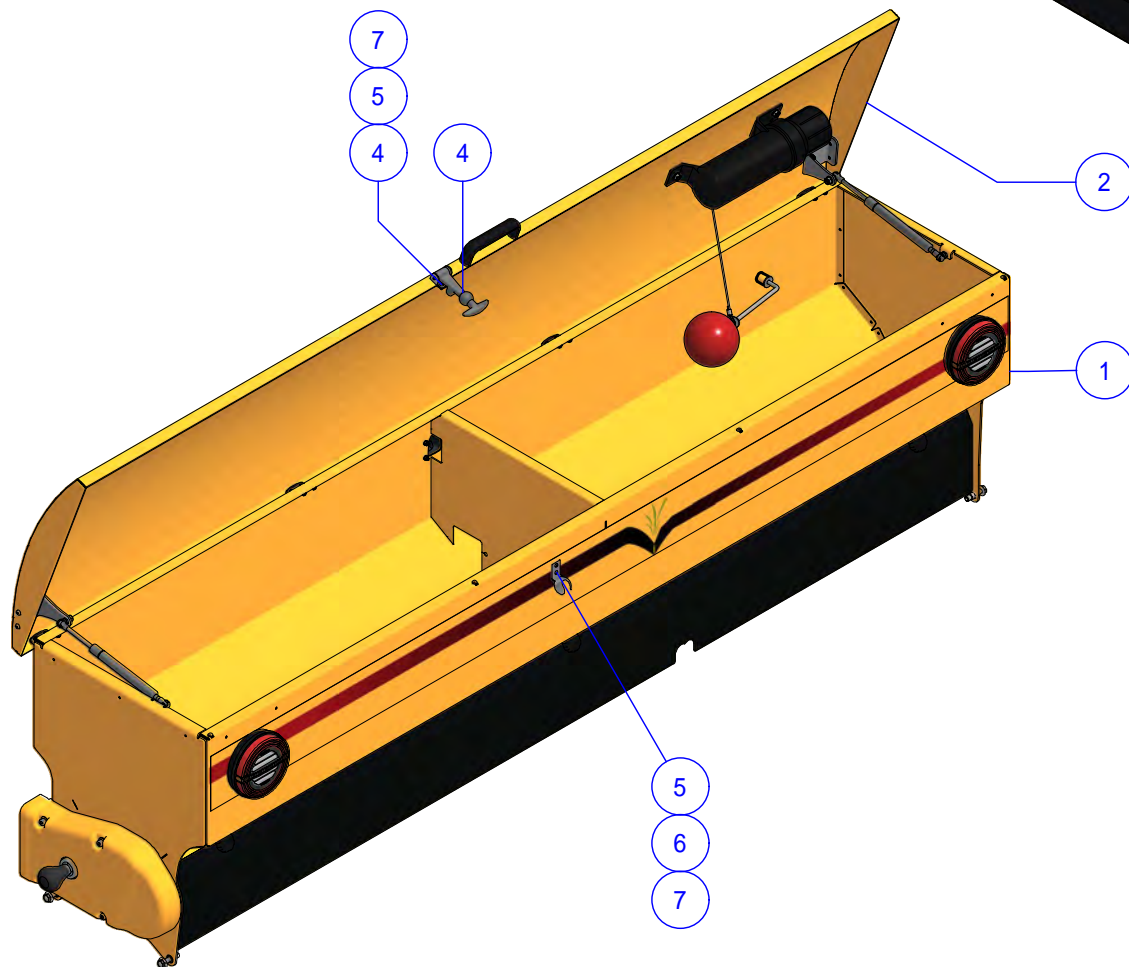
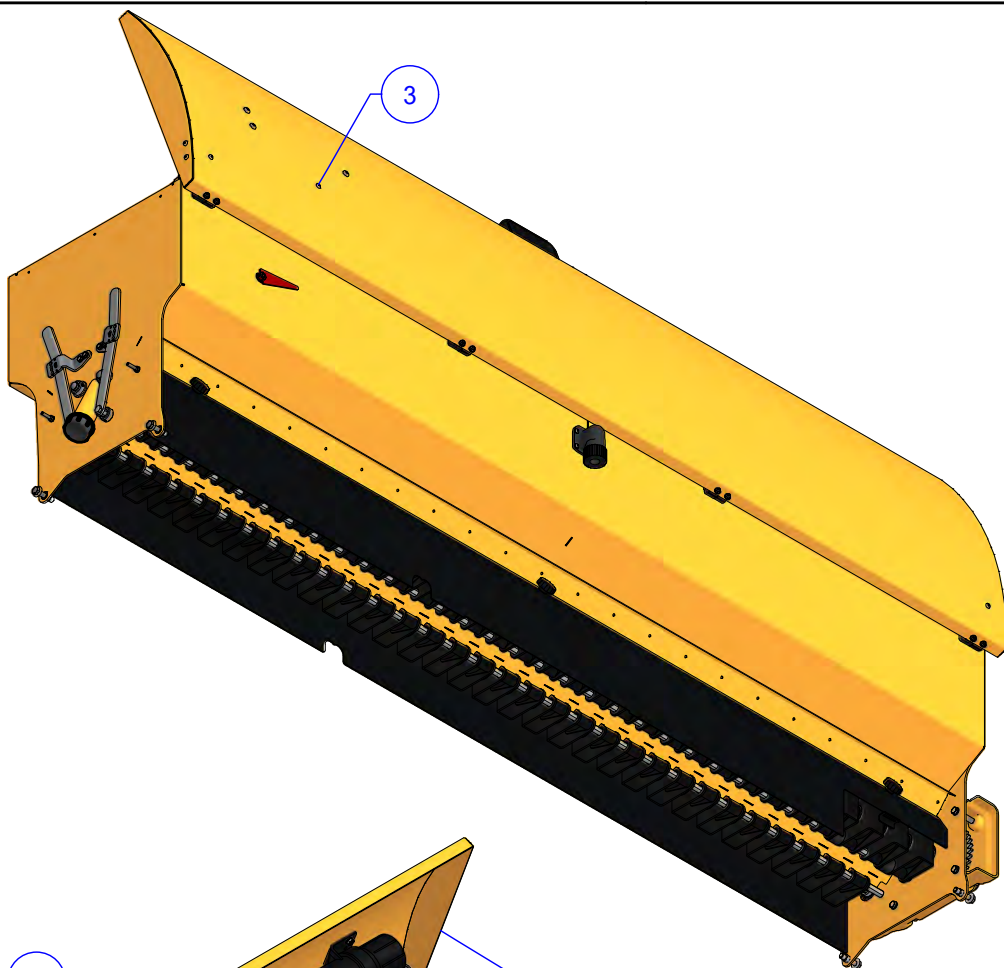
HOPPER 1.8M DUO SC PREFAB


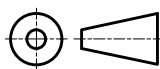
| NR. | QUANTITY | ART.NUMBER | DETAILS | SIZE |
|-----|----------|-------------|------------------------------------|------|
| 001 | 1 | 3100L001-01 | WIRE HARNESS LIGHTING SC | |
| | 1 | A453.51 | PLUG 7-P 12V N PLASTIC | |
| | 2 | A452.825 | PLUG 4-P DEUTSCH DT064S | |
| | 1 | A482.705 | HOSE SWIVEL PG29 FLANGE 90° | |
| | 8 | A454.037 | PLUG BUSHING 16 DEUTSCH | |
| | 2 | A452.826 | PLUGLOCK 4-P W4S | |
| 01 | 51 | 3000M277-01 | SEED HOUSING WITH CAM WHEEL CPL | |
| 03 | 2 | 3000S443-01 | BEARING PLATE AGITATOR BAR | |
| 04 | 1 | 3100M017-01 | AXLE CALIBRATION UNIT TURF PREFAB | |
| 05 | 1 | 3100M019-01 | FLOATER DZ5 PREFAB | |
| 06 | 1 | 3100P025-01 | COVERPL. DRIVING MECHANISM REAR | |
| 07 | 1 | 3100P038-01 | SPACING WASHER 40 X 30 X 7.5 | |
| 09 | 2 | 3100S047-01 | BOTTOM VANE MARK DZ5 | |
| 11 | 2 | 3100W016-01 | COG AGITATOR BAR SC COMPLETE | |
| 12 | 1 | 3100W017-01 | FLOATER INDICATOR DZ5 | |
| 13 | 1 | 3107M003-01 | AGITATOR BAR 1.8M FRONT SC PREFAB | |
| 14 | 1 | 3107M004-01 | SEEDING AXLE 1.8M REAR SC PREFAB | |
| 15 | 1 | 3107S004-01 | MOUNTINGPLATE WINDSHIELD 1.8M SC | |
| 17 | 1 | 3107W001-01 | HOPPER 1.8M DUO SC | |
| 19 | 2 | 3107W003-01 | BOTTOM FLAP AXLE 1.8M SC | |
| 20 | 1 | 3107W004-01 | SEEDING AXLE 1.8M FRONT SC | |
| 22 | 3 | A337.161 | HINGE PA30/30 LEFT | |
| 23 | 1 | A337.162 | HINGE PA30/30 BLACK RIGHT | |
| 25 | 6 | A407.01 | TWIST KNOB M8 Ø40 PLASTIC | |
| 26 | 16 | A411.805 | CABLEBINDER 4.75 9.5MM BLCK | |
| 27 | 2 | A455.684 | TAIL LIGHT 12-24V Ø140 LED WAS | |
| 30 | 4 | A483.41 | PLUG IN PLUG Ø5.5-6.5 | |
| 31 | 2 | A517.35 | GAS STRUT L340-100N | |
| 32 | 2 | A594.04 | CLAMPING SLEEVE 5 X 20 | |
| 33 | 4 | A612.02 | HEXAGONAL BOLT M6X10 SS A2 | |
| 34 | 8 | A612.04 | HEX. BOLT M6X20 SS A2 | |
| 35 | 2 | A612.07 | HEX. BOLT M6X35 SS A2 | |
| 36 | 1 | A613.04 | HEX. BOLT M8X20 SS A2 | |
| 37 | 5 | A636.60 | SEALING WASHER M8 SS A2 | |
| 38 | 4 | A653.408 | FLANGED HEX. BOLT M10 X 40 GALV. | |
| 40 | 22 | A670.2 | HEX. NUT ZB M6 SS A2 | |
| 41 | 4 | A670.3 | HEX. NUT SELF LOCK M8 SS A2 | |
| 45 | 32 | A680.2 | WASHER M6 SS A2 | |
| 46 | 4 | A682.2 | BODYWORK WASHER M6 SS A2 | |
| 47 | 1 | A684.3 | CIRCLIP HOUSING Ø55 | |
| 49 | 8 | A685.07 | COUNTERSUNK ALLEN BOLT M6X16 SS A2 | |
| 51 | 1 | A689.09 | RING M8 X 38 X 5 FRONT | |
| 53 | 51 | D402 | BOTTOM FLAP | |
| 55 | 1 | D630.2 | RING STOP WITH ALLEN ø20 | |
| 56 | 4 | 1000P097-01 | BEARING BUSH Ø20-Ø17 NYLON | |
| 57 | 4 | A672.008 | SPACING SLEEVE M8 GALV. L=40MM | |
| 58 | 4 | A613.03 | HEX. BOLT M8X16 SS A2 | |
| 59 | 10 | A680.3 | WASHER M8 SS A2 | |
| 61 | 1 | A907.613 | STICKER STRIPING DZ 218.07.5 | |
| 64 | 1 | 3100W036-01 | DOUBLE COG SEEDING TRANSMISSION | |

DRAWING: 3107M001-01

HOPPER 1.8M DUO SC PREFAB

| NR. | QUANTITY | ART.NUMBER | DETAILS | SIZE |
|------------|-----------------|-------------------|-----------------------------------|-------------|
| 65 | 1 | 3107M002-01 | AGITATOR BAR 1.8M REAR SC PREFAB | |
| 66 | 2 | 3100S141-01 | LOCKING PLATE AGITATOR SHAFT DZ5 | |
| 68 | 1 | 3107W016-01 | WIND SCREEN 1.8M SC | |
| 70 | 8 | A680.1 | WASHER M5 SS A2 | |
| 71 | 4 | A670.1 | HEX. NUT ZB M5 SS A2 | |
| 72 | 4 | A688.034 | ROUND HEAD ALLEN BOLT M6X16 SS A2 | |
| 73 | 1 | A339.890 | CALIBRATION HANDLE M10 | |
| 74 | 2 | A442.64-25 | RUBBER HOSE Ø32 X 19MM L 395MM | |
| 76 | 4 | A623.03 | HEX. SOCKET HEAD BOLT M8X16 SS A2 | |
| 77 | 6 | 3100M055-01 | RINGSTOP AXLE Ø16.2 PREFAB | |



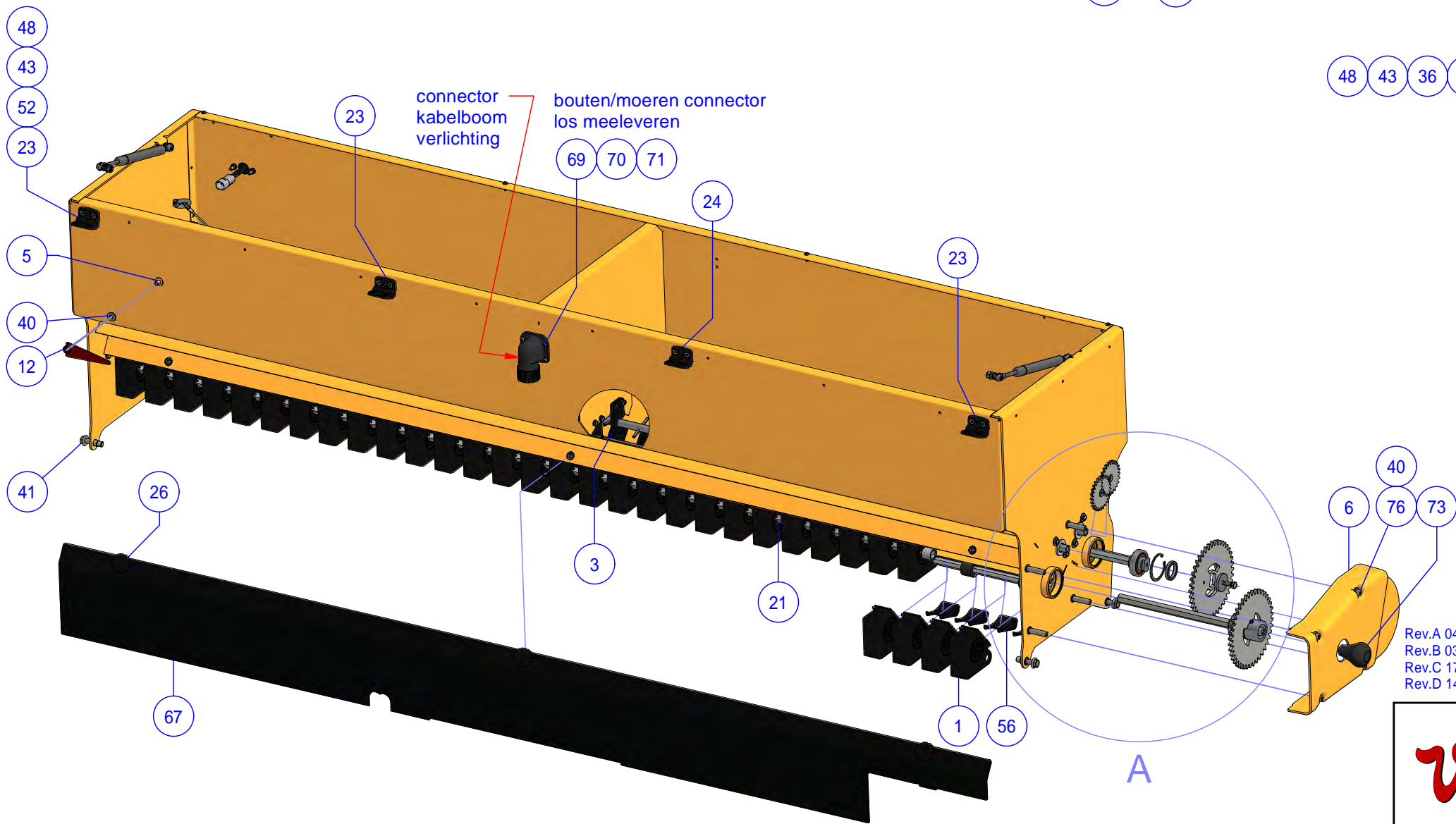
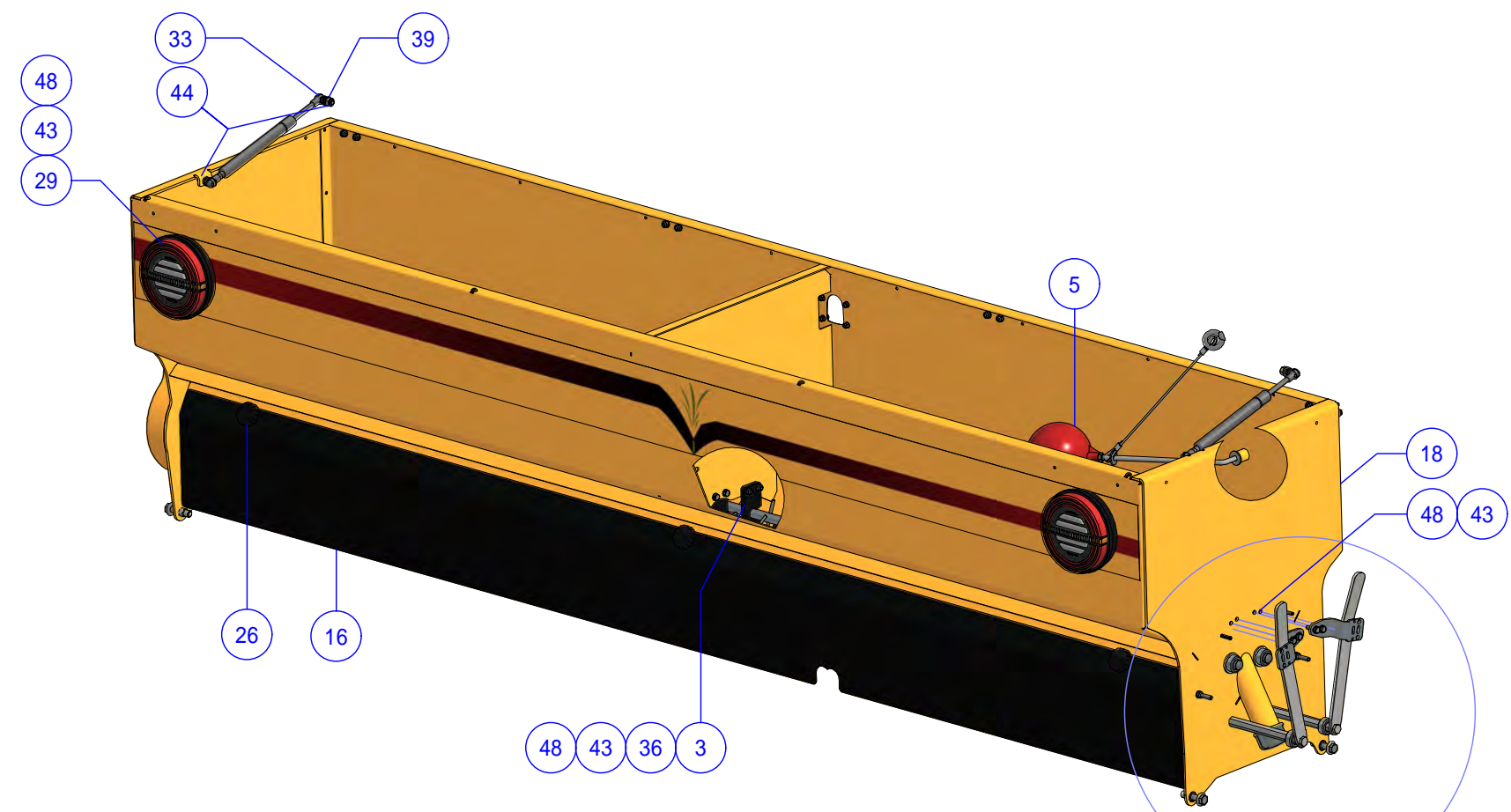
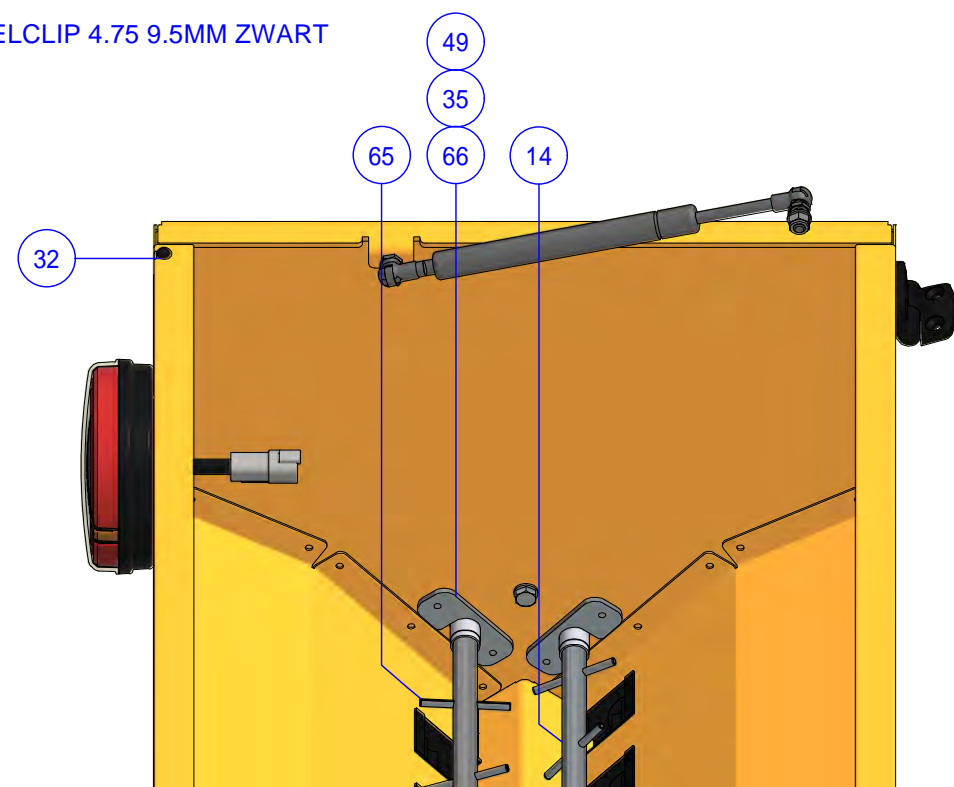
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|  DODEWAARD B.V.
www.vredo.com | Projection method: | Drawn: P. Biesheuvel |
| |  | Date: 05-05-2021 |
| Measure unit: mm | | Revision: |
| Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness | Page: 1 / 1 | Scale: 1 : 15 A4 |
| ZAADBAK MET DEKSEL 2.2M DUO SC VM | | Mass: N/A |
| | | Drawing: 3108M010-01 |

DRAWING: 3108M010-01

HOPPER + LID 2.2M DUO SC PREFAB

| NR. | QUANTITY | ART.NUMBER | DETAILS | SIZE |
|------------|-----------------|-------------------|-------------------------------------|-------------|
| 01 | 1 | 3108M001-01 | HOPPER 2.2M DUO SC PREFAB | |
| 02 | 1 | 3108M009-01 | HOPPER LID 2.2M SC PRE MOUNR | |
| 03 | 1 | A688.040 | ROUND HEAD ALLEN BOLT M6X8 SS | |
| 04 | 1 | A407.0 | RUBBER CLASP. CPL. | |
| 05 | 5 | A670.0 | HEX. NUT ZB M4 SS A2 | |
| 06 | 5 | A680.09 | WASHER M4 SS A2 | |
| 07 | 5 | A688.012 | ROUND HEAD ALLEN BOLT M4 X 10 SS A2 | |

27 KABELCLIP 4.75 9.5MM ZWART



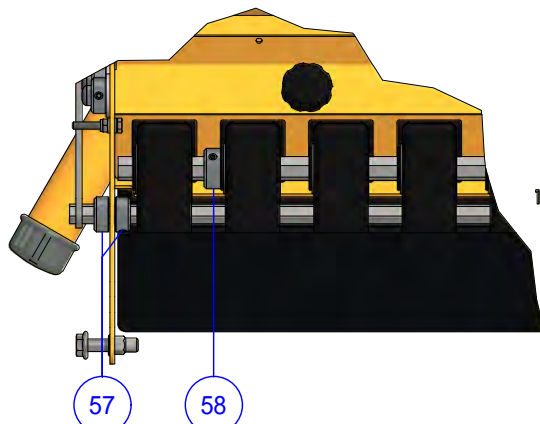
Rev.A 04-02-21 PBH: tweede roeras en toebehoren toegevoegd
 Rev.B 03-05-21 PBH: o.a. Rubb.bussen+handgr.toegev.+Windschermpl VZ wordt lassam+Deksel verwijderd
 Rev.C 17-03-22 JVA: Bouten bev. beschermkap vervangen + Popmoeren verpl. nr lassam. (ivm meespuiten)
 Rev.D 14-06-22 PBH: Stellingen <16 vervangen door stellingen <16.2 (3100M055-01) + Dop legingsbuis verwijderd

| | | | | |
|---|--------------------|-----------|----------------|-------------|
| DODEWAARD B.V.
www.vredo.com | Projection method: | Drawn: | P. Biesheuvel | |
| | | Date: | 06-01-2021 | |
| | Measure unit: | Revision: | D 14-06-22 pbh | |
| | mm | Scale: | 1 : 11 | A3 |
| Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness | Page: | 1 / 2 | Mass: | N/A |
| ZAADBAK 2.2M DUO SC VM | | | Drawing: | 3108M001-01 |

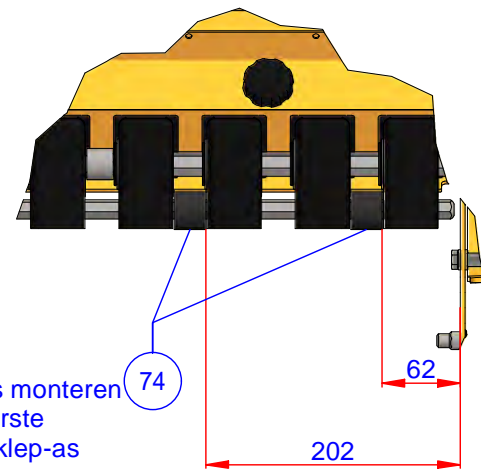
Voorzijde zaadbak



C (1:6)

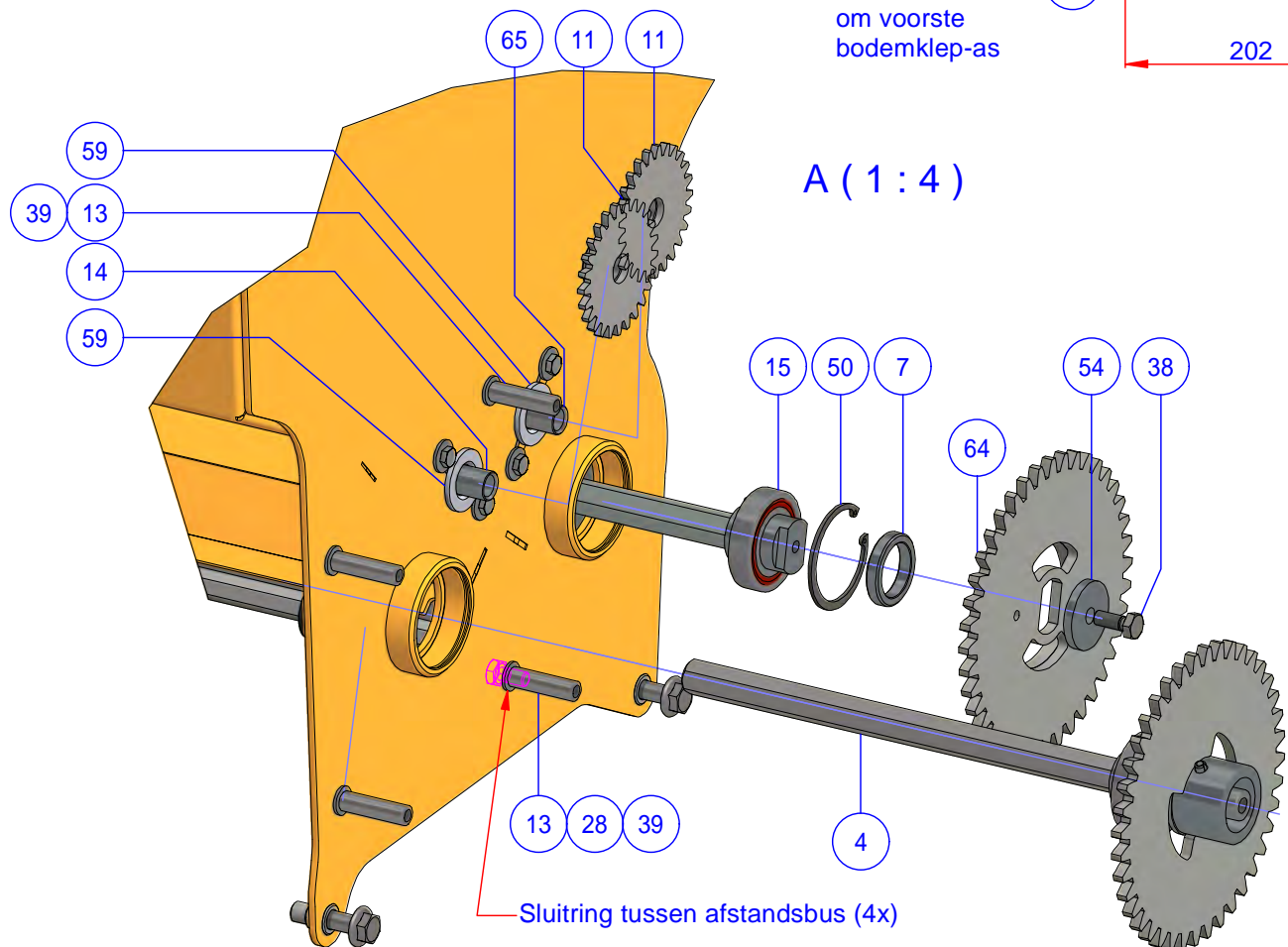


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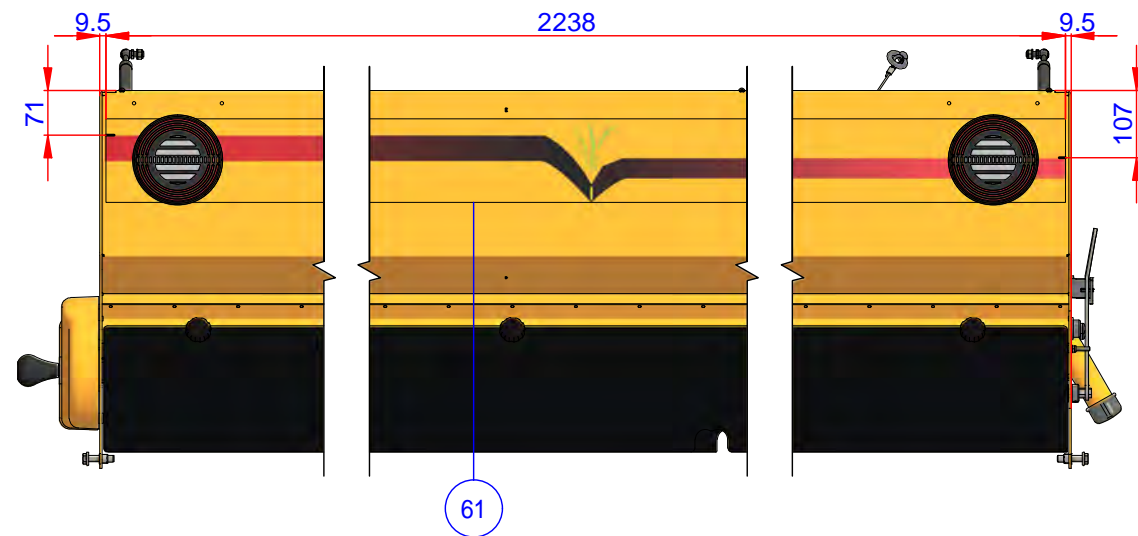


rubbers monteren
om voorste
bodemklep-as

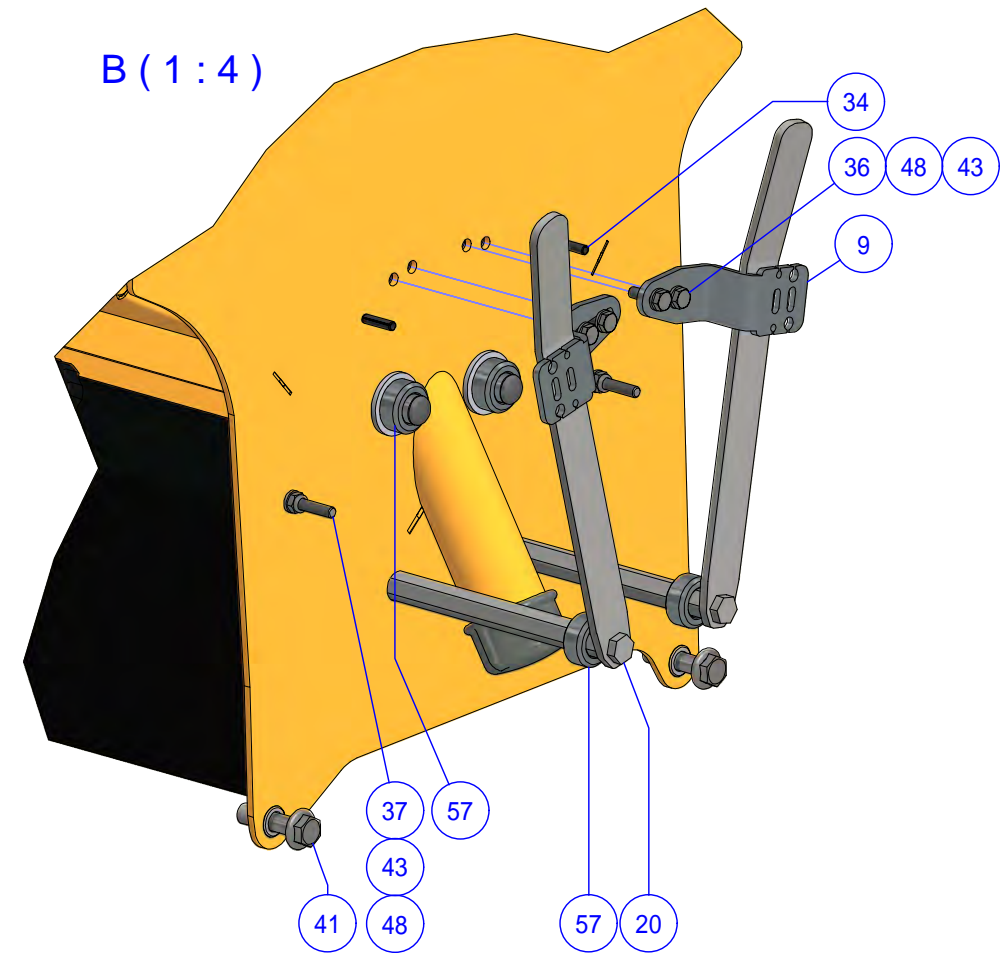
A (1:4)



Achterzijde zaadbak



B (1:4)



Rev.A 04-02-21 PBH: tweede roeras en toebehoren toegevoegd
 Rev.B 03-05-21 PBH: o.a. Rubb.bussen+handgr.toegev.+Windschermpl VZ wordt lassam+Deksel verwijderd
 Rev.C 17-03-22 JVA: Bouten bev. beschermkap vervangen + Popmoeren verpl. nr lassam. (ivm meesputen)
 Rev.D 14-06-22 PBH: Stelringen <16 vervangen door stelringen <16.2 (3100M055-01) + Dop legingsbuis verwijderd

| | | | | |
|---|--------------------|-----------|----------------|-----|
| DODEWAARD B.V.
www.vredo.com | Projection method: | Drawn: | P. Biesheuvel | |
| | | Date: | 06-01-2021 | |
| | Measure unit: | Revision: | D 14-06-22 pbh | |
| | mm | Scale: | 1 : 4 | A3 |
| Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness | Page: | 2 / 2 | Mass: | N/A |
| ZAADBAK 2.2M DUO SC VM | | | Drawing: | |
| | | | 3108M001-01 | |

DRAWING: 3108M001-01

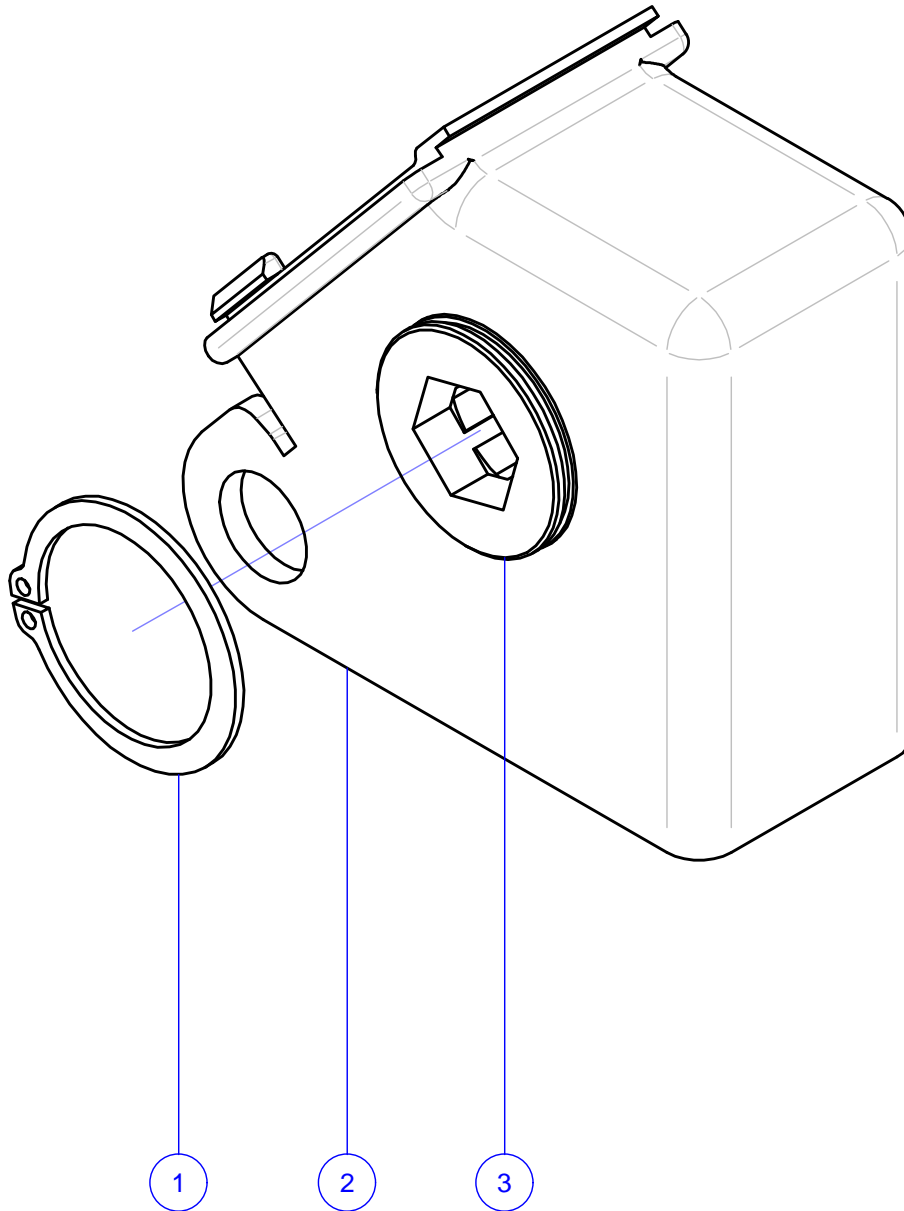
HOPPER 2.2M DUO SC PREFAB

| NR. | QUANTITY | ART.NUMBER | DETAILS | SIZE |
|-----|----------|-------------|------------------------------------|------|
| 001 | 1 | 3100L003-01 | WIRE HARNESS LIGHTING SC >1.8M | |
| | 1 | A453.51 | PLUG 7-P 12V N PLASTIC | |
| | 2 | A452.825 | PLUG 4-P DEUTSCH DT064S | |
| | 1 | A482.705 | HOSE SWIVEL PG29 FLANGE 90° | |
| | 8 | A454.037 | PLUG BUSHING 16 DEUTSCH | |
| | 2 | A452.826 | PLUGLOCK 4-P W4S | |
| 01 | 63 | 3000M277-01 | SEED HOUSING WITH CAM WHEEL CPL | |
| 03 | 2 | 3000S443-01 | BEARING PLATE AGITATOR BAR | |
| 04 | 1 | 3100M017-01 | AXLE CALIBRATION UNIT TURF PREFAB | |
| 05 | 1 | 3100M019-01 | FLOATER DZ5 PREFAB | |
| 06 | 1 | 3100P025-01 | COVERPL. DRIVING MECHANISM REAR | |
| 07 | 1 | 3100P038-01 | SPACING WASHER 40 X 30 X 7.5 | |
| 09 | 2 | 3100S047-01 | BOTTOM VANE MARK DZ5 | |
| 11 | 2 | 3100W016-01 | COG AGITATOR BAR SC COMPLETE | |
| 12 | 1 | 3100W017-01 | FLOATER INDICATOR DZ5 | |
| 13 | 4 | A672.008 | SPACING SLEEVE M8 GALV. L=40MM | |
| 14 | 1 | 3108M003-01 | AGITATOR BAR 2.2M FRONT SC PREFAB | |
| 15 | 1 | 3108M004-01 | SEEDING AXLE 2.2M REAR SC PREFAB | |
| 16 | 1 | 3108S004-01 | MOUNTINGPLATE WINDSHIELD 2.2M SC | |
| 18 | 1 | 3108W001-01 | HOPPER 2.2M DUO SC | |
| 20 | 2 | 3108W003-01 | BOTTOM FLAP AXLE 2.2M SC | |
| 21 | 1 | 3108W004-01 | SEEDING AXLE 2.2M FRONT SC | |
| 23 | 3 | A337.161 | HINGE PA30/30 LEFT | |
| 24 | 1 | A337.162 | HINGE PA30/30 BLACK RIGHT | |
| 26 | 6 | A407.01 | TWIST KNOB M8 Ø40 PLASTIC | |
| 27 | 16 | A411.805 | CABLEBINDER 4.75 9.5MM BLCK | |
| 28 | 4 | A613.03 | HEX. BOLT M8X16 SS A2 | |
| 29 | 2 | A455.684 | TAIL LIGHT 12-24V Ø140 LED WAS | |
| 32 | 4 | A483.41 | PLUG IN PLUG Ø5.5-6.5 | |
| 33 | 2 | A517.35 | GAS STRUT L340-100N | |
| 34 | 2 | A594.04 | CLAMPING SLEEVE 5 X 20 | |
| 35 | 4 | A612.02 | HEXAGONAL BOLT M6X10 SS A2 | |
| 36 | 8 | A612.04 | HEX. BOLT M6X20 SS A2 | |
| 37 | 2 | A612.07 | HEX. BOLT M6X35 SS A2 | |
| 38 | 1 | A613.04 | HEX. BOLT M8X20 SS A2 | |
| 39 | 10 | A680.3 | WASHER M8 SS A2 | |
| 40 | 5 | A636.60 | SEALING WASHER M8 SS A2 | |
| 41 | 4 | A653.408 | FLANGED HEX. BOLT M10 X 40 GALV. | |
| 43 | 22 | A670.2 | HEX. NUT ZB M6 SS A2 | |
| 44 | 4 | A670.3 | HEX. NUT SELF LOCK M8 SS A2 | |
| 48 | 32 | A680.2 | WASHER M6 SS A2 | |
| 49 | 4 | A682.2 | BODYWORK WASHER M6 SS A2 | |
| 50 | 1 | A684.3 | CIRCLIP HOUSING Ø55 | |
| 52 | 8 | A685.07 | COUNTERSUNK ALLEN BOLT M6X16 SS A2 | |
| 54 | 1 | A689.09 | RING M8 X 38 X 5 FRONT | |
| 56 | 63 | D402 | BOTTOM FLAP | |
| 57 | 6 | 3100M055-01 | RINGSTOP AXLE Ø16.2 PREFAB | |
| 58 | 1 | D630.2 | RING STOP WITH ALLEN ø20 | |
| 59 | 4 | 1000P097-01 | BEARING BUSH Ø20-Ø17 NYLON | |
| 61 | 1 | A907.612 | STICKER STRIPING DZ 222.07.5 | |

DRAWING: 3108M001-01

HOPPER 2.2M DUO SC PREFAB

| NR. | QUANTITY | ART.NUMBER | DETAILS | SIZE |
|------------|-----------------|-------------------|-----------------------------------|-------------|
| 64 | 1 | 3100W036-01 | DOUBLE COG SEEDING TRANSMISSION | |
| 65 | 1 | 3108M002-01 | AGITATOR BAR 2.2M REAR SC PREFAB | |
| 66 | 2 | 3100S141-01 | LOCKING PLATE AGITATOR SHAFT DZ5 | |
| 67 | 1 | 3108W015-01 | WIND SCREEN 2.2M SC | |
| 69 | 8 | A680.1 | WASHER M5 SS A2 | |
| 70 | 4 | A670.1 | HEX. NUT ZB M5 SS A2 | |
| 71 | 4 | A688.034 | ROUND HEAD ALLEN BOLT M6X16 SS A2 | |
| 73 | 1 | A339.890 | CALIBRATION HANDLE M10 | |
| 74 | 2 | A442.64-25 | RUBBER HOSE Ø32 X 19MM L 395MM | |
| 76 | 4 | A623.03 | HEX. SOCKET HEAD BOLT M8X16 SS A2 | |



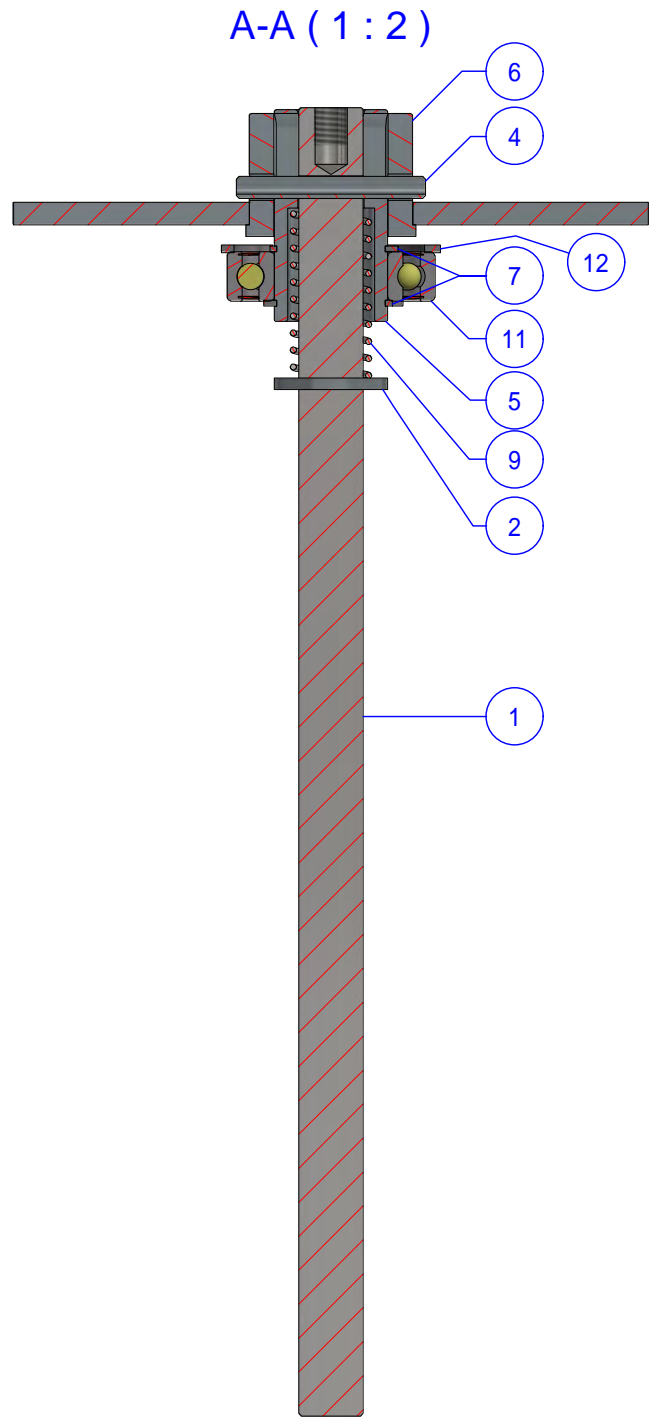
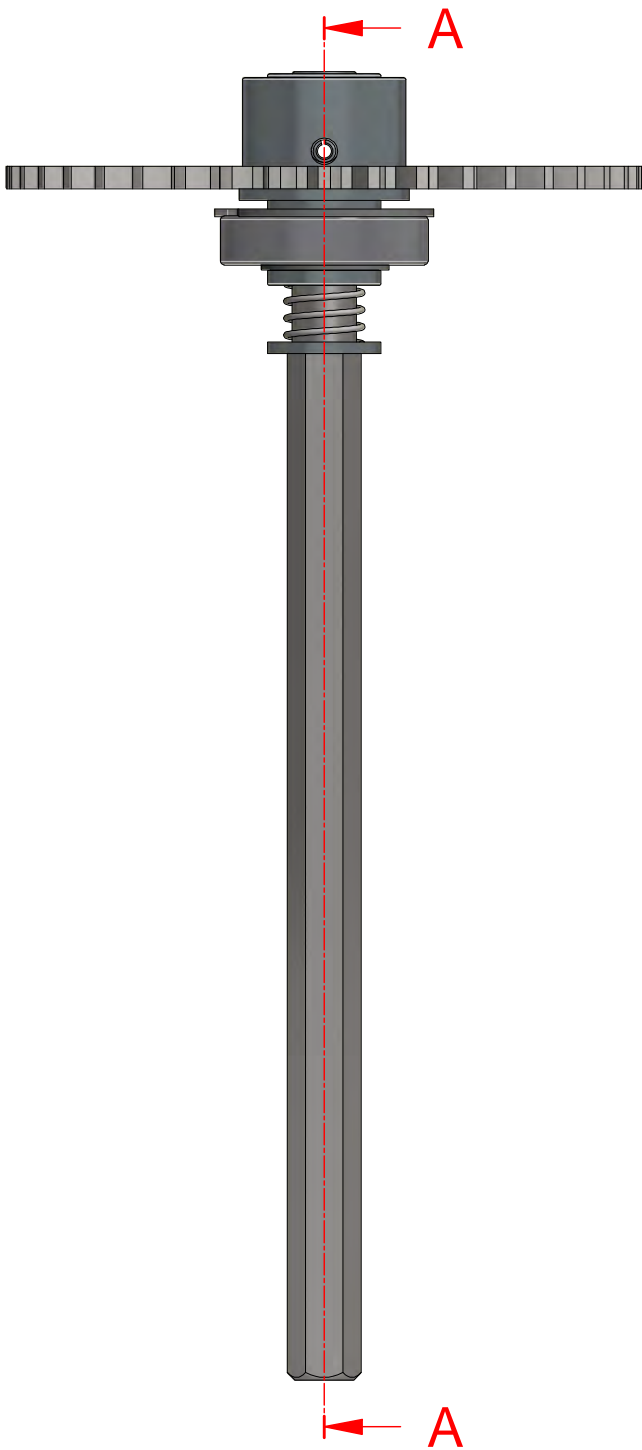
Rev. A 08-09-08 EvH: samenstelling zaadhuis en nokkenrad laten vervallen

| | | | |
|---|--|--------------------|----------------|
|  DODEWAARD B.V.
Welysestraat 25a 6669 DJ Dodewaard
tel. : 0488-411254 fax : 0488-412471 | Projectiemethode :  | Get. : J. v. Laar | |
| | Maateenheid : mm | Datum : 30-04-2006 | |
| Alg. tolerantie volgens : ISO 2768-mK, lashoogte a min. dunste plaatdikte tenzij anders vermeld | Revisie : A 08-09-08 EvH | | Schaal : 1 : 1 |
| ZAADHUIS MET NOKKENRAD CPL | Produkt : DZ | | A4 |
| | Tekening : 3000M277-01 | | |


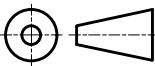
DRAWING: 3000M277-01

SEED HOUSING WITH CAM WHEEL CPL

| NR. | QUANTITY | ART.NUMBER | DETAILS | SIZE |
|------------|-----------------|-------------------|------------------------------------|-------------|
| 01 | 1 | A684.68 | CIRCLIP PIVOT Ø34 | |
| 02 | 1 | 3000P214-01 | SEED HOUSING PLASTIC | |
| 03 | 1 | 3000P217-02 | CAM WHEEL FOR PLASTIC SEED HOUSING | |



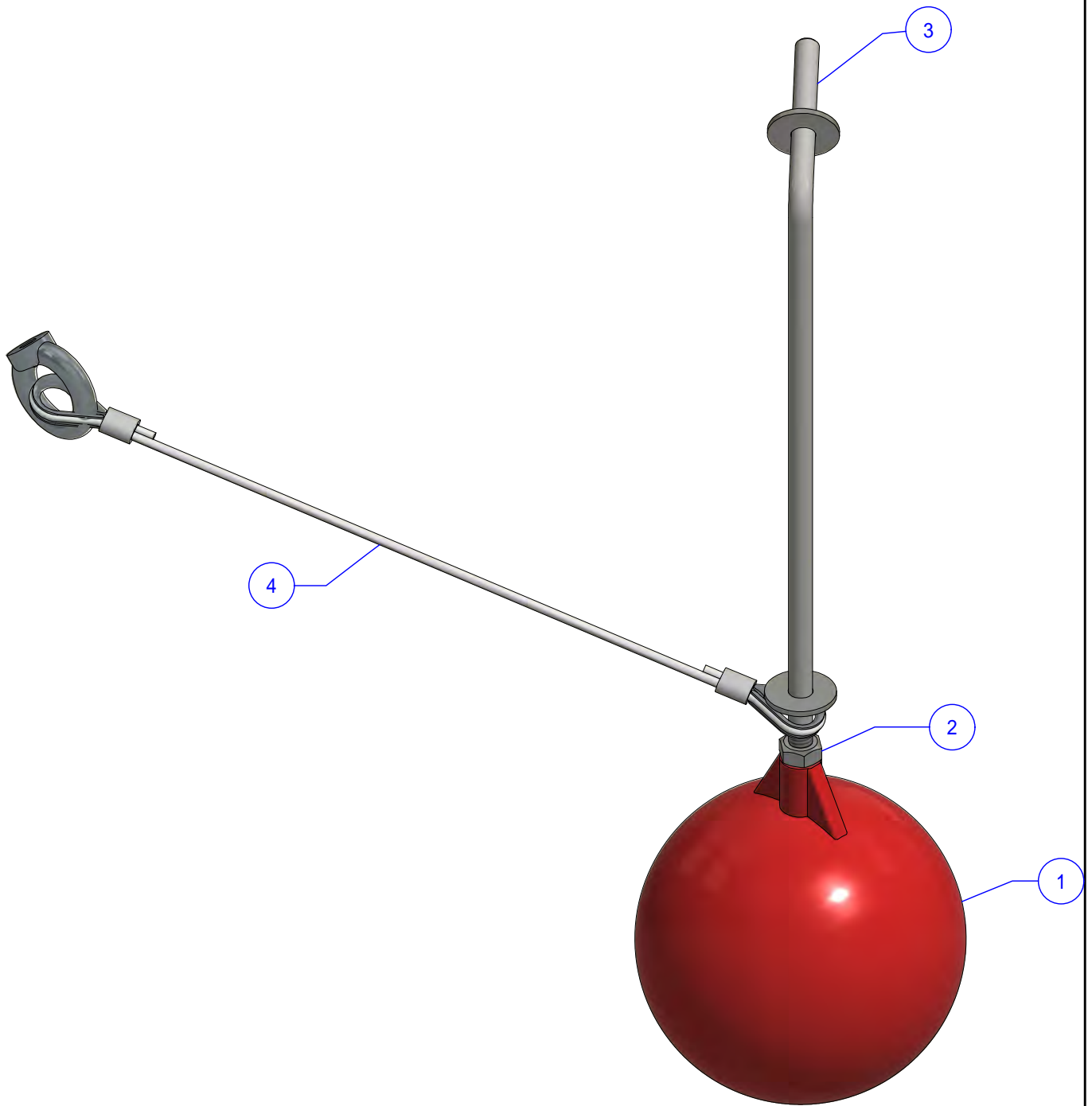
Rev.A 12-05-21 PBH: Lager met seegerringen toegevoegd en handgreep verwijderd montage, Vetnippel verwijderd.
 Rev. B 11-04-22 WW: Pos 2 vervangen voor sluitring.

| | | |
|---|---|-------------------------|
|  DODEWAARD B.V.
www.vredo.com | Projection method: | Drawn: P. Biesheuvel |
| |  | Date: 26-11-2020 |
| | | Revision: B 11-04-22 ww |
| | Measure unit: mm | Scale: 1 : 2 |
| Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness | Page: 1 / 1 | Mass: N/A |
| AS TBV AFDRAAIEN TURF VM | | Drawing: 3100M017-01 |


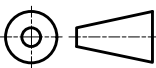
DRAWING: 3100M017-01

AXLE CALIBRATION UNIT TURF PREFAB

| NR. | QUANTITY | ART.NUMBER | DETAILS | SIZE |
|------------|-----------------|-------------------|-----------------------------------|-------------|
| 01 | 1 | 3100P039-01 | SPLIT AXLE FOR CALIBRATION | |
| 02 | 1 | A680.7 | WASHER M16 GALV. | |
| 04 | 1 | A594.12 | CLAMPING SLEEVE 6 X 50 | |
| 05 | 1 | 3100P040-01 | BUSH FOR BEARING IN CALIBR. UNIT | |
| 06 | 1 | 3100W014-01 | COG FOR CALIBRATION TURF COMPLETE | |
| 07 | 2 | A684.6 | CIRCLIP PIVOT Ø30 | |
| 09 | 1 | A515.35 | COMPRESSION SPRING Ø20XØ1.6-77MM | |
| 11 | 1 | A138.15 | BALL BEARING 6006 LLU-VREDO | |
| 12 | 1 | A684.3 | CIRCLIP HOUSING Ø55 | |



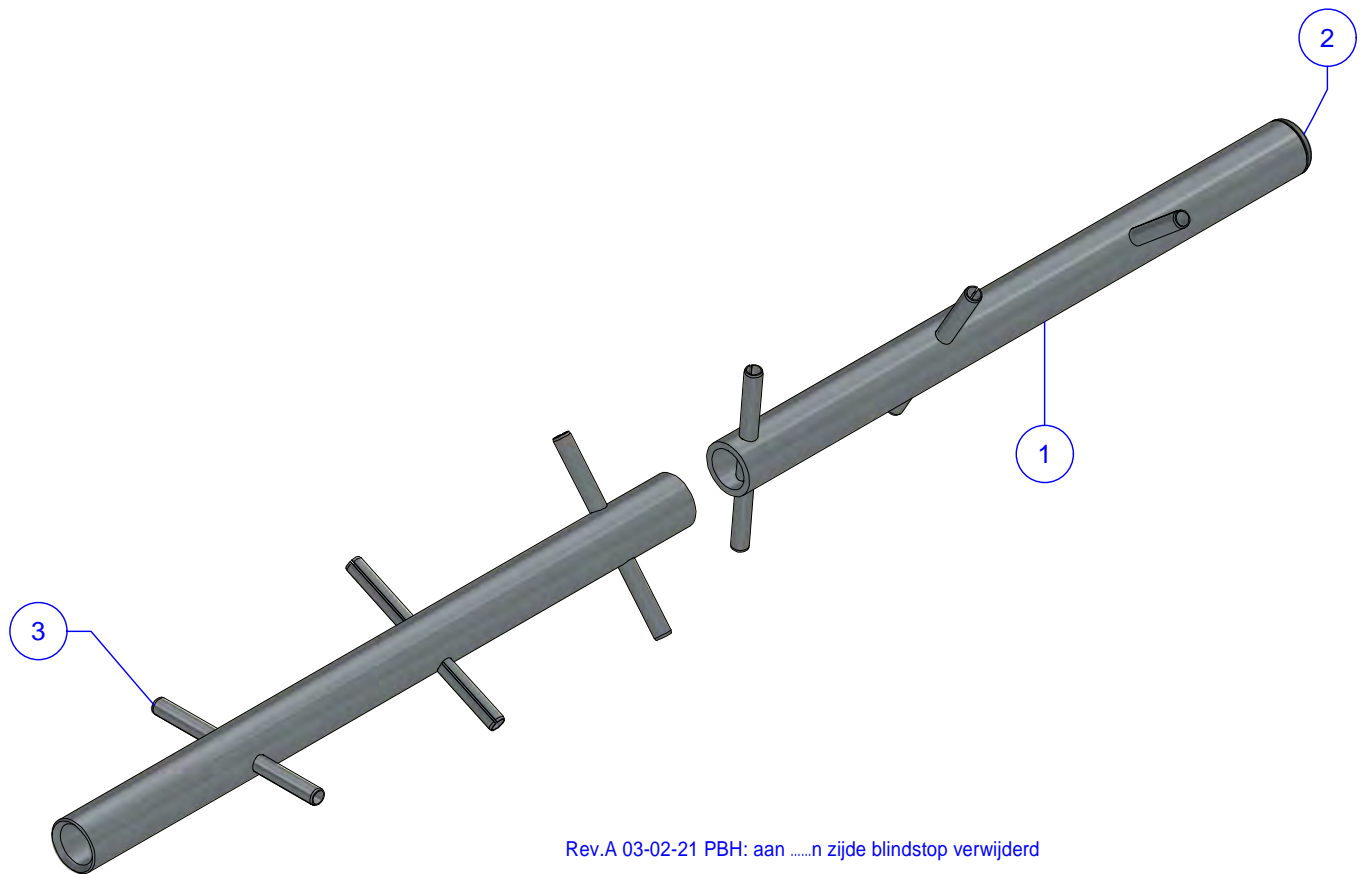
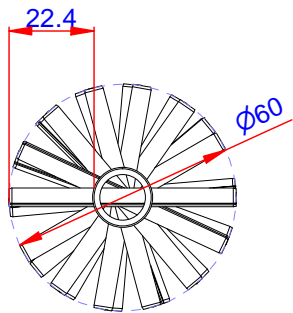
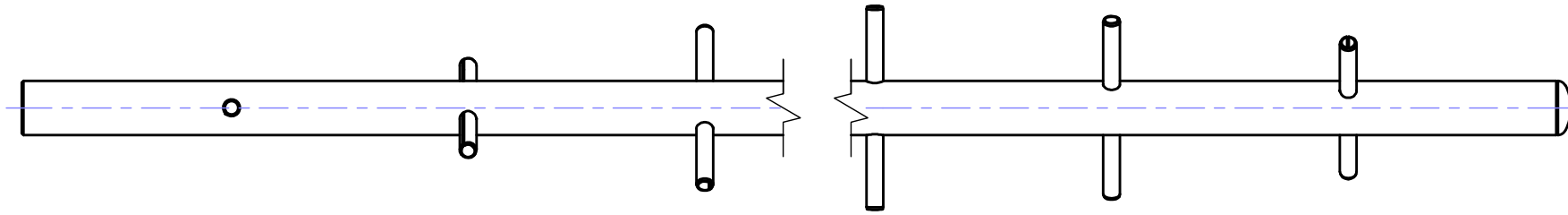
Rev. A 06-07-21 WW: D-sluiting verwijderd.

| | | |
|---|---|--|
|  DODEWAARD B.V.
www.vredo.com | Projection method:
 | Drawn: P. Biesheuvel
Date: 10-11-2020
Revision: A 06-07-21 ww |
| | Measure unit: mm
Page: 1 / 1 | Scale: 1 : 2
Mass: 5.68 kg
Drawing: 3100M019-01 |
| Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness | | A4 |
| VLOTTER DZ5 VM | | |


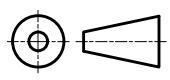
DRAWING: 3100M019-01

FLOATER DZ5 PREFAB

| NR. | QUANTITY | ART.NUMBER | DETAILS | SIZE |
|------------|-----------------|-------------------|-------------------------------------|-------------|
| 01 | 1 | A537.3 | FLOATER Ø110 5/16 UNC | |
| 02 | 1 | A540.595 | HEXAGONAL NUT 5/16 UNC | |
| 03 | 1 | 3100W018-01 | MOUNT FLOATERBALL DZ5 | |
| 04 | 1 | 3100M020-01 | STEEL CABLE Ø3 L= 255MM FOR FLOATER | |



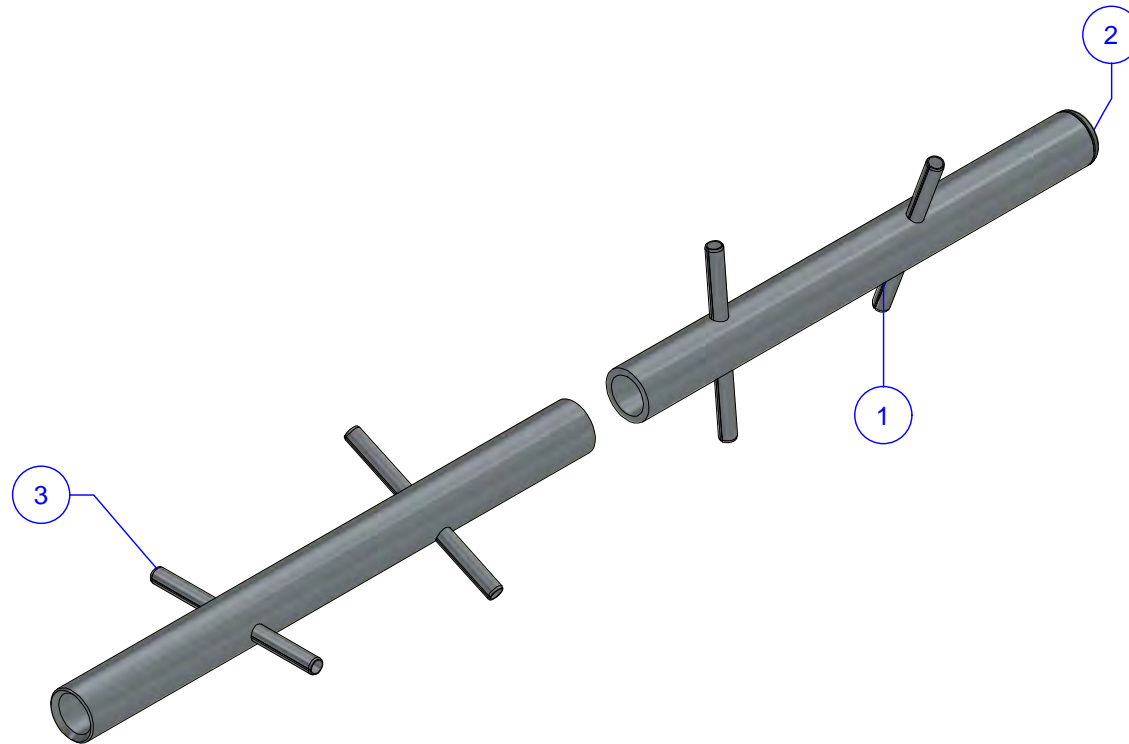
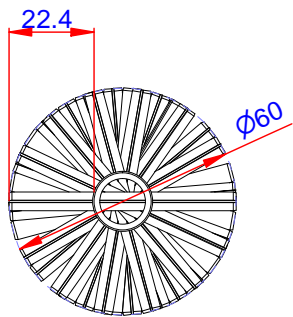
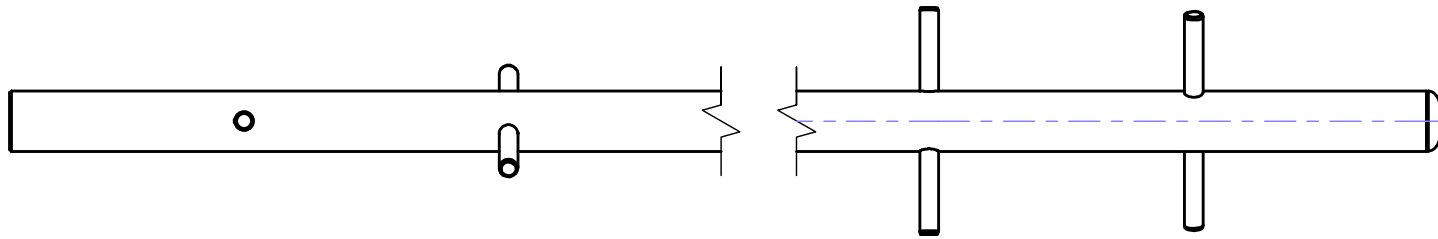
Rev.A 03-02-21 PBH: aann zijde blindstop verwijderd

| | | | |
|--|---|----------------------|----------------|
|  DODEWAARD B.V.
www.vredo.com | Projection method: | Drawn: P. Biesheuvel | |
| |  | Date: | 10-11-2020 |
| Measure unit: mm | | Revision: | A 03-02-21 PBH |
| Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness | Scale: | 1 : 2 | A4 |
| Page: 1 / 1 | Mass: | N/A | |
| ROERAS 1.0M VZ SC VM | | Drawing: 3105M003-01 | |


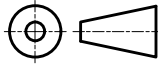
DRAWING: 3105M003-01

AGITATOR BAR 1.0M FRONT SC PREFAB

| NR. | QUANTITY | ART.NUMBER | DETAILS | SIZE |
|------------|-----------------|-------------------|----------------------------|-------------|
| 01 | 1 | 3105P002-01 | FRONT AGITATOR BAR 1.0M SC | |
| 02 | 1 | A483.515 | BLANKING PLUG Ø12-14 | |
| 03 | 14 | A594.08 | CLAMPING SLEEVE 5 X 60 | |



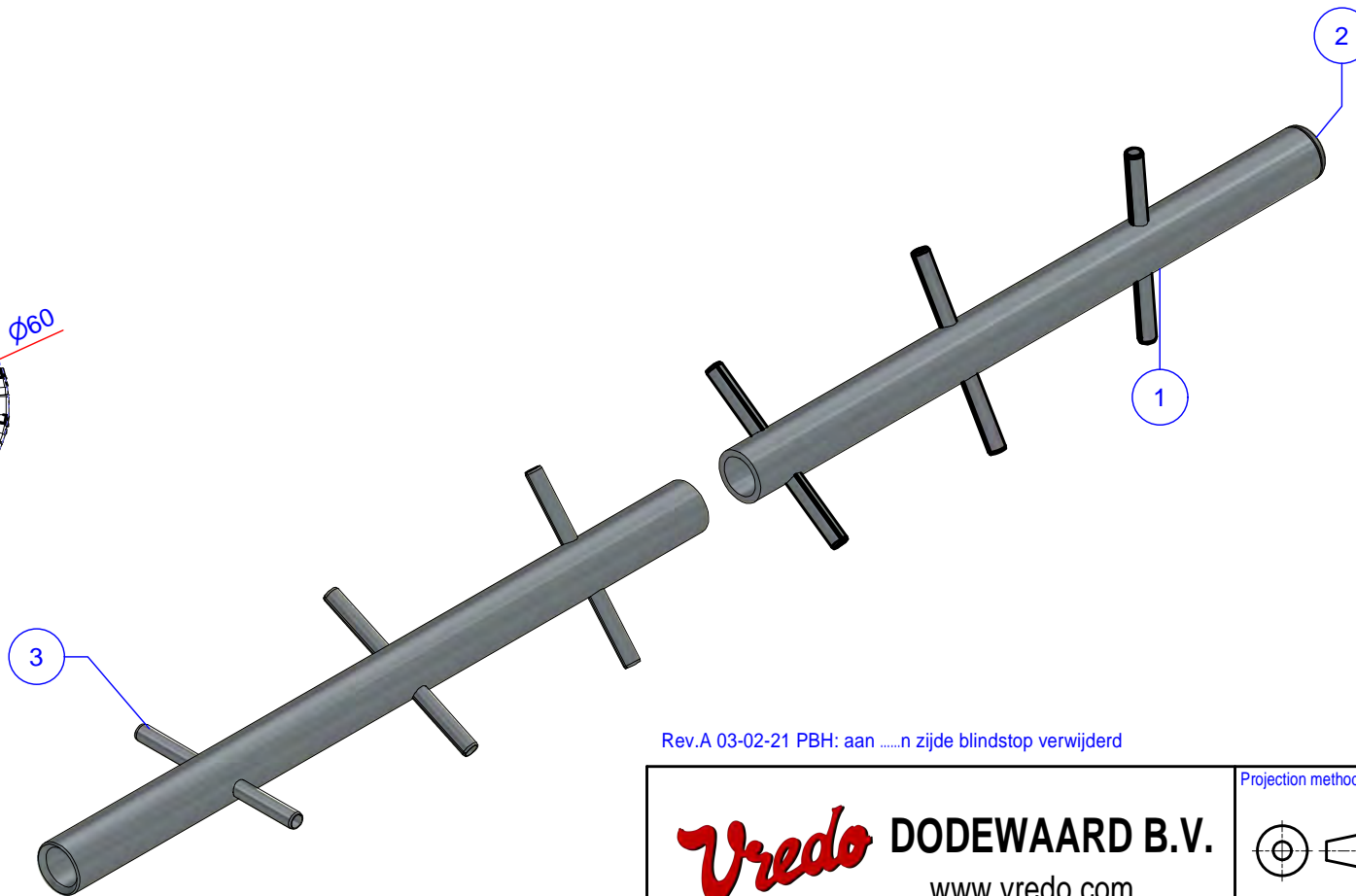
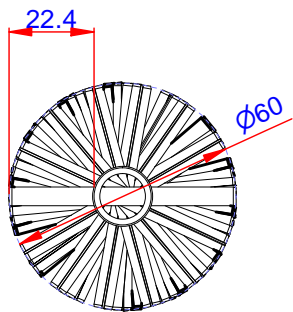
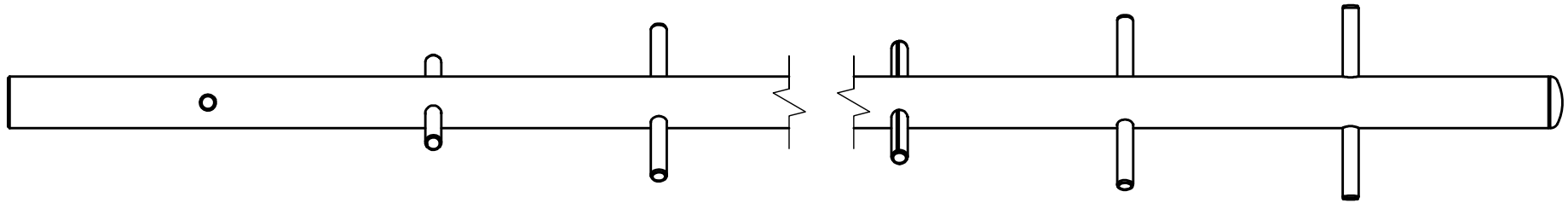
Rev.A 03-02-21 PBH: aann zijde blindstop verwijderd

| | | | |
|--|---|----------------------|-------------|
|  DODEWAARD B.V.
www.vredo.com | Projection method: | Drawn: P. Biesheuvel | |
| |  | Date: | 26-11-2020 |
| | Revision: | A 03-02-21 PBH | |
| Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness | Measure unit: mm | Scale: | 1 : 2 |
| | Page: 1 / 1 | Mass: | N/A |
| ROERAS 1.4M VZ SC VM | | Drawing: | 3106M003-01 |


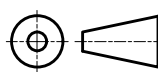
DRAWING: 3106M003-01

AGITATOR BAR 1.4M FRONT SC PREFAB

| NR. | QUANTITY | ART.NUMBER | DETAILS | SIZE |
|------------|-----------------|-------------------|----------------------------|-------------|
| 01 | 1 | 3106P002-01 | FRONT AGITATOR BAR 1.4M SC | |
| 02 | 1 | A483.515 | BLANKING PLUG Ø12-14 | |
| 03 | 20 | A594.08 | CLAMPING SLEEVE 5 X 60 | |



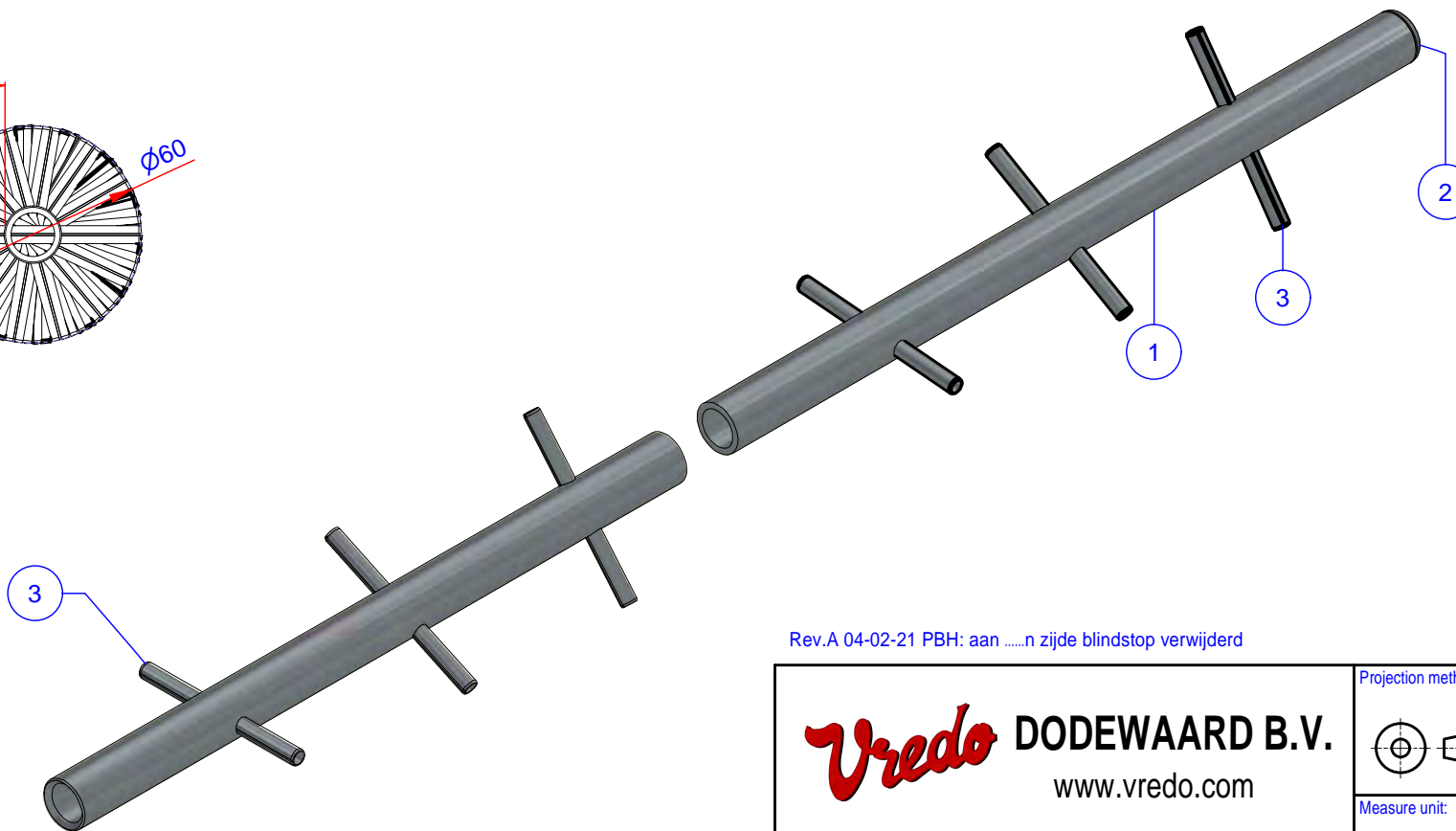
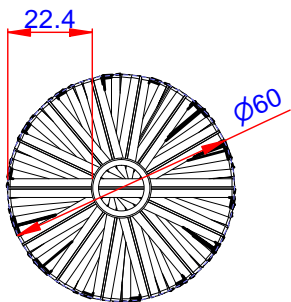
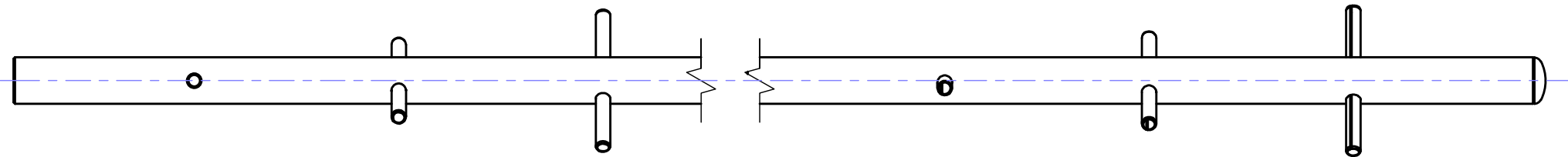
Rev.A 03-02-21 PBH: aann zijde blindstop verwijderd

| | | | |
|--|---|-----------------------------|---------------------------------|
|  DODEWAARD B.V.
www.vredo.com | Projection method: | Drawn: C. Brand | |
| |  | Date: 08-12-2020 | Revision: A 03-02-21 PBH |
| Measure unit: mm | Scale: 1 : 2 | A4 | |
| Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness | Page: 1 / 1 | Mass: N/A | |
| ROERAS 1.8M VZ SC VM | | Drawing: 3107M003-01 | |


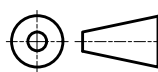
DRAWING: 3107M003-01

AGITATOR BAR 1.8M FRONT SC PREFAB

| NR. | QUANTITY | ART.NUMBER | DETAILS | SIZE |
|------------|-----------------|-------------------|----------------------------|-------------|
| 01 | 1 | 3107P002-01 | FRONT AGITATOR BAR 1.8M SC | |
| 02 | 1 | A483.515 | BLANKING PLUG Ø12-14 | |
| 03 | 26 | A594.08 | CLAMPING SLEEVE 5 X 60 | |



Rev.A 04-02-21 PBH: aann zijde blindstop verwijderd

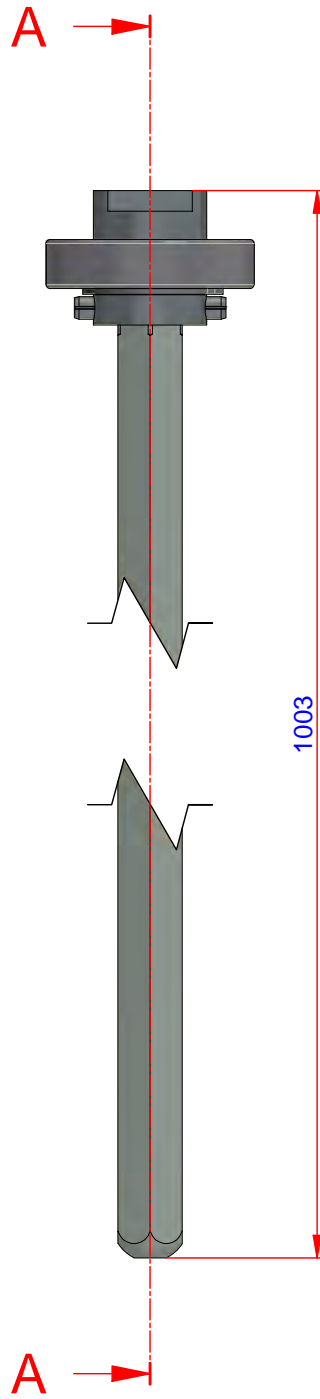
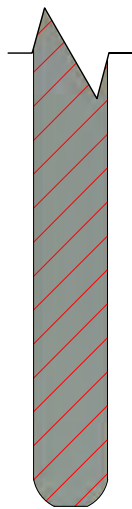
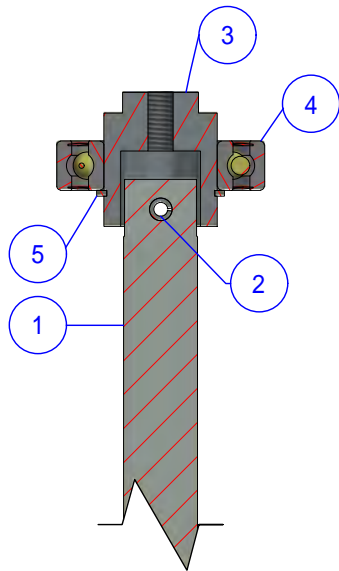
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|--|---|----------------------|----------------|
|  DODEWAARD B.V.
www.vredo.com | Projection method: | Drawn: P. Biesheuvel | |
| |  | Date: | 30-11-2020 |
| Measure unit: mm | | Revision: | A 04-02-21 PBH |
| Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness | Scale: | 1 : 2 | A4 |
| Page: 1 / 1 | Mass: | N/A | |
| ROERAS 2.2M VZ SC VM | Drawing: | 3108M003-01 | |


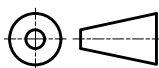
DRAWING: 3108M003-01

AGITATOR BAR 2.2M FRONT SC PREFAB

| NR. | QUANTITY | ART.NUMBER | DETAILS | SIZE |
|------------|-----------------|-------------------|----------------------------|-------------|
| 01 | 1 | 3108P002-01 | FRONT AGITATOR BAR 2.2M SC | |
| 02 | 1 | A483.515 | BLANKING PLUG Ø12-14 | |
| 03 | 32 | A594.08 | CLAMPING SLEEVE 5 X 60 | |

A-A (1 : 2)



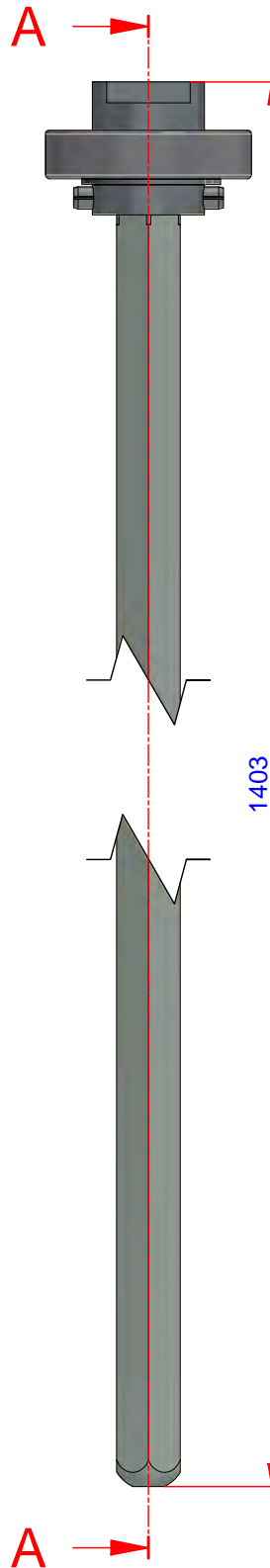
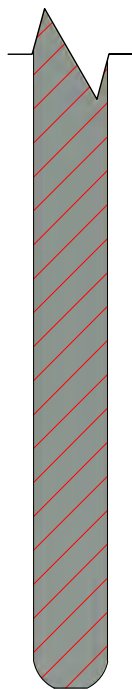
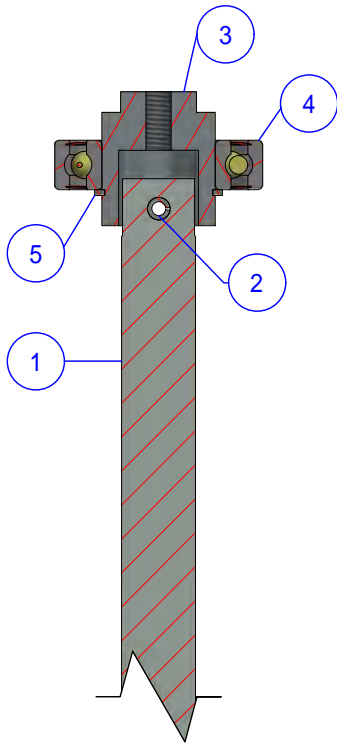
| | | |
|--|--|-----------------------------|
|  DODEWAARD B.V.
www.vredo.com | Projection method:  | Drawn: P. Biesheuvel |
| | Measure unit: mm | Date: 07-12-2020 |
| Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness | Page: 1 / 1 | Revision: |
| ZAAI-AS 1.0M AZ SC VM | Mass: N/A | Scale: 1 : 2 |
| | | Drawing: 3105M004-01 |


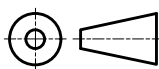
DRAWING: 3105M004-01

SEEDING AXLE 1.0M REAR SC PREFAB

| NR. | QUANTITY | ART.NUMBER | DETAILS | SIZE |
|------------|-----------------|-------------------|-----------------------------------|-------------|
| 01 | 1 | 3105P003-01 | REAR SEEDING AXLE 1.0M SC | |
| 02 | 1 | A594.11 | CLAMPING SLEEVE 6 X 40 | |
| 03 | 1 | 3100P037-01 | DRIVE AXLE REAR - SEEDING AXLE SC | |
| 04 | 1 | A138.15 | BALL BEARING 6006 LLU-VREDO | |
| 05 | 1 | A684.6 | CIRCLIP PIVOT Ø30 | |

A-A (1 : 2)



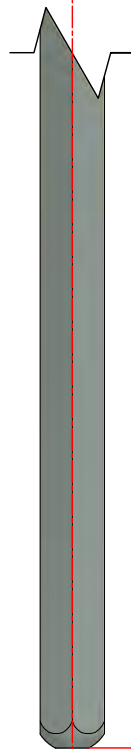
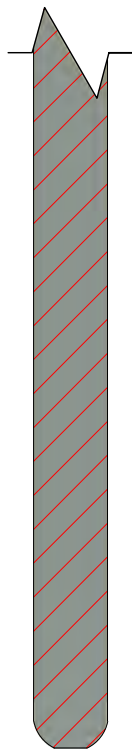
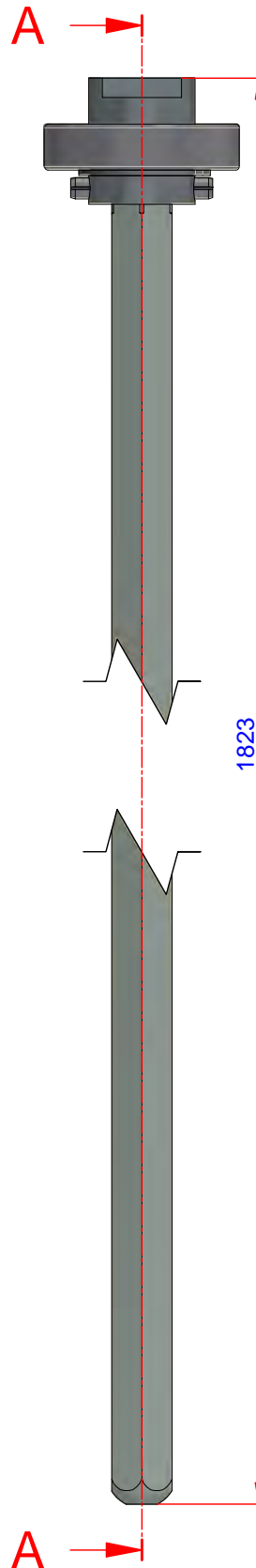
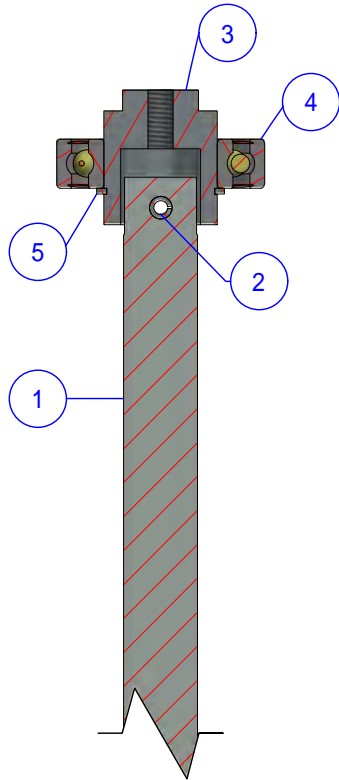
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|--|---|----------------------|
|  DODEWAARD B.V.
www.vredo.com | Projection method: | Drawn: P. Biesheuvel |
| |  | Date: 26-11-2020 |
| Measure unit: mm | | Revision: |
| Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness | Scale: 1 : 2 | A4 |
| ZAAI-AS 1.4M AZ SC VM | Page: 1 / 1 | Mass: N/A |
| | Drawing: 3106M004-01 | |


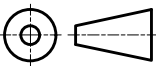
DRAWING: 3106M004-01

SEEDING AXLE 1.4M REAR SC PREFAB

| NR. | QUANTITY | ART.NUMBER | DETAILS | SIZE |
|------------|-----------------|-------------------|-----------------------------------|-------------|
| 01 | 1 | 3106P003-01 | REAR SEEDING AXLE 1.4M SC | |
| 02 | 1 | A594.11 | CLAMPING SLEEVE 6 X 40 | |
| 03 | 1 | 3100P037-01 | DRIVE AXLE REAR - SEEDING AXLE SC | |
| 04 | 1 | A138.15 | BALL BEARING 6006 LLU-VREDO | |
| 05 | 1 | A684.6 | CIRCLIP PIVOT Ø30 | |

A-A (1 : 2)



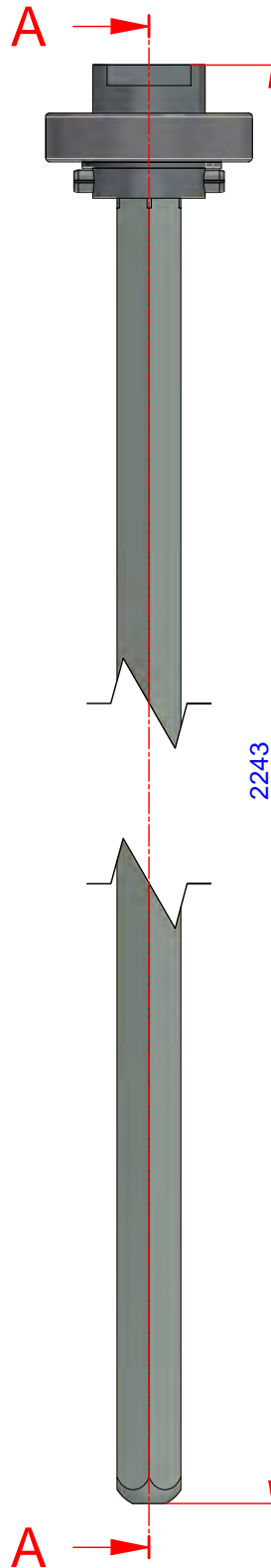
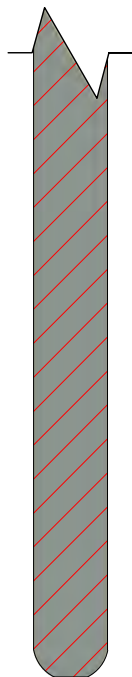
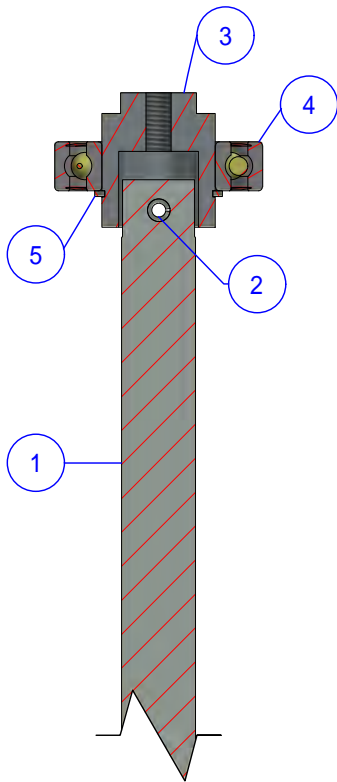
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|--|--|-----------------------------|
|  DODEWAARD B.V.
www.vredo.com | Projection method:  | Drawn: C. Brand |
| | Measure unit: mm | Date: 15-12-2020 |
| Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness | Page: 1 / 1 | Revision: |
| ZAAI-AS 1.8M AZ SC VM | Mass: 3.68 kg | Scale: 1 : 2 |
| | | Drawing: 3107M004-01 |


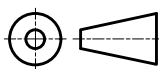
DRAWING: 3107M004-01

SEEDING AXLE 1.8M REAR SC PREFAB

| NR. | QUANTITY | ART.NUMBER | DETAILS | SIZE |
|------------|-----------------|-------------------|-----------------------------------|-------------|
| 01 | 1 | 3107P003-01 | REAR SEEDING AXLE 1.8M SC | |
| 02 | 1 | A594.11 | CLAMPING SLEEVE 6 X 40 | |
| 03 | 1 | 3100P037-01 | DRIVE AXLE REAR - SEEDING AXLE SC | |
| 04 | 1 | A138.15 | BALL BEARING 6006 LLU-VREDO | |
| 05 | 1 | A684.6 | CIRCLIP PIVOT Ø30 | |

A-A (1 : 2)

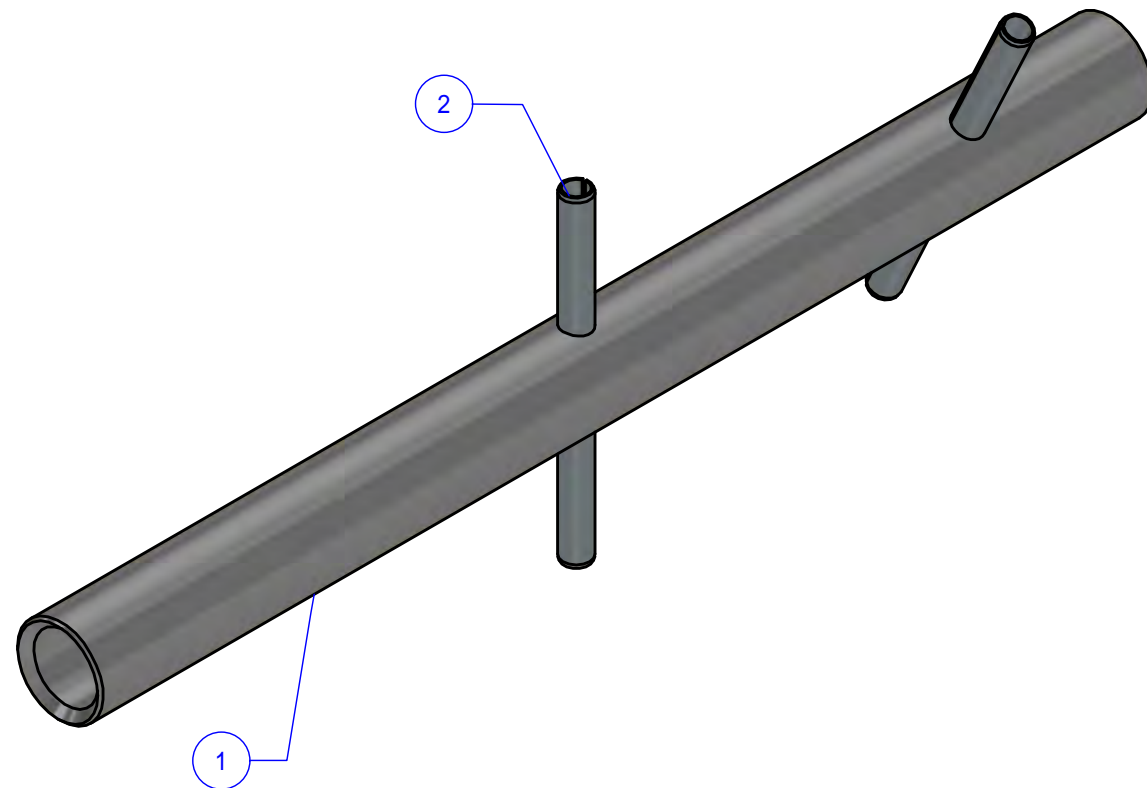
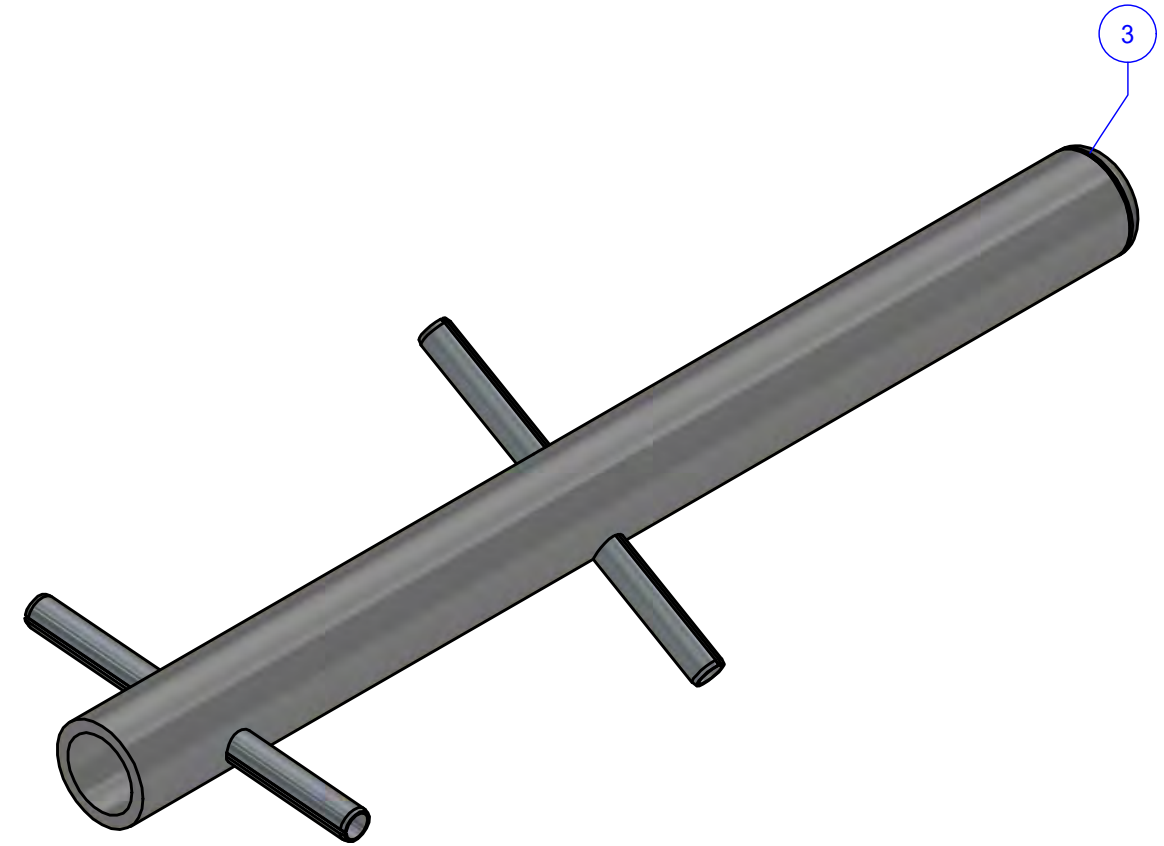
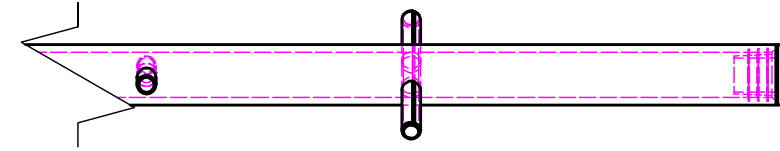
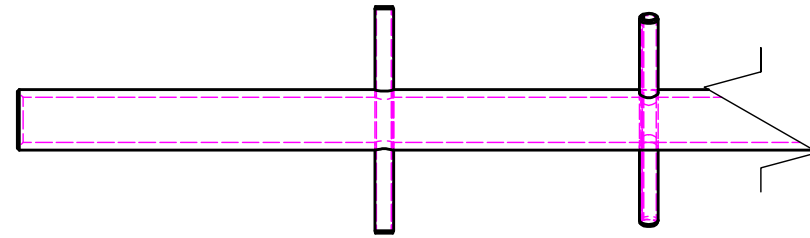
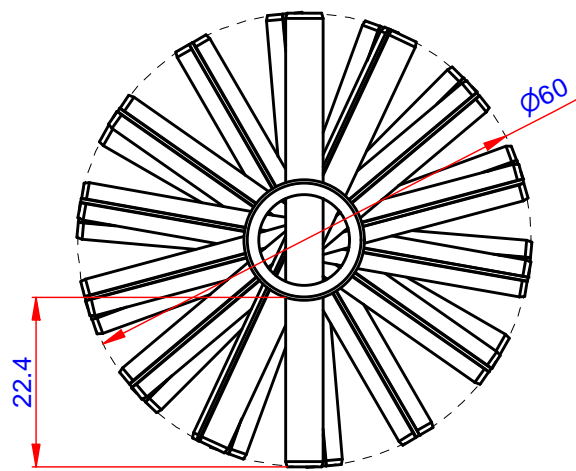


| | | |
|--|---|----------------------|
|  DODEWAARD B.V.
www.vredo.com | Projection method: | Drawn: P. Biesheuvel |
| |  | Date: 28-08-2020 |
| Measure unit: mm | | Revision: |
| Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness | Page: 1 / 1 | Scale: 1 : 2 |
| ZAAI-AS 2.2M AZ SC VM | | Mass: N/A |
| | | Drawing: 3108M004-01 |


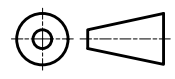
DRAWING: 3108M004-01

SEEDING AXLE 2.2M REAR SC PREFAB

| NR. | QUANTITY | ART.NUMBER | DETAILS | SIZE |
|------------|-----------------|-------------------|-----------------------------------|-------------|
| 01 | 1 | 3108P003-01 | REAR SEEDING AXLE 2.2M SC | |
| 02 | 1 | A594.11 | CLAMPING SLEEVE 6 X 40 | |
| 03 | 1 | 3100P037-01 | DRIVE AXLE REAR - SEEDING AXLE SC | |
| 04 | 1 | A138.15 | BALL BEARING 6006 LLU-VREDO | |
| 05 | 1 | A684.6 | CIRCLIP PIVOT Ø30 | |



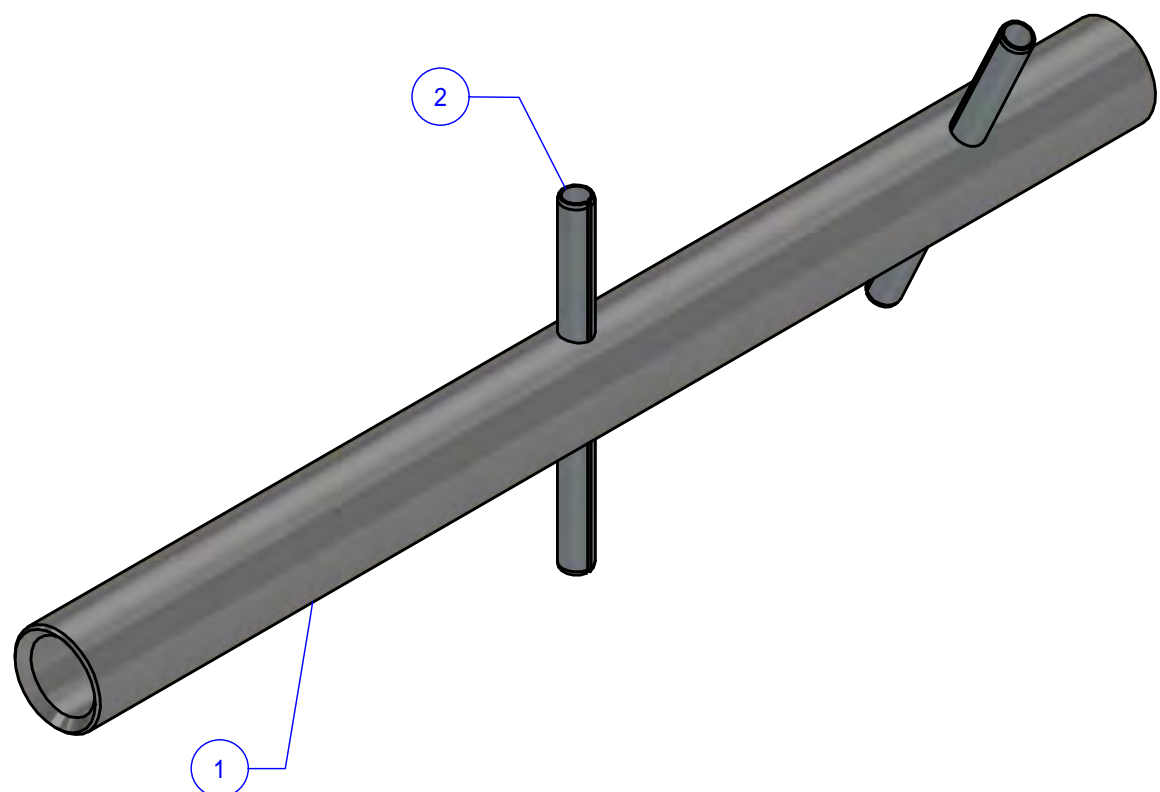
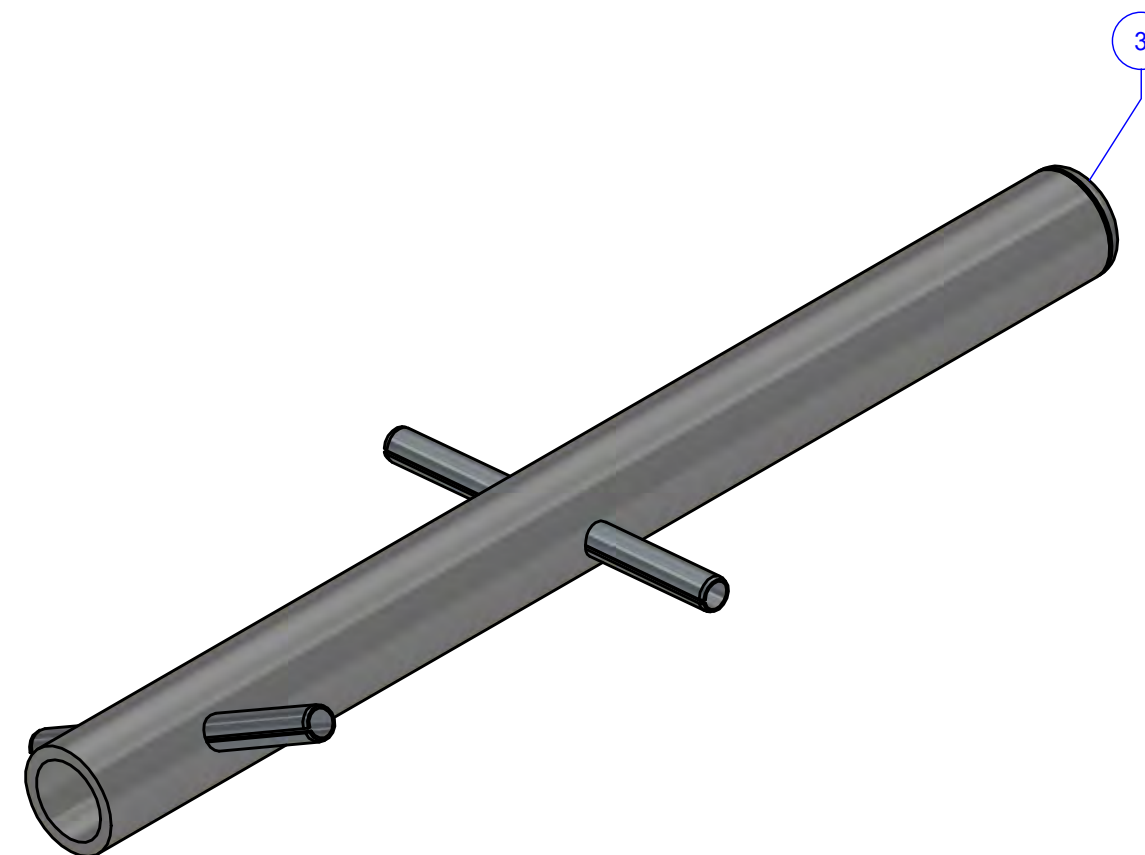
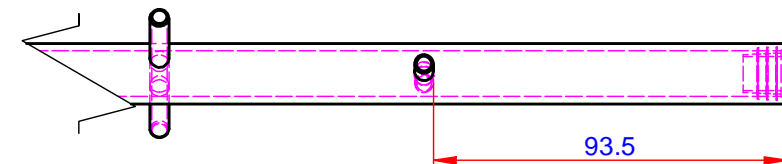
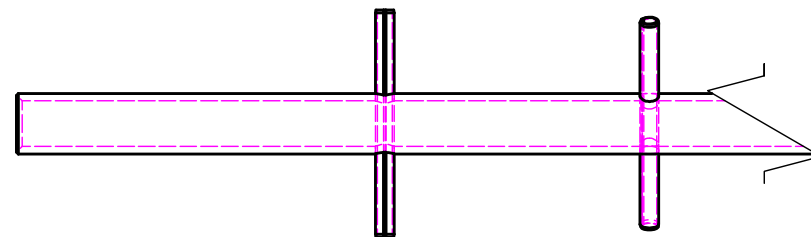
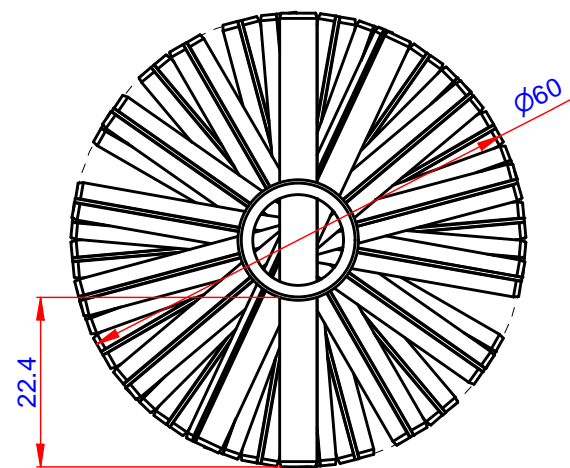
Rev.A 06-05-21 PBH: Roeras symmetrisch gemaakt door stiftgaten iets te verschuiven


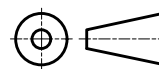
| | | |
|--|---|---|
|  DODEWAARD B.V.
www.vredo.com | Projection method:
 | Drawn: P. Biesheuvel
Date: 07-12-2020
Revision: A 18-05-21 PBH |
| | Measure unit: mm | Scale: 1 : 1 A3 |
| Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness | Page: 1 / 1 | Mass: N/A
Drawing: 3105M002-01 |
| ROERAS 1.0M AZ SC VM | | |

DRAWING: 3105M002-01

AGITATOR BAR 1.0M REAR SC PREFAB

| NR. | QUANTITY | ART.NUMBER | DETAILS | SIZE |
|------------|-----------------|-------------------|---------------------------|-------------|
| 01 | 1 | 3105P001-01 | REAR AGITATOR BAR 1.0M SC | |
| 02 | 13 | A594.08 | CLAMPING SLEEVE 5 X 60 | |
| 03 | 1 | A483.515 | BLANKING PLUG Ø12-14 | |

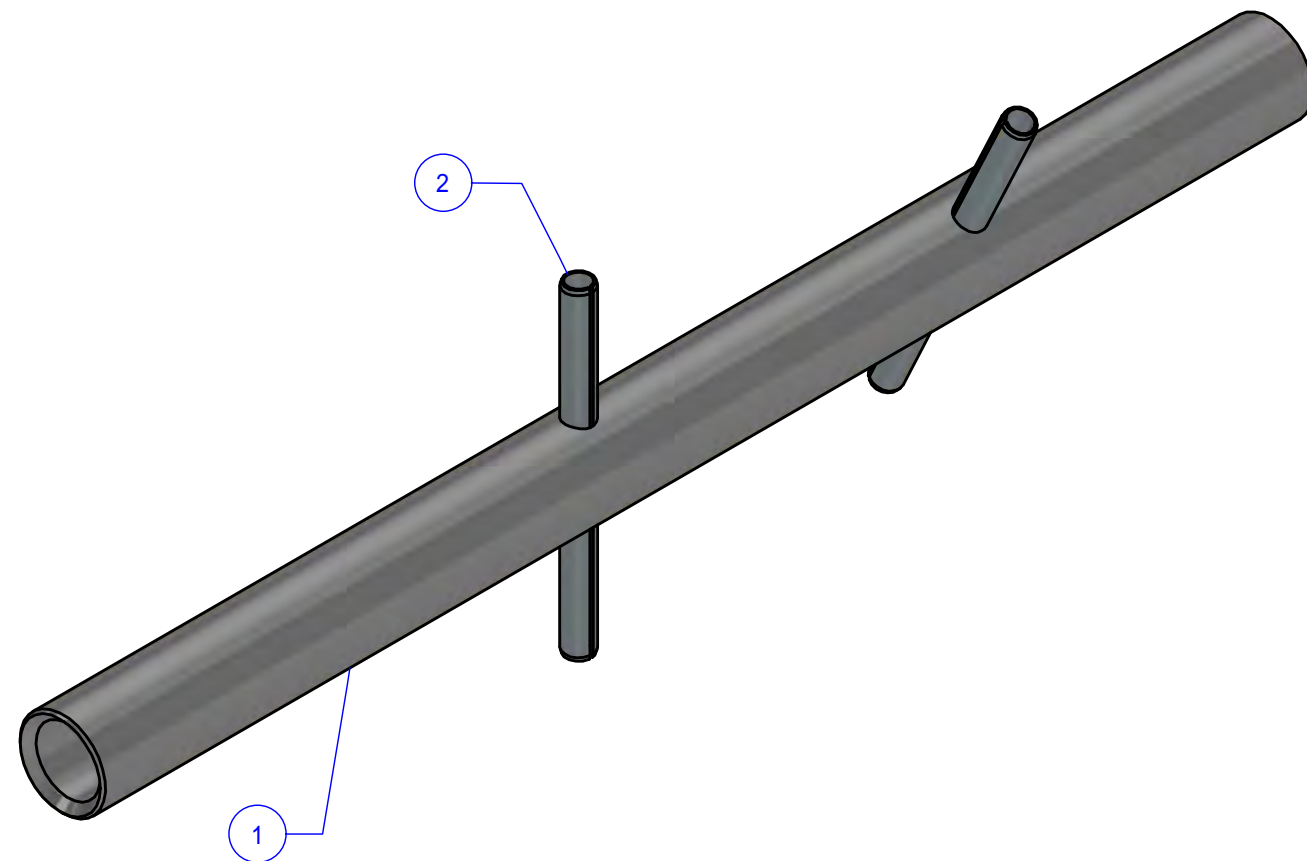
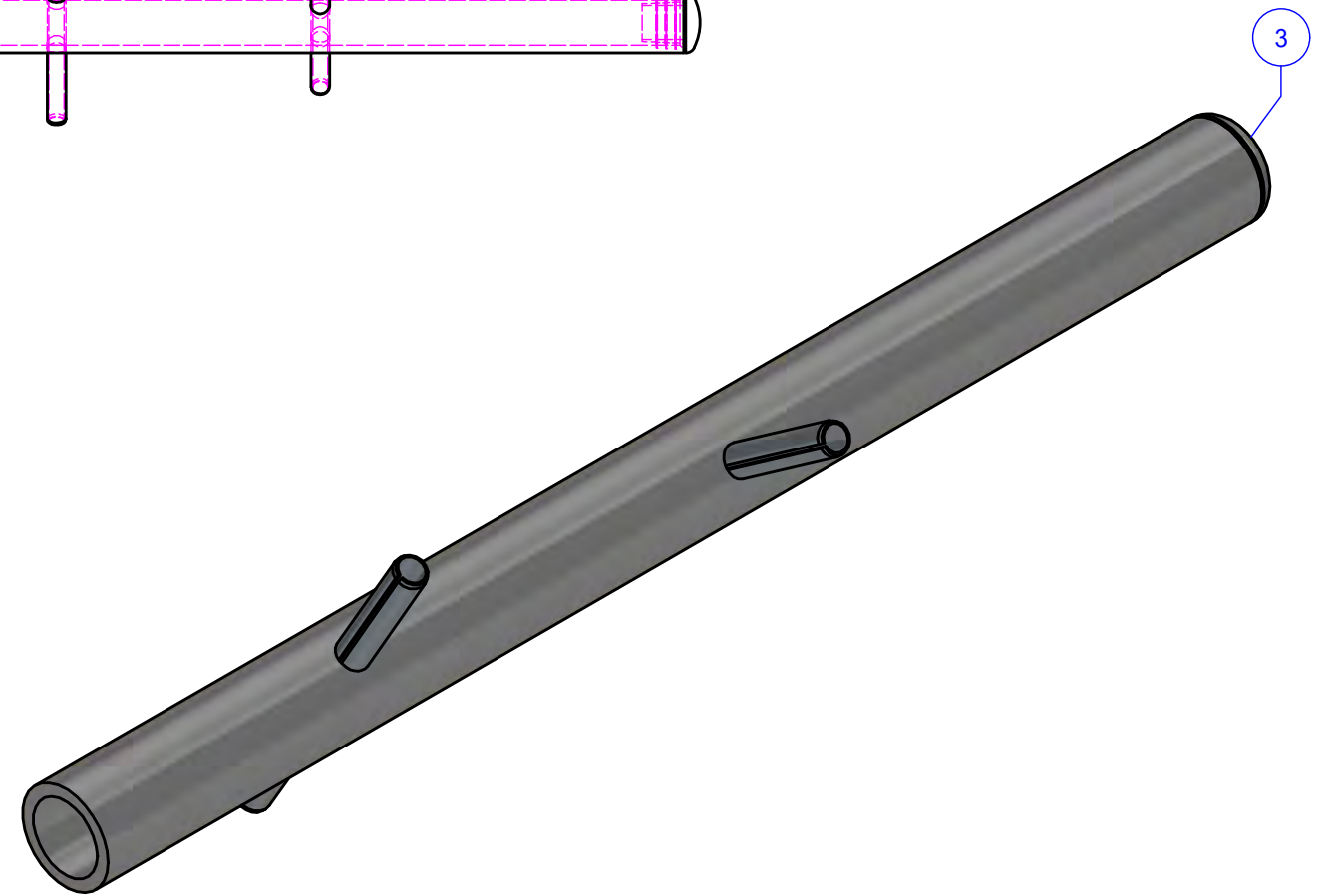
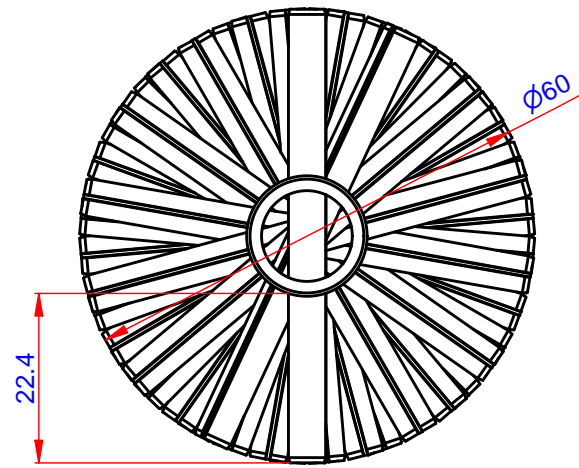
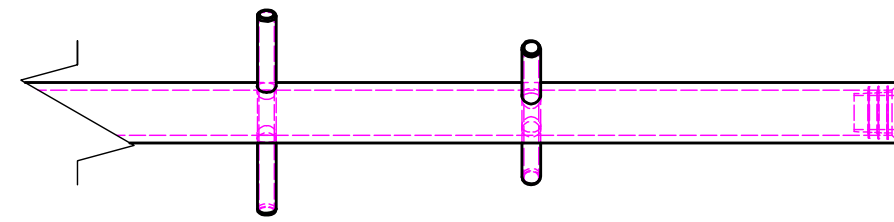
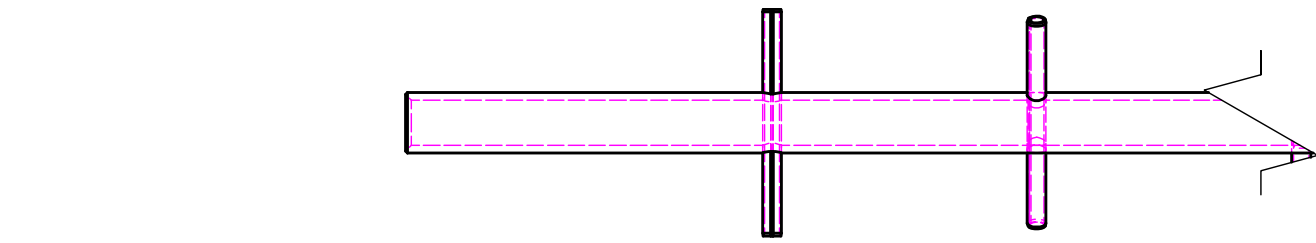


| | | |
|--|--|----------------------|
|  DODEWAARD B.V.
www.vredo.com | Projection method:  | Drawn: P. Biesheuvel |
| | Measure unit: mm | Date: 26-11-2020 |
| Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness | Scale: 1 : 1 | Revision: |
| ROERAS 1.4M AZ SC VM | Page: 1 / 1 | Mass: N/A |
| | | Drawing: 3106M002-01 |


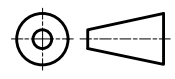
DRAWING: 3106M002-01

AGITATOR BAR 1.4M REAR SC PREFAB

| NR. | QUANTITY | ART.NUMBER | DETAILS | SIZE |
|------------|-----------------|-------------------|---------------------------|-------------|
| 01 | 1 | 3106P001-01 | REAR AGITATOR BAR 1.4M SC | |
| 02 | 19 | A594.08 | CLAMPING SLEEVE 5 X 60 | |
| 03 | 1 | A483.515 | BLANKING PLUG Ø12-14 | |



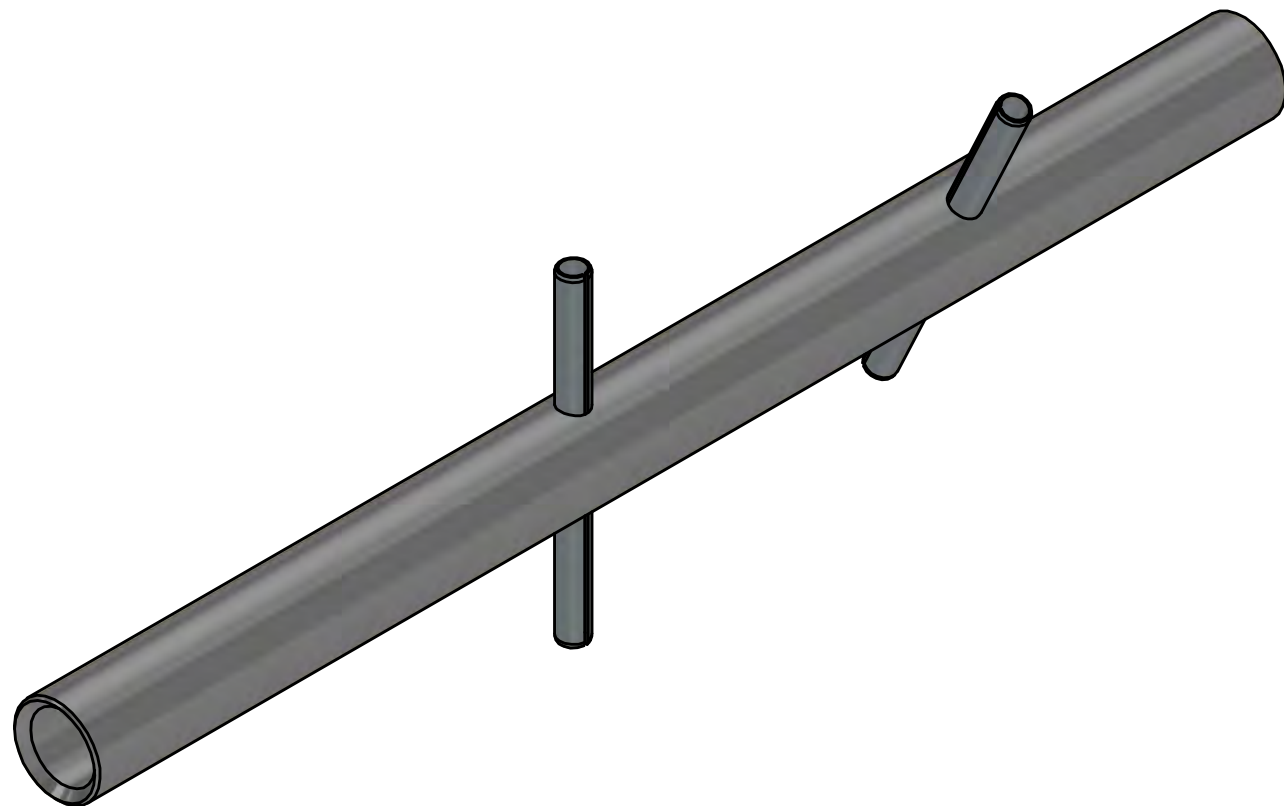
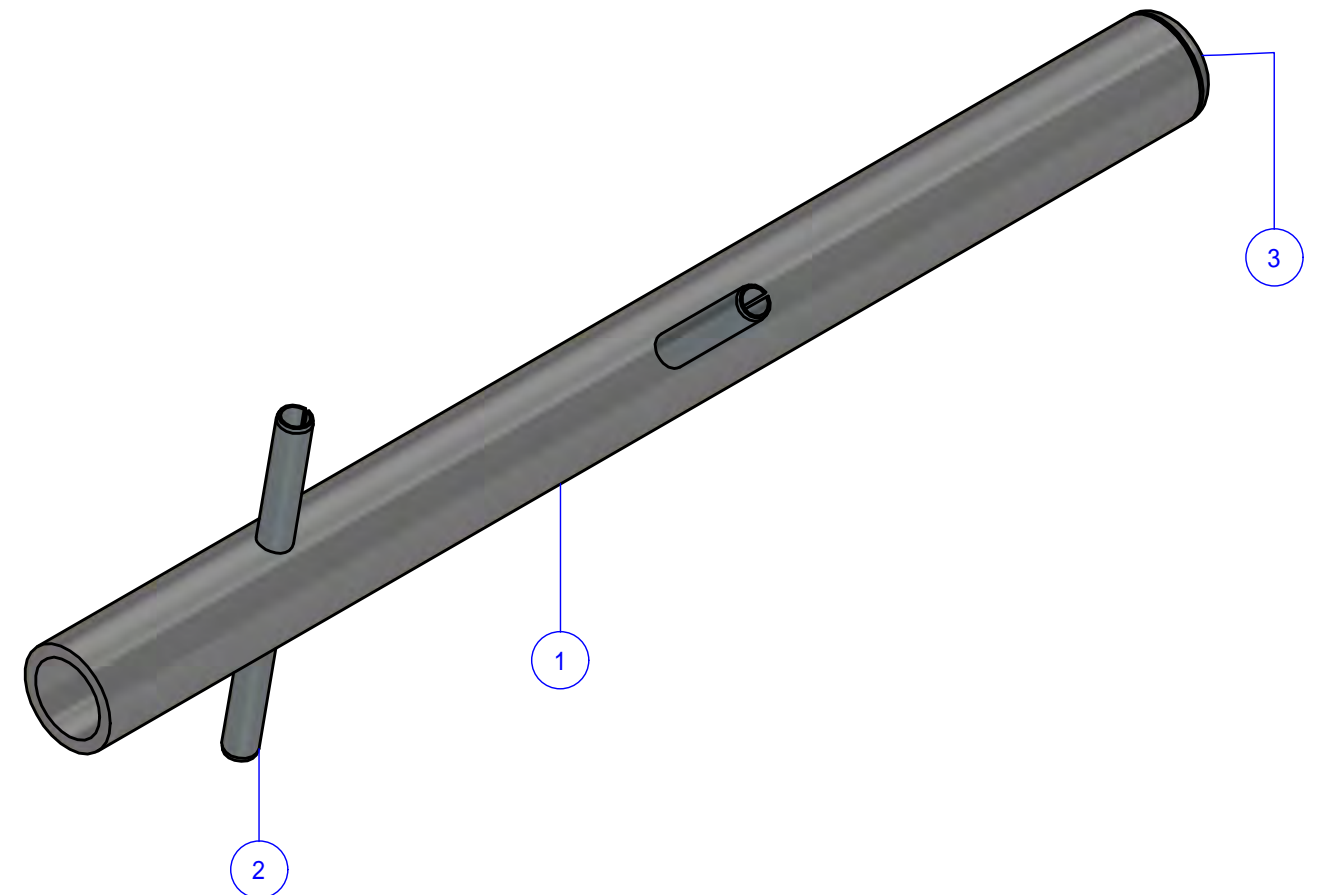
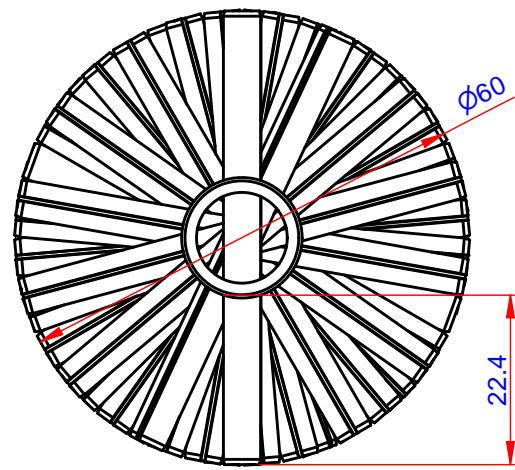
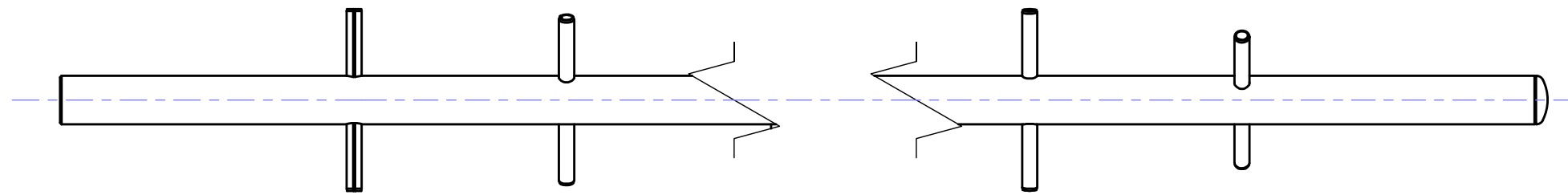
Rev.A 06-05-21 PBH: Roeras symmetrisch gemaakt door stiftgaten iets te verschuiven

| | | |
|--|---|---------------------------------|
|  DODEWAARD B.V.
www.vredo.com | Projection method:
 | Drawn: C. Brand |
| | Measure unit: mm | Date: 15-12-2020 |
| Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness | Page: 1 / 1 | Revision: A 18-05-21 PBH |
| ROERAS 1.8M AZ SC VM | Mass: 1.29 kg | Scale: 1 : 1 A3 |
| | Drawing: 3107M002-01 | |


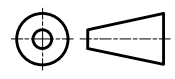
DRAWING: 3107M002-01

AGITATOR BAR 1.8M REAR SC PREFAB

| NR. | QUANTITY | ART.NUMBER | DETAILS | SIZE |
|------------|-----------------|-------------------|---------------------------|-------------|
| 01 | 1 | 3107P001-01 | REAR AGITATOR BAR 1.8M SC | |
| 02 | 25 | A594.08 | CLAMPING SLEEVE 5 X 60 | |
| 03 | 1 | A483.515 | BLANKING PLUG Ø12-14 | |



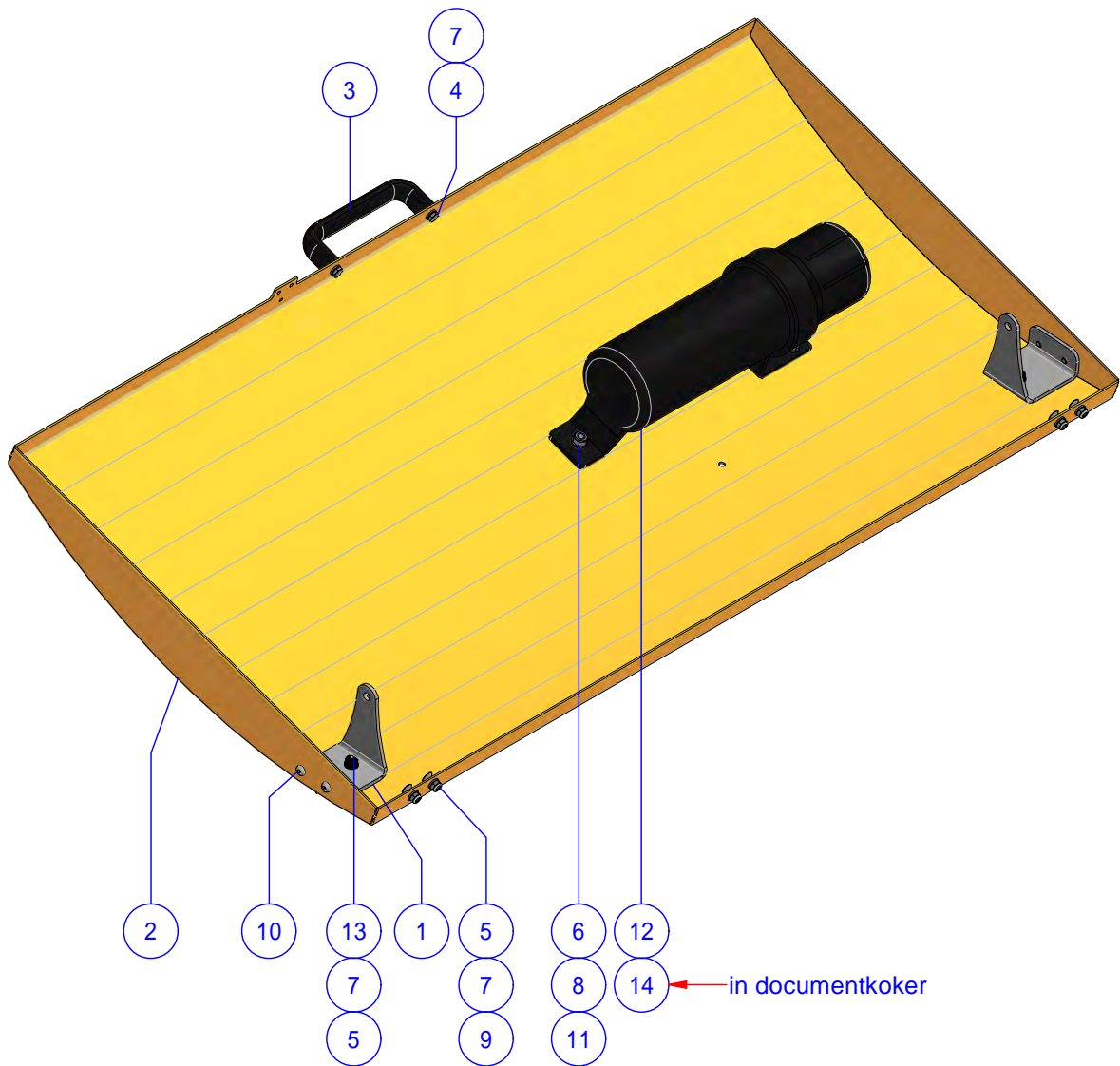
Rev.A 06-05-21 PBH: Roeras symmetrisch gemaakt door stiftgaten iets te verschuiven

| | | |
|--|---|---|
|  DODEWAARD B.V.
www.vredo.com | Projection method:
 | Drawn: P. Biesheuvel
Date: 30-11-2020
Revision: A 18-05-21 PBH |
| | Measure unit: mm | Scale: 1 : 1 |
| Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness | Page: 1 / 1 | Mass: N/A |
| ROERAS 2.2M AZ SC VM | | Drawing: 3108M002-01 |


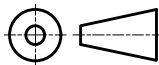
DRAWING: 3108M002-01

AGITATOR BAR 2.2M REAR SC PREFAB

| NR. | QUANTITY | ART.NUMBER | DETAILS | SIZE |
|------------|-----------------|-------------------|---------------------------|-------------|
| 01 | 1 | 3108P001-01 | REAR AGITATOR BAR 2.2M SC | |
| 02 | 31 | A594.08 | CLAMPING SLEEVE 5 X 60 | |
| 03 | 1 | A483.515 | BLANKING PLUG Ø12-14 | |



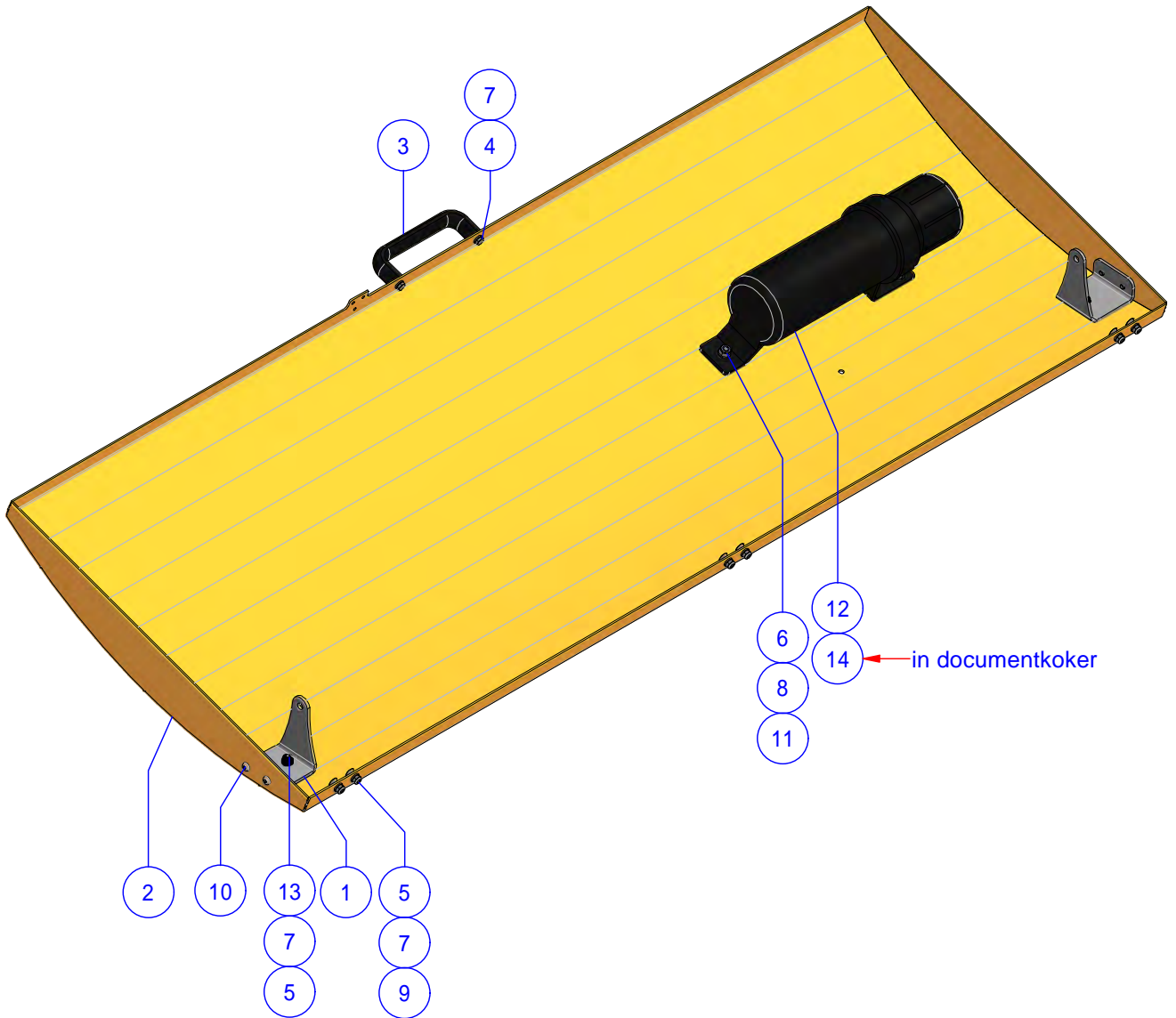
Rev.A 18-03-22 JVA: Bolkopschroef M6 x 8 vervangen door M6 x 16 met sluitring en borgmoer, [14] toegevoegd.

| | | |
|--|---|----------------------|
|  DODEWAARD B.V.
www.vredo.com | Projection method: | Drawn: P. Biesheuvel |
| |  | Date: 03-05-2021 |
| Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness | Revision: A 18-03-22 jva | Scale: 1 : 7 |
| | Measure unit: mm | Page: 1 / 1 |
| DEKSEL ZAADBAK 1.0M SC VM | Mass: N/A | Drawing: 3105M009-01 |


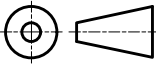
DRAWING: 3105M009-01

HOPPER LID 1.0M SC PREFAB

| NR. | QUANTITY | ART.NUMBER | DETAILS | SIZE |
|------------|-----------------|-------------------|-------------------------------------|-------------|
| 01 | 2 | 3100S045-01 | GAS SPRING COVER MOUNTING PLATE DZ5 | |
| 02 | 1 | 3105W002-01 | HOPPER LID 1.0M SC | |
| 03 | 1 | A339.84 | HANDHOLD BRACKET M6 X 148 | |
| 04 | 2 | A612.02 | HEXAGONAL BOLT M6X10 SS A2 | |
| 05 | 6 | A670.2 | HEX. NUT ZB M6 SS A2 | |
| 06 | 3 | A670.3 | HEX. NUT SELF LOCK M8 SS A2 | |
| 07 | 8 | A680.2 | WASHER M6 SS A2 | |
| 08 | 3 | A680.3 | WASHER M8 SS A2 | |
| 09 | 4 | A685.07 | COUNTERSUNK ALLEN BOLT M6X16 SS A2 | |
| 10 | 4 | A688.040 | ROUND HEAD ALLEN BOLT M6X8 SS | |
| 11 | 3 | A688.073 | ROUND HEAD ALLEN BOLT M8 X 16 SS A2 | |
| 12 | 1 | A920.0 | DOCUMENT TUBE BLACK | |
| 13 | 2 | A688.050 | ROUND HEAD ALLEN BOLT M6 X 16 SS A2 | |
| 14 | 1 | A240.050 | HANDBRUSH COCO 280MM | |



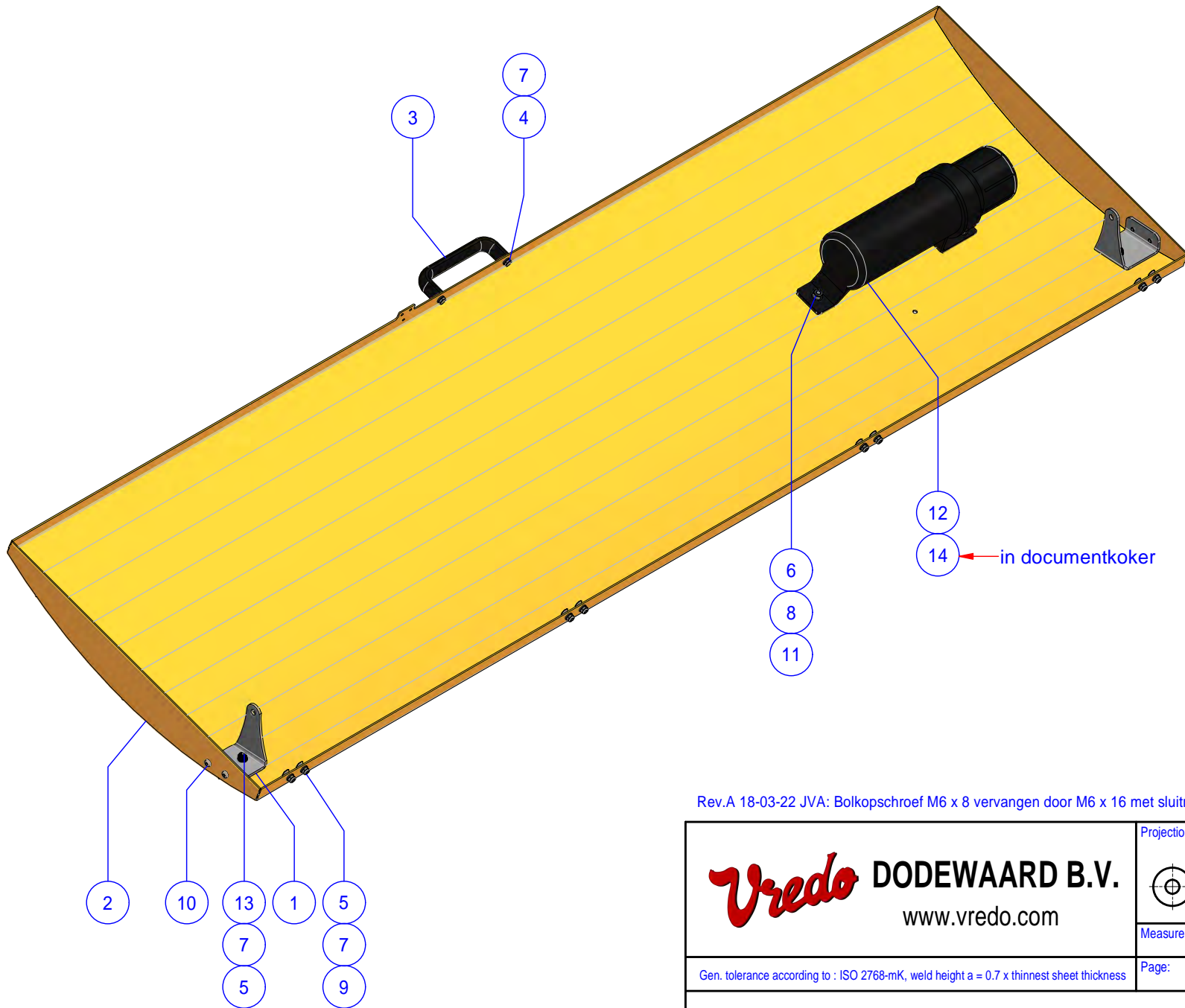
Rev.A 18-03-22 JVA: Bolkopschroef M6 x 8 vervangen door M6 x 16 met sluitring en borgmoer, [14] toegevoegd.

| | | |
|--|---|--------------------------|
|  DODEWAARD B.V.
www.vredo.com | Projection method: | Drawn: P. Biesheuvel |
| |  | Date: 04-05-2021 |
| Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness | Measure unit: mm | Revision: A 18-03-22 jva |
| | Page: 1 / 1 | Scale: 1 : 8 |
| DEKSEL ZAADBAK 1.4M SC VM | | Mass: N/A |
| | | Drawing: 3106M009-01 |


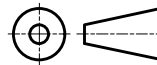
DRAWING: 3106M009-01

HOPPER LID 1.4M SC PRE MOUNR

| NR. | QUANTITY | ART.NUMBER | DETAILS | SIZE |
|------------|-----------------|-------------------|-------------------------------------|-------------|
| 01 | 2 | 3100S045-01 | GAS SPRING COVER MOUNTING PLATE DZ5 | |
| 02 | 1 | 3106W002-01 | HOPPER LID 1.4M SC | |
| 03 | 1 | A339.84 | HANDHOLD BRACKET M6 X 148 | |
| 04 | 2 | A612.02 | HEXAGONAL BOLT M6X10 SS A2 | |
| 05 | 8 | A670.2 | HEX. NUT ZB M6 SS A2 | |
| 06 | 3 | A670.3 | HEX. NUT SELF LOCK M8 SS A2 | |
| 07 | 10 | A680.2 | WASHER M6 SS A2 | |
| 08 | 3 | A680.3 | WASHER M8 SS A2 | |
| 09 | 6 | A685.07 | COUNTERSUNK ALLEN BOLT M6X16 SS A2 | |
| 10 | 4 | A688.040 | ROUND HEAD ALLEN BOLT M6X8 SS | |
| 11 | 3 | A688.073 | ROUND HEAD ALLEN BOLT M8 X 16 SS A2 | |
| 12 | 1 | A920.0 | DOCUMENT TUBE BLACK | |
| 13 | 2 | A688.050 | ROUND HEAD ALLEN BOLT M6 X 16 SS A2 | |
| 14 | 1 | A240.050 | HANDBRUSH COCO 280MM | |



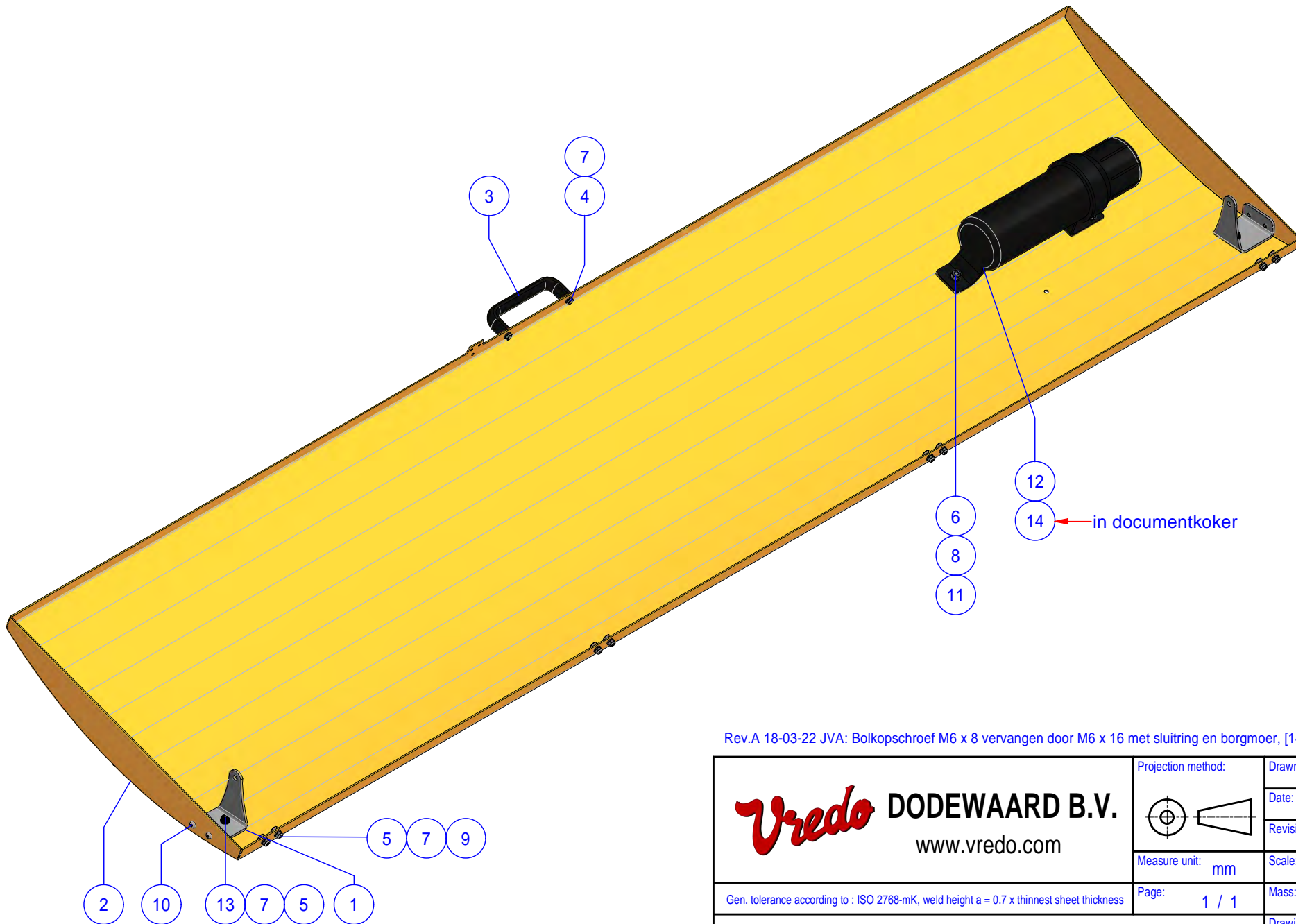
Rev.A 18-03-22 JVA: Bolkopschroef M6 x 8 vervangen door M6 x 16 met sluitring en borgmoer, [14] toegevoegd.

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|--|---|---------------------------------|
|  DODEWAARD B.V.
www.vredo.com | Projection method: | Drawn: P. Biesheuvel |
| |  | Date: 04-05-2021 |
| Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness | Measure unit: mm | Revision: A 18-03-22 jva |
| | Page: 1 / 1 | Scale: 1 : 8 |
| DEKSEL ZAADBAK 1.8M SC VM | | Mass: N/A |
| | | Drawing: 3107M009-01 |


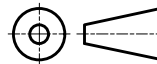
DRAWING: 3107M009-01

HOPPER LID 1.8M SC PRE MOUNR

| NR. | QUANTITY | ART.NUMBER | DETAILS | SIZE |
|------------|-----------------|-------------------|-------------------------------------|-------------|
| 01 | 2 | 3100S045-01 | GAS SPRING COVER MOUNTING PLATE DZ5 | |
| 02 | 1 | 3107W002-01 | HOPPER LID 1.8M SC | |
| 03 | 1 | A339.84 | HANDHOLD BRACKET M6 X 148 | |
| 04 | 2 | A612.02 | HEXAGONAL BOLT M6X10 SS A2 | |
| 05 | 10 | A670.2 | HEX. NUT ZB M6 SS A2 | |
| 06 | 3 | A670.3 | HEX. NUT SELF LOCK M8 SS A2 | |
| 07 | 12 | A680.2 | WASHER M6 SS A2 | |
| 08 | 3 | A680.3 | WASHER M8 SS A2 | |
| 09 | 8 | A685.07 | COUNTERSUNK ALLEN BOLT M6X16 SS A2 | |
| 10 | 4 | A688.040 | ROUND HEAD ALLEN BOLT M6X8 SS | |
| 11 | 3 | A688.073 | ROUND HEAD ALLEN BOLT M8 X 16 SS A2 | |
| 12 | 1 | A920.0 | DOCUMENT TUBE BLACK | |
| 13 | 2 | A688.050 | ROUND HEAD ALLEN BOLT M6 X 16 SS A2 | |
| 14 | 1 | A240.050 | HANDBRUSH COCO 280MM | |



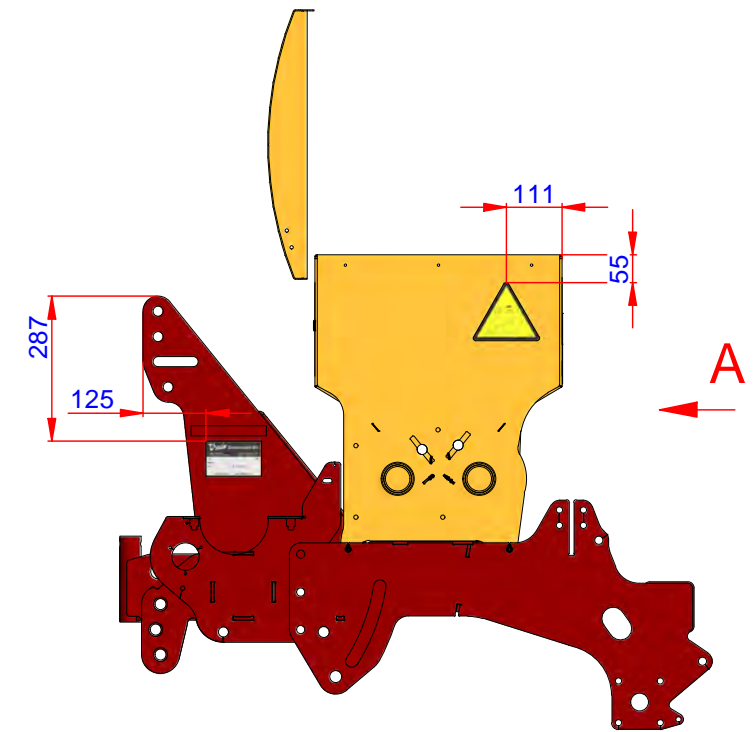
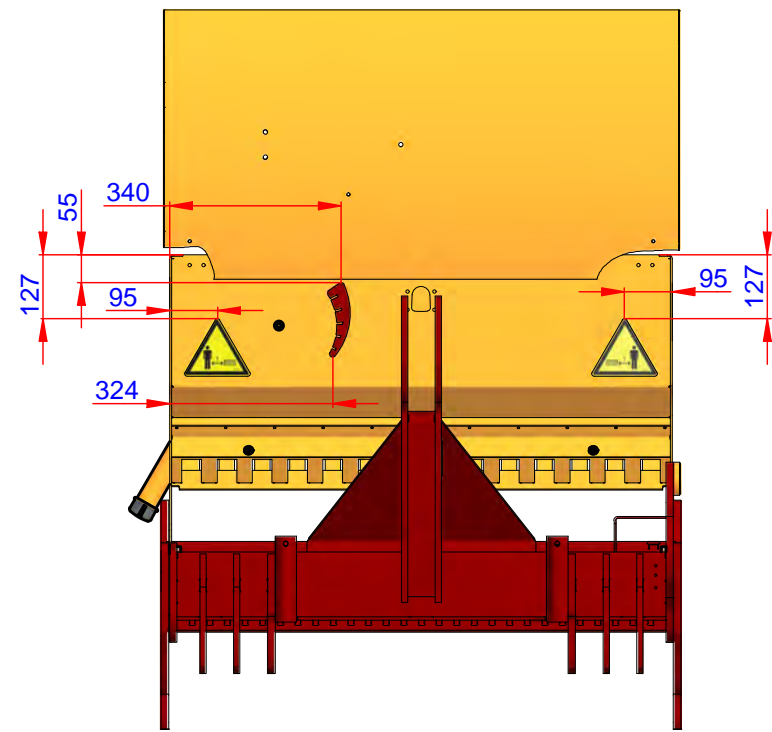
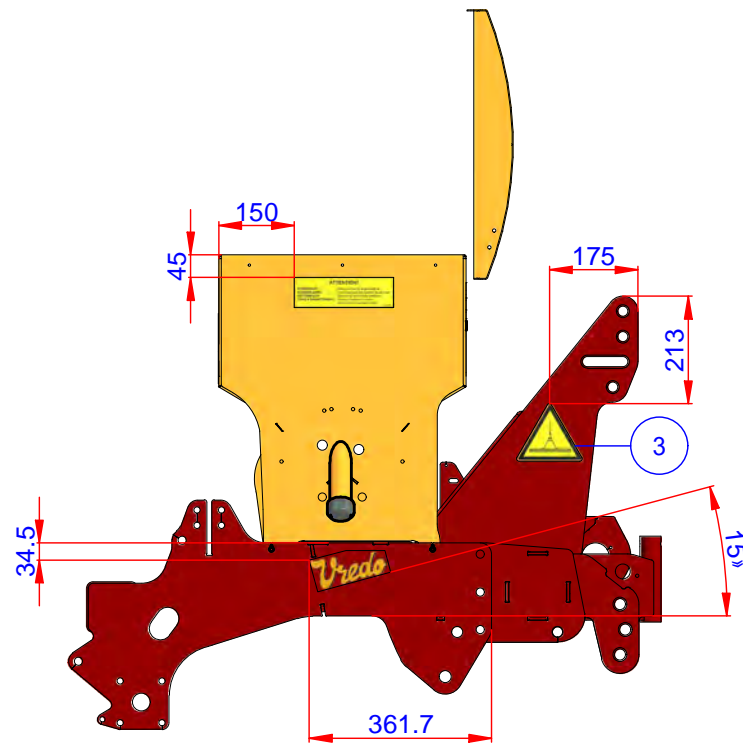
Rev.A 18-03-22 JVA: Bolkopschroef M6 x 8 vervangen door M6 x 16 met sluitring en borgmoer, [14] toegevoegd.

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|--|---|-----------------------------|
|  DODEWAARD B.V.
www.vredo.com | Projection method: | Drawn: P. Biesheuvel |
| |  | Date: 05-05-2021 |
| Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness | Revision: A 18-03-22 jva | Scale: 1 : 8 |
| | Measure unit: mm | A4 |
| Page: 1 / 1 | Mass: N/A | |
| DEKSEL ZAADBAK 2.2M SC VM | | Drawing: 3108M009-01 |

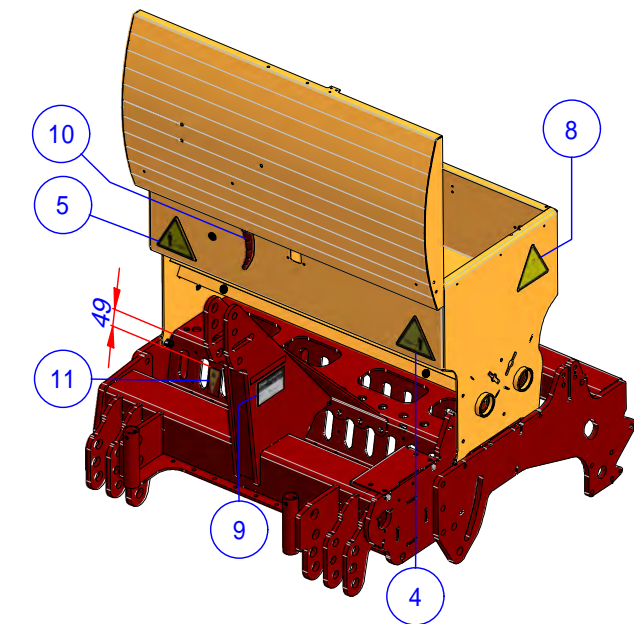
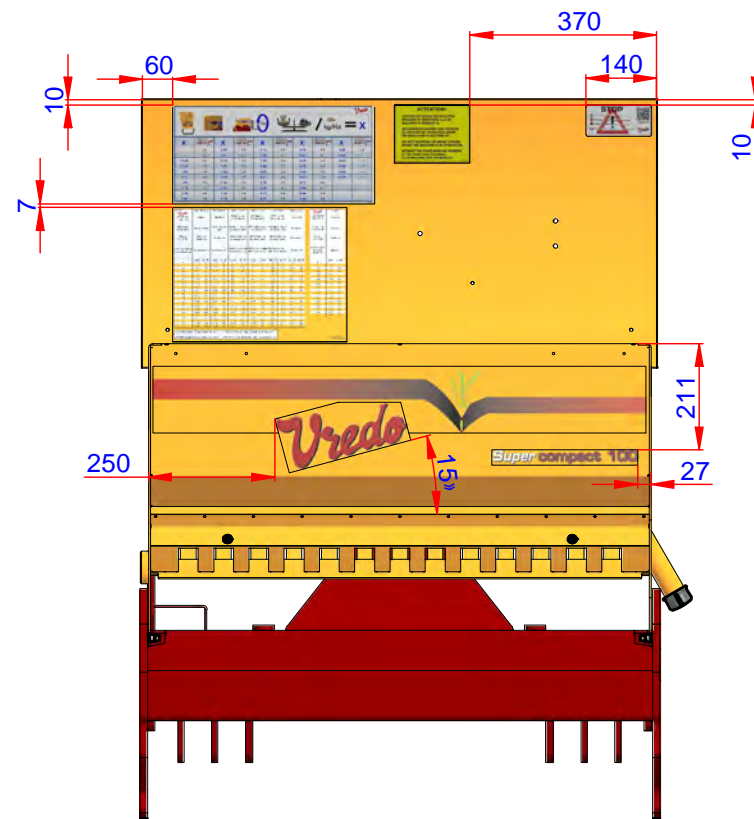
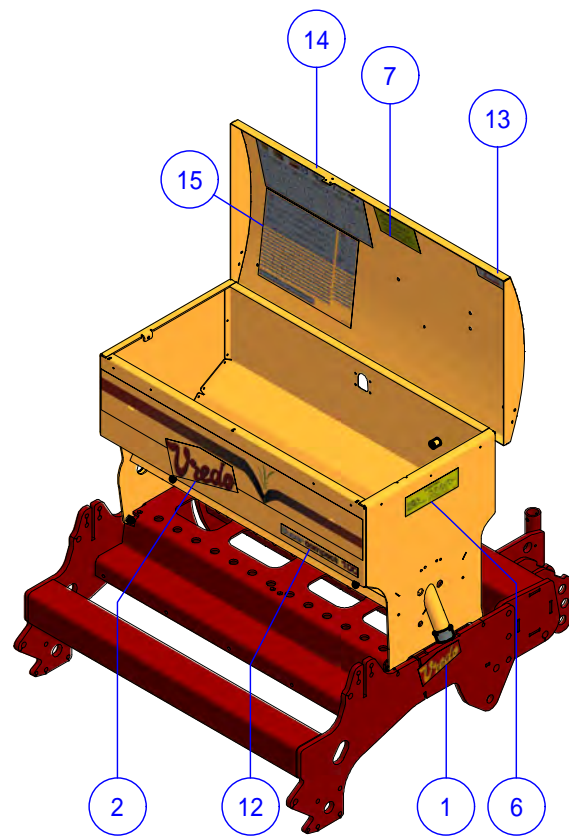
DRAWING: 3108M009-01

HOPPER LID 2.2M SC PRE MOUNR


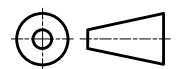
| NR. | QUANTITY | ART.NUMBER | DETAILS | SIZE |
|------------|-----------------|-------------------|-------------------------------------|-------------|
| 01 | 2 | 3100S045-01 | GAS SPRING COVER MOUNTING PLATE DZ5 | |
| 02 | 1 | 3108W002-01 | HOPPER LID 2.2M SC | |
| 03 | 1 | A339.84 | HANDHOLD BRACKET M6 X 148 | |
| 04 | 2 | A612.02 | HEXAGONAL BOLT M6X10 SS A2 | |
| 05 | 10 | A670.2 | HEX. NUT ZB M6 SS A2 | |
| 06 | 3 | A670.3 | HEX. NUT SELF LOCK M8 SS A2 | |
| 07 | 12 | A680.2 | WASHER M6 SS A2 | |
| 08 | 3 | A680.3 | WASHER M8 SS A2 | |
| 09 | 8 | A685.07 | COUNTERSUNK ALLEN BOLT M6X16 SS A2 | |
| 10 | 4 | A688.040 | ROUND HEAD ALLEN BOLT M6X8 SS | |
| 11 | 3 | A688.073 | ROUND HEAD ALLEN BOLT M8 X 16 SS A2 | |
| 12 | 1 | A920.0 | DOCUMENT TUBE BLACK | |
| 13 | 2 | A688.050 | ROUND HEAD ALLEN BOLT M6 X 16 SS A2 | |
| 14 | 1 | A240.050 | HANDBRUSH COCO 280MM | |



ACHTERAANZICHT A (1 : 15)



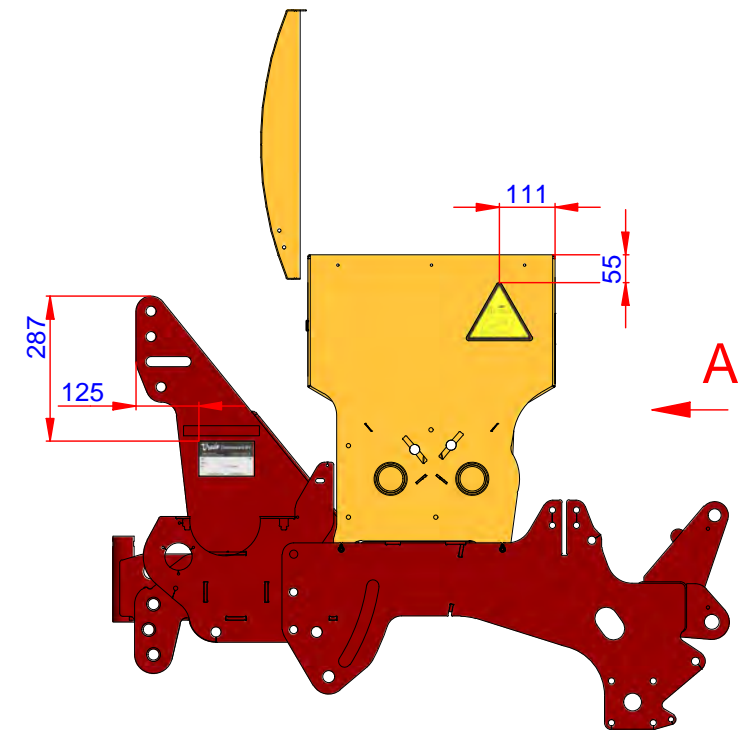
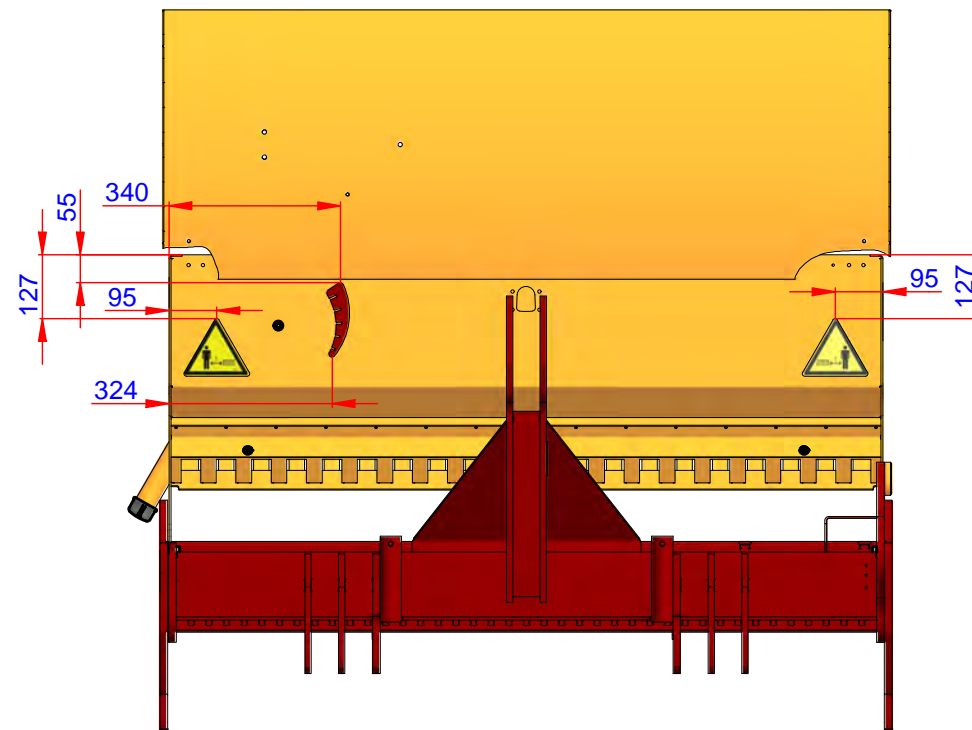
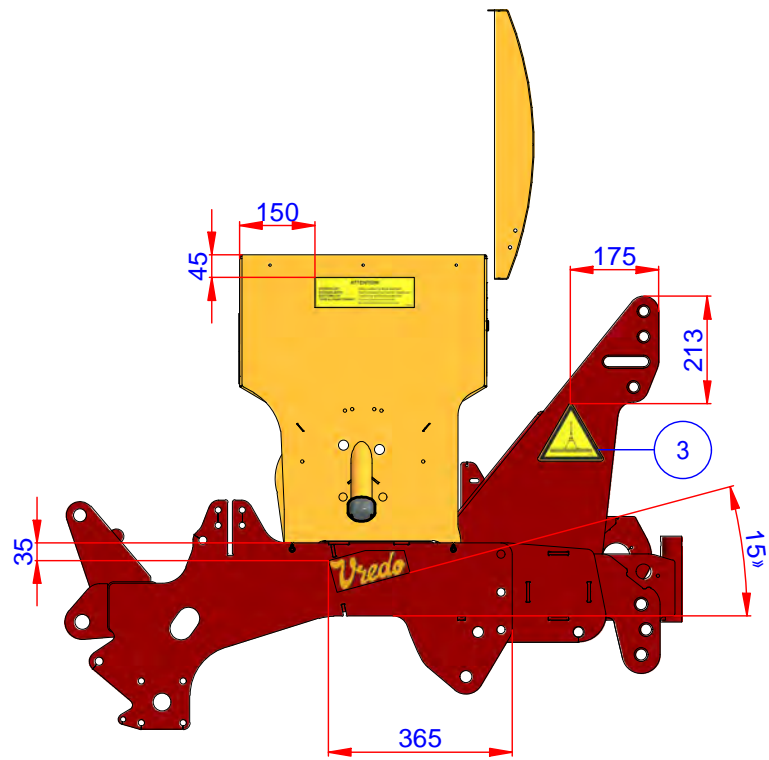
Rev.A 20-05-21 PBH: Hijs-instructie en typeplaatje verplaatst ivm graveren serienr., pos 13 en 14 toegevoegd.
 Rev.B 11-03-22 PBH: Sticker Basis Tabel DZ5 Turf toegevoegd en stickerposities deksel gewijzigd.

| | | |
|--|---|------------------------------------|
|  DODEWAARD B.V.
www.vredo.com | Projection method:
 | Drawn:
P. Biesheuvel |
| | Measure unit:
mm | Date:
25-01-2021 |
| Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness | Page:
1 / 1 | Revision:
B 11-03-22 pbh |
| STICKERS DZ5 SUPER COMPACT 1.0M | | Scale:
1 : 15 |
| | | Mass:
0.15 kg |
| | | Drawing:
3125M005-01 |

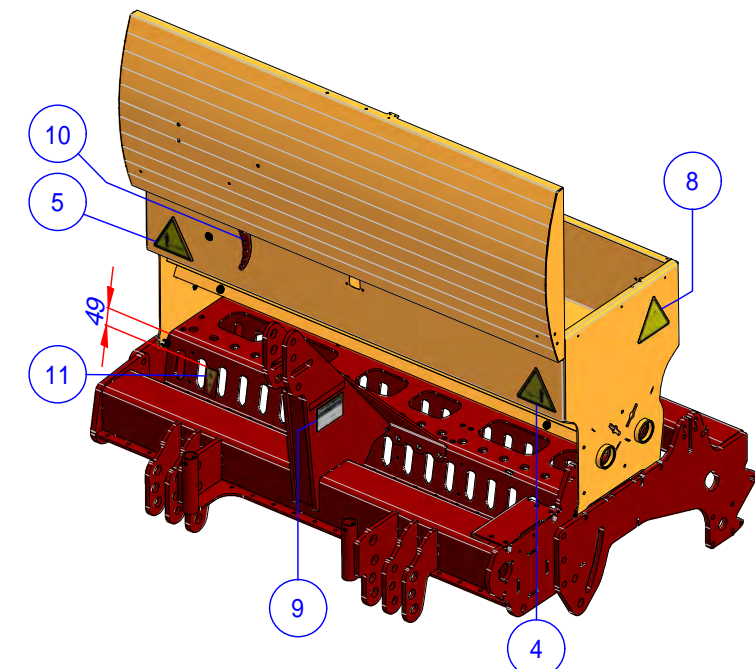
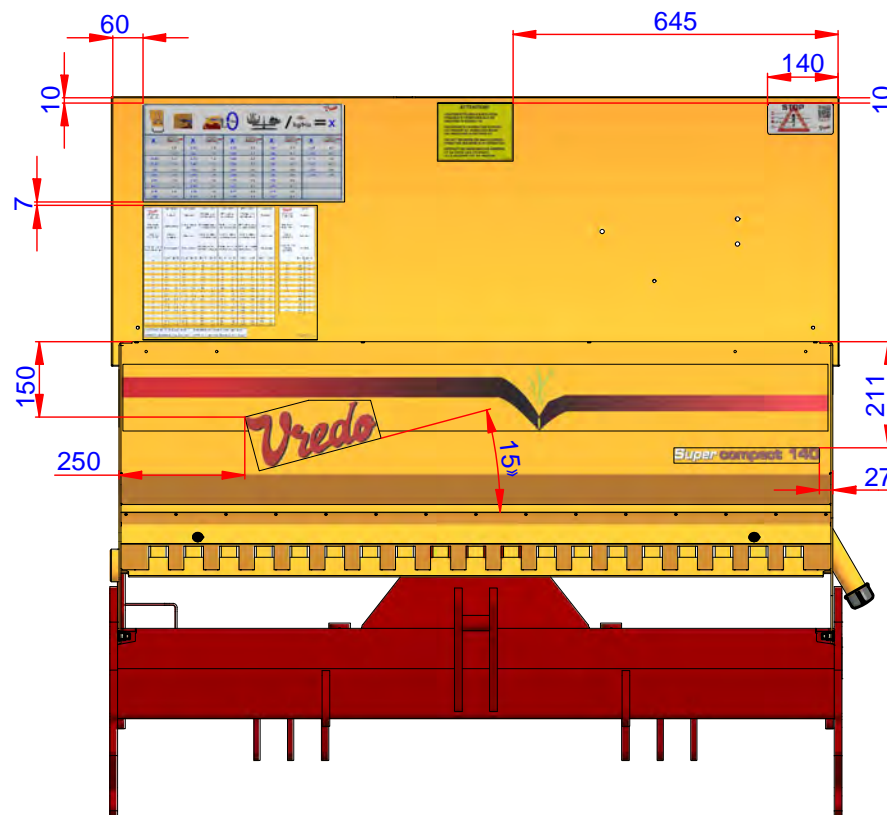
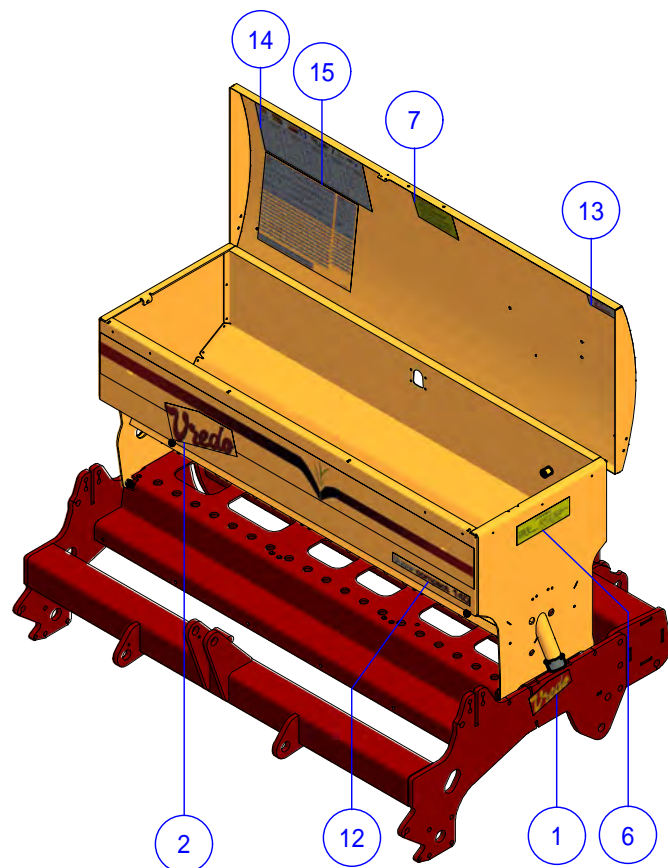
DRAWING: 3125M005-01

STICKERS DZ5 SUPER COMPACT 1.0M


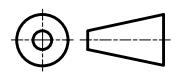
| NR. | QUANTITY | ART.NUMBER | DETAILS | SIZE |
|------------|-----------------|-------------------|-------------------------------------|-------------|
| 01 | 1 | A901.91 | VREDO-STICKER YELLOW/BLACK H=65 | |
| 02 | 1 | A901.97 | VREDO STICKER RED/BLACK H=110 | |
| 03 | 1 | A904.01 | STICKER HITCH INSTRUCTIONS UNFOLDED | |
| 04 | 1 | A904.03 | STICKER KEEP DISTANCE RGHT | |
| 05 | 1 | A904.04 | STICKER KEEP DISTANCE LEFT | |
| 06 | 1 | A904.08 | STICKER WARNING BOTTOM FLAP DZ 2 | |
| 07 | 1 | A904.09 | STICKER NO REVERSING DZ 2 | |
| 08 | 1 | A905.05 | STICKER VT WARNING MAINTENANCE | |
| 09 | 1 | A907.01 | ID PLATE 70X110 MM | |
| 10 | 1 | A907.300 | STICKER LEVEL INDICATOR DZ5 | |
| 11 | 1 | A904.111 | STICKER SCALE SEEDING DEPTH | |
| 12 | 1 | A907.310 | STICKER SUPER COMPACT 100 | |
| 13 | 1 | A904.129 | STICKER PRODUCT REGISTRATION DZ | |
| 14 | 1 | A904.152 | STICKER SEEDING TABLE DZ5 TURF DUO | |
| 15 | 1 | A904.154 | STICKER BASIC TABLE DZ5 TURF DUO | |



ACHTERAANZICHT A (1 : 15)



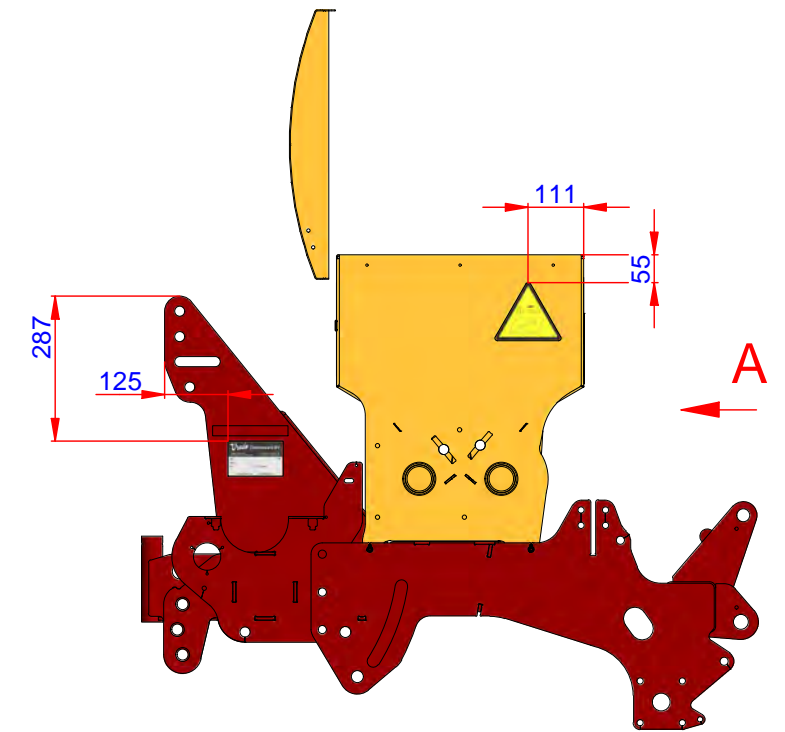
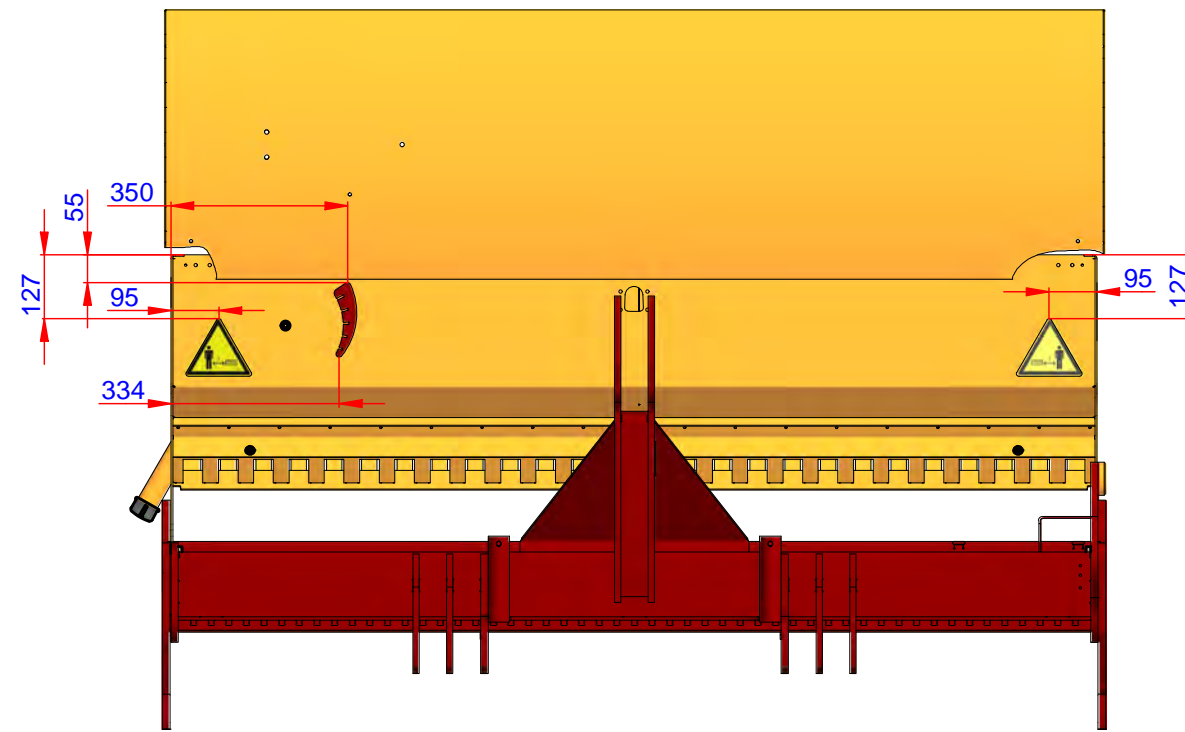
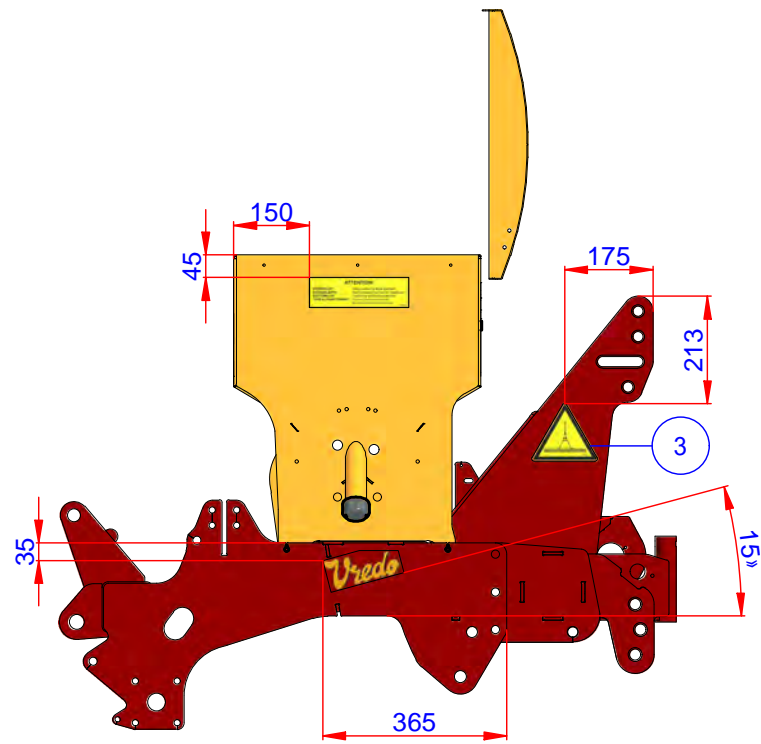
Rev.A 20-05-21 PBH: Hijs-instructie en typeplaatje verplaatst ivm graveren serienr., pos. 13 toegevoegd.
 Rev.B 11-03-22 PBH: Sticker Basis Tabel DZ5 Turf toegevoegd en stickerposities deksel gewijzigd.

| | | |
|--|---|------------------------------------|
|  DODEWAARD B.V.
www.vredo.com | Projection method:
 | Drawn:
P. Biesheuvel |
| | Measure unit:
mm | Date:
25-01-2021 |
| Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness | Page:
1 / 1 | Revision:
B 11-03-22 pbh |
| STICKERS DZ5 SUPER COMPACT 1.4M | | Scale:
1 : 15 |
| | | Mass:
0.15 kg |
| | | Drawing:
3126M005-01 |

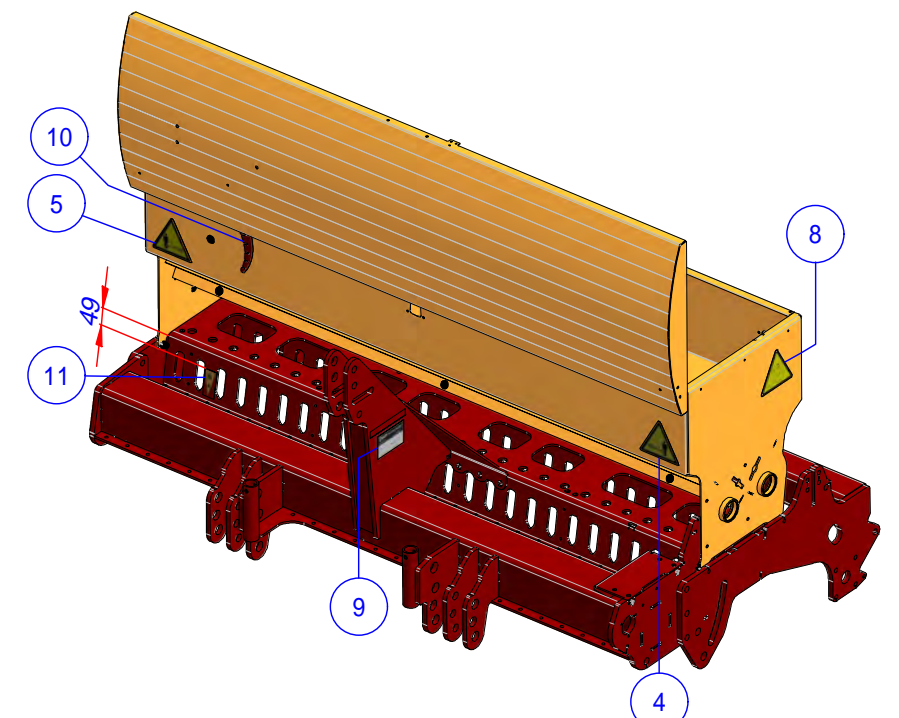
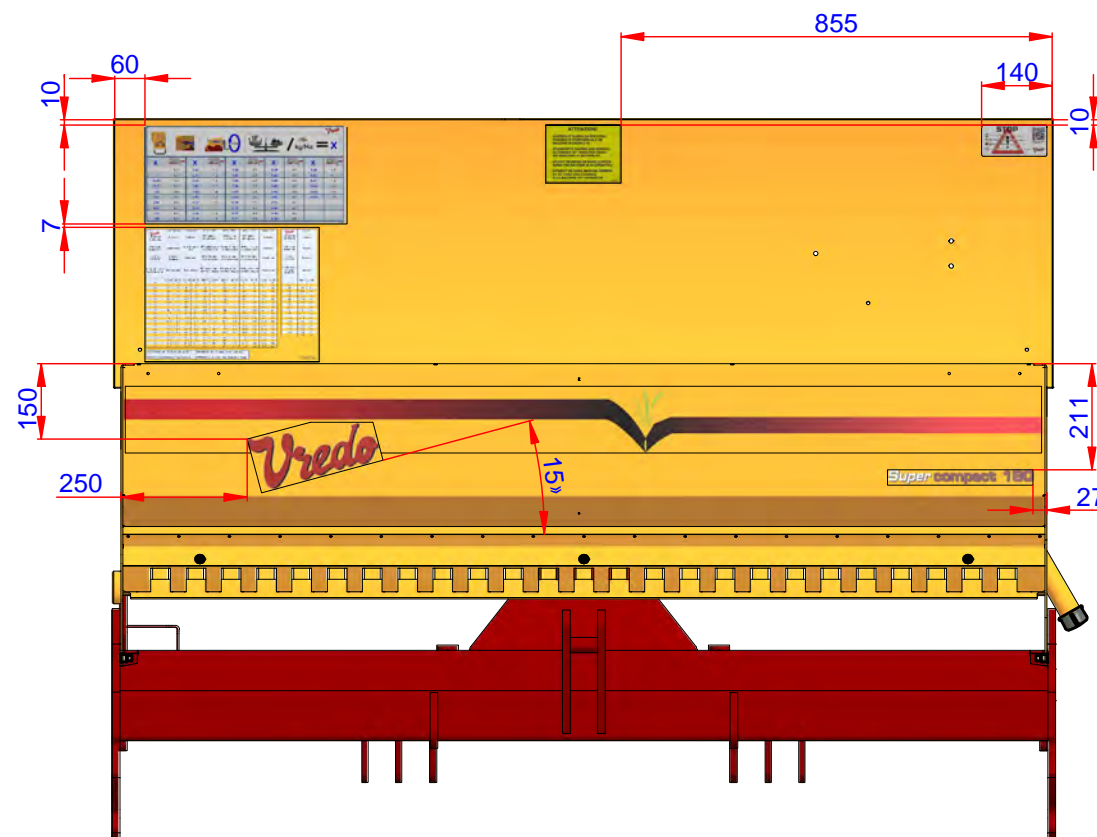
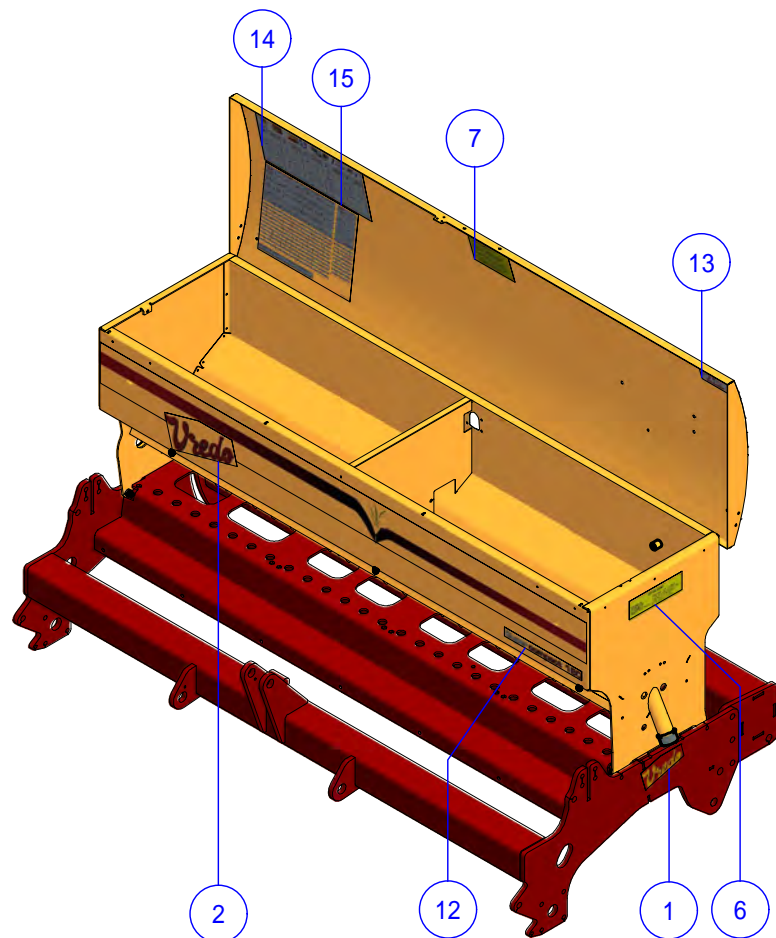
DRAWING: 3126M005-01

STICKERS DZ5 SUPER COMPACT 1.4M


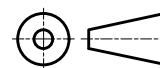
| NR. | QUANTITY | ART.NUMBER | DETAILS | SIZE |
|------------|-----------------|-------------------|-------------------------------------|-------------|
| 01 | 1 | A901.91 | VREDO-STICKER YELLOW/BLACK H=65 | |
| 02 | 1 | A901.97 | VREDO STICKER RED/BLACK H=110 | |
| 03 | 1 | A904.01 | STICKER HITCH INSTRUCTIONS UNFOLDED | |
| 04 | 1 | A904.03 | STICKER KEEP DISTANCE RGHT | |
| 05 | 1 | A904.04 | STICKER KEEP DISTANCE LEFT | |
| 06 | 1 | A904.08 | STICKER WARNING BOTTOM FLAP DZ 2 | |
| 07 | 1 | A904.09 | STICKER NO REVERSING DZ 2 | |
| 08 | 1 | A905.05 | STICKER VT WARNING MAINTENANCE | |
| 09 | 1 | A907.01 | ID PLATE 70X110 MM | |
| 10 | 1 | A907.300 | STICKER LEVEL INDICATOR DZ5 | |
| 11 | 1 | A904.111 | STICKER SCALE SEEDING DEPTH | |
| 12 | 1 | A907.311 | STICKER SUPER COMPACT 140 | |
| 13 | 1 | A904.129 | STICKER PRODUCT REGISTRATION DZ | |
| 14 | 1 | A904.152 | STICKER SEEDING TABLE DZ5 TURF DUO | |
| 15 | 1 | A904.154 | STICKER BASIC TABLE DZ5 TURF DUO | |



ACHTERAANZICHT A (1 : 15)



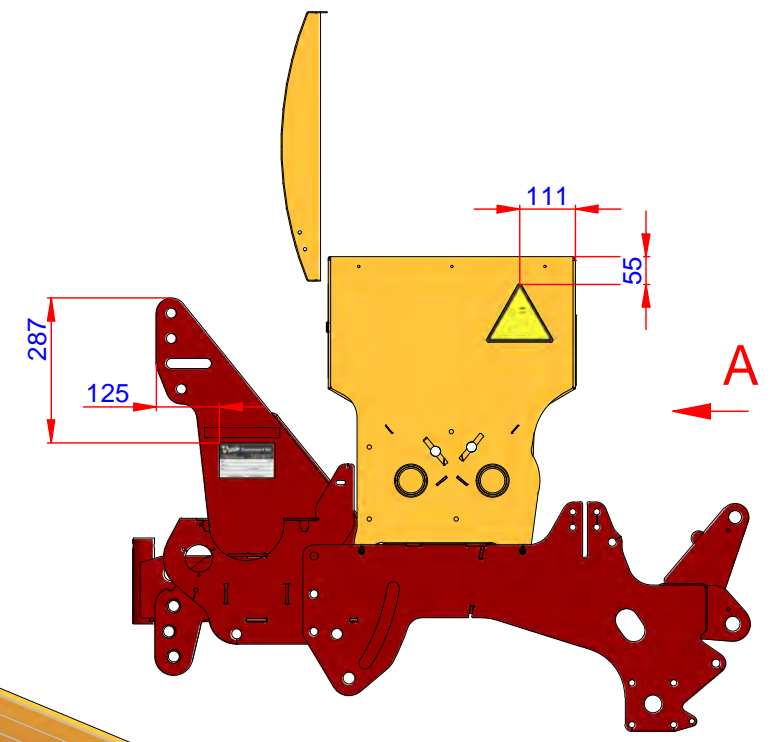
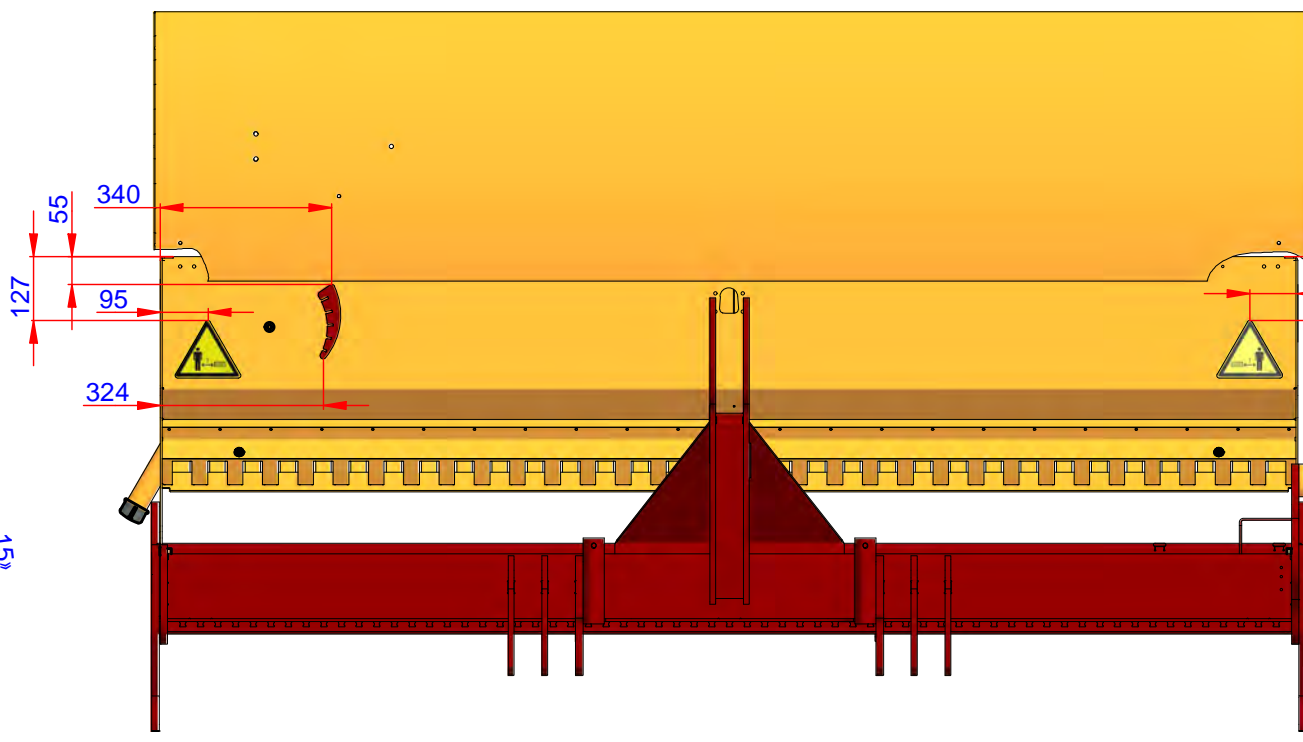
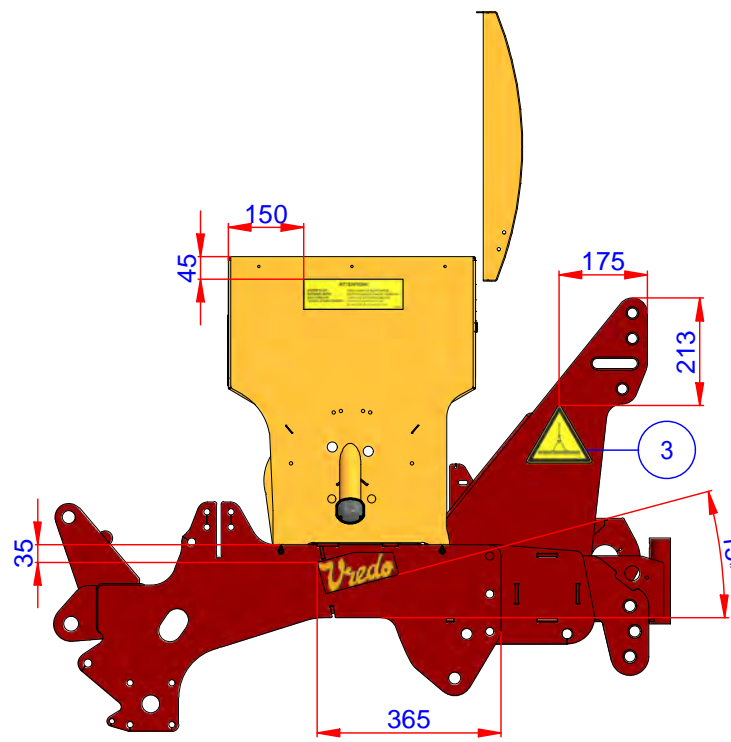
Rev.A 20-05-21 PBH: Hijs-instructie en typeplaatje verplaatst ivm graveren serienr., pos 13 toegevoegd.
 Rev.B 11-03-22 PBH: Sticker Basis Tabel DZ5 Turf toegevoegd en stickerposities deksel gewijzigd.

| | | |
|--|---|------------------------------------|
|  DODEWAARD B.V.
www.vredo.com | Projection method:
 | Drawn:
P. Biesheuvel |
| | Measure unit:
mm | Date:
25-01-2021 |
| Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness | Page:
1 / 1 | Revision:
B 11-03-22 pbh |
| STICKERS DZ5 SUPER COMPACT 1.8M | | Scale:
1 : 15 |
| | | Mass:
0.15 kg |
| | | Drawing:
3127M005-01 |

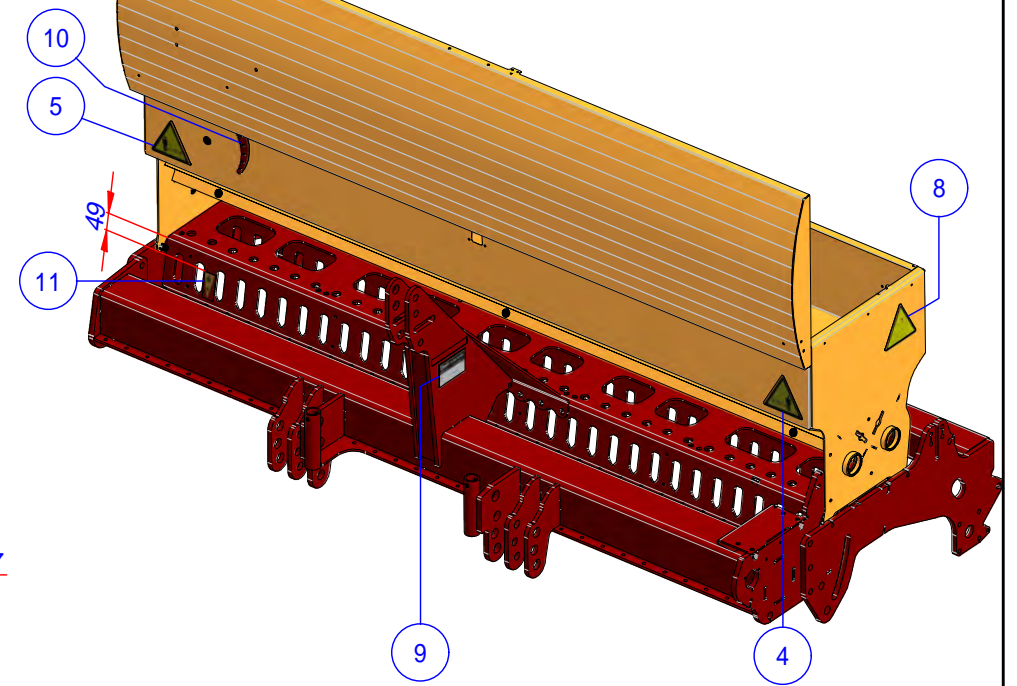
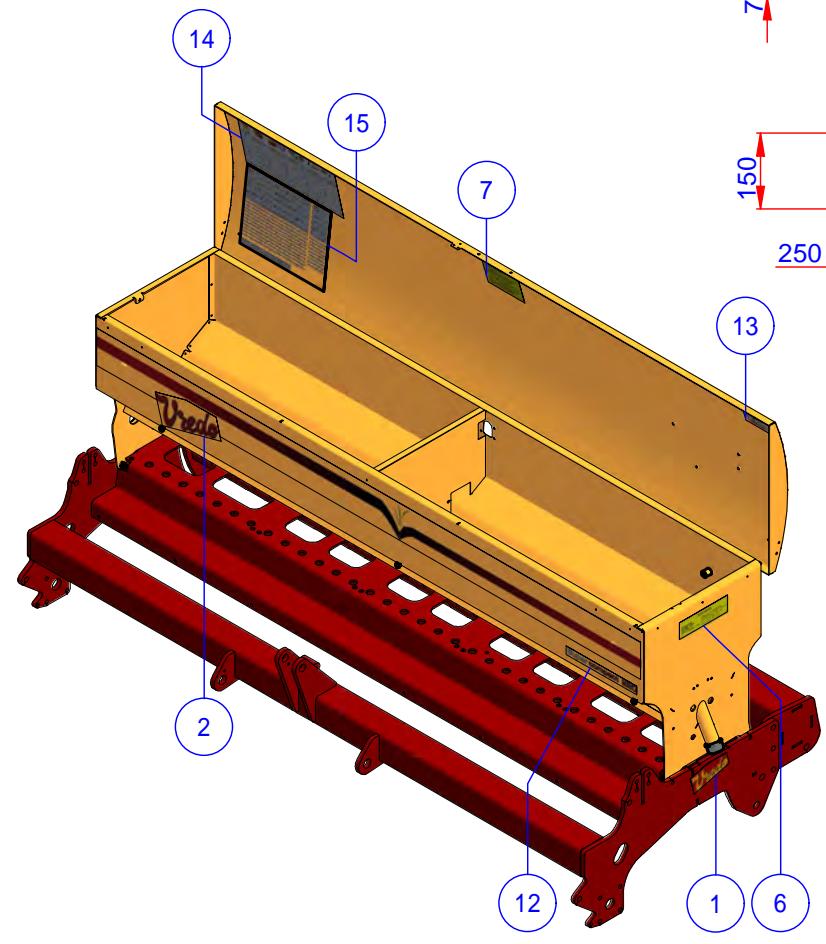
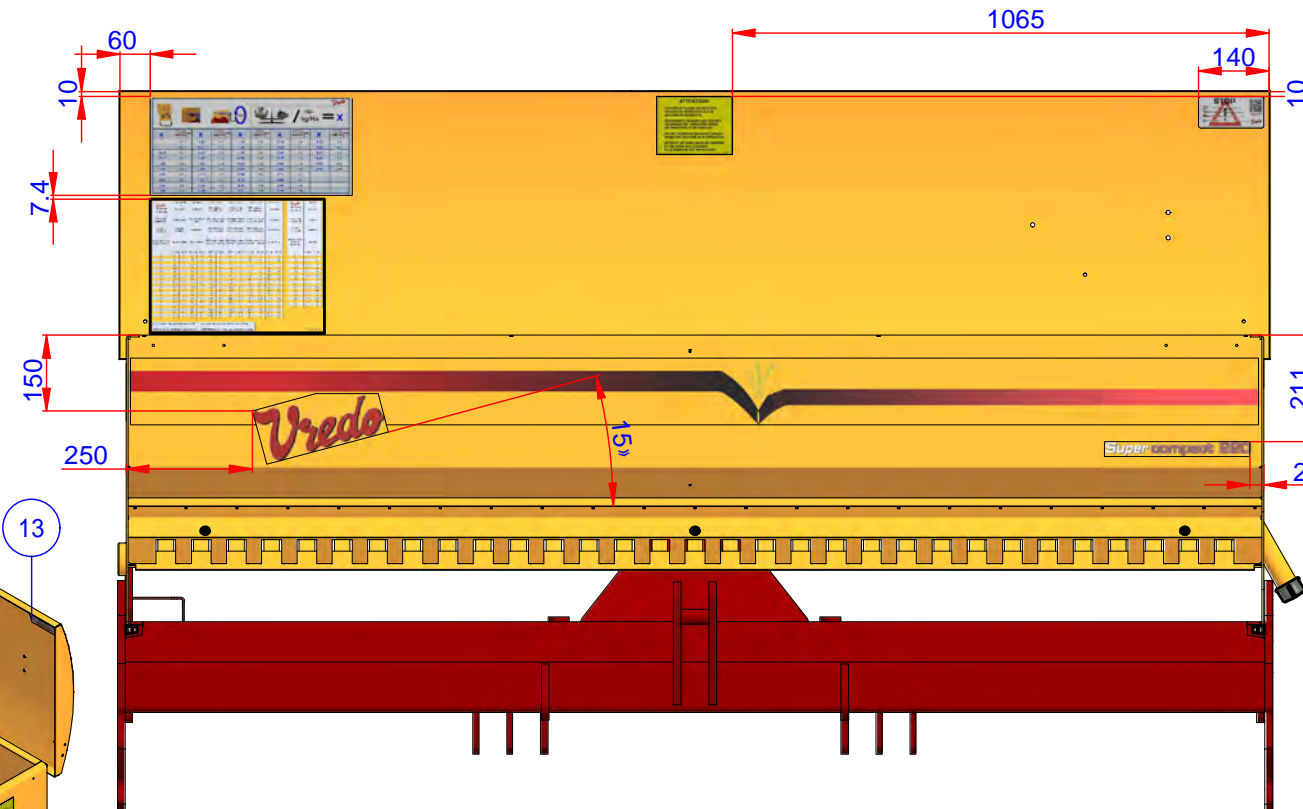
DRAWING: 3127M005-01

STICKERS DZ5 SUPER COMPACT 1.8M

| NR. | QUANTITY | ART.NUMBER | DETAILS | SIZE |
|------------|-----------------|-------------------|-------------------------------------|-------------|
| 01 | 1 | A901.91 | VREDO-STICKER YELLOW/BLACK H=65 | |
| 02 | 1 | A901.97 | VREDO STICKER RED/BLACK H=110 | |
| 03 | 1 | A904.01 | STICKER HITCH INSTRUCTIONS UNFOLDED | |
| 04 | 1 | A904.03 | STICKER KEEP DISTANCE RGHT | |
| 05 | 1 | A904.04 | STICKER KEEP DISTANCE LEFT | |
| 06 | 1 | A904.08 | STICKER WARNING BOTTOM FLAP DZ 2 | |
| 07 | 1 | A904.09 | STICKER NO REVERSING DZ 2 | |
| 08 | 1 | A905.05 | STICKER VT WARNING MAINTENANCE | |
| 09 | 1 | A907.01 | ID PLATE 70X110 MM | |
| 10 | 1 | A907.300 | STICKER LEVEL INDICATOR DZ5 | |
| 11 | 1 | A904.111 | STICKER SCALE SEEDING DEPTH | |
| 12 | 1 | A907.312 | STICKER SUPER COMPACT 140 | |
| 13 | 1 | A904.129 | STICKER PRODUCT REGISTRATION DZ | |
| 14 | 1 | A904.152 | STICKER SEEDING TABLE DZ5 TURF DUO | |
| 15 | 1 | A904.154 | STICKER BASIC TABLE DZ5 TURF DUO | |



ACHTERAANZICHT A (1 : 15)



Rev.A 20-05-21 PBH: Hijs-instructie en typeplaatje verplaatst ivm graveren serienr., pos 13 toegevoegd.
 Rev.B 11-03-22 PBH: Sticker Basis Tabel DZ5 Turf toegevoegd en stickerposities deksel gewijzigd.

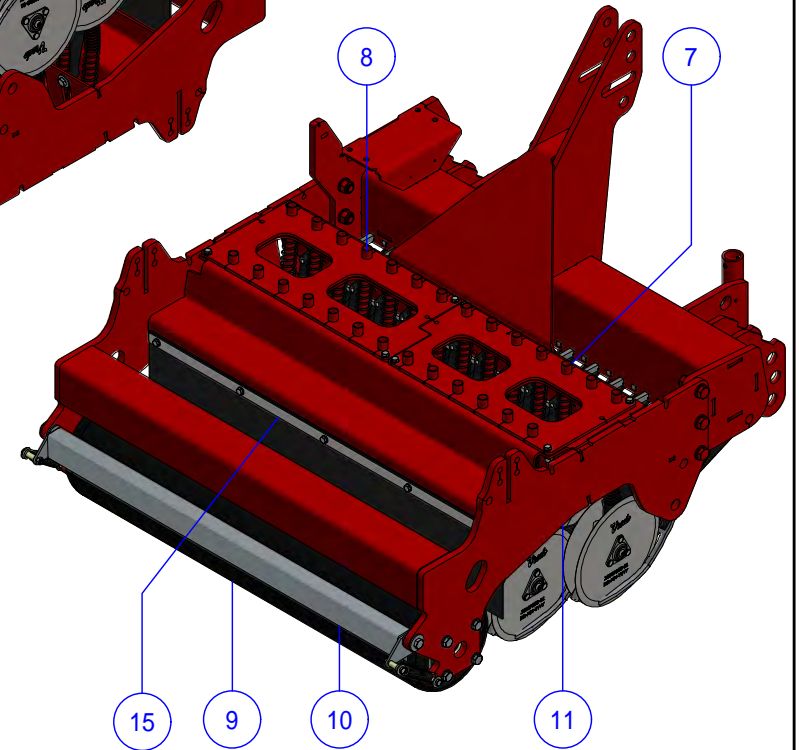
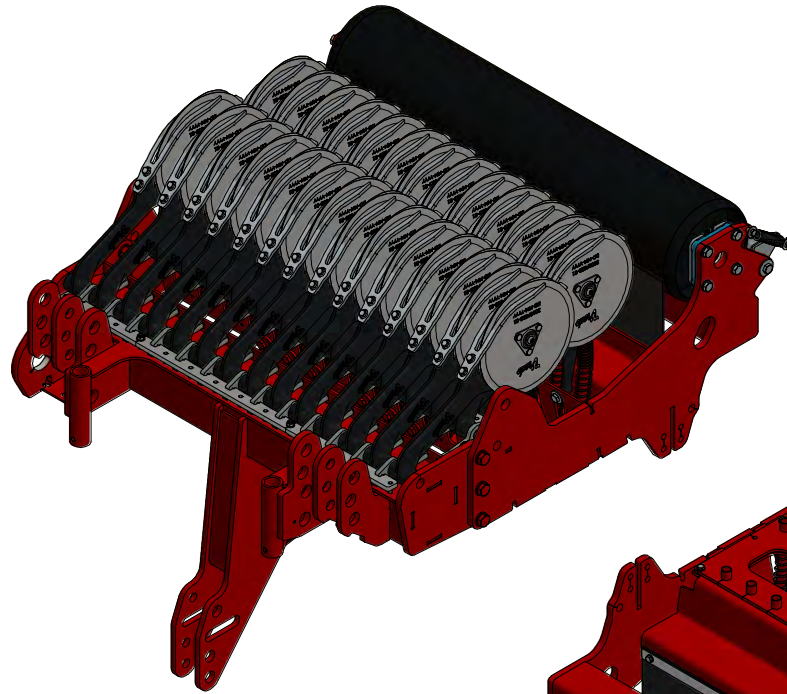
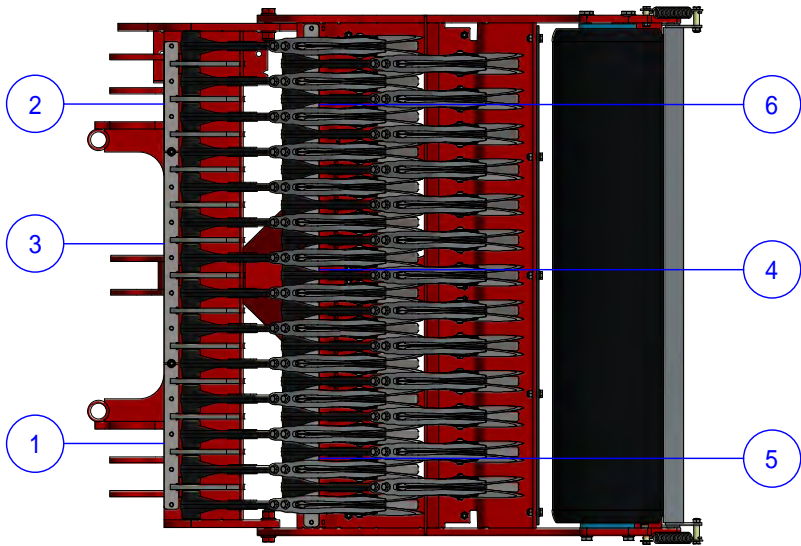
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|---|----------------------------|------------------------------------|
| DODEWAARD B.V.
www.vredo.com | Projection method:
 | Drawn:
P. Biesheuvel |
| | Measure unit:
mm | Date:
25-01-2021 |
| Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness | Page:
1 / 1 | Revision:
B 11-03-22 pbh |
| STICKERS DZ5 SUPER COMPACT 2.2M | | Scale:
1 : 15 |
| | | Mass:
0.15 kg |
| | | Drawing:
3128M005-01 |

DRAWING: 3128M005-01

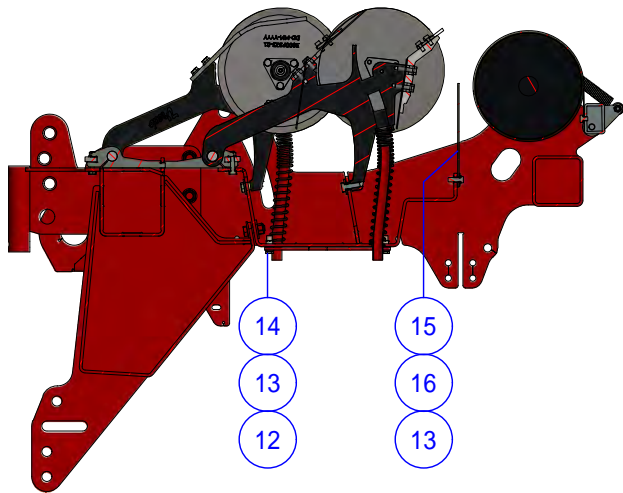
STICKERS DZ5 SUPER COMPACT 2.2M

| NR. | QUANTITY | ART.NUMBER | DETAILS | SIZE |
|------------|-----------------|-------------------|-------------------------------------|-------------|
| 01 | 1 | A901.91 | VREDO-STICKER YELLOW/BLACK H=65 | |
| 02 | 1 | A901.97 | VREDO STICKER RED/BLACK H=110 | |
| 03 | 1 | A904.01 | STICKER HITCH INSTRUCTIONS UNFOLDED | |
| 04 | 1 | A904.03 | STICKER KEEP DISTANCE RGHT | |
| 05 | 1 | A904.04 | STICKER KEEP DISTANCE LEFT | |
| 06 | 1 | A904.08 | STICKER WARNING BOTTOM FLAP DZ 2 | |
| 07 | 1 | A904.09 | STICKER NO REVERSING DZ 2 | |
| 08 | 1 | A905.05 | STICKER VT WARNING MAINTENANCE | |
| 09 | 1 | A907.01 | ID PLATE 70X110 MM | |
| 10 | 1 | A907.300 | STICKER LEVEL INDICATOR DZ5 | |
| 11 | 1 | A904.111 | STICKER SCALE SEEDING DEPTH | |
| 12 | 1 | A907.313 | STICKER SUPER COMPACT 140 | |
| 13 | 1 | A904.129 | STICKER PRODUCT REGISTRATION DZ | |
| 14 | 1 | A904.152 | STICKER SEEDING TABLE DZ5 TURF DUO | |
| 15 | 1 | A904.154 | STICKER BASIC TABLE DZ5 TURF DUO | |


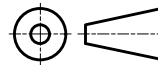
onderzijde (1 : 15)
montage schijfmessen



A-A (1 : 15)



Rev.A 09-09-21 PBH: spatlap toegevoegd
Rev.B 07-03-22 PBH: popmoeren spatlap en popmoeren elementensets verwijderd

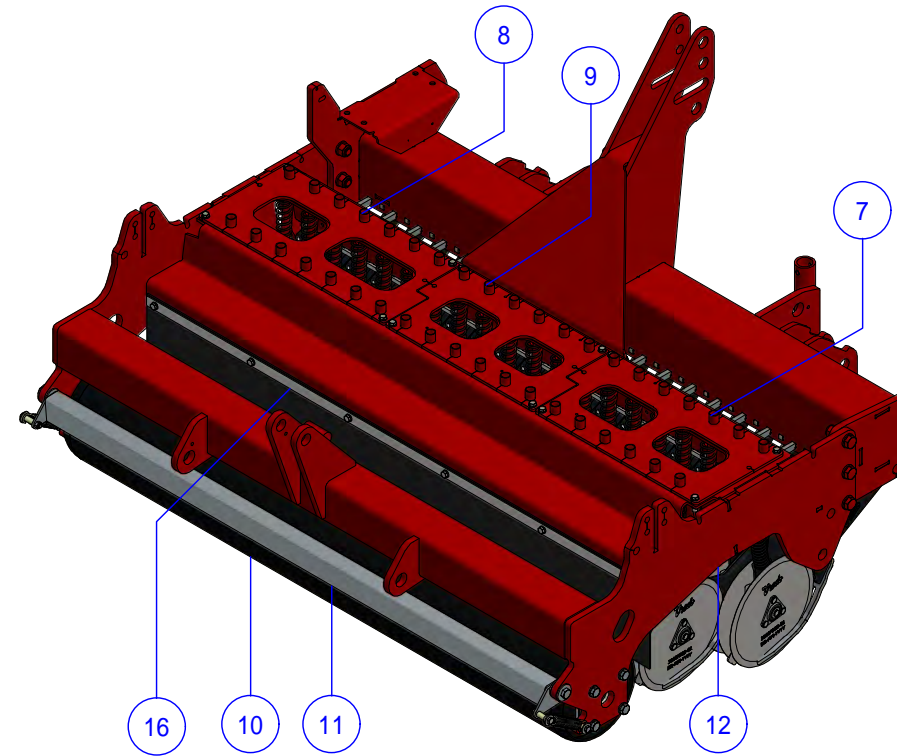
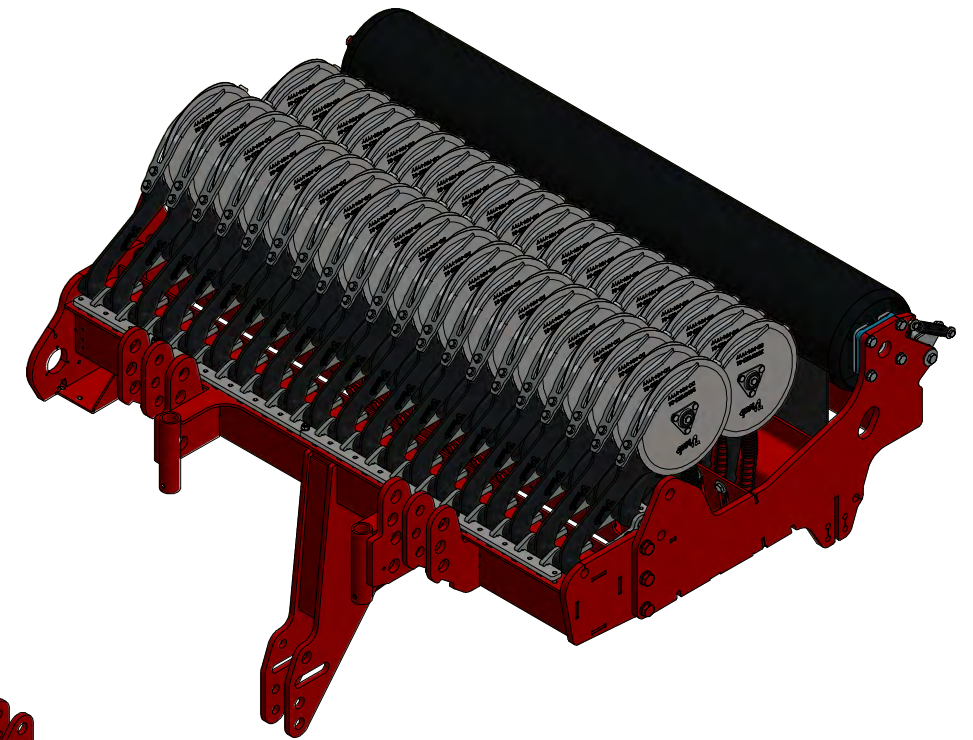
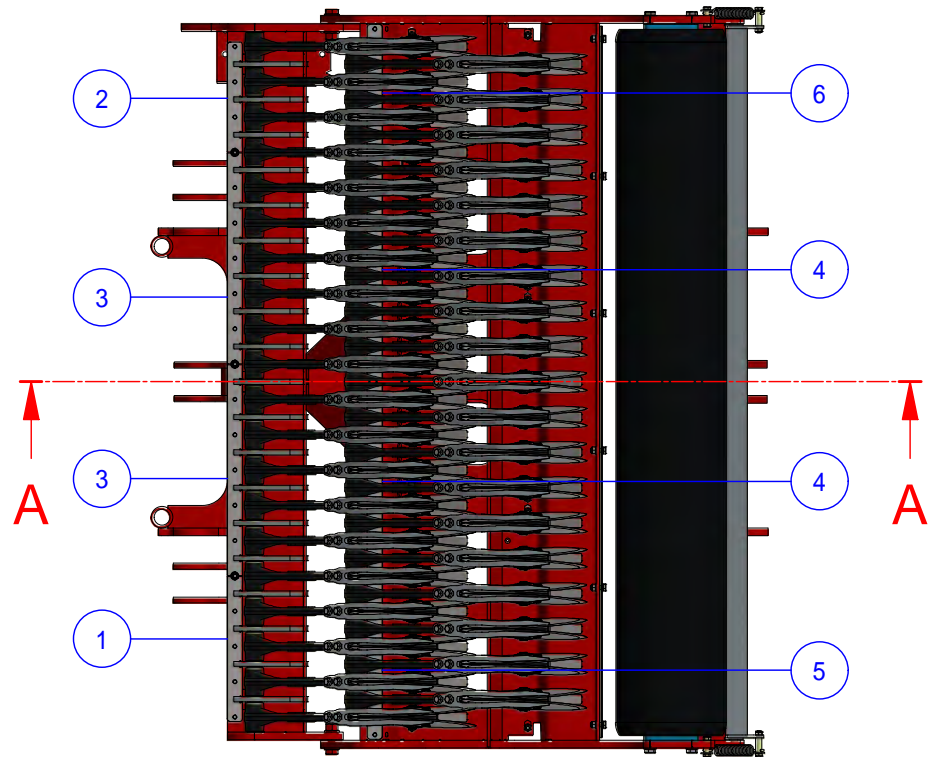
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|  DODEWAARD B.V.
www.vredo.com | Projection method: | Drawn: P. Biesheuvel |
| |  | Date: 22-06-2021 |
| Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness | Revision: B 07-03-22 pbh | Scale: 1 : 15 |
| | Measure unit: mm | Page: 1 / 1 |
| ONDERBOUW VM DZ5 SUPER COMPACT 1.0M | | Mass: N/A |
| | | Drawing: 3125M001-01 |

DRAWING: 3125M001-01

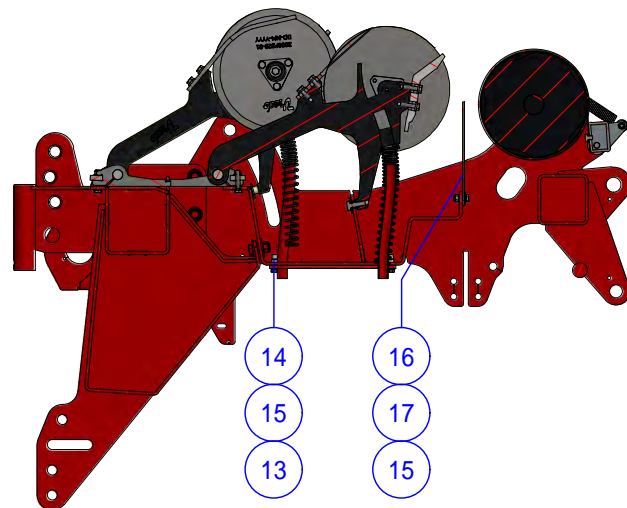
UNDERCARRAIGE PREFAB SUPER 1.0M

| NR. | QUANTITY | ART.NUMBER | DETAILS | SIZE |
|------------|-----------------|-------------------|-------------------------------------|-------------|
| 01 | 1 | 3100M003-01 | SET OF 4 UNITS FRONT RIGHT PREFAB | |
| 02 | 1 | 3100M004-01 | SET OF 4 UNITS FRONT LEFT PREFAB | |
| 03 | 1 | 3100M005-01 | SET OF 6 UNITS FRONT MID PREFAB | |
| 04 | 1 | 3100M006-01 | SET OF 6 UNITS REAR MID PREFAB | |
| 05 | 1 | 3100M007-01 | SET OF 3 UNITS REAR RIGHT PREFAB | |
| 06 | 1 | 3100M008-01 | SET OF 4 UNITS REAR LEFT PREFAB | |
| 07 | 1 | 3100W047-01 | SEED TUBE HOLDER DUO RIGHT DZ5 | |
| 08 | 1 | 3100W048-01 | SEED TUBE HOLDER DUO LEFT DZ5 | |
| 09 | 1 | 3105M005-01 | ROLLER Ø220 1.0 PREFAB | |
| 10 | 1 | 3105M006-01 | SCRAPER BAR ROLLER 1.0M COMPLETE | |
| 11 | 1 | 3105M012-01 | PAINT ASSEMBLY FRAMES DUO DZ5 1.0M | |
| 12 | 8 | A675.35 | RIV NUT ZB M8 FRNT 3.8-7.9MM HEX | |
| 13 | 17 | A680.3 | WASHER M8 SS A2 | |
| 14 | 8 | A613.05 | HEX. BOLT M8X25 SS A2 | |
| 15 | 1 | 3105M011-01 | MUDGUARD ROL/ELEM. 1.0M SYN. PREFAB | |
| 16 | 9 | A670.3 | HEX. NUT SELF LOCK M8 SS A2 | |


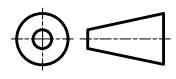
Onderzijde (1:15)
Montage schijfmessen



A-A (1:15)



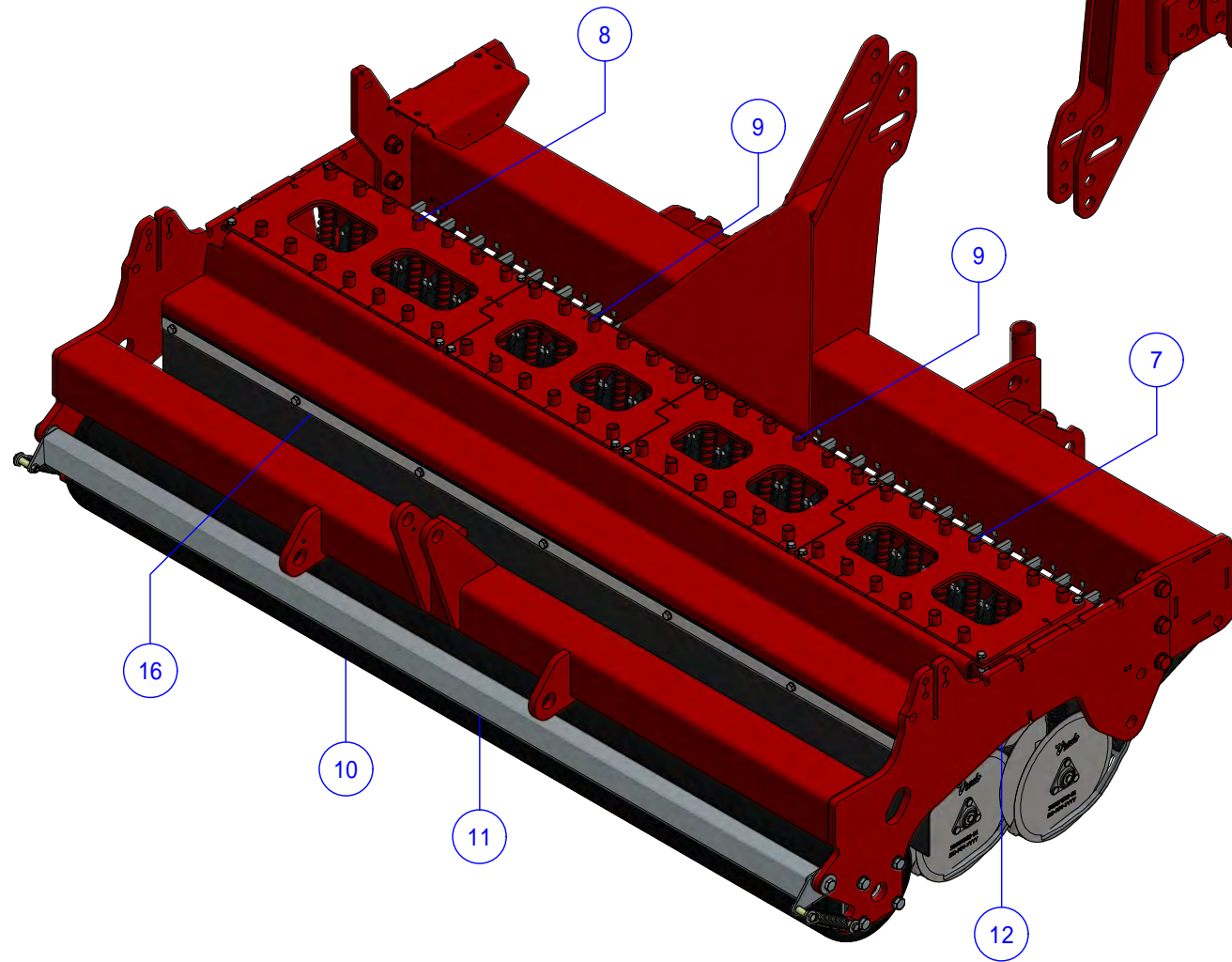
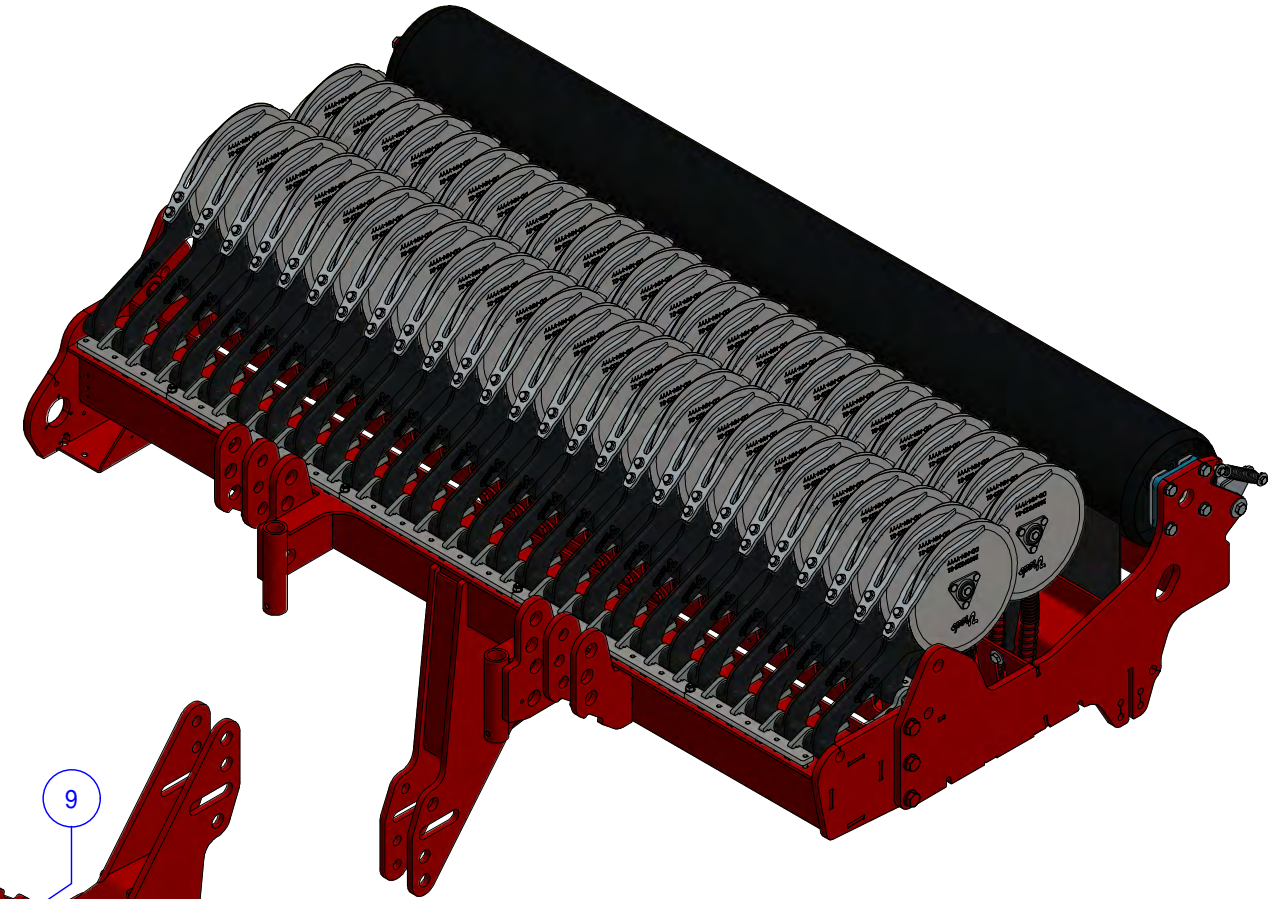
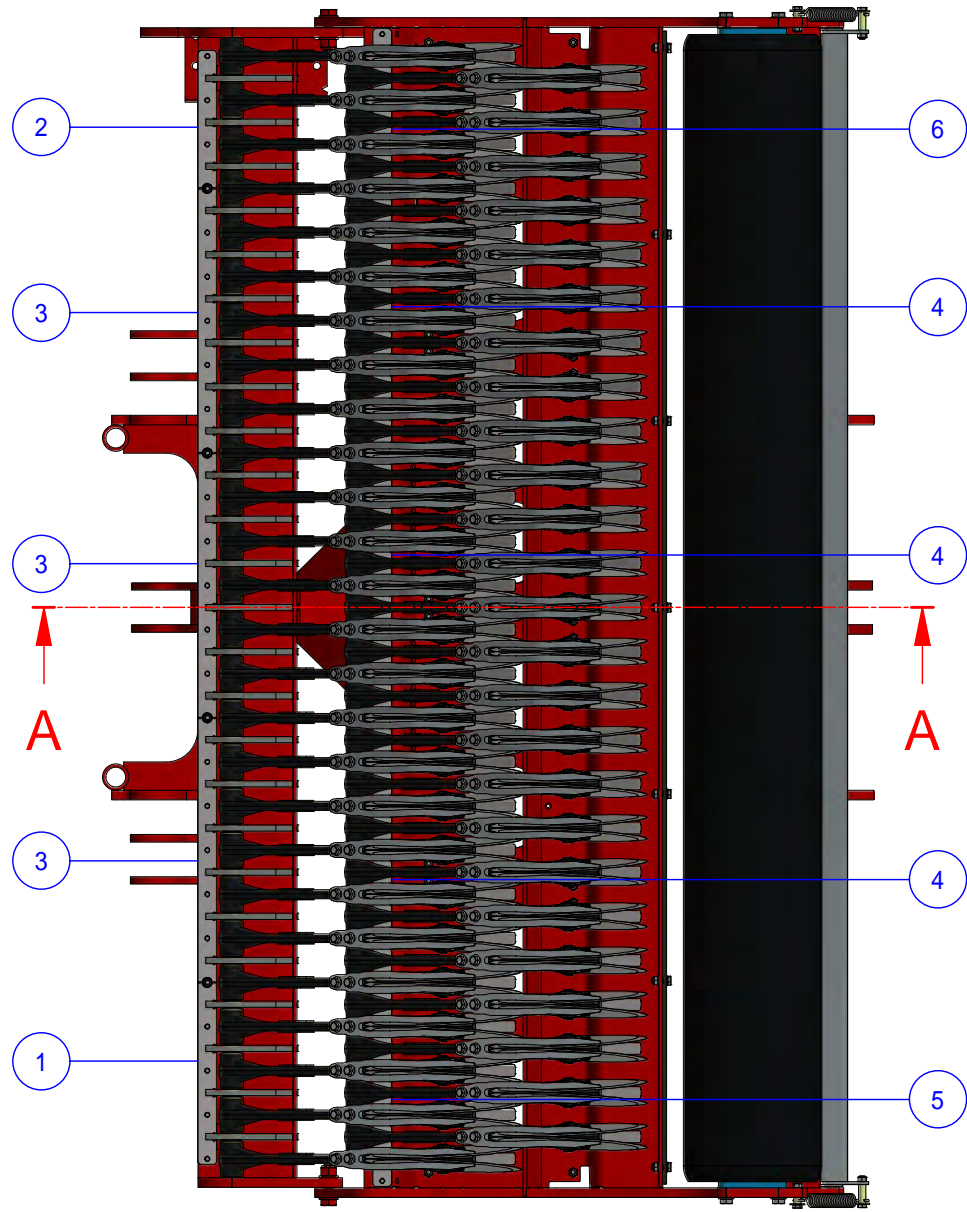
Rev.A 09-09-21 PBH: spatlap toegevoegd
Rev.B 07-03-22 PBH: Popmoeren spatlap en popmoeren elementensets verwijderd

| | | |
|--|---|--|
|  DODEWAARD B.V.
www.vredo.com | Projection method:
 | Drawn: P. Biesheuvel
Date: 23-06-2021
Revision: B 07-03-22 pbh |
| | Measure unit: mm | Scale: 1 : 15 A3 |
| Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness | Page: 1 / 1 | Mass: 546.34 kg |
| ONDERBOUW VM DZ5 SUPER COMPACT 1.4M | | Drawing: 3126M001-01 |

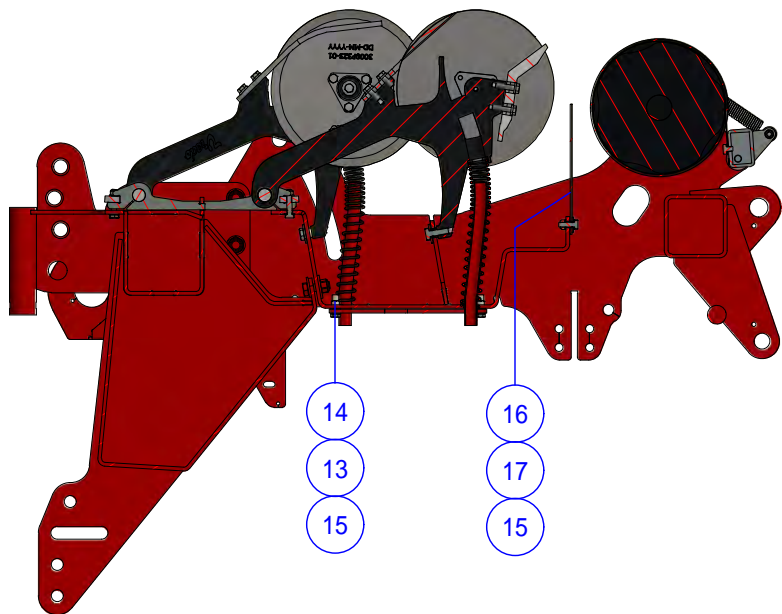
DRAWING: 3126M001-01**UNDERCARRIAGE PREFAB SUPER 1.4M**

| NR. | QUANTITY | ART.NUMBER | DETAILS | SIZE |
|------------|-----------------|-------------------|-------------------------------------|-------------|
| 01 | 1 | 3100M003-01 | SET OF 4 UNITS FRONT RIGHT PREFAB | |
| 02 | 1 | 3100M004-01 | SET OF 4 UNITS FRONT LEFT PREFAB | |
| 03 | 2 | 3100M005-01 | SET OF 6 UNITS FRONT MID PREFAB | |
| 04 | 2 | 3100M006-01 | SET OF 6 UNITS REAR MID PREFAB | |
| 05 | 1 | 3100M007-01 | SET OF 3 UNITS REAR RIGHT PREFAB | |
| 06 | 1 | 3100M008-01 | SET OF 4 UNITS REAR LEFT PREFAB | |
| 07 | 1 | 3100W047-01 | SEED TUBE HOLDER DUO RIGHT DZ5 | |
| 08 | 1 | 3100W048-01 | SEED TUBE HOLDER DUO LEFT DZ5 | |
| 09 | 1 | 3100W049-01 | SEED TUBE HOLDER DUO MIDDLE DZ5 | |
| 10 | 1 | 3106M005-01 | ROLLER Ø220 1.4M PREFAB | |
| 11 | 1 | 3106M006-01 | SCRAPER BAR ROLLER 1.4M COMPLETE | |
| 12 | 1 | 3106M012-01 | PAINT ASSEMBLY FRAMES DUO DZ5 1.4M | |
| 13 | 12 | A613.05 | HEX. BOLT M8X25 SS A2 | |
| 14 | 12 | A675.35 | RIV NUT ZB M8 FRNT 3.8-7.9MM HEX | |
| 15 | 18 | A680.3 | WASHER M8 SS A2 | |
| 16 | 1 | 3106M011-01 | MUDGUARD ROL/ELEM. 1.4M SYN. PREFAB | |
| 17 | 6 | A670.3 | HEX. NUT SELF LOCK M8 SS A2 | |


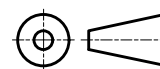
Onderzijde (1:15)
Montage schijfmessen



A-A (1 : 12)



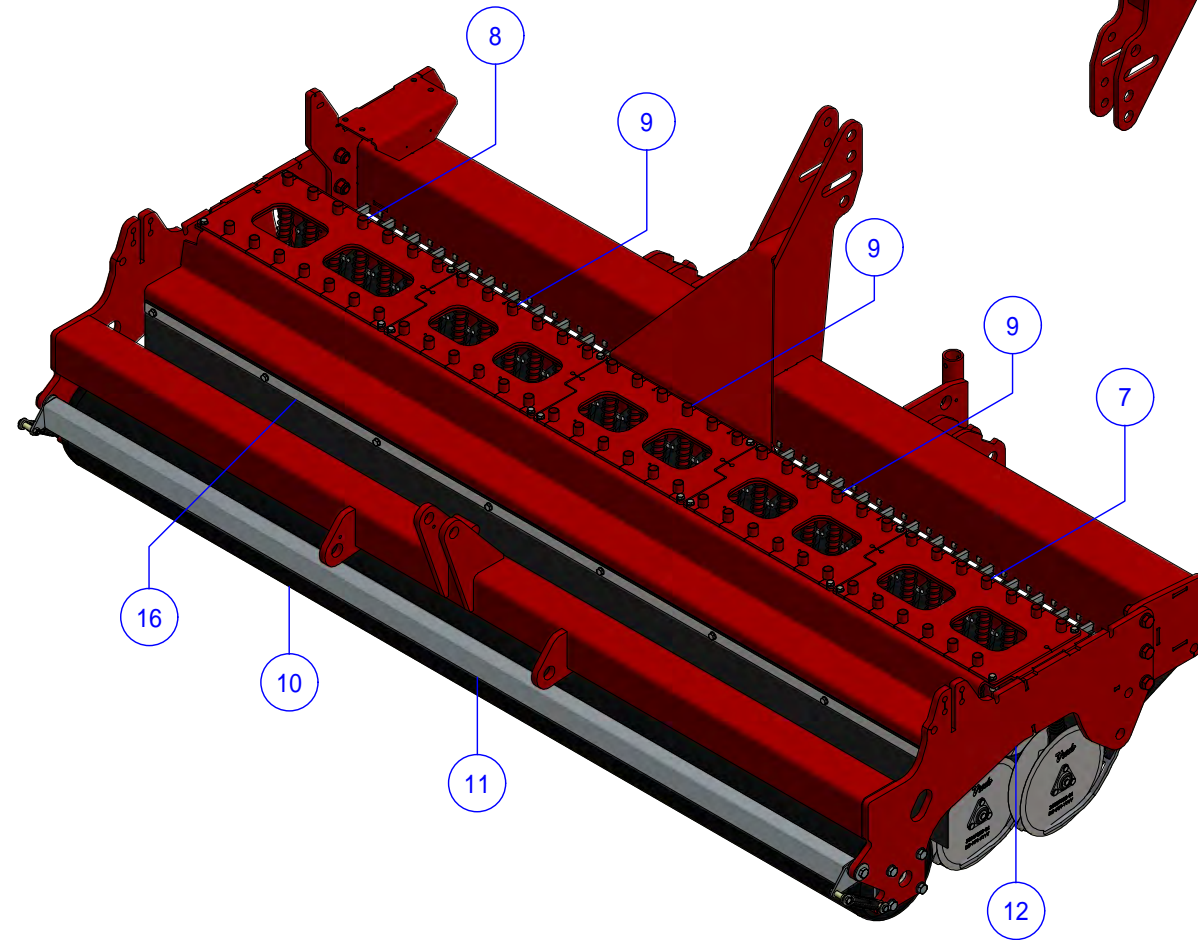
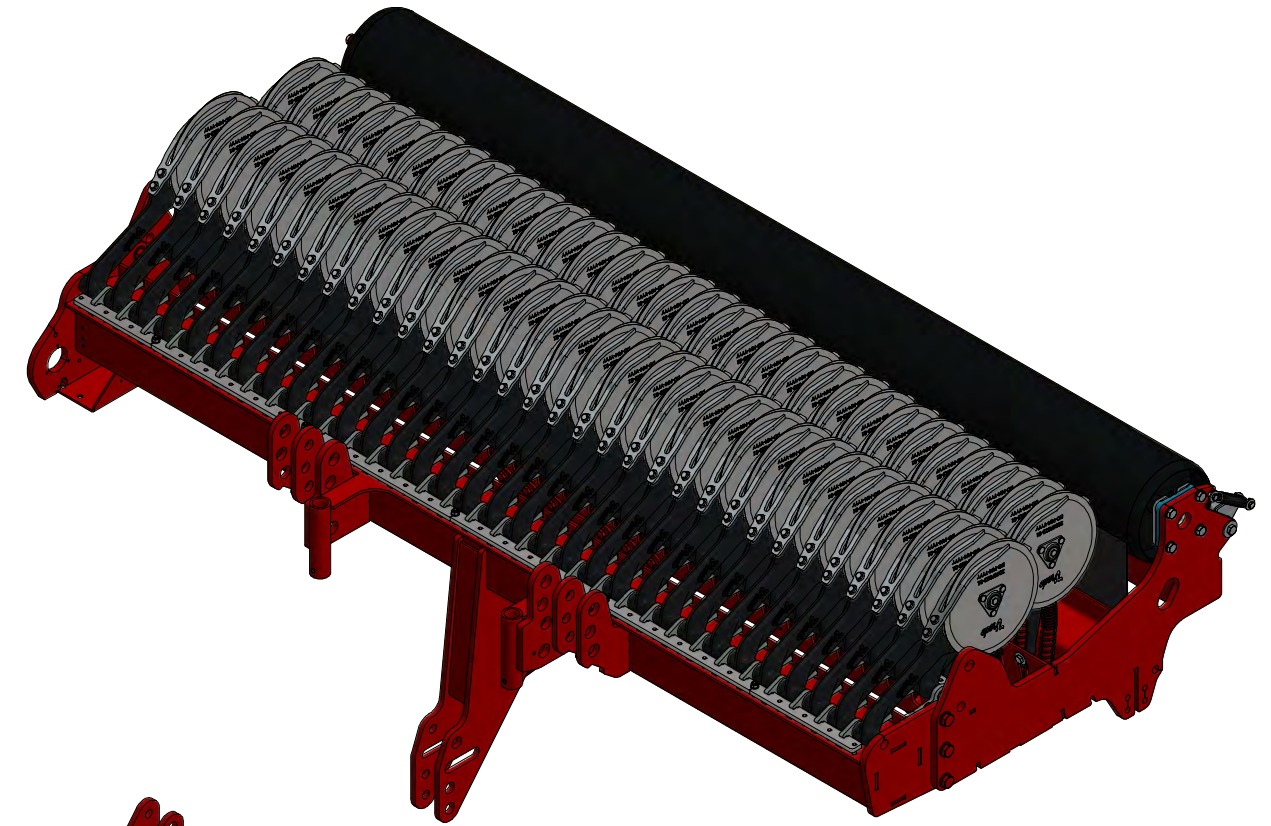
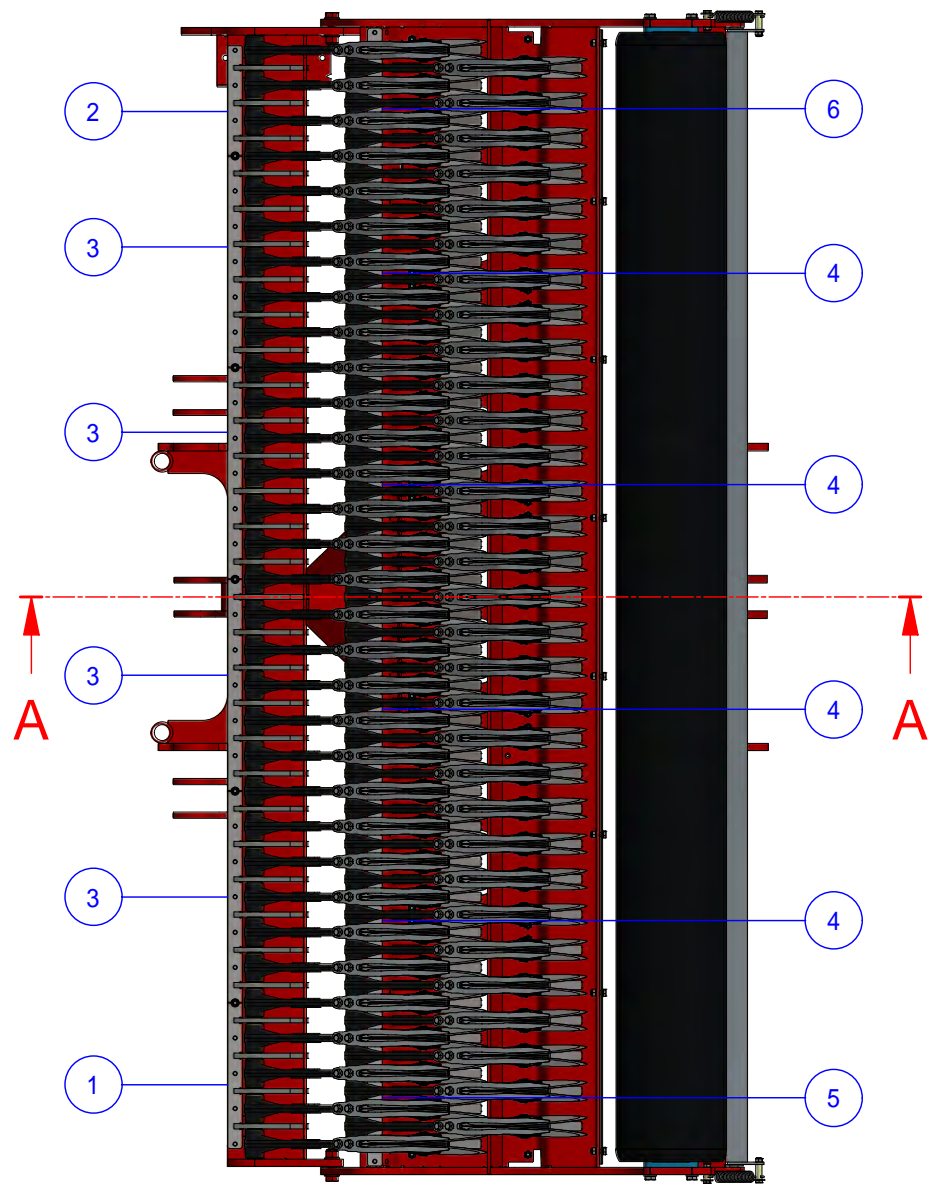
Rev.A 09-09-21 PBH: spatlap toegevoegd
Rev.B 07-03-22 PBH: Popmoeren spatlap en popmoeren elementensets verwijderd

| | | |
|--|---|--|
|  DODEWAARD B.V.
www.vredo.com | Projection method:
 | Drawn: P. Biesheuvel
Date: 23-06-2021
Revision: B 07-03-22 pbh |
| | Measure unit: mm | Scale: 1 : 13 A3 |
| Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness | Page: 1 / 1 | Mass: 678.34 kg |
| ONDERBOUW VM DZ5 SUPER COMPACT 1.8M | | Drawing: 3127M001-01 |

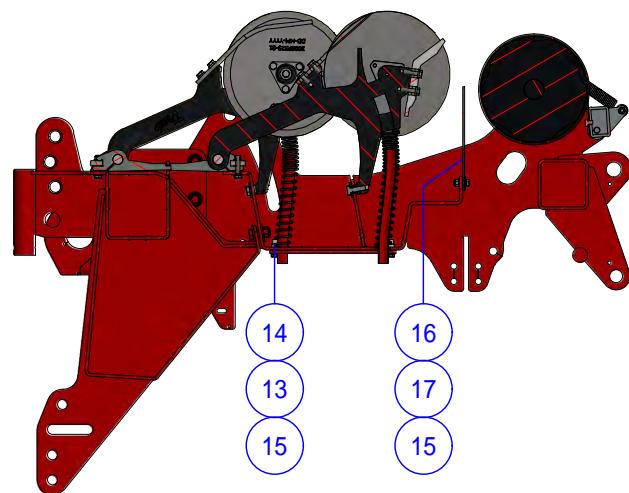
DRAWING: 3127M001-01**UNDERCARRIAGE PREFAB SUPER 1.8M**

| NR. | QUANTITY | ART.NUMBER | DETAILS | SIZE |
|------------|-----------------|-------------------|-------------------------------------|-------------|
| 01 | 1 | 3100M003-01 | SET OF 4 UNITS FRONT RIGHT PREFAB | |
| 02 | 1 | 3100M004-01 | SET OF 4 UNITS FRONT LEFT PREFAB | |
| 03 | 3 | 3100M005-01 | SET OF 6 UNITS FRONT MID PREFAB | |
| 04 | 3 | 3100M006-01 | SET OF 6 UNITS REAR MID PREFAB | |
| 05 | 1 | 3100M007-01 | SET OF 3 UNITS REAR RIGHT PREFAB | |
| 06 | 1 | 3100M008-01 | SET OF 4 UNITS REAR LEFT PREFAB | |
| 07 | 1 | 3100W047-01 | SEED TUBE HOLDER DUO RIGHT DZ5 | |
| 08 | 1 | 3100W048-01 | SEED TUBE HOLDER DUO LEFT DZ5 | |
| 09 | 2 | 3100W049-01 | SEED TUBE HOLDER DUO MIDDLE DZ5 | |
| 10 | 1 | 3107M005-01 | ROLLER Ø220 1.8M PREFAB | |
| 11 | 1 | 3107M006-01 | SCRAPER BAR ROLLER 1.8M COMPLETE | |
| 12 | 1 | 3107M012-01 | PAINT ASSEMBLY FRAMES DUO DZ5 1.8M | |
| 13 | 16 | A613.05 | HEX. BOLT M8X25 SS A2 | |
| 14 | 16 | A675.35 | RIV NUT ZB M8 FRNT 3.8-7.9MM HEX | |
| 15 | 23 | A680.3 | WASHER M8 SS A2 | |
| 16 | 1 | 3107M011-01 | MUDGUARD ROL/ELEM. 1.8M SYN. PREFAB | |
| 17 | 7 | A670.3 | HEX. NUT SELF LOCK M8 SS A2 | |


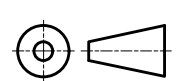
Onderzijde (1:15)
Montage schijfmessen



A-A (1:15)

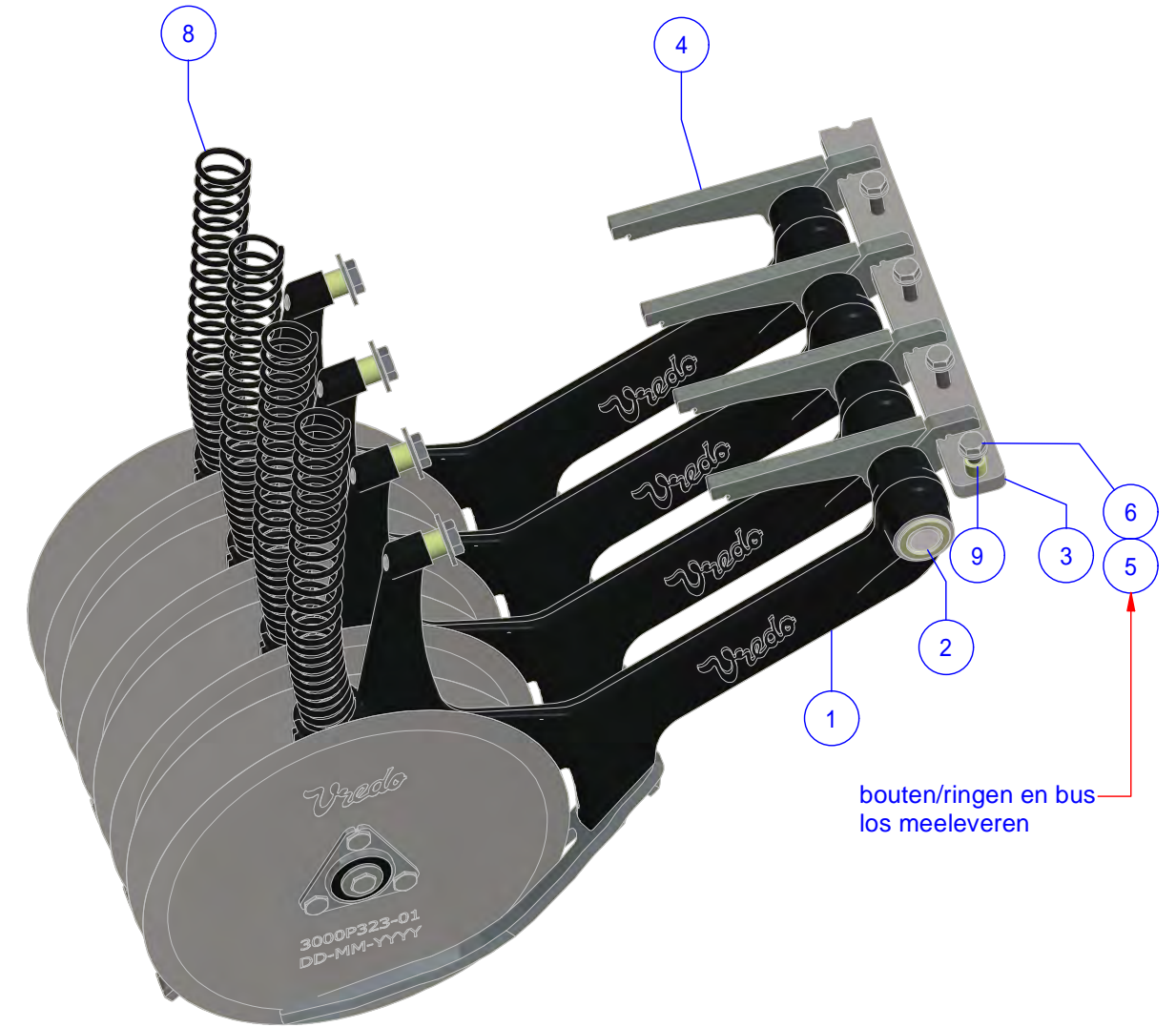
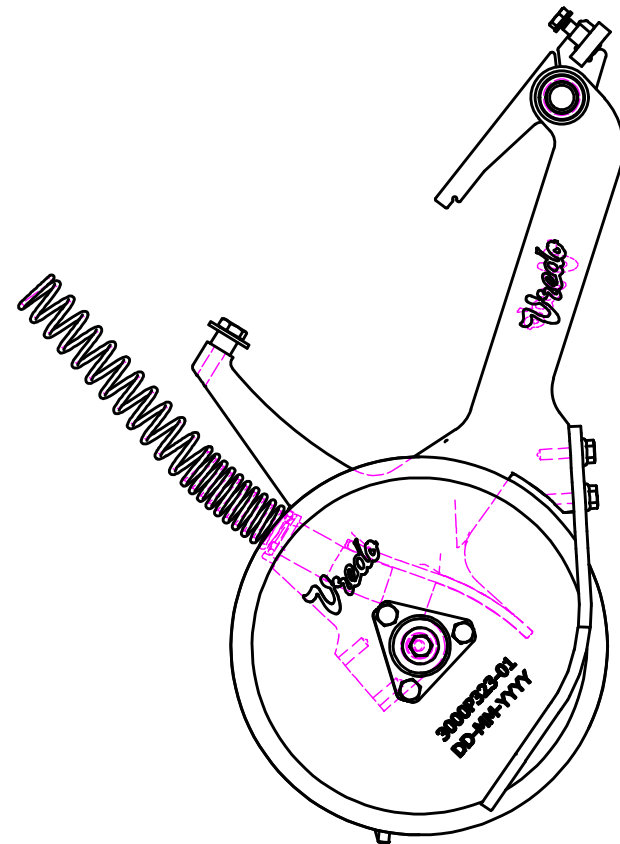
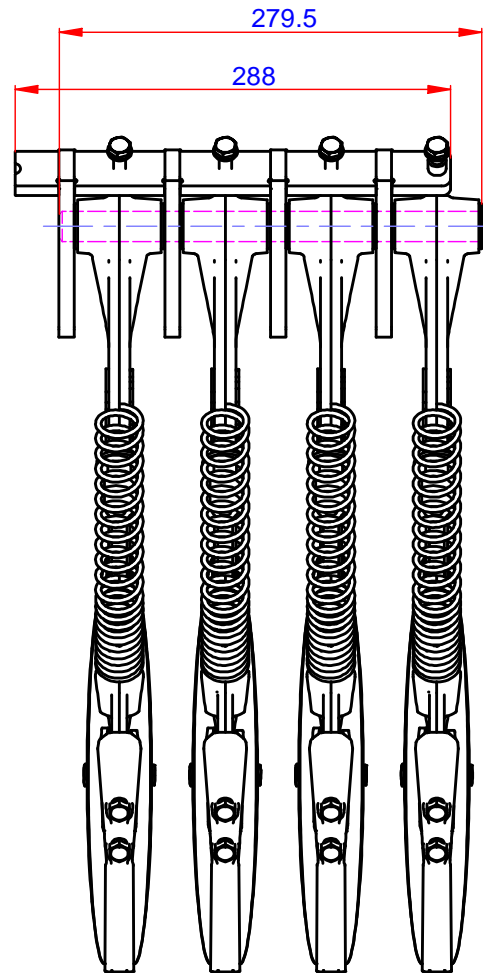


Rev.A 09-09-21 PBH: spatlap toegevoegd
Rev.B 07-03-22 PBH: Popmoeren spatlap en popmoeren elementensets verwijderd

| | | |
|--|---|--|
|  DODEWAARD B.V.
www.vredo.com | Projection method:
 | Drawn: P. Biesheuvel
Date: 23-06-2021
Revision: B 07-03-22 pbh |
| | Measure unit: mm | Scale: 1 : 15 A3 |
| Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness | Page: 1 / 1 | Mass: 810.31 kg |
| ONDERBOUW VM DZ5 SUPER COMPACT 2.2M | | Drawing: 3128M001-01 |


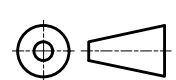
DRAWING: 3128M001-01**UNDERCARRIAGE PREFAB SUPER 2.2M**

| NR. | QUANTITY | ART.NUMBER | DETAILS | SIZE |
|------------|-----------------|-------------------|-------------------------------------|-------------|
| 01 | 1 | 3100M003-01 | SET OF 4 UNITS FRONT RIGHT PREFAB | |
| 02 | 1 | 3100M004-01 | SET OF 4 UNITS FRONT LEFT PREFAB | |
| 03 | 4 | 3100M005-01 | SET OF 6 UNITS FRONT MID PREFAB | |
| 04 | 4 | 3100M006-01 | SET OF 6 UNITS REAR MID PREFAB | |
| 05 | 1 | 3100M007-01 | SET OF 3 UNITS REAR RIGHT PREFAB | |
| 06 | 1 | 3100M008-01 | SET OF 4 UNITS REAR LEFT PREFAB | |
| 07 | 1 | 3100W047-01 | SEED TUBE HOLDER DUO RIGHT DZ5 | |
| 08 | 1 | 3100W048-01 | SEED TUBE HOLDER DUO LEFT DZ5 | |
| 09 | 3 | 3100W049-01 | SEED TUBE HOLDER DUO MIDDLE DZ5 | |
| 10 | 1 | 3108M005-01 | ROLLER Ø220 2.2M PREFAB | |
| 11 | 1 | 3108M006-01 | SCRAPER BAR ROLLER 2.2M COMPLETE | |
| 12 | 1 | 3108M012-01 | PAINT ASSEMBLY FRAMES DUO DZ5 2.2M | |
| 13 | 20 | A613.05 | HEX. BOLT M8X25 SS A2 | |
| 14 | 20 | A675.35 | RIV NUT ZB M8 FRNT 3.8-7.9MM HEX | |
| 15 | 28 | A680.3 | WASHER M8 SS A2 | |
| 16 | 1 | 3108M011-01 | MUDGUARD ROL/ELEM. 2.2M SYN. PREFAB | |
| 17 | 8 | A670.3 | HEX. NUT SELF LOCK M8 SS A2 | |



bouten/ringen en bus los meeleveren

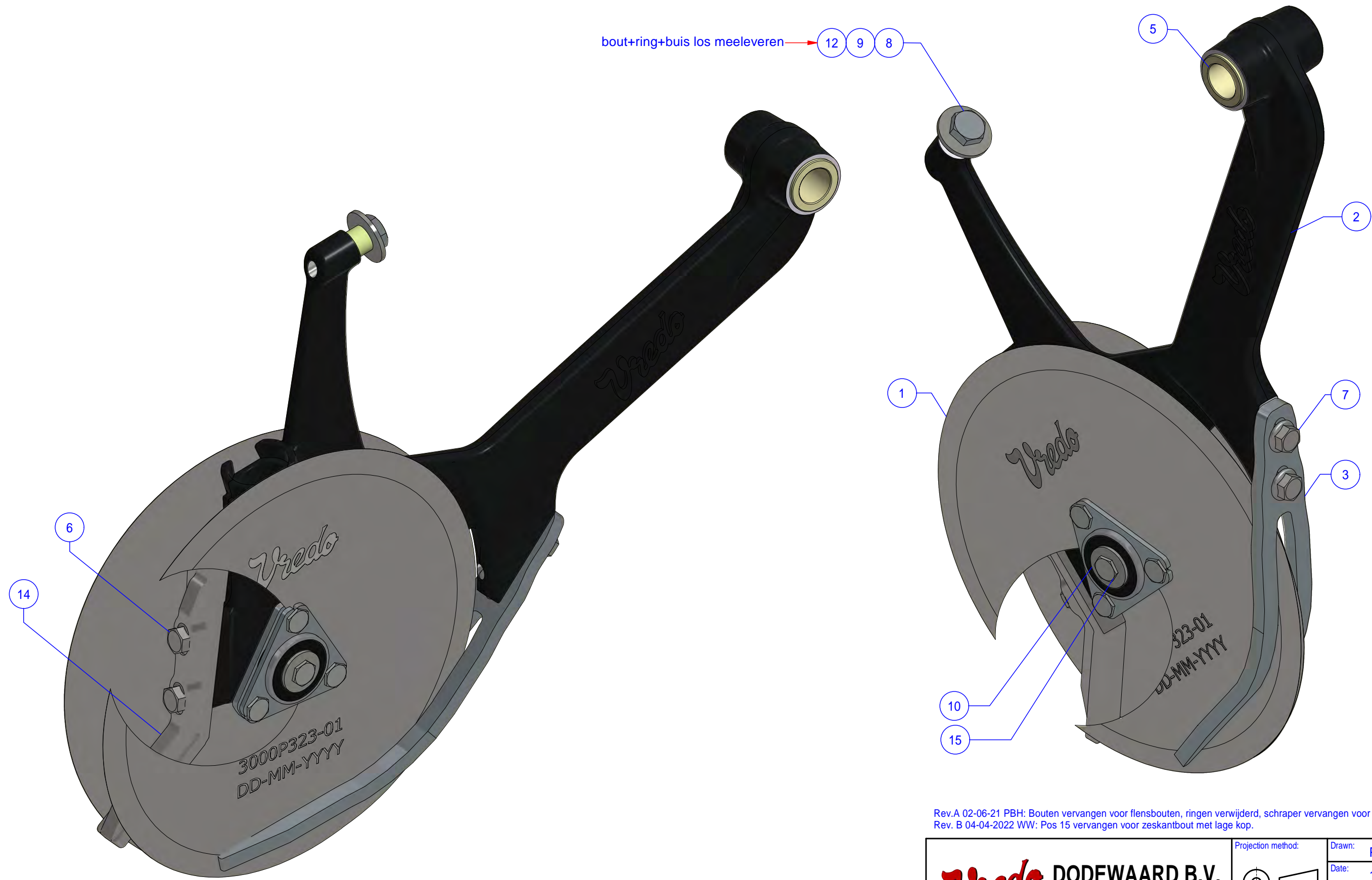
Rev.A 23-06-21 PBH: Moeren+sluitringen verwijderd i.v.m. popmoeren in frame
 Rev. B 18-03-22 PBH: bevestigingsbouten vanaf bovenzijde i.v.m. vervallen popmoeren/draadgaten in klemstrip
 Rev.C 16-06-22 JVA: Bus buitenste bout toegevoegd

| | | |
|--|---|---|
|  DODEWAARD B.V.
www.vredo.com | Projection method:
 | Drawn: P. Biesheuvel
Date: 12-11-2020
Revision: C 16-06-22 jva |
| | Measure unit: mm | Scale: 1 : 4 A3 |
| Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness | Page: 1 / 1 | Mass: N/A |
| ELEMENTSET 4 STUKS VZ RE VM | | Drawing: 3100M003-01 |


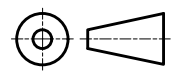
DRAWING: 3100M003-01

SET OF 4 UNITS FRONT RIGHT PREFAB

| NR. | QUANTITY | ART.NUMBER | DETAILS | SIZE |
|------------|-----------------|-------------------|-----------------------------------|-------------|
| 01 | 4 | 3100M002-01 | UNIT Ø250 SC PREFAB | |
| 02 | 1 | 3100P010-01 | ELEMENTPIN L = 279,5MM | |
| 03 | 1 | 3100S004-01 | MOUNTING STRIP ELEMENT 4POS RIGHT | |
| 04 | 4 | 3100S001-01 | HOLDER ELEMENT SHAFT SC | |
| 05 | 4 | A680.3 | WASHER M8 SS A2 | |
| 06 | 4 | A613.06 | HEX. BOLT M8X30 SS A2 | |
| 08 | 4 | A515.8 | SPRING ø31.5Xø3.75-250MM PR | |
| 09 | 1 | A819.2-09 | TUBE 12X2 L 9MM | |



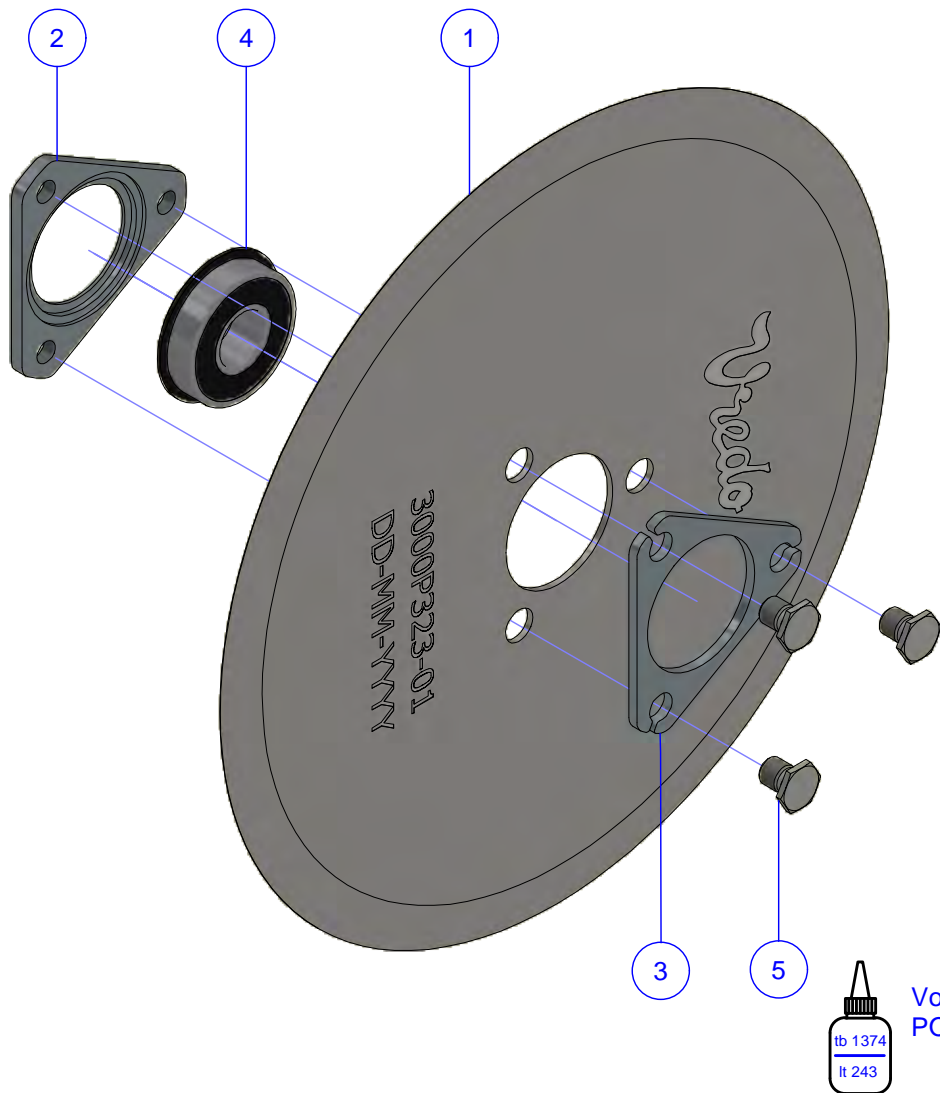
Rev.A 02-06-21 PBH: Bouten vervangen voor flensbouten, ringen verwijderd, schraper vervangen voor gietdeel.
 Rev. B 04-04-2022 WW: Pos 15 vervangen voor zeskantbout met lage kop.

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|--|---|--|
|  DODEWAARD B.V.
www.vredo.com | Projection method:
 | Drawn: P. Biesheuvel
Date: 12-11-2020
Revision: A 04-04-22 ww |
| | Measure unit: mm | Scale: 1 : 2 A3 |
| Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness | Page: 1 / 1 | Mass: 5.72 kg |
| ELEMENT « 250 SC VM | | Drawing: 3100M002-01 |


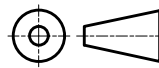
DRAWING: 3100M002-01

UNIT Ø250 SC PREFAB

| NR. | QUANTITY | ART.NUMBER | DETAILS | SIZE |
|------------|-----------------|-------------------|-------------------------------------|-------------|
| 01 | 2 | 3100M015-01 | CUTTING DISC Ø250 X 2 PREFAB DZ5 | |
| 02 | 1 | 3100P009-01 | DISC MOUNTS Ø250 SC | |
| 03 | 1 | 3100S002-01 | TRAILING SHOE ELEMENT Ø250 SC | |
| 05 | 2 | A420.05 | BEARING-TUBE Ø24-Ø20 | |
| 06 | 2 | A653.303 | FLANGED HEX. BOLT M8 X 30 8.8 GALV. | |
| 07 | 2 | A653.302 | FLANGED HEX. BOLT M8 X 20 8.8 GALV. | |
| 08 | 1 | A614.06 | HEX. BOLT M10X30 8.8 GALV. | |
| 09 | 1 | A636.22 | BODYWORK WASHER M10 SS A2 | |
| 10 | 2 | A682.3 | BODYWORK WASHER M8 SS A2 | |
| 12 | 1 | A819.3-10 | TUBE 15X2 L 10MM | |
| 14 | 1 | 3100P082-01 | SCRAPER UNIT Ø250 SC (MODIFIED) | |
| 15 | 2 | A613.022 | HEX. BOLT M8X12 GALV. LOW HEAD | |



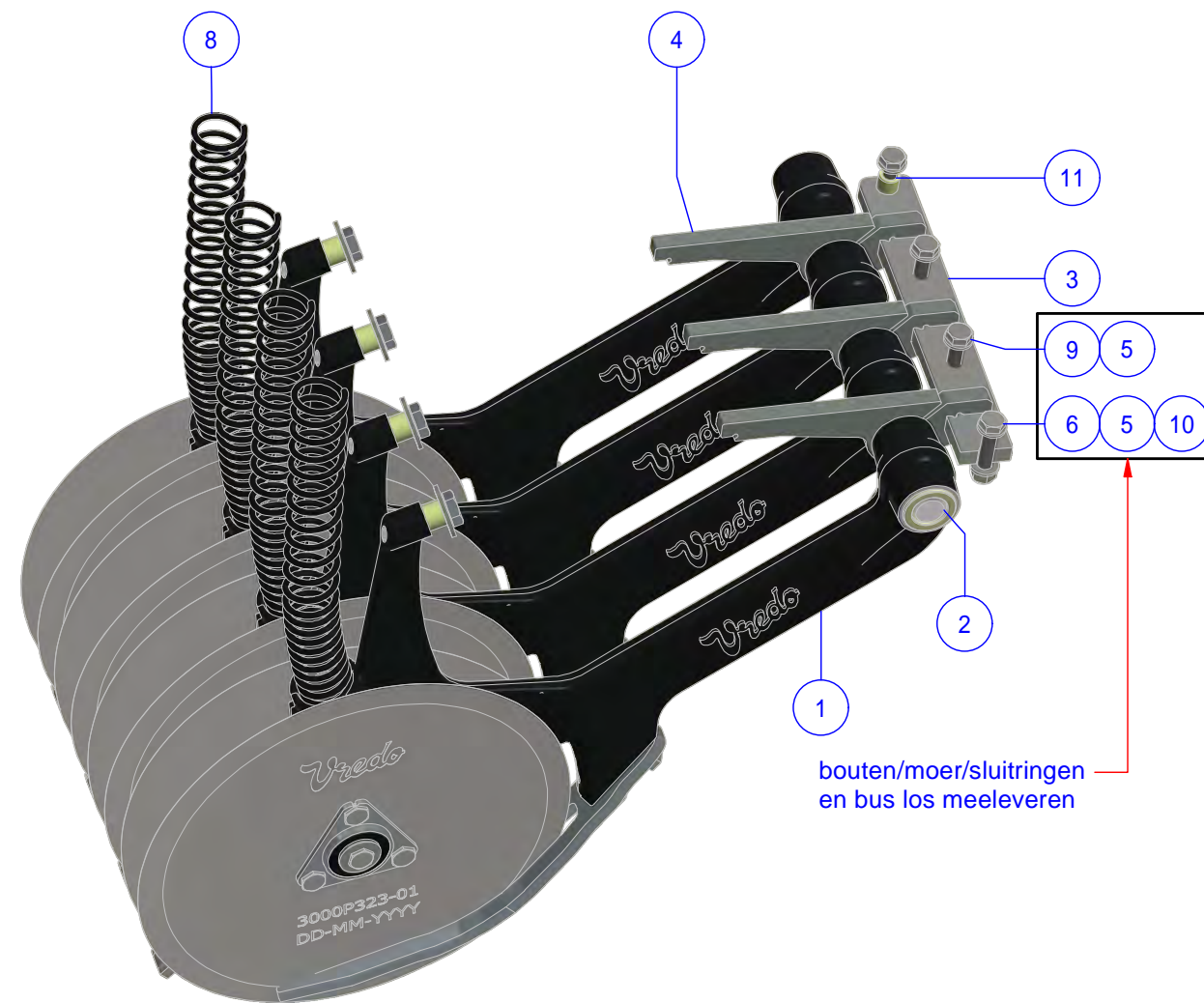
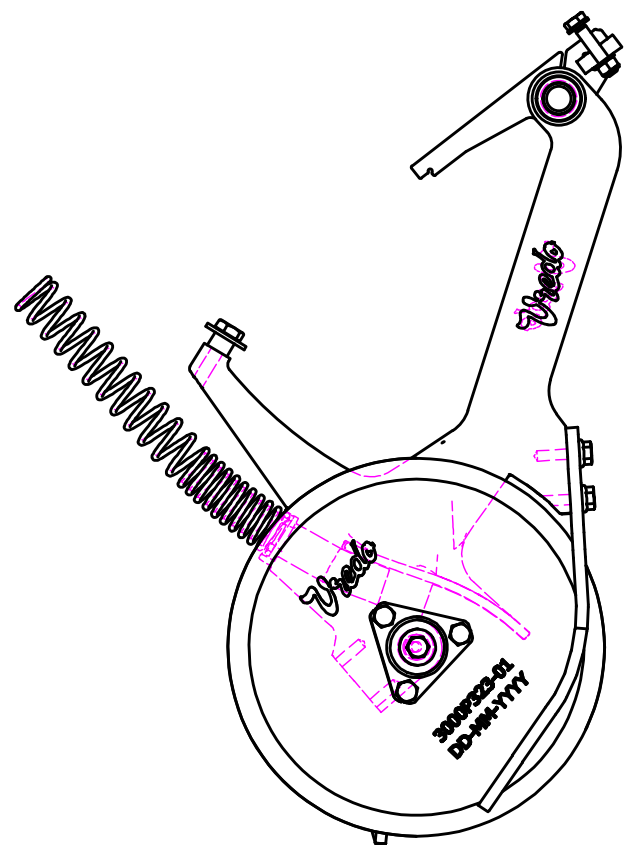
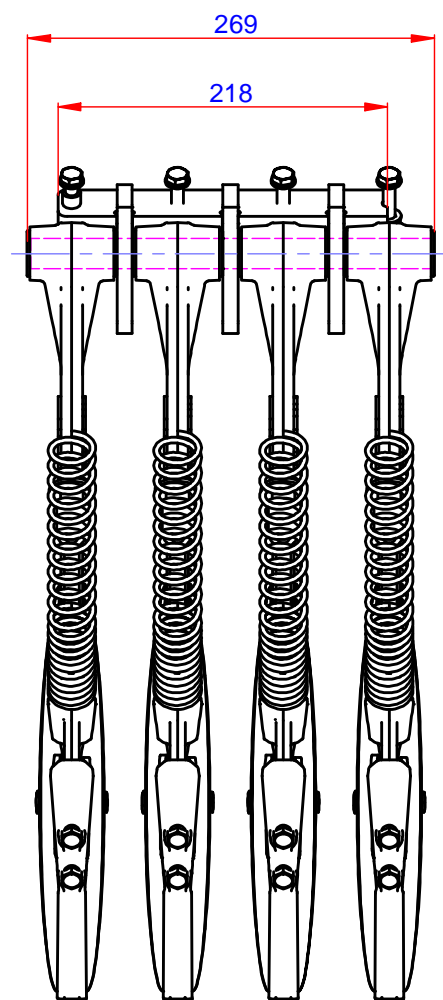
Rev.A 17-03-22 JVA: Bolkopschroef vervangen door zeskantapbout met lage kop

| | | | |
|--|---|----------------------|------------------|
|  DODEWAARD B.V.
www.vredo.com | Projection method:
 | Drawn: T. Roodenburg | |
| | Measure unit: mm | Scale: 1 : 2 | Date: 21-12-2020 |
| Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness | Page: 1 / 1 | Mass: 0.87 kg | A4 |
| SCHIJFMES »250 X 2 VM DZ5 | | Drawing: 3100M015-01 | |


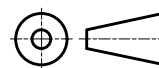
DRAWING: 3100M015-01

CUTTING DISC Ø250 X 2 PREFAB DZ5

| NR. | QUANTITY | ART.NUMBER | DETAILS | SIZE |
|------------|-----------------|-------------------|-------------------------------|-------------|
| 01 | 1 | 3000P323-01 | CUTTING DISC ø250 X 2MM | |
| 02 | 1 | 3000P384-01 | BEARING PLATE DZ SC REAR | |
| 03 | 1 | 3100S073-01 | BEARING PLATE OUTSIDE DZ5 SC | |
| 04 | 1 | A553.07 | BALL BEARING 6203-VREDO | |
| 05 | 3 | A613.021 | HEX. BOLT M8X9 GALV. LOW HEAD | |



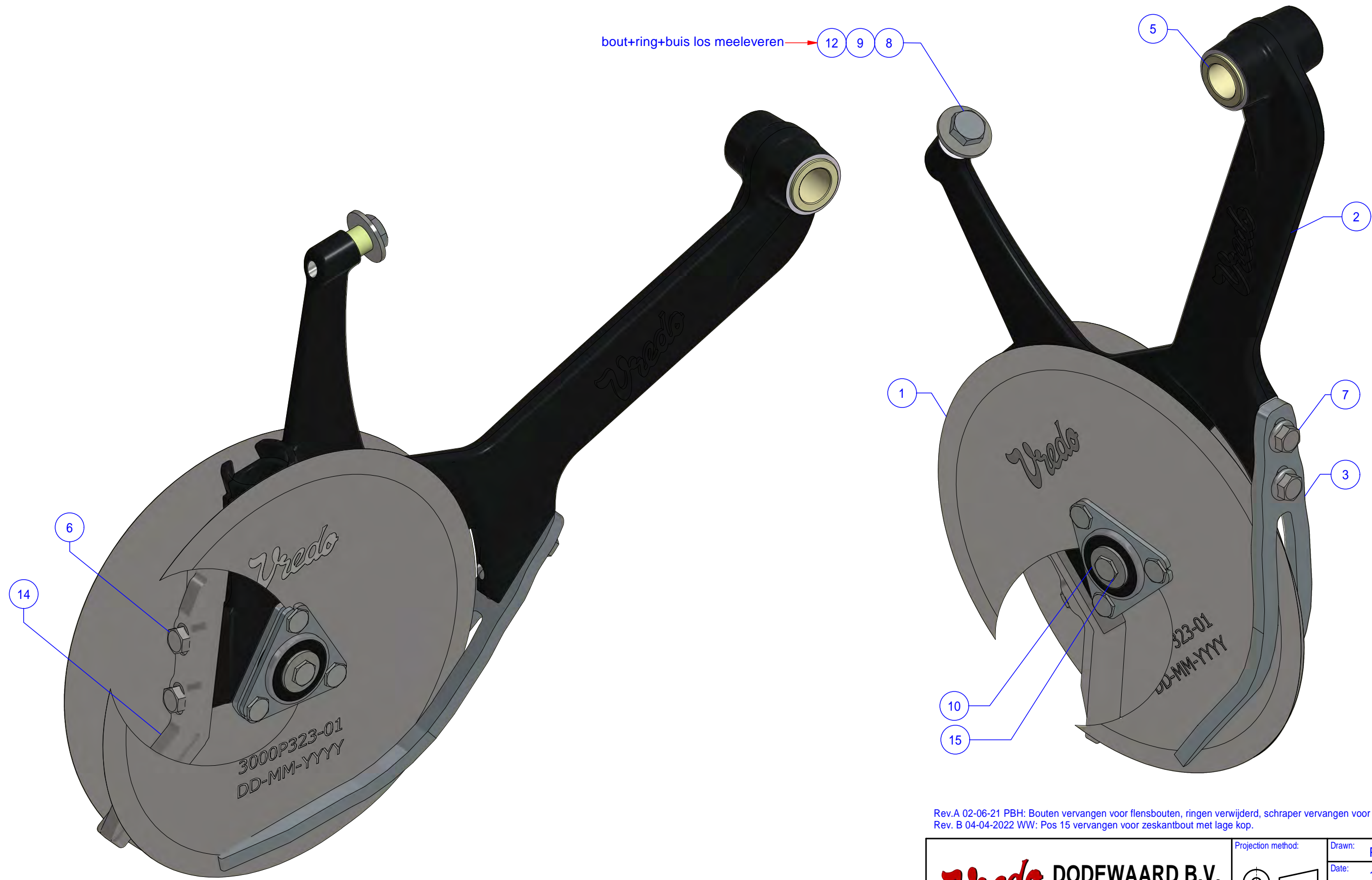
Rev.A 23-06-21 PBH: Moeren/sluitringen verwijderd i.v.m. popmoeren in frame
 Rev. B 18-03-22 PBH: bouten vanaf bovenzijde i.v.m. vervallen popmoeren+Moer/ring toegevoegd voor buitenste halve gat
 Rev.C 16-06-22 JVA: Bus buitenste bout toegevoegd

| | | |
|--|---|---|
|  DODEWAARD B.V.
www.vredo.com | Projection method:
 | Drawn: P. Biesheuvel
Date: 12-11-2020
Revision: C 16-06-22 jva |
| | Measure unit: mm | Scale: 1 : 4 |
| Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness | Page: 1 / 1 | Mass: N/A |
| ELEMENT SET 4 STUKS VZ LI VM | | Drawing: 3100M004-01 |

DRAWING: 3100M004-01

SET OF 4 UNITS FRONT LEFT PREFAB

| NR. | QUANTITY | ART.NUMBER | DETAILS | SIZE |
|------------|-----------------|-------------------|----------------------------------|-------------|
| 01 | 4 | 3100M002-01 | UNIT Ø250 SC PREFAB | |
| 02 | 1 | 3100P011-01 | ELEMENTPIN L = 269MM | |
| 03 | 1 | 3100S005-01 | MOUNTING STRIP ELEMENT 4POS LEFT | |
| 04 | 3 | 3100S001-01 | HOLDER ELEMENT SHAFT SC | |
| 05 | 5 | A680.3 | WASHER M8 SS A2 | |
| 06 | 1 | A613.08 | HEX. BOLT M8X40 SS A2 | |
| 08 | 4 | A515.8 | SPRING ø31.5Xø3.75-250MM PR | |
| 09 | 3 | A613.06 | HEX. BOLT M8X30 SS A2 | |
| 10 | 1 | A670.3 | HEX. NUT SELF LOCK M8 SS A2 | |
| 11 | 1 | A819.2-09 | TUBE 12X2 L 9MM | |



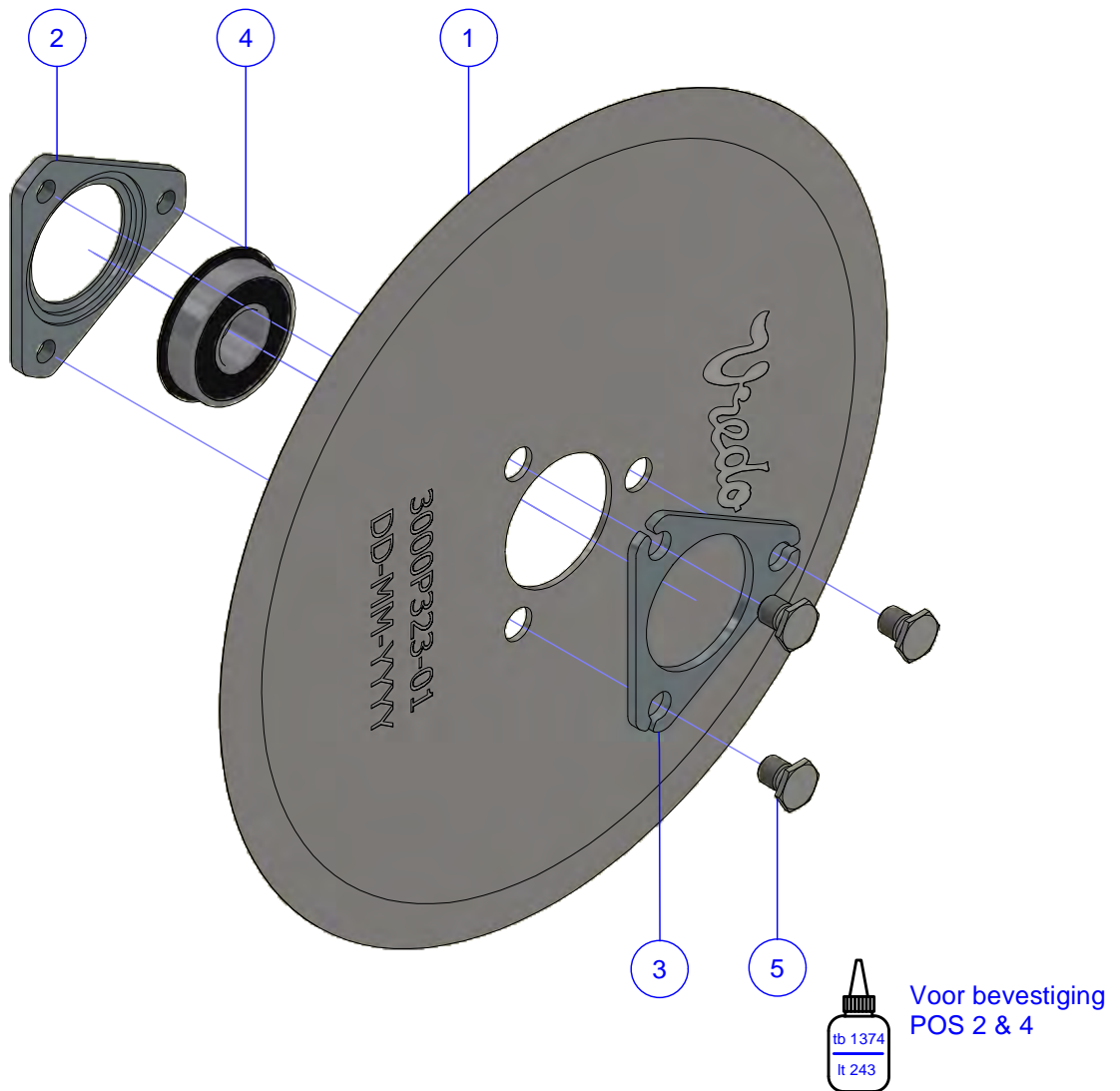
Rev.A 02-06-21 PBH: Bouten vervangen voor flensbouten, ringen verwijderd, schraper vervangen voor gietdeel.
 Rev. B 04-04-2022 WW: Pos 15 vervangen voor zeskantbout met lage kop.

| | | |
|---|-------------------------|--|
| DODEWAARD B.V.
www.vredo.com | Projection method:
 | Drawn: P. Biesheuvel
Date: 12-11-2020
Revision: A 04-04-22 ww |
| | Measure unit: mm | Scale: 1 : 2 A3 |
| Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness | Page: 1 / 1 | Mass: 5.72 kg |
| ELEMENT « 250 SC VM | | Drawing: 3100M002-01 |


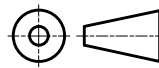
DRAWING: 3100M002-01

UNIT Ø250 SC PREFAB

| NR. | QUANTITY | ART.NUMBER | DETAILS | SIZE |
|------------|-----------------|-------------------|-------------------------------------|-------------|
| 01 | 2 | 3100M015-01 | CUTTING DISC Ø250 X 2 PREFAB DZ5 | |
| 02 | 1 | 3100P009-01 | DISC MOUNTS Ø250 SC | |
| 03 | 1 | 3100S002-01 | TRAILING SHOE ELEMENT Ø250 SC | |
| 05 | 2 | A420.05 | BEARING-TUBE Ø24-Ø20 | |
| 06 | 2 | A653.303 | FLANGED HEX. BOLT M8 X 30 8.8 GALV. | |
| 07 | 2 | A653.302 | FLANGED HEX. BOLT M8 X 20 8.8 GALV. | |
| 08 | 1 | A614.06 | HEX. BOLT M10X30 8.8 GALV. | |
| 09 | 1 | A636.22 | BODYWORK WASHER M10 SS A2 | |
| 10 | 2 | A682.3 | BODYWORK WASHER M8 SS A2 | |
| 12 | 1 | A819.3-10 | TUBE 15X2 L 10MM | |
| 14 | 1 | 3100P082-01 | SCRAPER UNIT Ø250 SC (MODIFIED) | |
| 15 | 2 | A613.022 | HEX. BOLT M8X12 GALV. LOW HEAD | |



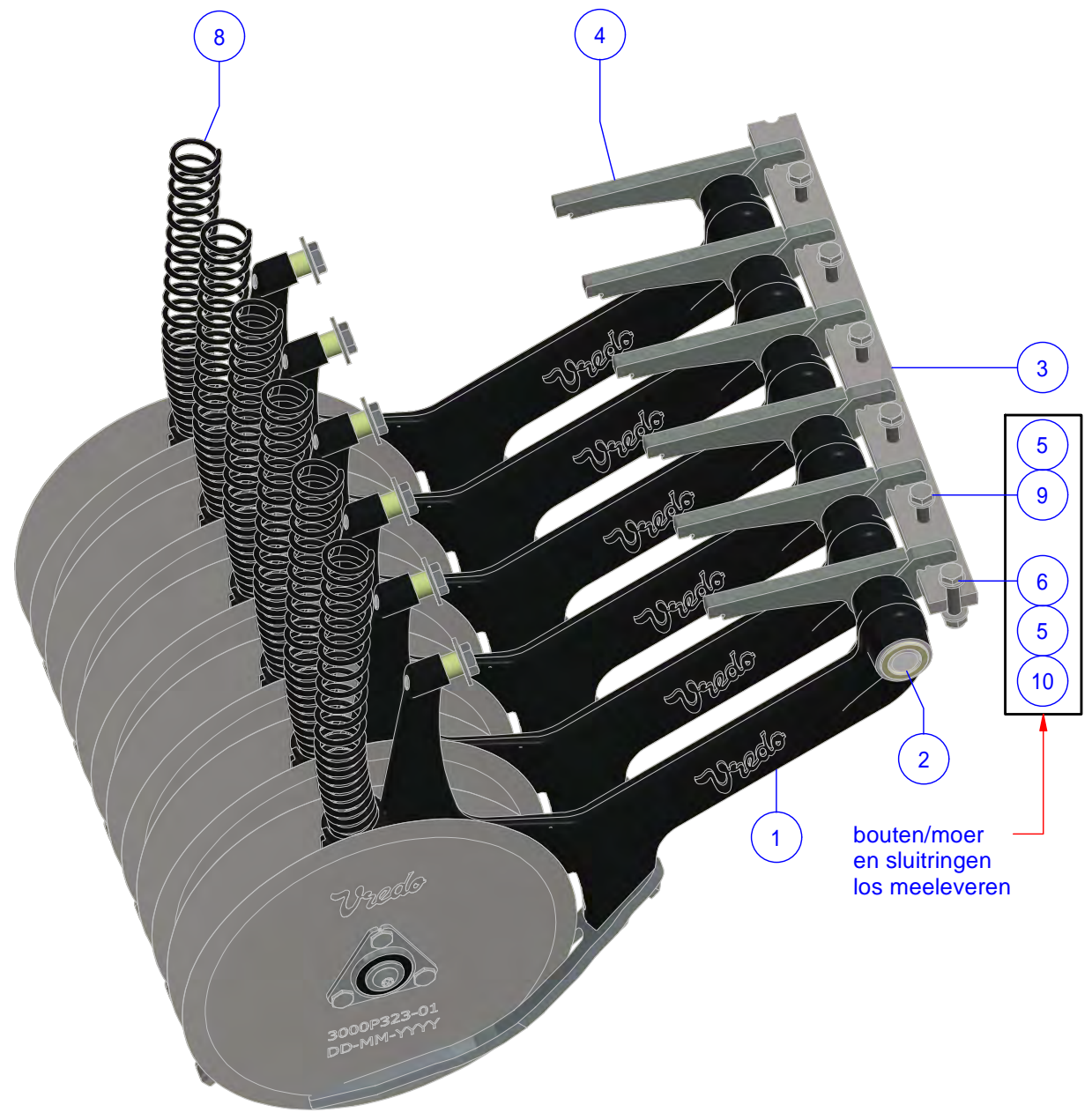
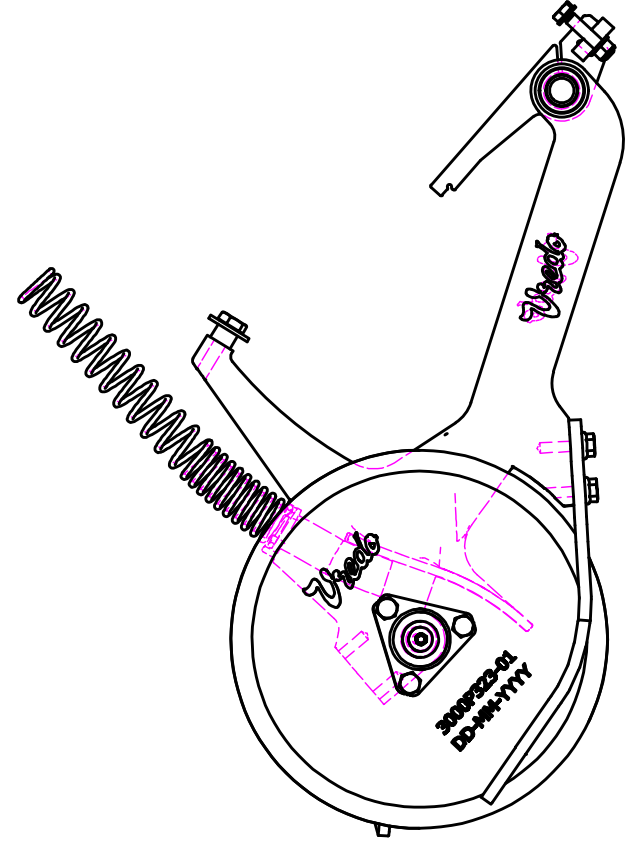
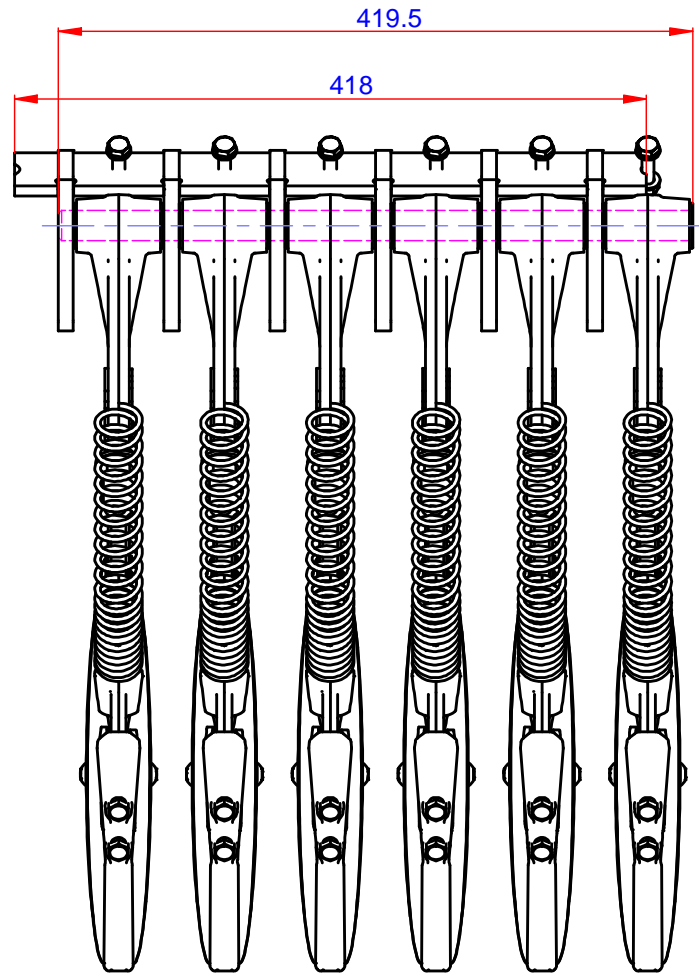
Rev.A 17-03-22 JVA: Bolkopschroef vervangen door zeskanttapbout met lage kop

| | | | |
|--|---|-------------------------|------------------|
|  DODEWAARD B.V.
www.vredo.com | Projection method:
 | Drawn: T. Roodenburg | |
| | Measure unit: mm | Scale: 1 : 2 | Date: 21-12-2020 |
| Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness | Page: 1 / 1 | Mass: 0.87 kg | A4 |
| SCHIJFMES »250 X 2 VM DZ5 | | Drawing:
3100M015-01 | |

DRAWING: 3100M015-01

CUTTING DISC Ø250 X 2 PREFAB DZ5

| NR. | QUANTITY | ART.NUMBER | DETAILS | SIZE |
|------------|-----------------|-------------------|-------------------------------|-------------|
| 01 | 1 | 3000P323-01 | CUTTING DISC ø250 X 2MM | |
| 02 | 1 | 3000P384-01 | BEARING PLATE DZ SC REAR | |
| 03 | 1 | 3100S073-01 | BEARING PLATE OUTSIDE DZ5 SC | |
| 04 | 1 | A553.07 | BALL BEARING 6203-VREDO | |
| 05 | 3 | A613.021 | HEX. BOLT M8X9 GALV. LOW HEAD | |



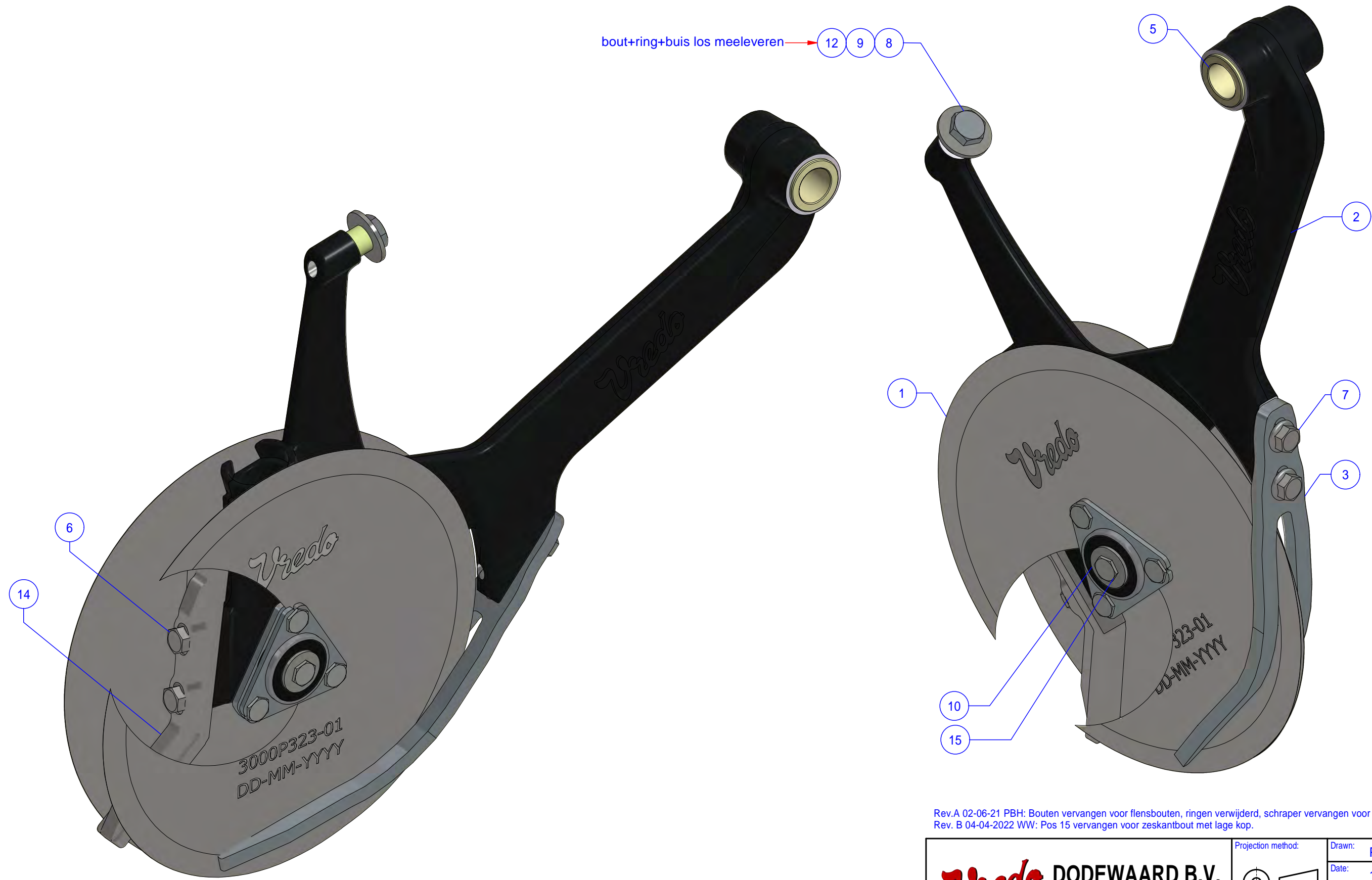
Rev.A 23-06-21 PBH: Moeren/sluitingen verwijderd i.v.m. popmoeren in frame
 Rev. B 18-03-22 PBH: bouten vanaf bovenzijde i.v.m. vervallen popmoeren+Moer/ring toegevoegd voor buitenste halve gat

| | | |
|---|----------------------------|------------------------------------|
| DODEWAARD B.V.
www.vredo.com | Projection method:
 | Drawn:
P. Biesheuvel |
| | Measure unit:
mm | Date:
12-11-2020 |
| Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness | Scale:
1 : 4 | Revision:
B 18-03-22 pbh |
| ELEMENT SET 6 STUKS VZ MID VM | Page:
1 / 1 | Mass:
38.98 kg |
| | | Drawing:
3100M005-01 |


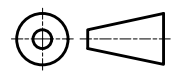
DRAWING: 3100M005-01

SET OF 6 UNITS FRONT MID PREFAB

| NR. | QUANTITY | ART.NUMBER | DETAILS | SIZE |
|------------|-----------------|-------------------|---------------------------------|-------------|
| 01 | 6 | 3100M002-01 | UNIT Ø250 SC PREFAB | |
| 02 | 1 | 3100P012-01 | ELEMENTPIN L = 420MM | |
| 03 | 1 | 3100S006-01 | MOUNTING STRIP ELEMENT 6POS MID | |
| 04 | 6 | 3100S001-01 | HOLDER ELEMENT SHAFT SC | |
| 05 | 7 | A680.3 | WASHER M8 SS A2 | |
| 06 | 1 | A613.08 | HEX. BOLT M8X40 SS A2 | |
| 08 | 6 | A515.8 | SPRING ø31.5Xø3.75-250MM PR | |
| 09 | 5 | A613.06 | HEX. BOLT M8X30 SS A2 | |
| 10 | 1 | A670.3 | HEX. NUT SELF LOCK M8 SS A2 | |



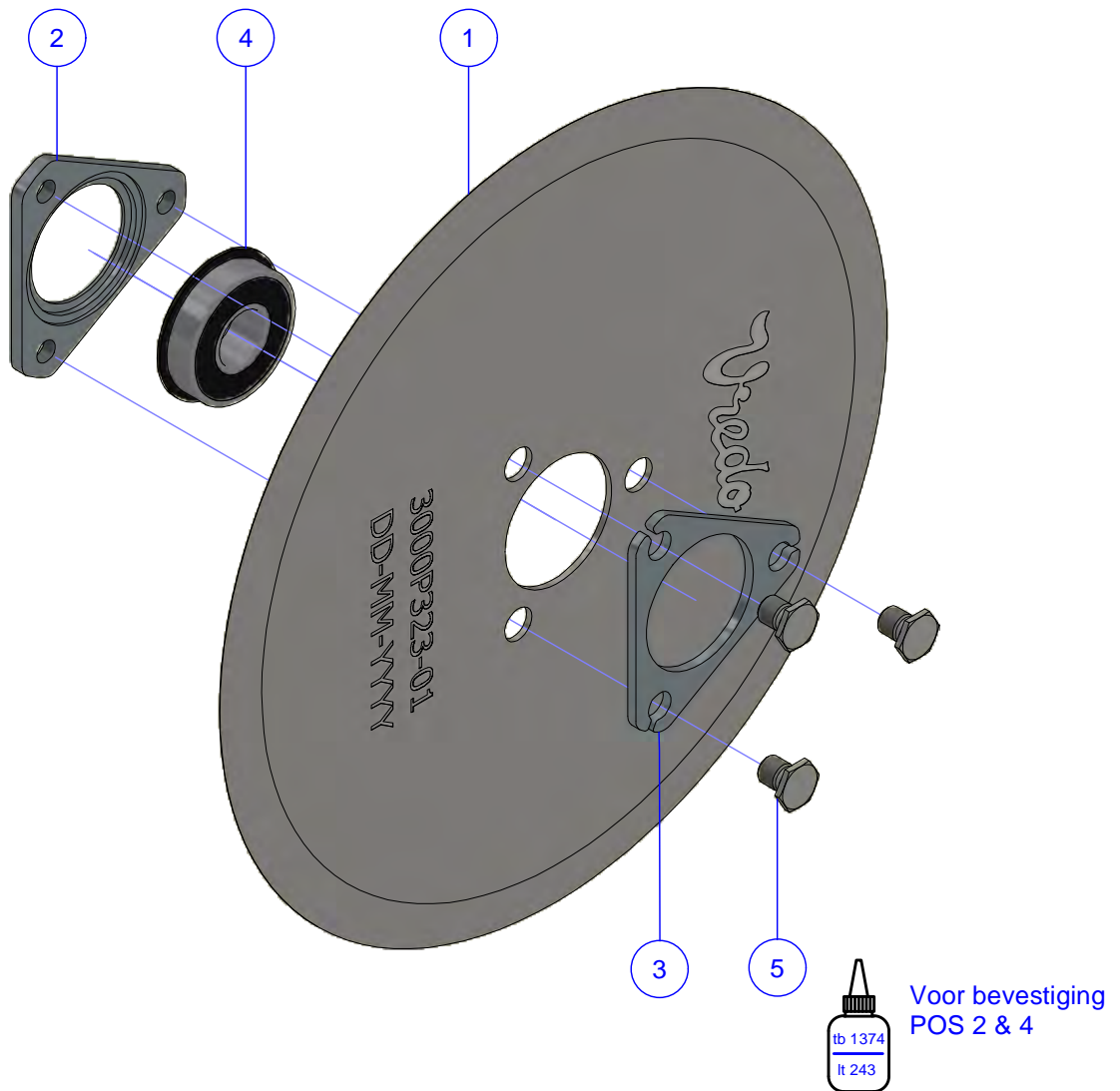
Rev.A 02-06-21 PBH: Bouten vervangen voor flensbouten, ringen verwijderd, schraper vervangen voor gietdeel.
 Rev. B 04-04-2022 WW: Pos 15 vervangen voor zeskantbout met lage kop.

| | | |
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|  DODEWAARD B.V.
www.vredo.com | Projection method:
 | Drawn: P. Biesheuvel
Date: 12-11-2020
Revision: A 04-04-22 ww |
| | Measure unit: mm | Scale: 1 : 2 A3 |
| Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness | Page: 1 / 1 | Mass: 5.72 kg |
| ELEMENT « 250 SC VM | | Drawing: 3100M002-01 |


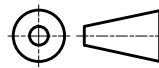
DRAWING: 3100M002-01

UNIT Ø250 SC PREFAB

| NR. | QUANTITY | ART.NUMBER | DETAILS | SIZE |
|------------|-----------------|-------------------|-------------------------------------|-------------|
| 01 | 2 | 3100M015-01 | CUTTING DISC Ø250 X 2 PREFAB DZ5 | |
| 02 | 1 | 3100P009-01 | DISC MOUNTS Ø250 SC | |
| 03 | 1 | 3100S002-01 | TRAILING SHOE ELEMENT Ø250 SC | |
| 05 | 2 | A420.05 | BEARING-TUBE Ø24-Ø20 | |
| 06 | 2 | A653.303 | FLANGED HEX. BOLT M8 X 30 8.8 GALV. | |
| 07 | 2 | A653.302 | FLANGED HEX. BOLT M8 X 20 8.8 GALV. | |
| 08 | 1 | A614.06 | HEX. BOLT M10X30 8.8 GALV. | |
| 09 | 1 | A636.22 | BODYWORK WASHER M10 SS A2 | |
| 10 | 2 | A682.3 | BODYWORK WASHER M8 SS A2 | |
| 12 | 1 | A819.3-10 | TUBE 15X2 L 10MM | |
| 14 | 1 | 3100P082-01 | SCRAPER UNIT Ø250 SC (MODIFIED) | |
| 15 | 2 | A613.022 | HEX. BOLT M8X12 GALV. LOW HEAD | |



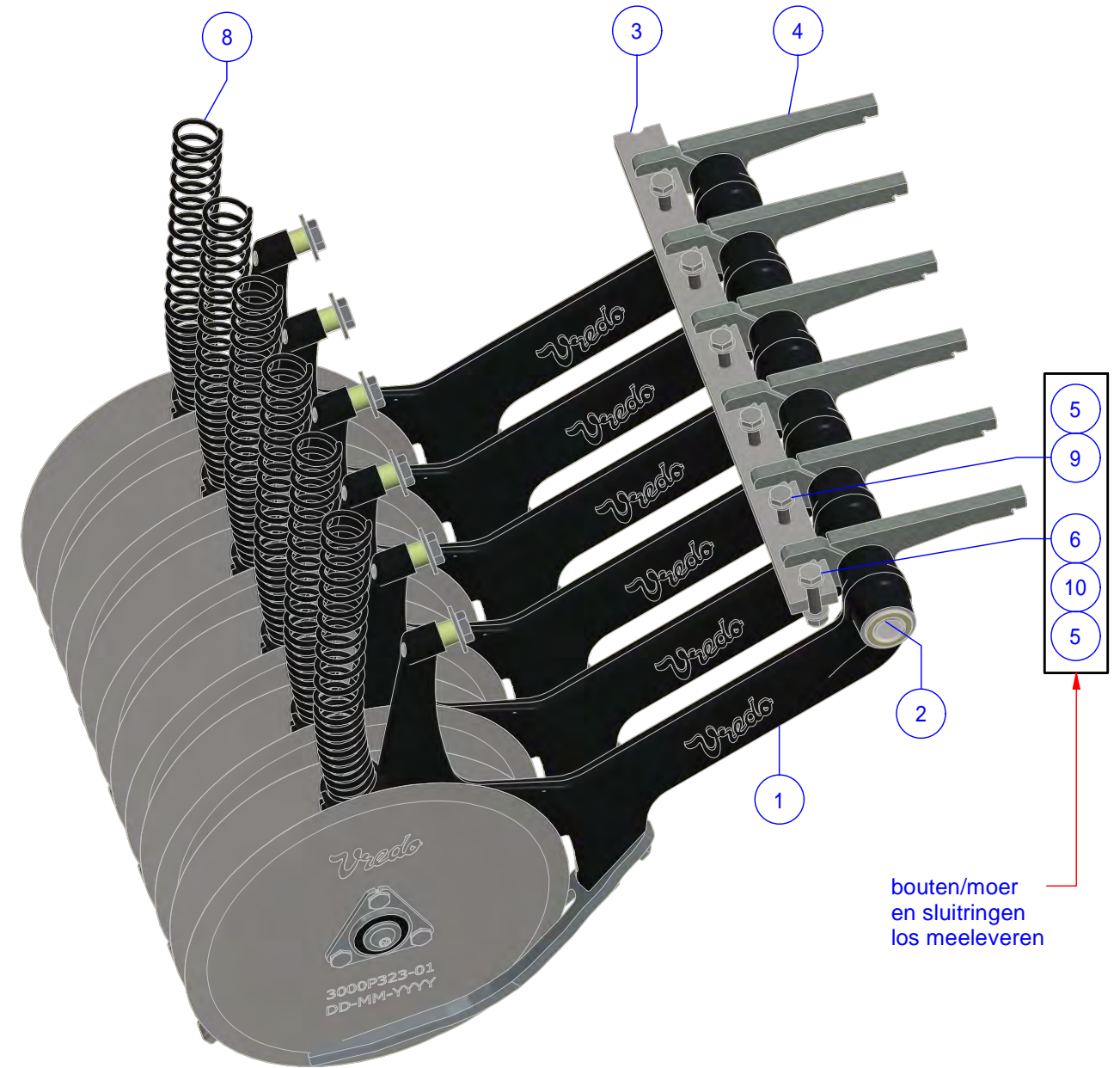
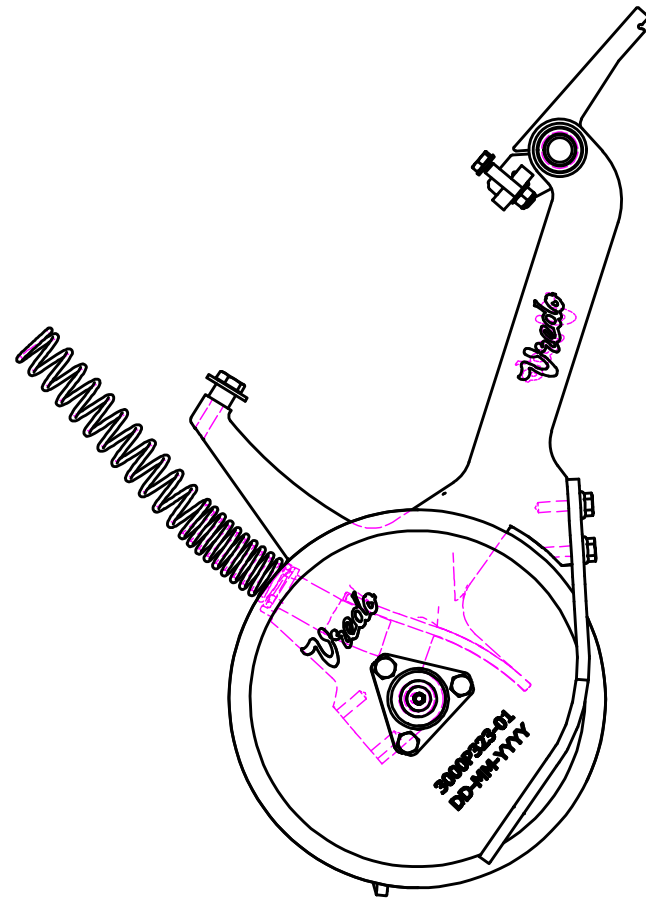
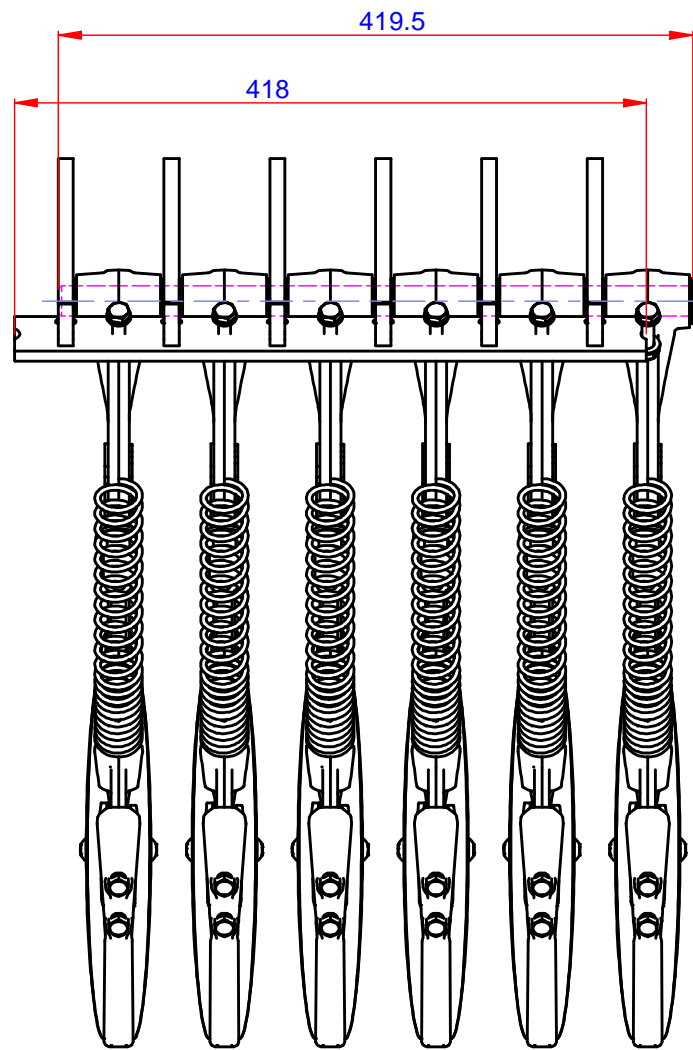
Rev.A 17-03-22 JVA: Bolkopschroef vervangen door zeskantapbout met lage kop

| | | | |
|--|---|----------------------|------------------|
|  DODEWAARD B.V.
www.vredo.com | Projection method:
 | Drawn: T. Roodenburg | |
| | Measure unit: mm | Scale: 1 : 2 | Date: 21-12-2020 |
| Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness | Page: 1 / 1 | Mass: 0.87 kg | A4 |
| SCHIJFMES »250 X 2 VM DZ5 | | Drawing: 3100M015-01 | |

DRAWING: 3100M015-01

CUTTING DISC Ø250 X 2 PREFAB DZ5

| NR. | QUANTITY | ART.NUMBER | DETAILS | SIZE |
|------------|-----------------|-------------------|-------------------------------|-------------|
| 01 | 1 | 3000P323-01 | CUTTING DISC ø250 X 2MM | |
| 02 | 1 | 3000P384-01 | BEARING PLATE DZ SC REAR | |
| 03 | 1 | 3100S073-01 | BEARING PLATE OUTSIDE DZ5 SC | |
| 04 | 1 | A553.07 | BALL BEARING 6203-VREDO | |
| 05 | 3 | A613.021 | HEX. BOLT M8X9 GALV. LOW HEAD | |



bouten/moer en sluitringen los meeleveren

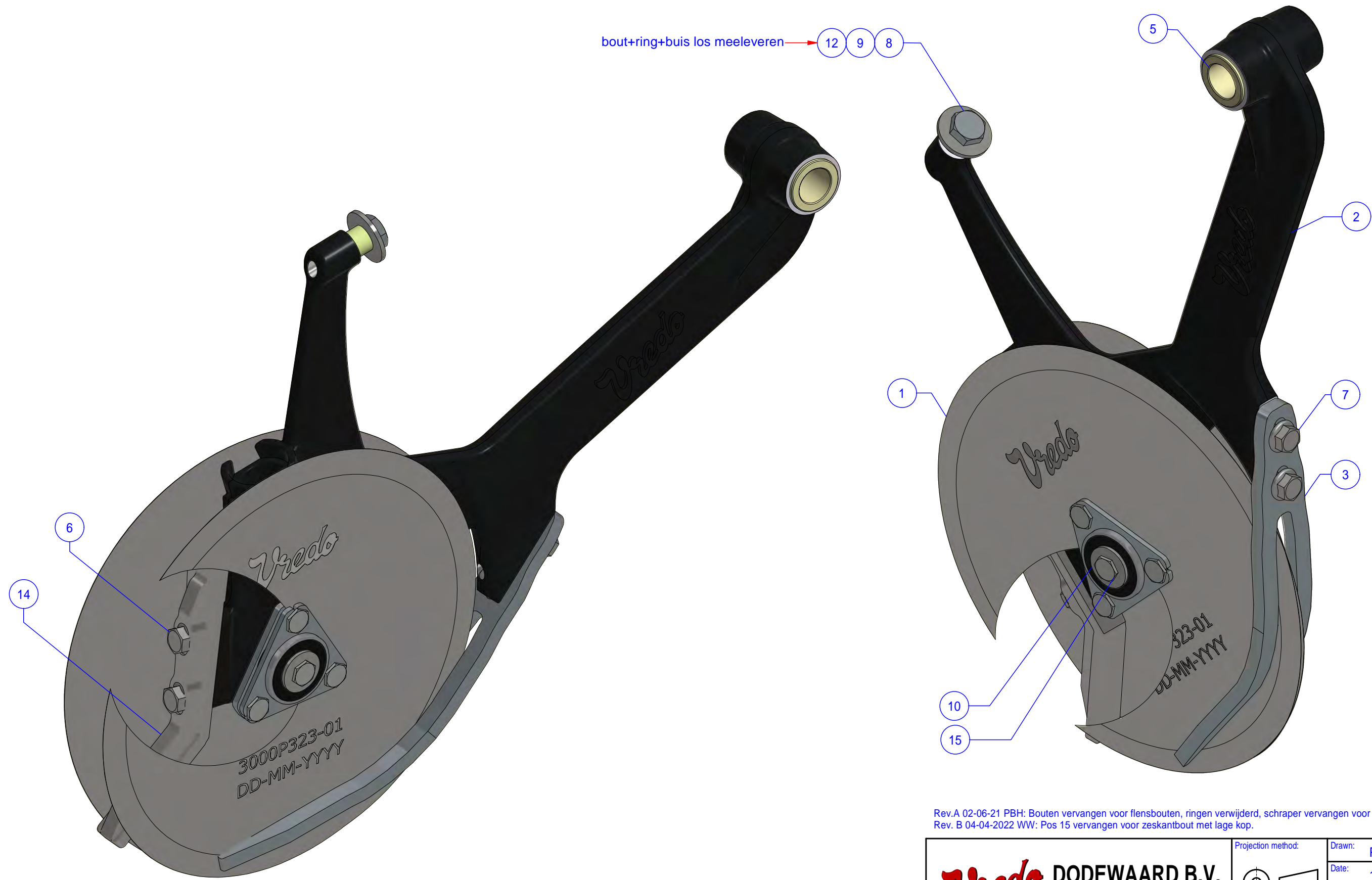
Rev. A 23-06-21 PBH: Moeren/sluitringen verwijderd i.v.m. popmoeren in frame
 Rev. B 18-03-22 PBH: bouten vanaf bovenzijde i.v.m. vervallen popmoeren+Moer/ring toegevoegd voor buitenste halve gat

| | | |
|---|-------------------------|---------------------------------|
| DODEWAARD B.V.
www.vredo.com | Projection method: | Drawn: P. Biesheuvel |
| | Measure unit: mm | Date: 01-12-2020 |
| Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness | Scale: 1 : 4 | Revision: B 18-03-22 pbh |
| ELEMENT SET 6 STUKS AZ MID VM | Page: 1 / 1 | Mass: 38.98 kg |
| | | Drawing: 3100M006-01 |

DRAWING: 3100M006-01


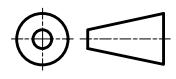
SET OF 6 UNITS REAR MID PREFAB

| NR. | QUANTITY | ART.NUMBER | DETAILS | SIZE |
|------------|-----------------|-------------------|---------------------------------|-------------|
| 01 | 6 | 3100M002-01 | UNIT Ø250 SC PREFAB | |
| 02 | 1 | 3100P012-01 | ELEMENTPIN L = 420MM | |
| 03 | 1 | 3100S006-01 | MOUNTING STRIP ELEMENT 6POS MID | |
| 04 | 6 | 3100S001-01 | HOLDER ELEMENT SHAFT SC | |
| 05 | 7 | A680.3 | WASHER M8 SS A2 | |
| 06 | 1 | A613.08 | HEX. BOLT M8X40 SS A2 | |
| 08 | 6 | A515.8 | SPRING ø31.5Xø3.75-250MM PR | |
| 09 | 5 | A613.06 | HEX. BOLT M8X30 SS A2 | |
| 10 | 1 | A670.3 | HEX. NUT SELF LOCK M8 SS A2 | |



bout+ring+buis los meeleveren →

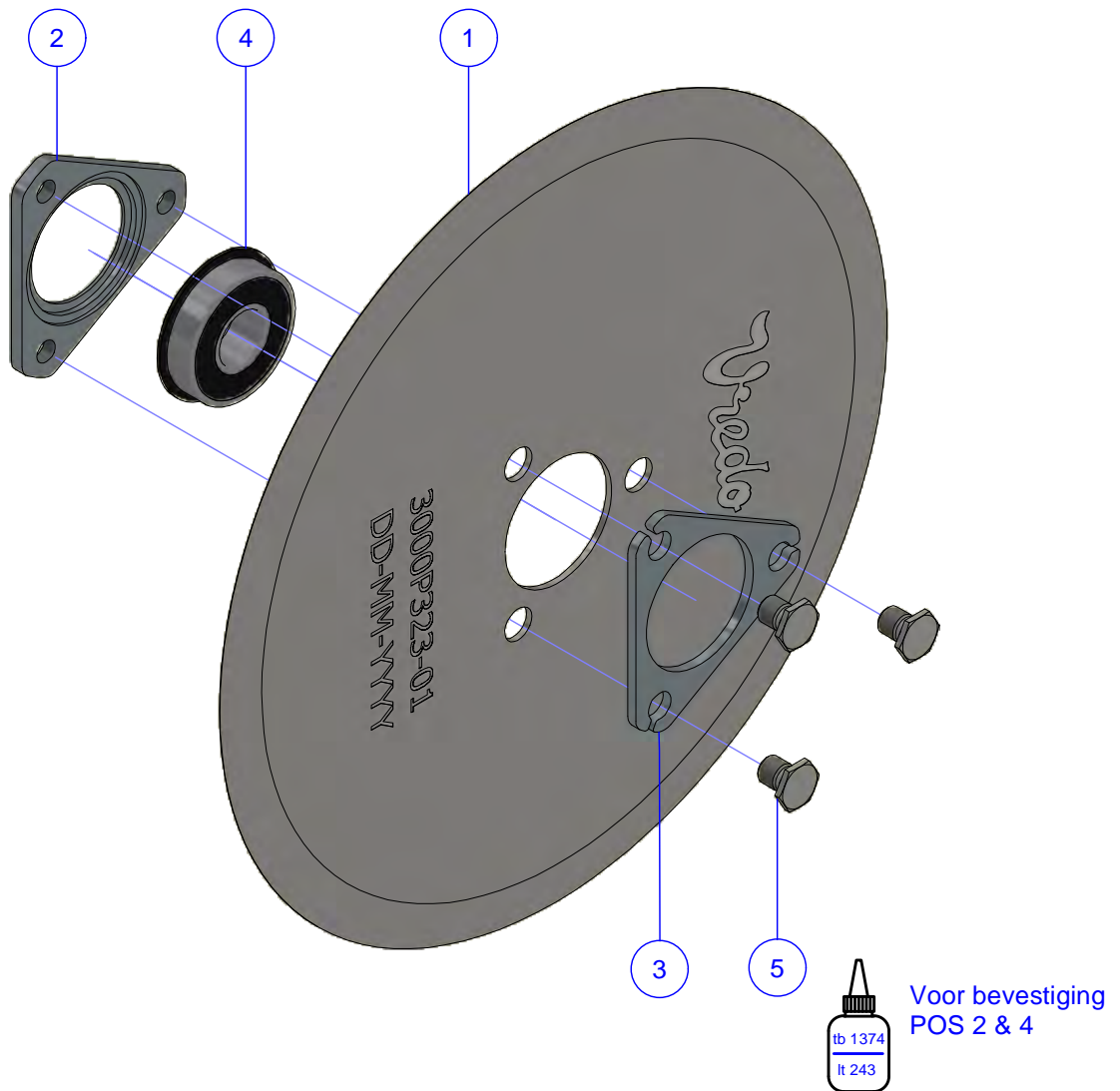
Rev.A 02-06-21 PBH: Bouten vervangen voor flensbouten, ringen verwijderd, schraper vervangen voor gietdeel.
 Rev. B 04-04-2022 WW: Pos 15 vervangen voor zeskantbout met lage kop.

| | | |
|--|---|--|
|  DODEWAARD B.V.
www.vredo.com | Projection method:
 | Drawn: P. Biesheuvel
Date: 12-11-2020
Revision: A 04-04-22 ww |
| | Measure unit: mm | Scale: 1 : 2 A3 |
| Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness | Page: 1 / 1 | Mass: 5.72 kg |
| ELEMENT « 250 SC VM | | Drawing: 3100M002-01 |


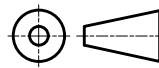
DRAWING: 3100M002-01

UNIT Ø250 SC PREFAB

| NR. | QUANTITY | ART.NUMBER | DETAILS | SIZE |
|------------|-----------------|-------------------|-------------------------------------|-------------|
| 01 | 2 | 3100M015-01 | CUTTING DISC Ø250 X 2 PREFAB DZ5 | |
| 02 | 1 | 3100P009-01 | DISC MOUNTS Ø250 SC | |
| 03 | 1 | 3100S002-01 | TRAILING SHOE ELEMENT Ø250 SC | |
| 05 | 2 | A420.05 | BEARING-TUBE Ø24-Ø20 | |
| 06 | 2 | A653.303 | FLANGED HEX. BOLT M8 X 30 8.8 GALV. | |
| 07 | 2 | A653.302 | FLANGED HEX. BOLT M8 X 20 8.8 GALV. | |
| 08 | 1 | A614.06 | HEX. BOLT M10X30 8.8 GALV. | |
| 09 | 1 | A636.22 | BODYWORK WASHER M10 SS A2 | |
| 10 | 2 | A682.3 | BODYWORK WASHER M8 SS A2 | |
| 12 | 1 | A819.3-10 | TUBE 15X2 L 10MM | |
| 14 | 1 | 3100P082-01 | SCRAPER UNIT Ø250 SC (MODIFIED) | |
| 15 | 2 | A613.022 | HEX. BOLT M8X12 GALV. LOW HEAD | |



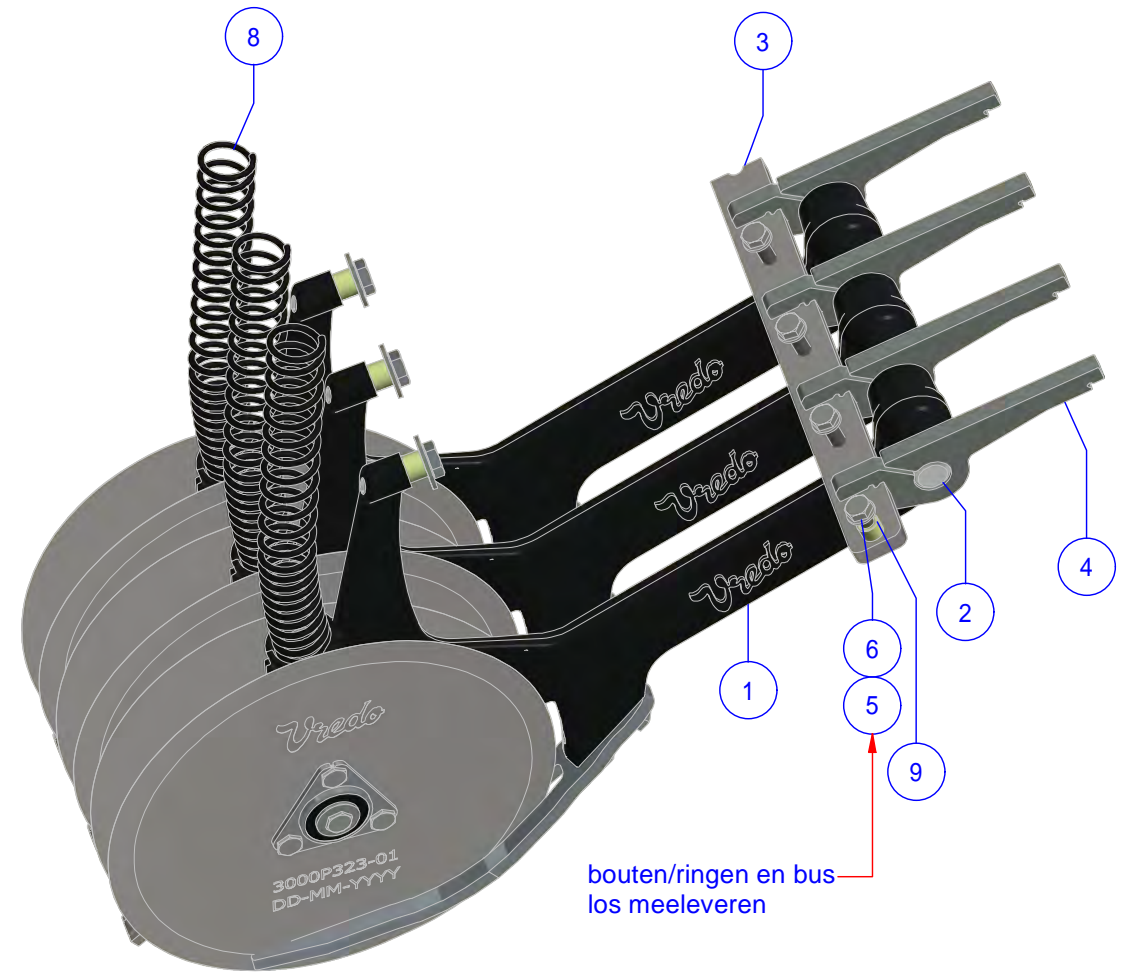
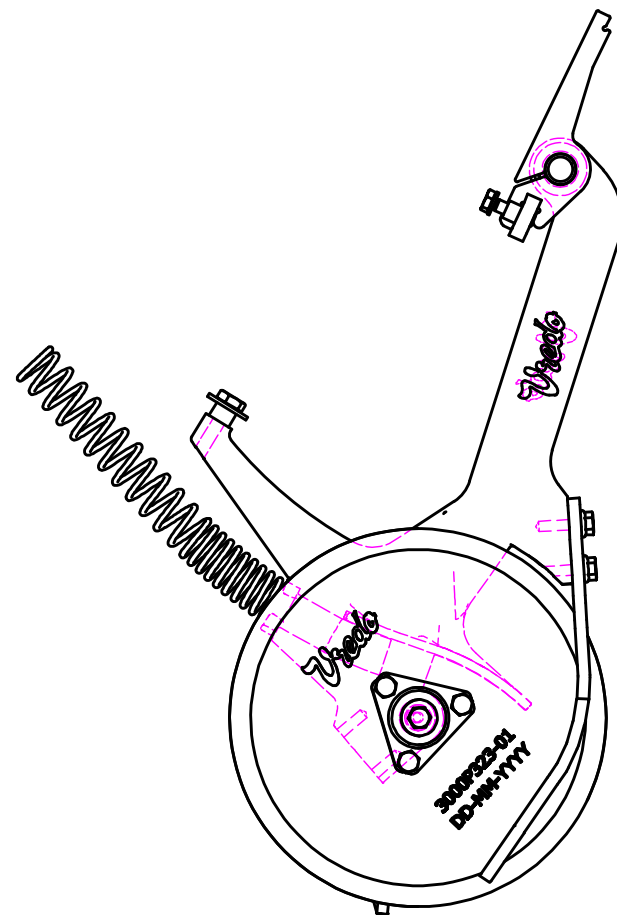
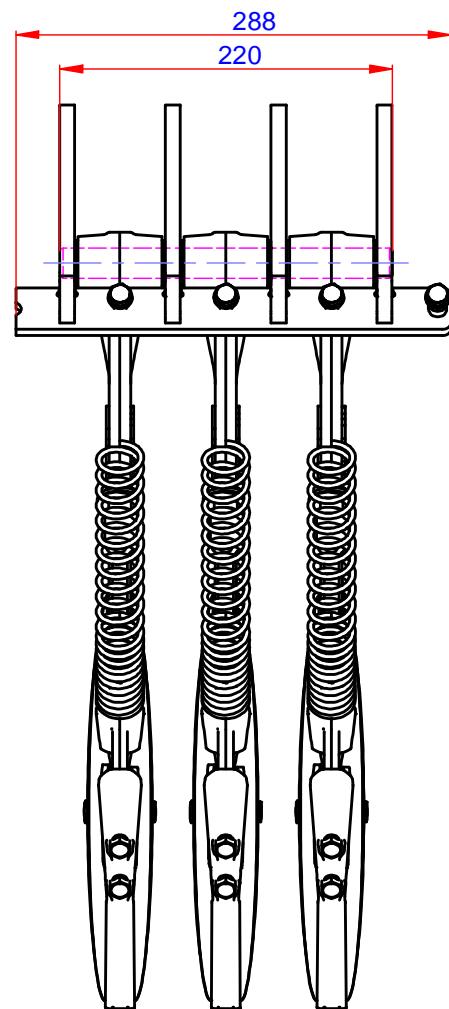
Rev.A 17-03-22 JVA: Bolkopschroef vervangen door zeskantapbout met lage kop

| | | | |
|--|---|----------------------|------------------|
|  DODEWAARD B.V.
www.vredo.com | Projection method:
 | Drawn: T. Roodenburg | |
| | Measure unit: mm | Scale: 1 : 2 | Date: 21-12-2020 |
| Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness | Page: 1 / 1 | Mass: 0.87 kg | A4 |
| SCHIJFMES »250 X 2 VM DZ5 | | Drawing: 3100M015-01 | |


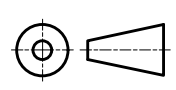
DRAWING: 3100M015-01

CUTTING DISC Ø250 X 2 PREFAB DZ5

| NR. | QUANTITY | ART.NUMBER | DETAILS | SIZE |
|------------|-----------------|-------------------|-------------------------------|-------------|
| 01 | 1 | 3000P323-01 | CUTTING DISC ø250 X 2MM | |
| 02 | 1 | 3000P384-01 | BEARING PLATE DZ SC REAR | |
| 03 | 1 | 3100S073-01 | BEARING PLATE OUTSIDE DZ5 SC | |
| 04 | 1 | A553.07 | BALL BEARING 6203-VREDO | |
| 05 | 3 | A613.021 | HEX. BOLT M8X9 GALV. LOW HEAD | |



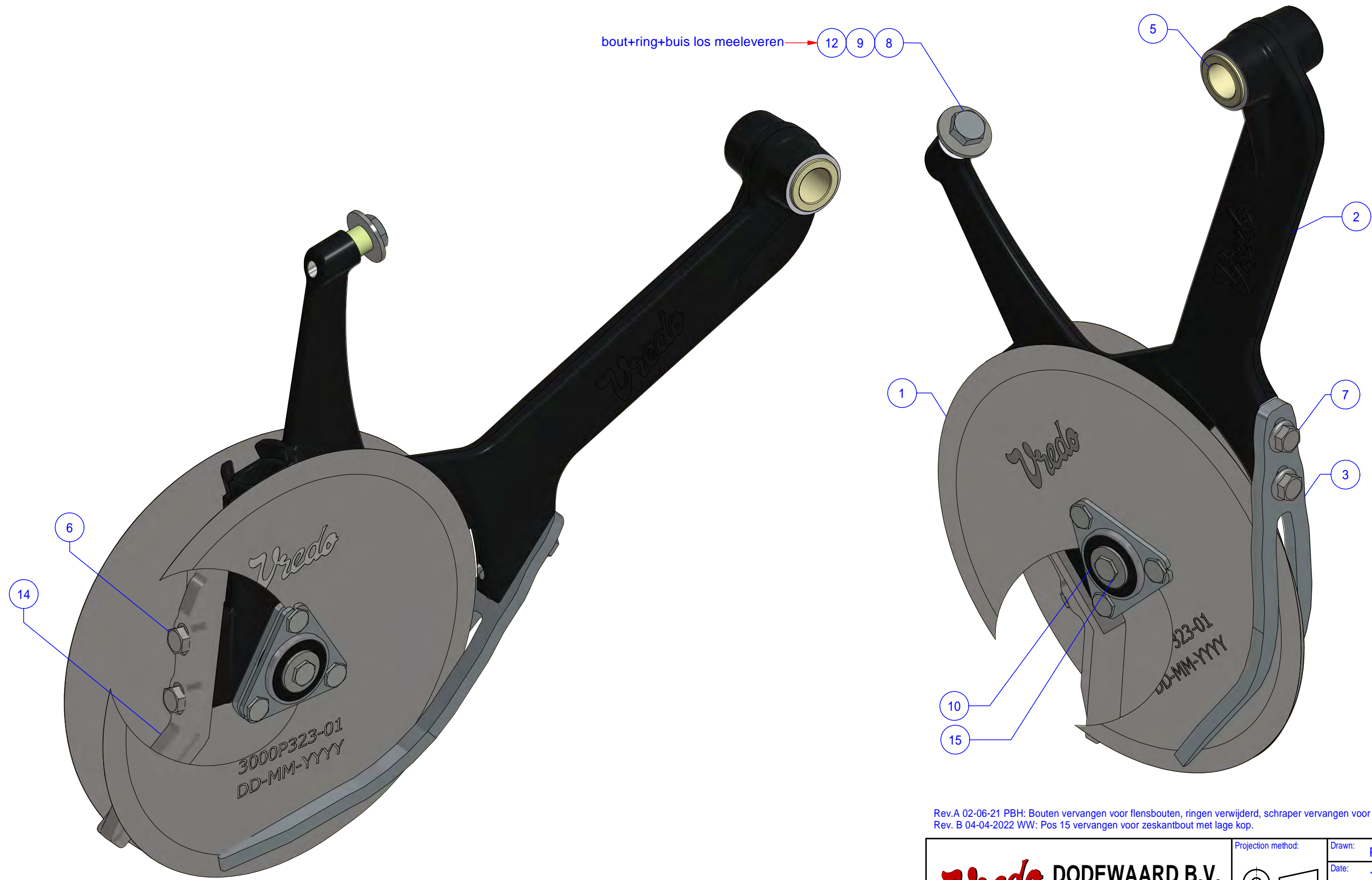
Rev.A 23-06-21 PBH: Moeren/sluitringen verwijderd i.v.m. popmoeren in frame
 Rev. B 18-03-22 PBH: bevestigingsbouten vanaf bovenzijde i.v.m. vervallen popmoeren/draadgaten in klemstrip
 Rev.C 16-06-22 JVA: Bus buitenste bout toegevoegd

| | | |
|--|---|---|
|  DODEWAARD B.V.
www.vredo.com | Projection method:
 | Drawn: P. Biesheuvel
Date: 01-12-2020
Revision: C 16-06-22 jva |
| | Measure unit: mm | Scale: 1 : 4 |
| Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness | Page: 1 / 1 | Mass: N/A |
| ELEMENT SET 3 STUKS AZ RE VM | | Drawing: 3100M007-01 |

DRAWING: 3100M007-01


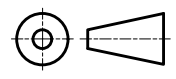
SET OF 3 UNITS REAR RIGHT PREFAB

| NR. | QUANTITY | ART.NUMBER | DETAILS | SIZE |
|------------|-----------------|-------------------|-----------------------------------|-------------|
| 01 | 3 | 3100M002-01 | UNIT Ø250 SC PREFAB | |
| 02 | 1 | 3100P013-01 | ELEMENTPIN L = 220MM | |
| 03 | 1 | 3100S004-01 | MOUNTING STRIP ELEMENT 4POS RIGHT | |
| 04 | 4 | 3100S001-01 | HOLDER ELEMENT SHAFT SC | |
| 05 | 4 | A680.3 | WASHER M8 SS A2 | |
| 06 | 4 | A613.06 | HEX. BOLT M8X30 SS A2 | |
| 08 | 3 | A515.8 | SPRING ø31.5Xø3.75-250MM PR | |
| 09 | 1 | A819.2-09 | TUBE 12X2 L 9MM | |



bout+ring+buis los meeleveren → 12 9 8

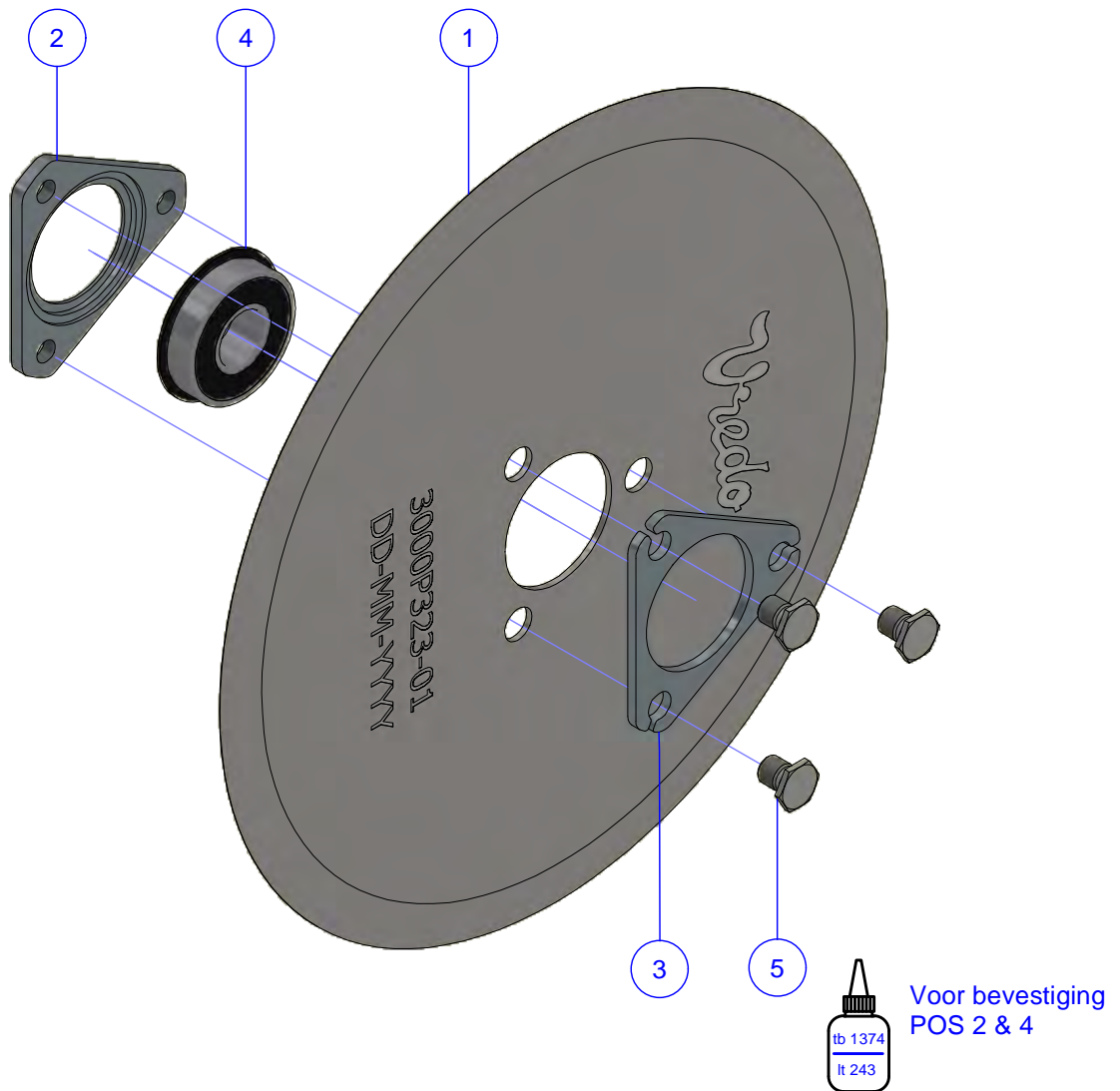
Rev.A 02-06-21 PBH: Bouten vervangen voor flensbouten, ringen verwijderd, schraper vervangen voor gietdeel.
 Rev. B 04-04-2022 WW: Pos 15 vervangen voor zeskantbout met lage kop.

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|--|---|---|
|  DODEWAARD B.V.
www.vredo.com | Projection method:
 | Drawn: P. Biesheuvel
Date: 12-11-2020
Revision: A 04-04-22 ww |
| | Measure unit: mm | Scale: 1 : 2
A3 |
| Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness | Page: 1 / 1 | Mass: 5.72 kg |
| ELEMENT « 250 SC VM | | Drawing:
3100M002-01 |


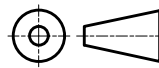
DRAWING: 3100M002-01

UNIT Ø250 SC PREFAB

| NR. | QUANTITY | ART.NUMBER | DETAILS | SIZE |
|------------|-----------------|-------------------|-------------------------------------|-------------|
| 01 | 2 | 3100M015-01 | CUTTING DISC Ø250 X 2 PREFAB DZ5 | |
| 02 | 1 | 3100P009-01 | DISC MOUNTS Ø250 SC | |
| 03 | 1 | 3100S002-01 | TRAILING SHOE ELEMENT Ø250 SC | |
| 05 | 2 | A420.05 | BEARING-TUBE Ø24-Ø20 | |
| 06 | 2 | A653.303 | FLANGED HEX. BOLT M8 X 30 8.8 GALV. | |
| 07 | 2 | A653.302 | FLANGED HEX. BOLT M8 X 20 8.8 GALV. | |
| 08 | 1 | A614.06 | HEX. BOLT M10X30 8.8 GALV. | |
| 09 | 1 | A636.22 | BODYWORK WASHER M10 SS A2 | |
| 10 | 2 | A682.3 | BODYWORK WASHER M8 SS A2 | |
| 12 | 1 | A819.3-10 | TUBE 15X2 L 10MM | |
| 14 | 1 | 3100P082-01 | SCRAPER UNIT Ø250 SC (MODIFIED) | |
| 15 | 2 | A613.022 | HEX. BOLT M8X12 GALV. LOW HEAD | |



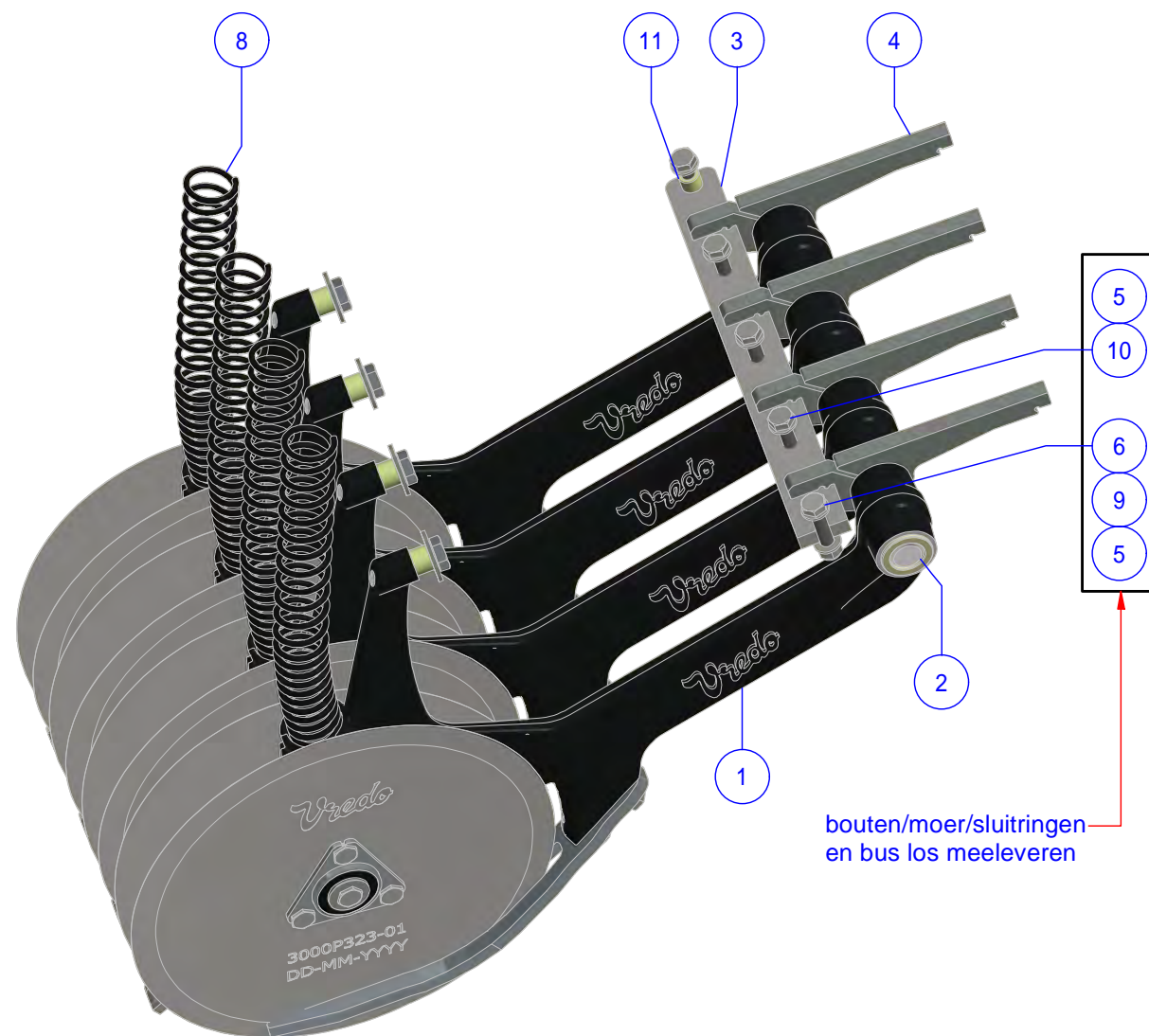
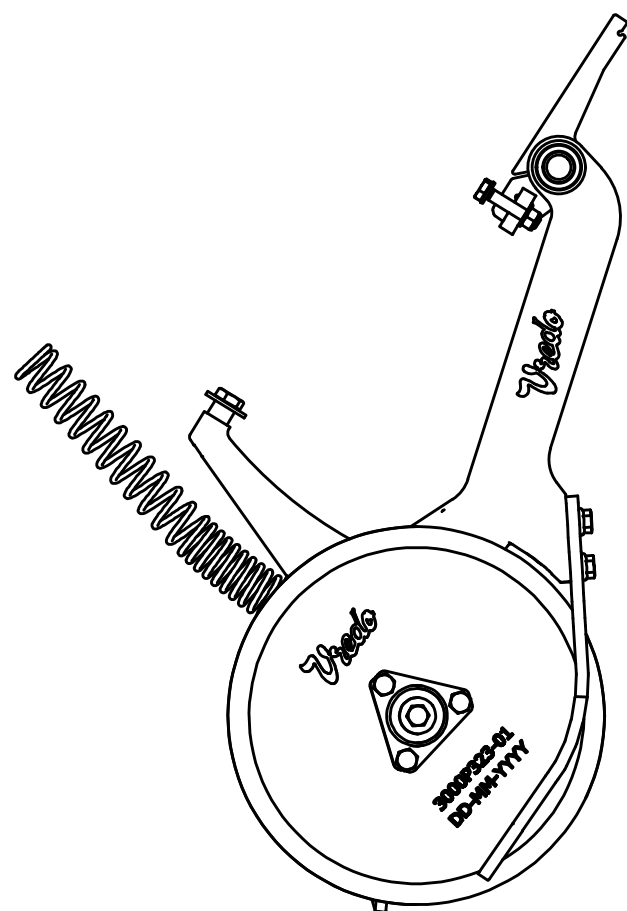
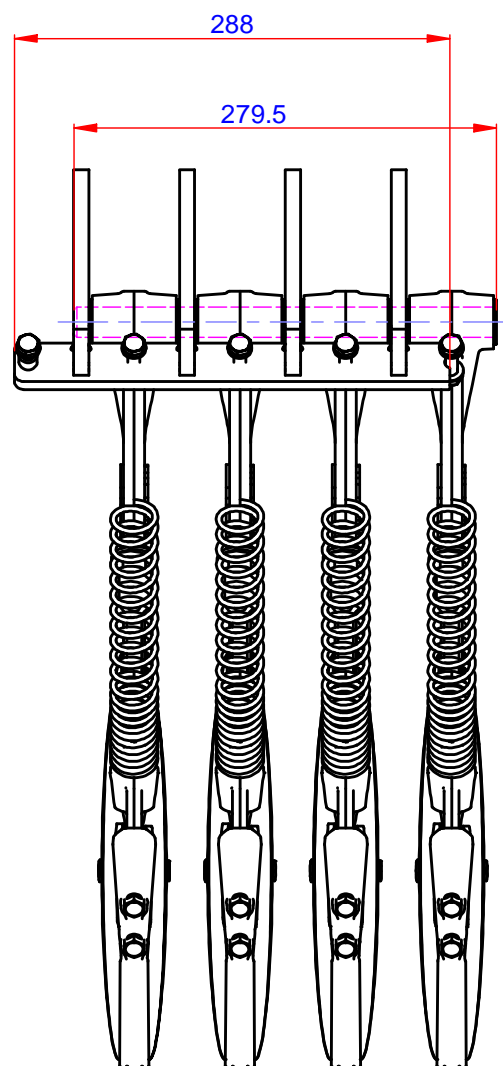
Rev.A 17-03-22 JVA: Bolkopschroef vervangen door zeskantapbout met lage kop

| | | | |
|--|---|----------------------|------------------|
|  DODEWAARD B.V.
www.vredo.com | Projection method:
 | Drawn: T. Roodenburg | |
| | Measure unit: mm | Scale: 1 : 2 | Date: 21-12-2020 |
| Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness | Page: 1 / 1 | Mass: 0.87 kg | A4 |
| SCHIJFMES »250 X 2 VM DZ5 | | Drawing: 3100M015-01 | |

DRAWING: 3100M015-01

CUTTING DISC Ø250 X 2 PREFAB DZ5

| NR. | QUANTITY | ART.NUMBER | DETAILS | SIZE |
|------------|-----------------|-------------------|-------------------------------|-------------|
| 01 | 1 | 3000P323-01 | CUTTING DISC ø250 X 2MM | |
| 02 | 1 | 3000P384-01 | BEARING PLATE DZ SC REAR | |
| 03 | 1 | 3100S073-01 | BEARING PLATE OUTSIDE DZ5 SC | |
| 04 | 1 | A553.07 | BALL BEARING 6203-VREDO | |
| 05 | 3 | A613.021 | HEX. BOLT M8X9 GALV. LOW HEAD | |



bouten/moer/sluitringen
en bus los meeleveren

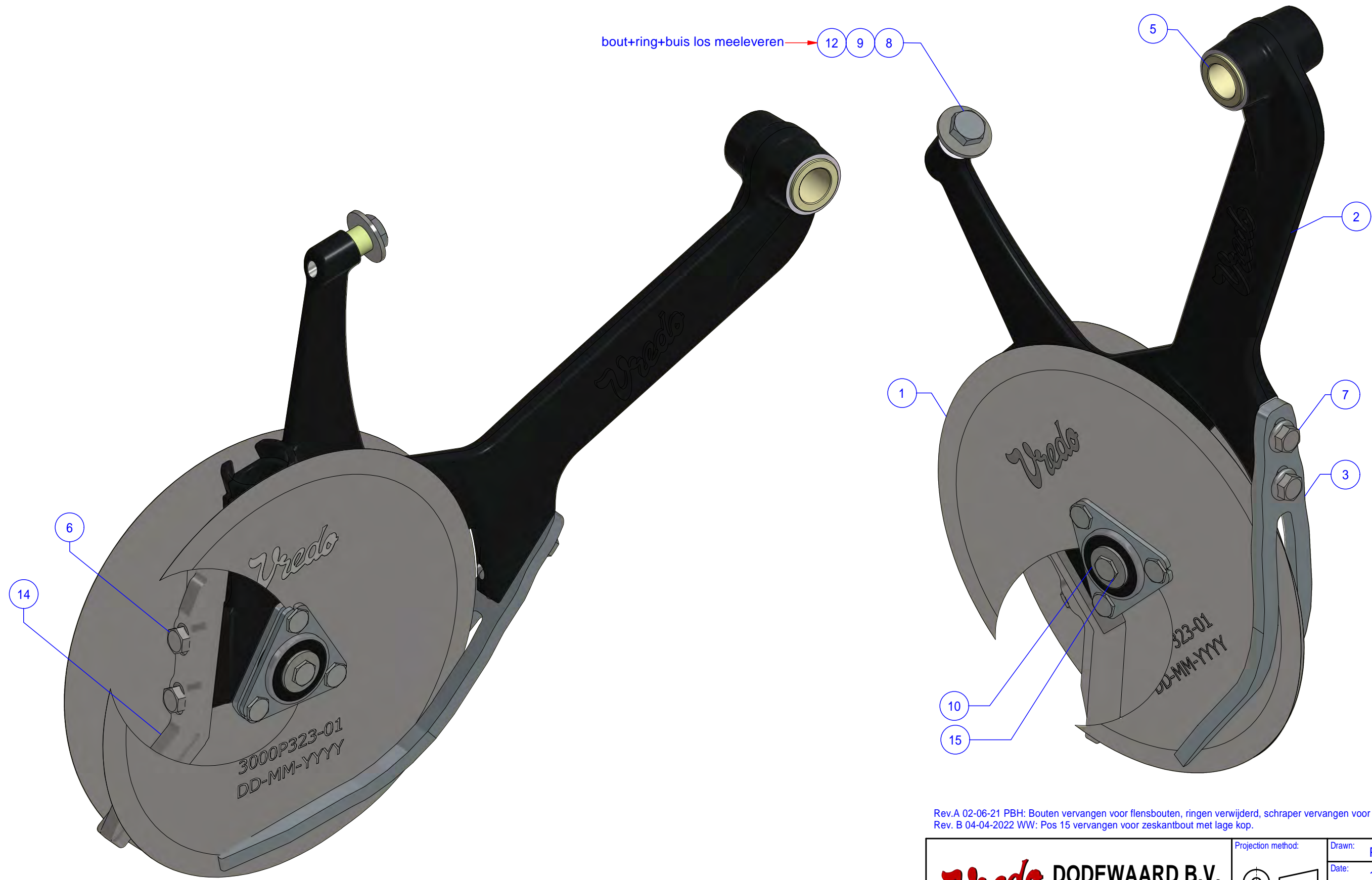
Rev.A 23-06-21 PBH: Moeren/sluitringen verwijderd i.v.m. popmoeren in frame
 Rev.B 18-03-22 PBH: bouten vanaf bovenzijde i.v.m. vervallen popmoeren+Moer/ring toegevoegd voor buitenste halve gat
 Rev.C 16-06-22 JVA: Bus buitenste bout toegevoegd

| | | |
|---|----------------------------|------------------------------------|
| DODEWAARD B.V.
www.vredo.com | Projection method:
 | Drawn:
P. Biesheuvel |
| | Measure unit:
mm | Date:
01-12-2020 |
| Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness | Scale:
1 : 4 | Revision:
C 16-06-22 jva |
| ELEMENT SET 4 STUKS AZ LI VM | Page:
1 / 1 | Mass:
N/A |
| | | Drawing:
3100M008-01 |

DRAWING: 3100M008-01


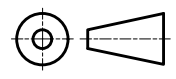
SET OF 4 UNITS REAR LEFT PREFAB

| NR. | QUANTITY | ART.NUMBER | DETAILS | SIZE |
|------------|-----------------|-------------------|-----------------------------------|-------------|
| 01 | 4 | 3100M002-01 | UNIT Ø250 SC PREFAB | |
| 02 | 1 | 3100P010-01 | ELEMENTPIN L = 279,5MM | |
| 03 | 1 | 3100S004-01 | MOUNTING STRIP ELEMENT 4POS RIGHT | |
| 04 | 4 | 3100S001-01 | HOLDER ELEMENT SHAFT SC | |
| 05 | 6 | A680.3 | WASHER M8 SS A2 | |
| 06 | 1 | A613.08 | HEX. BOLT M8X40 SS A2 | |
| 08 | 4 | A515.8 | SPRING ø31.5Xø3.75-250MM PR | |
| 09 | 1 | A670.3 | HEX. NUT SELF LOCK M8 SS A2 | |
| 10 | 4 | A613.06 | HEX. BOLT M8X30 SS A2 | |
| 11 | 1 | A819.2-09 | TUBE 12X2 L 9MM | |



bout+ring+buis los meeleveren → 12 9 8

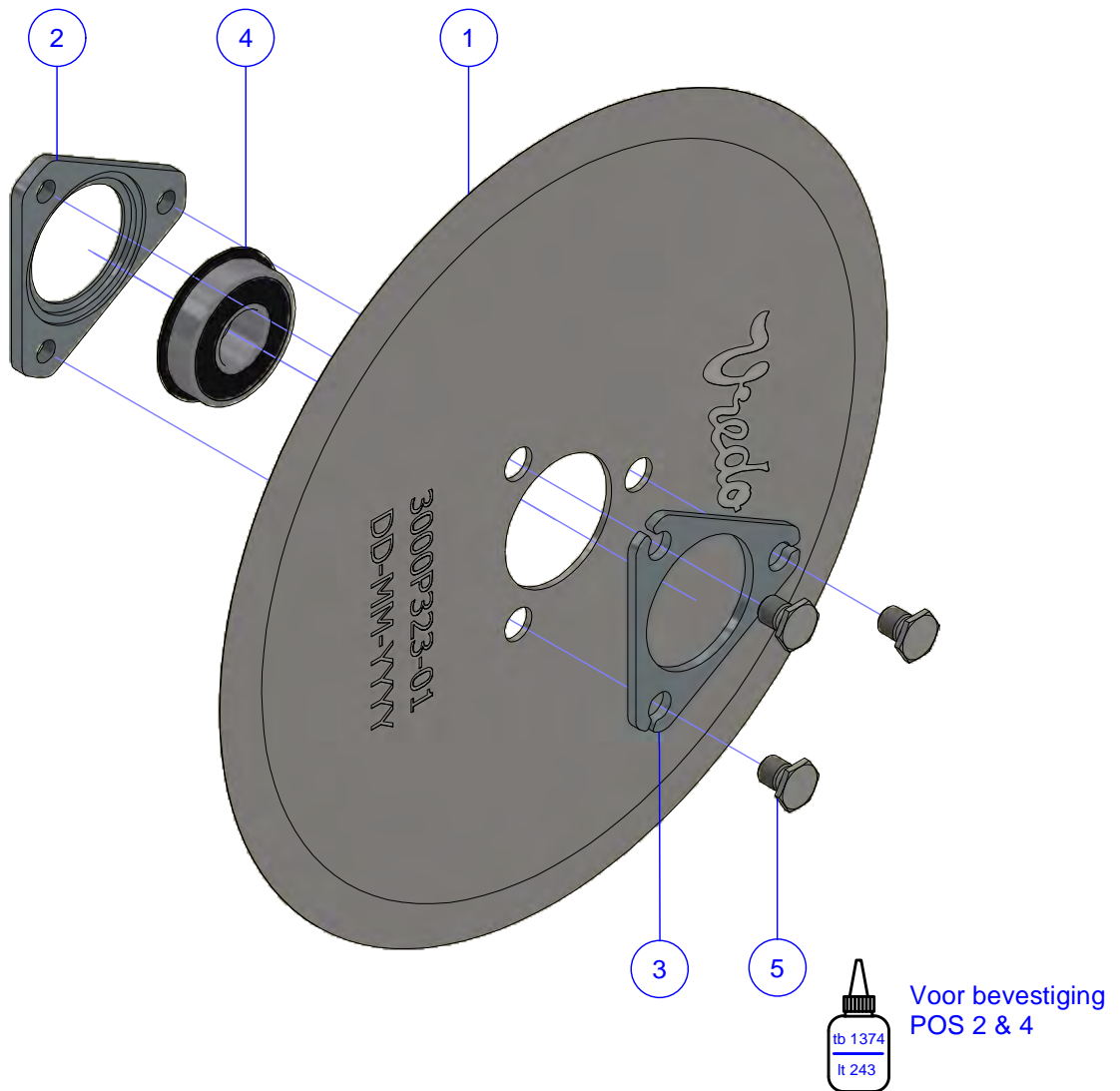
Rev.A 02-06-21 PBH: Bouten vervangen voor flensbouten, ringen verwijderd, schraper vervangen voor gietdeel.
 Rev. B 04-04-2022 WW: Pos 15 vervangen voor zeskantbout met lage kop.

| | | |
|--|---|--|
|  DODEWAARD B.V.
www.vredo.com | Projection method:
 | Drawn: P. Biesheuvel
Date: 12-11-2020
Revision: A 04-04-22 ww |
| | Measure unit: mm | Scale: 1 : 2 A3 |
| Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness | Page: 1 / 1 | Mass: 5.72 kg |
| ELEMENT « 250 SC VM | | Drawing: 3100M002-01 |


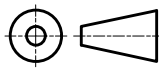
DRAWING: 3100M002-01

UNIT Ø250 SC PREFAB

| NR. | QUANTITY | ART.NUMBER | DETAILS | SIZE |
|------------|-----------------|-------------------|-------------------------------------|-------------|
| 01 | 2 | 3100M015-01 | CUTTING DISC Ø250 X 2 PREFAB DZ5 | |
| 02 | 1 | 3100P009-01 | DISC MOUNTS Ø250 SC | |
| 03 | 1 | 3100S002-01 | TRAILING SHOE ELEMENT Ø250 SC | |
| 05 | 2 | A420.05 | BEARING-TUBE Ø24-Ø20 | |
| 06 | 2 | A653.303 | FLANGED HEX. BOLT M8 X 30 8.8 GALV. | |
| 07 | 2 | A653.302 | FLANGED HEX. BOLT M8 X 20 8.8 GALV. | |
| 08 | 1 | A614.06 | HEX. BOLT M10X30 8.8 GALV. | |
| 09 | 1 | A636.22 | BODYWORK WASHER M10 SS A2 | |
| 10 | 2 | A682.3 | BODYWORK WASHER M8 SS A2 | |
| 12 | 1 | A819.3-10 | TUBE 15X2 L 10MM | |
| 14 | 1 | 3100P082-01 | SCRAPER UNIT Ø250 SC (MODIFIED) | |
| 15 | 2 | A613.022 | HEX. BOLT M8X12 GALV. LOW HEAD | |



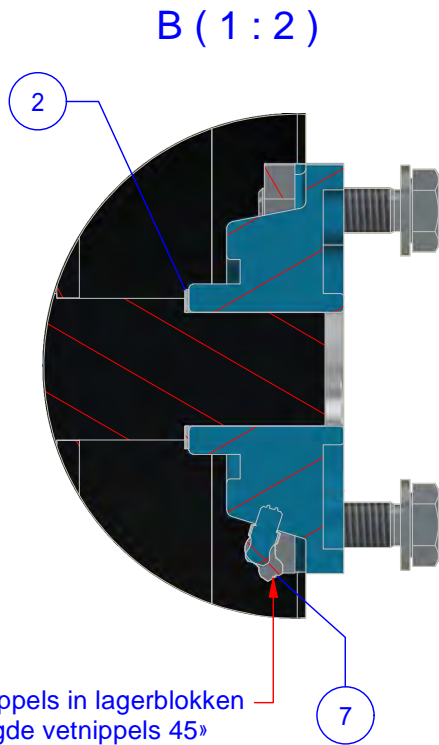
Rev.A 17-03-22 JVA: Bolkopschroef vervangen door zeskantapbout met lage kop

| | | | |
|--|--|----------------------|------------------|
|  DODEWAARD B.V.
www.vredo.com | Projection method:  | Drawn: T. Roodenburg | |
| | Measure unit: mm | Scale: 1 : 2 | Date: 21-12-2020 |
| Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness | Page: 1 / 1 | Mass: 0.87 kg | A4 |
| SCHIJFMES »250 X 2 VM DZ5 | | Drawing: 3100M015-01 | |

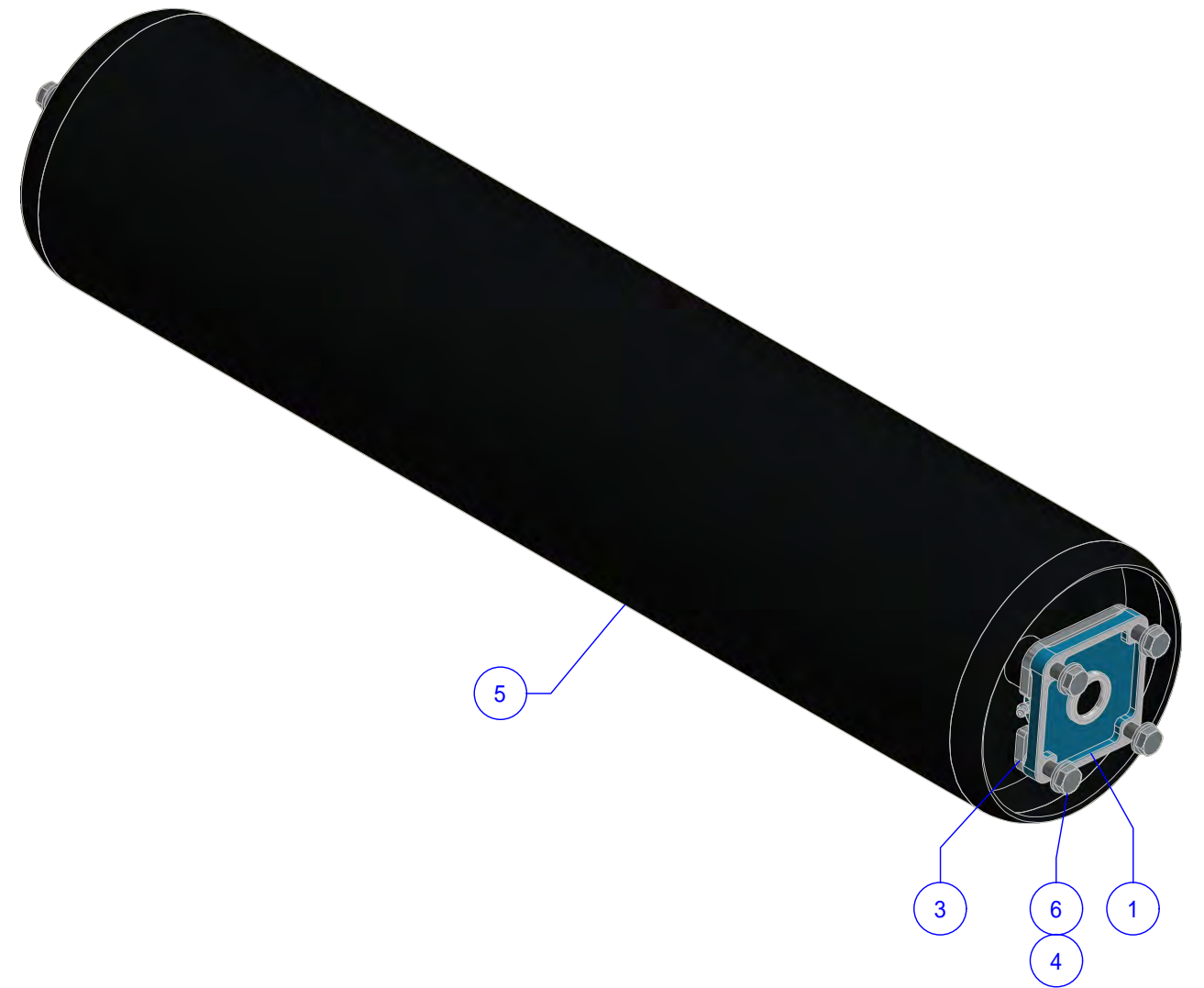
DRAWING: 3100M015-01

CUTTING DISC Ø250 X 2 PREFAB DZ5

| NR. | QUANTITY | ART.NUMBER | DETAILS | SIZE |
|------------|-----------------|-------------------|-------------------------------|-------------|
| 01 | 1 | 3000P323-01 | CUTTING DISC ø250 X 2MM | |
| 02 | 1 | 3000P384-01 | BEARING PLATE DZ SC REAR | |
| 03 | 1 | 3100S073-01 | BEARING PLATE OUTSIDE DZ5 SC | |
| 04 | 1 | A553.07 | BALL BEARING 6203-VREDO | |
| 05 | 3 | A613.021 | HEX. BOLT M8X9 GALV. LOW HEAD | |




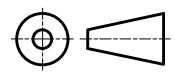
Beide zijden: rechte vetnippels in lagerblokken vervangen door bijgevoegde vetnippels 45»



A-A (1 : 5)



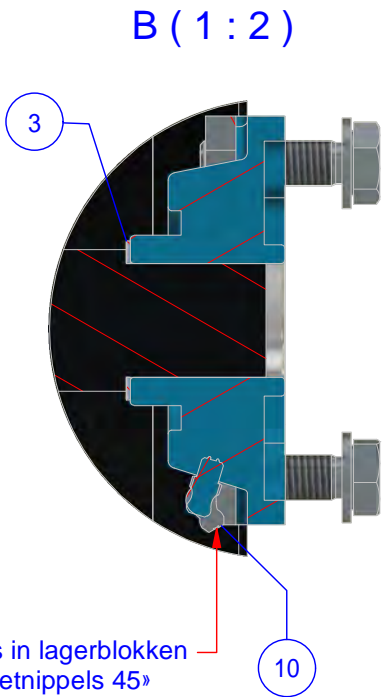
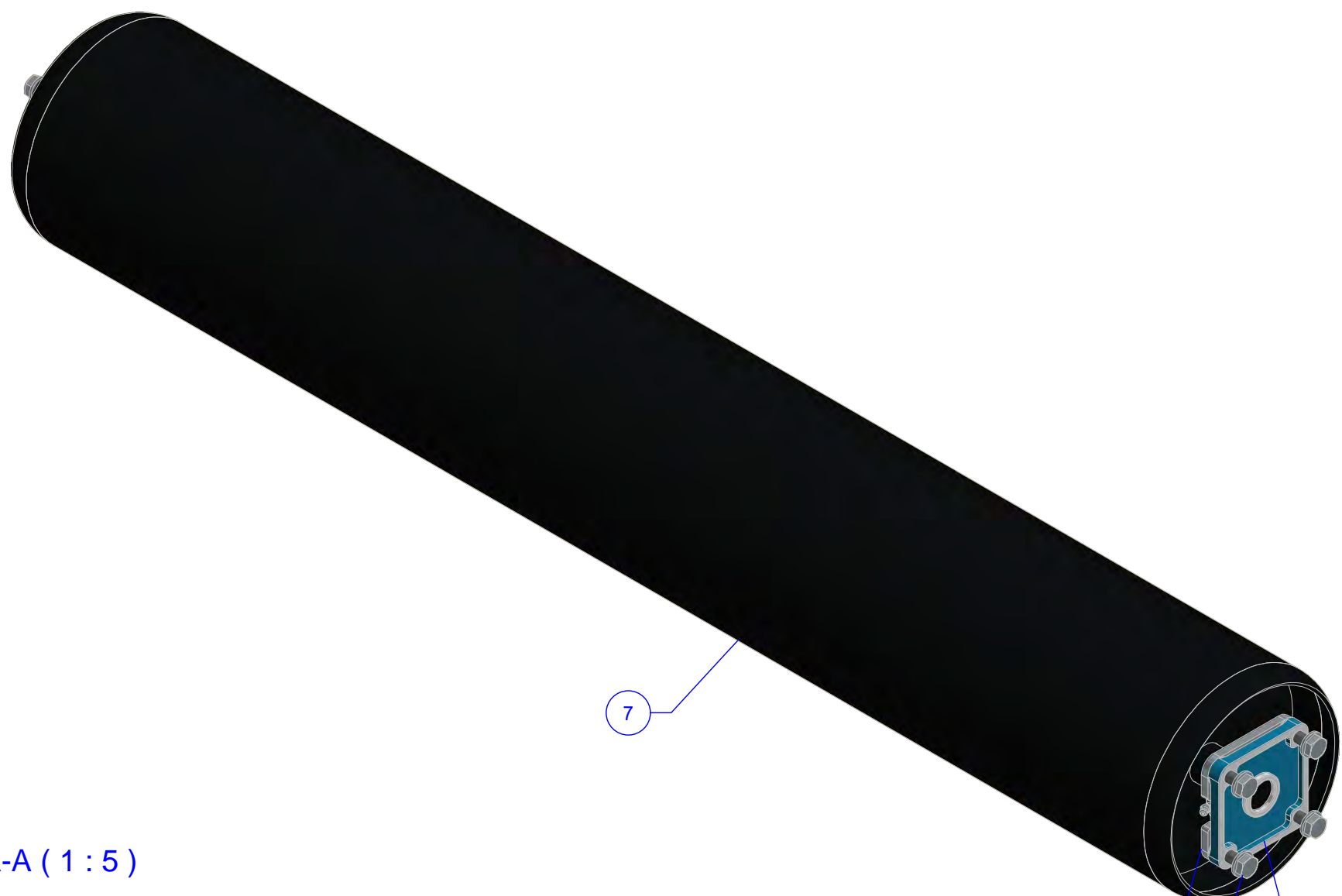
Rev.A 11-03-22 PBH: Rechte vetnippels lagerblokken vervangen door vetnippels 45gr.(A591.96)

| | | |
|--|---|---|
|  DODEWAARD B.V.
www.vredo.com | Projection method:
 | Drawn: P. Biesheuvel
Date: 12-11-2020
Revision: A 11-03-22 pbh |
| | Measure unit: mm | Scale: 1 : 10 A3 |
| Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness | Page: 1 / 1 | Mass: 37.10 kg |
| ROL « 220 1.0M VM | | Drawing: 3105M005-01 |

DRAWING: 3105M005-01

ROLLER Ø220 1.0 PREFAB

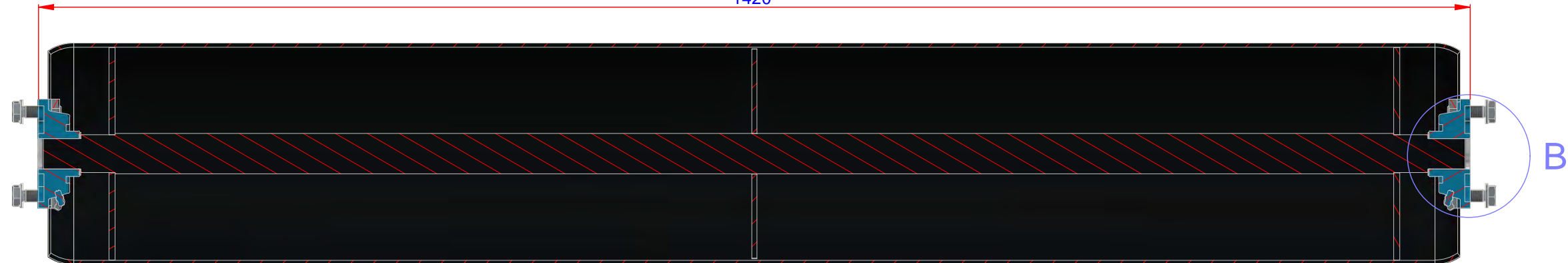
| NR. | QUANTITY | ART.NUMBER | DETAILS | SIZE |
|------------|-----------------|-------------------|------------------------------------|-------------|
| 01 | 2 | A551.63 | FLANGE BEARING BLOCK FYJ 30 TF | |
| 02 | 2 | A689.309 | SPACING WASHER 30 X 42 X 1.0 | |
| 03 | 2 | 3100S084-01 | MOUNT. FLANGE BEARING BLCK ROL DZ5 | |
| 04 | 8 | A680.5 | WASHER M12 GALV. | |
| 05 | 1 | 3105P007-01 | ROL Ø220 1.0M (ROLLED) | |
| 06 | 8 | A615.08 | HEX. BOLT M12X40 8.8 GALV. | |
| 07 | 2 | A591.96 | GREASE NIPPLE M6 X 1 45° | |



Beide zijden: rechte vetnippels in lagerblokken vervangen door bijgevoegde vetnippels 45»

A-A (1:5)

1420



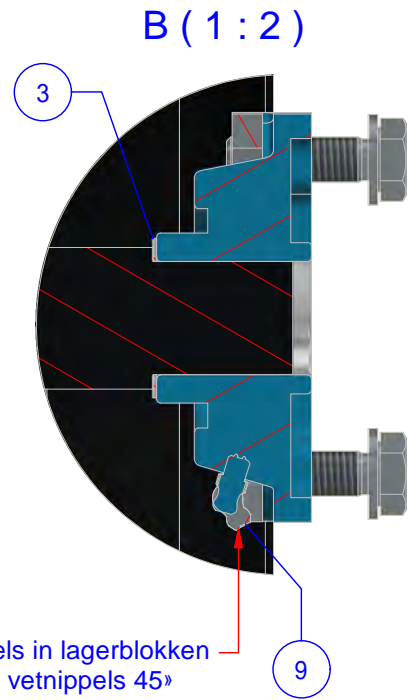
Rev.A 11-03-22 PBH: Rechte vetnippels lagerblokken vervangen door vetnippels 45gr.(A591.96)

| | | |
|---|-------------------------|--|
| DODEWAARD B.V.
www.vredo.com | Projection method:
 | Drawn: C. Brand
Date: 30-11-2020
Revision: A 11-03-22 pbh |
| | Measure unit: mm | Scale: 1 : 10 A3 |
| Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness | Page: 1 / 1 | Mass: N/A |
| ROL « 220 1.4M VM | | Drawing: 3106M005-01 |

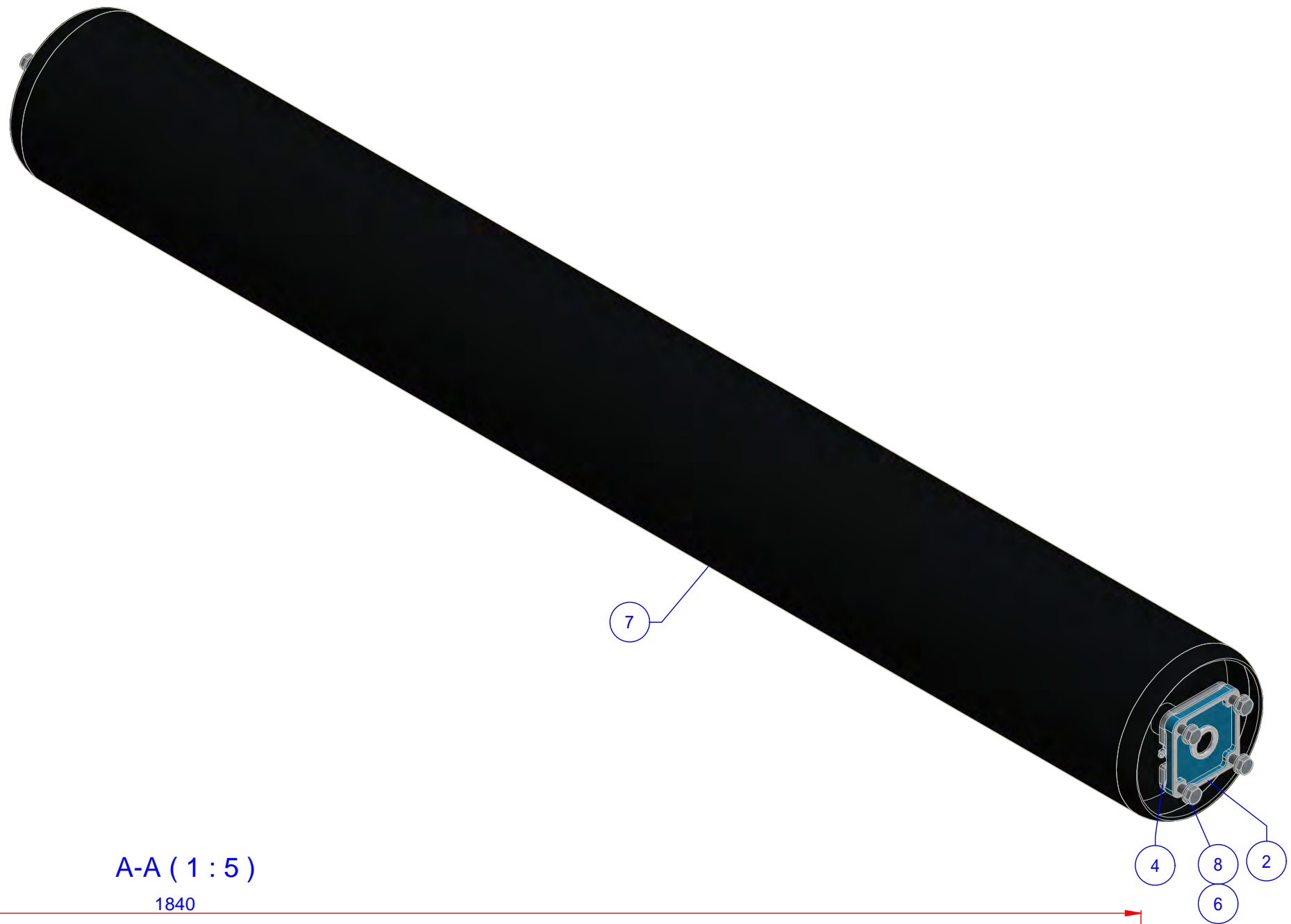
DRAWING: 3106M005-01

ROLLER Ø220 1.4M PREFAB

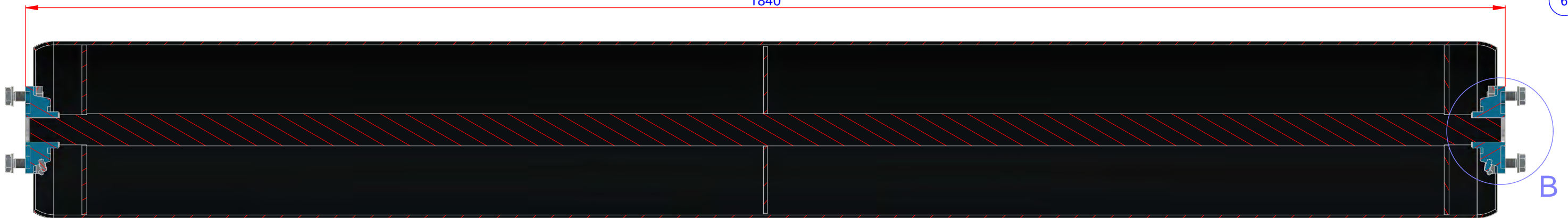
| NR. | QUANTITY | ART.NUMBER | DETAILS | SIZE |
|------------|-----------------|-------------------|------------------------------------|-------------|
| 02 | 2 | A551.63 | FLANGE BEARING BLOCK FYJ 30 TF | |
| 03 | 2 | A689.309 | SPACING WASHER 30 X 42 X 1.0 | |
| 04 | 2 | 3100S084-01 | MOUNT. FLANGE BEARING BLCK ROL DZ5 | |
| 06 | 8 | A680.5 | WASHER M12 GALV. | |
| 07 | 1 | 3106P007-01 | ROL Ø220 1.4M (ROLLED) | |
| 09 | 8 | A615.08 | HEX. BOLT M12X40 8.8 GALV. | |
| 10 | 2 | A591.96 | GREASE NIPPLE M6 X 1 45° | |



Beide zijden: rechte vetnippels in lagerblokken vervangen door bijgevoegde vetnippels 45»



A-A (1:5)
1840



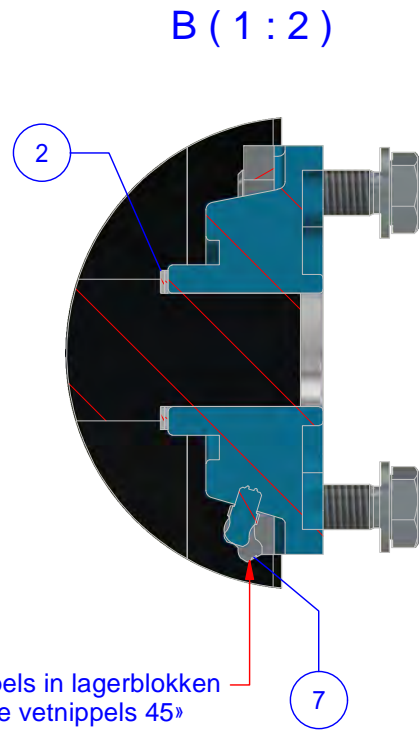
Rev.A 11-03-22 PBH: Rechte vetnippels lagerblokken vervangen door vetnippels 45gr.(A591.96)

| | | |
|---|-------------------------|--|
| DODEWAARD B.V.
www.vredo.com | Projection method:
 | Drawn: C. Brand
Date: 08-12-2020
Revision: A 11-03-22 pbh |
| | Measure unit: mm | Scale: 1 : 10 A3 |
| Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness | Page: 1 / 1 | Mass: N/A |
| ROL «220 1.8M VM | | Drawing: 3107M005-01 |

DRAWING: 3107M005-01

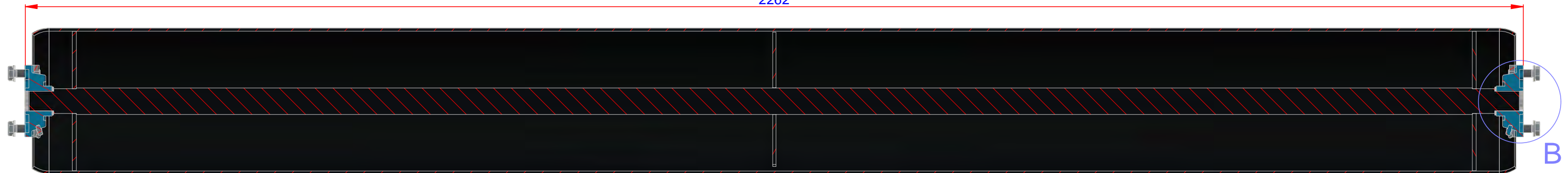
ROLLER Ø220 1.8M PREFAB

| NR. | QUANTITY | ART.NUMBER | DETAILS | SIZE |
|------------|-----------------|-------------------|------------------------------------|-------------|
| 02 | 2 | A551.63 | FLANGE BEARING BLOCK FYJ 30 TF | |
| 03 | 2 | A689.309 | SPACING WASHER 30 X 42 X 1.0 | |
| 04 | 2 | 3100S084-01 | MOUNT. FLANGE BEARING BLCK ROL DZ5 | |
| 06 | 8 | A680.5 | WASHER M12 GALV. | |
| 07 | 1 | 3107P007-01 | ROL Ø220 1.8M (ROLLED) | |
| 08 | 8 | A615.08 | HEX. BOLT M12X40 8.8 GALV. | |
| 09 | 2 | A591.96 | GREASE NIPPLE M6 X 1 45° | |



Beide zijden: rechte vetnippels in lagerblokken
 vervangen door bijgevoegde vetnippels 45»

A-A (1 : 6)
 2262



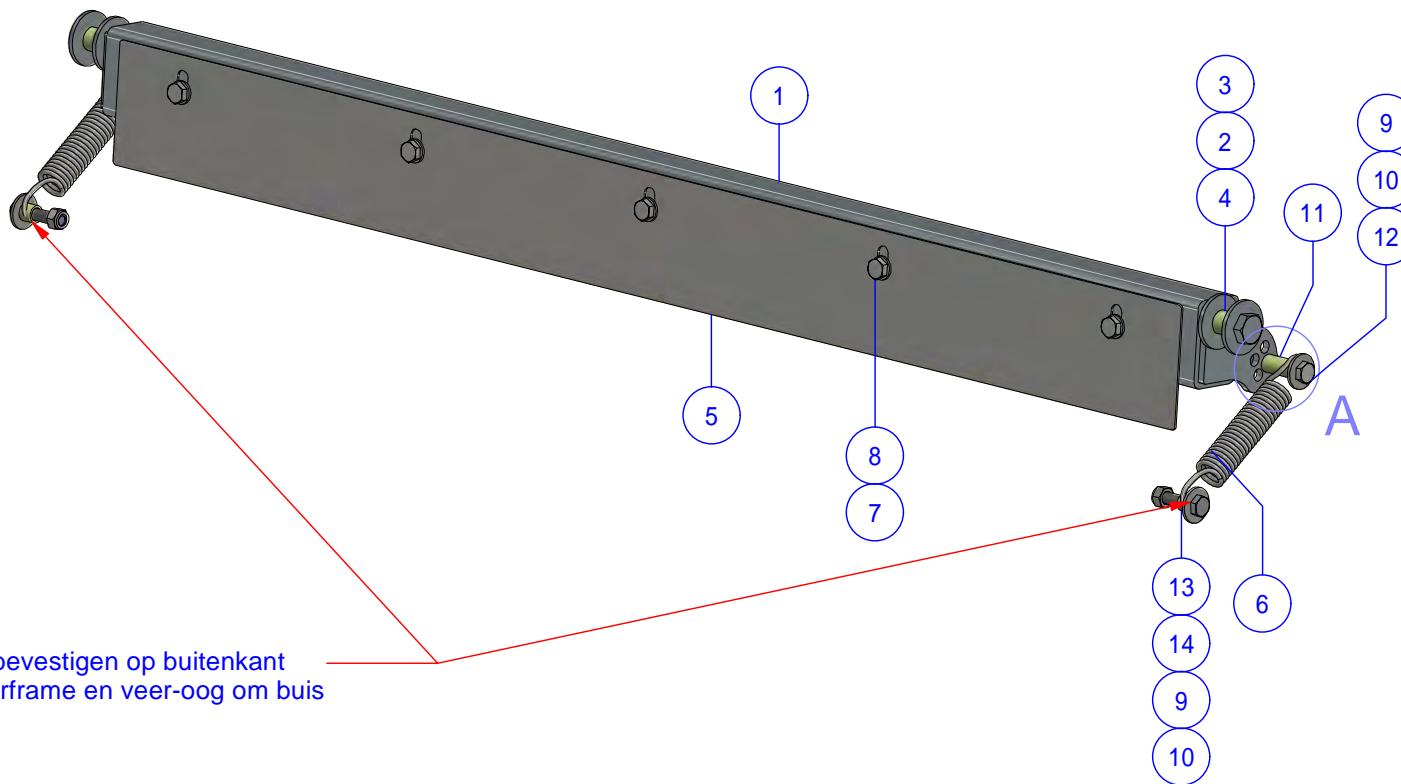
Rev.A 11-03-22 PBH: Rechte vetnippels lagerblokken vervangen door vetnippels 45gr.(A591.96)

| | | |
|---|----------------------------|------------------------------------|
| DODEWAARD B.V.
www.vredo.com | Projection method:
 | Drawn:
P. Biesheuvel |
| | Measure unit:
mm | Date:
01-12-2020 |
| Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness | Page:
1 / 1 | Revision:
A 11-03-22 pbh |
| ROL « 220 2.2M VM | Mass:
N/A | Scale:
1 : 7 |
| | | Drawing:
3108M005-01 |

DRAWING: 3108M005-01

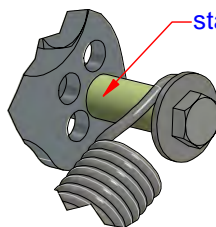
ROLLER Ø220 2.2M PREFAB

| NR. | QUANTITY | ART.NUMBER | DETAILS | SIZE |
|------------|-----------------|-------------------|------------------------------------|-------------|
| 01 | 2 | A551.63 | FLANGE BEARING BLOCK FYJ 30 TF | |
| 02 | 4 | A689.309 | SPACING WASHER 30 X 42 X 1.0 | |
| 03 | 2 | 3100S084-01 | MOUNT. FLANGE BEARING BLCK ROL DZ5 | |
| 04 | 8 | A680.5 | WASHER M12 GALV. | |
| 05 | 1 | 3108P007-01 | ROL Ø220 2.2M (ROLLED) | |
| 06 | 8 | A615.08 | HEX. BOLT M12X40 8.8 GALV. | |
| 07 | 2 | A591.96 | GREASE NIPPLE M6 X 1 45° | |




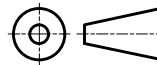
buis bevestigen op buitenkant achterframe en veer-oog om buis

A (1:2)



standaard in dit gat monteren

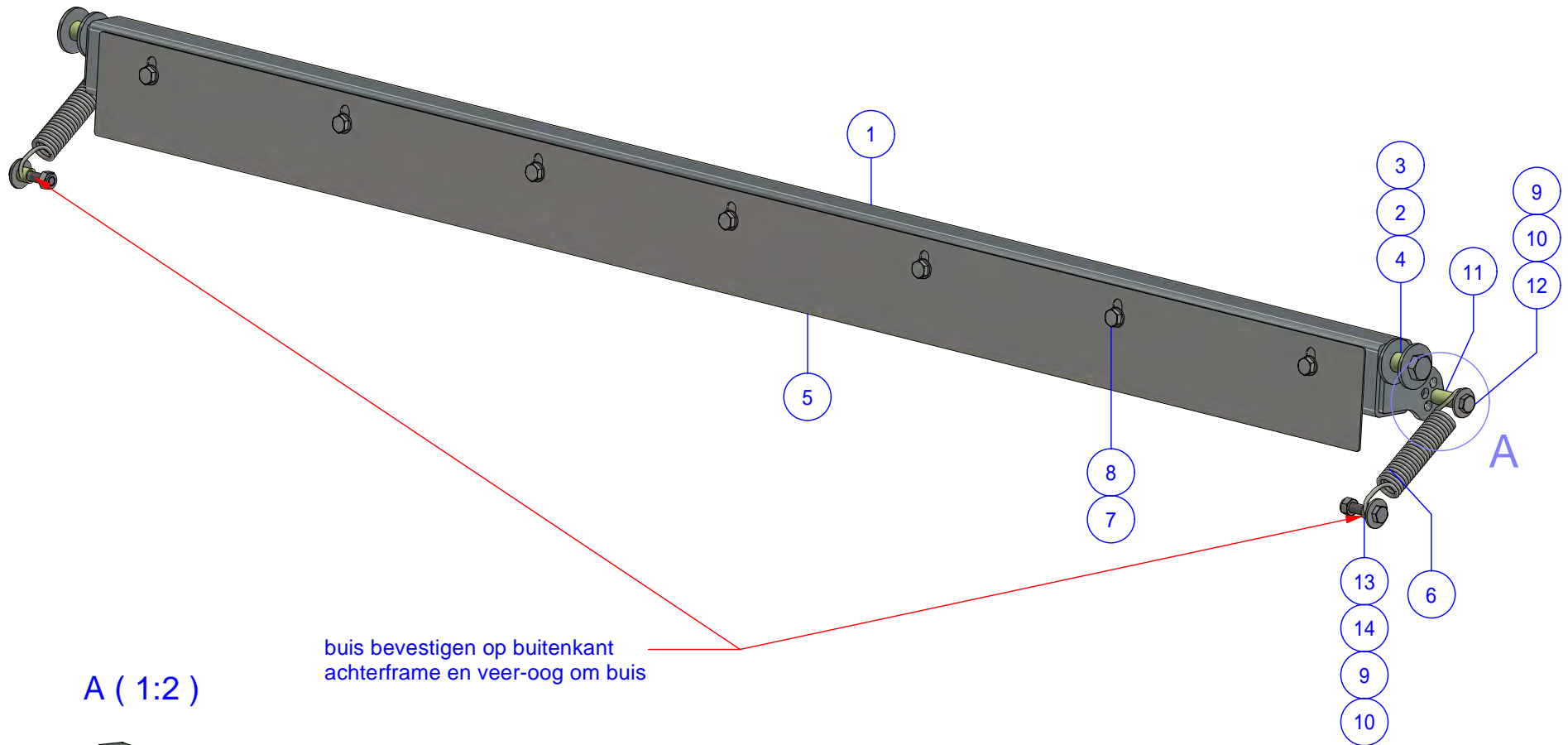
Rev.A 04-02-21 PBH: Veren pos. 6 vervangen. Ring bout framezijde vervangen voor carrosseriering.

| | | |
|--|---|--------------------------|
|  DODEWAARD B.V.
www.vredo.com | Projection method: | Drawn: P. Biesheuvel |
| |  | Date: 10-11-2020 |
| Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness | Measure unit: mm | Revision: A 04-02-21 PBH |
| | Page: 1 / 1 | Scale: 1 : 5 |
| SCHRAPERBALK ROL 1.0M CPL | | Mass: N/A |
| | | Drawing: 3105M006-01 |

DRAWING: 3105M006-01

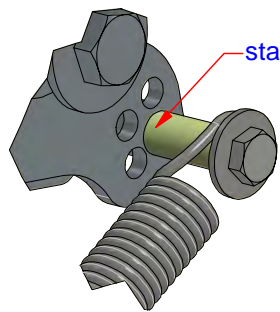
SCRAPER BAR ROLLER 1.0M COMPLETE

| NR. | QUANTITY | ART.NUMBER | DETAILS | SIZE |
|------------|-----------------|-------------------|----------------------------------|-------------|
| 01 | 1 | 3105W009-01 | SCAPERBAR ROLLER 1.0M | |
| 02 | 2 | A605.091 | HEX. BOLT M12 X 45 10.9 GALV. | |
| 03 | 4 | A682.5 | BODYWORK WASHER M12 FRONT | |
| 04 | 2 | A819.33-18 | HYDRAULIC HOSE 16 X 2 GALV. L 18 | |
| 05 | 1 | 3105S012-01 | SCRAPER BLADE DZ 1.0M | |
| 06 | 2 | A515.73 | TENSION SPRING Ø22 X Ø3.2-120MM | |
| 07 | 5 | A680.3 | WASHER M8 SS A2 | |
| 08 | 5 | A613.02 | HEX. BOLT M8X10 SS A2 | |
| 09 | 4 | A670.3 | HEX. NUT SELF LOCK M8 SS A2 | |
| 10 | 4 | A682.3 | BODYWORK WASHER M8 SS A2 | |
| 11 | 2 | A819.10-29 | TUBE 12X1.5 L 29MM | |
| 12 | 2 | A603.09 | HEX. BOLT M8 X 45 GALV. | |
| 13 | 2 | A819.10-10 | HYDRAULIC HOSE 12 X 1.5 L=10MM | |
| 14 | 2 | A603.07 | HEXAGONAL BOLT M8 X 35 SS A2 | |




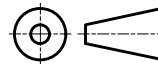
buis bevestigen op buitenkant
achterframe en veer-oog om buis

A (1:2)



standaard in dit gat monteren

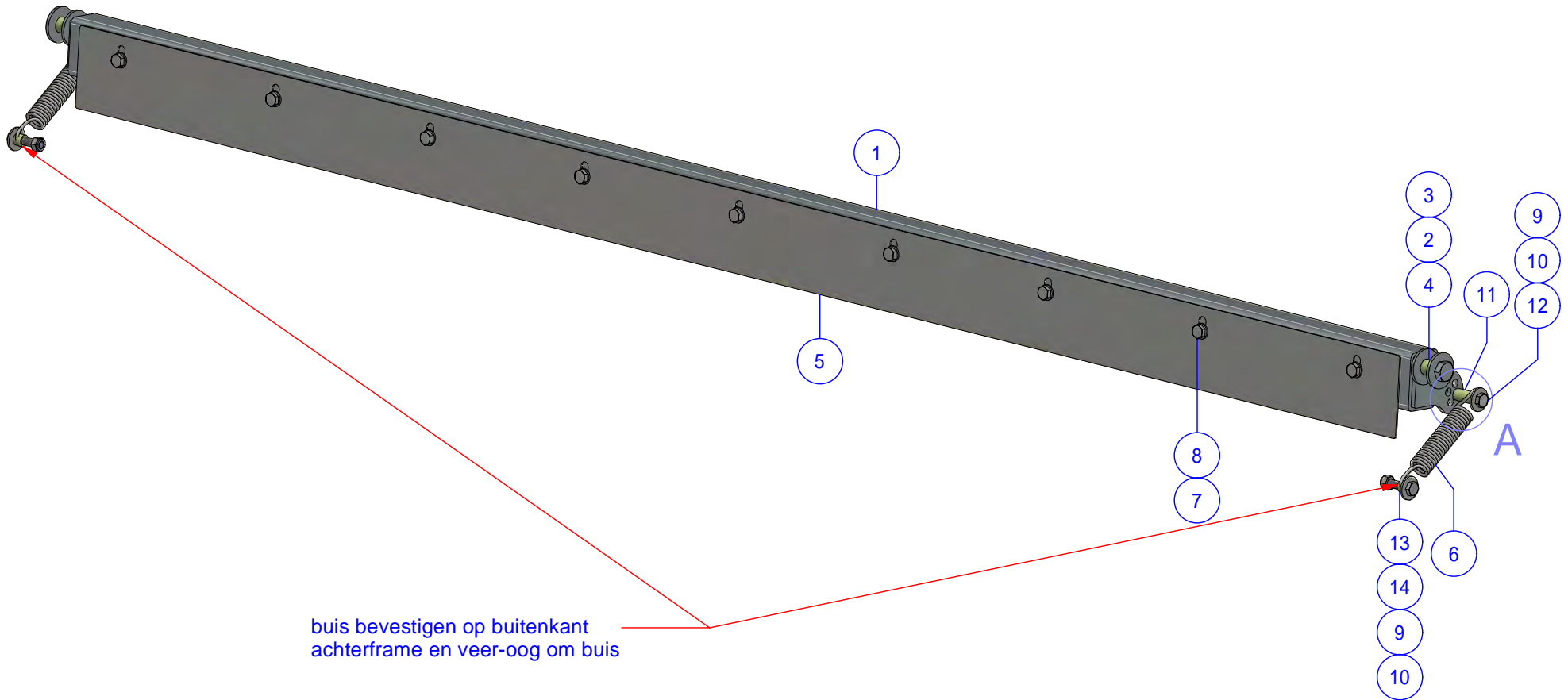
Rev.A 04-02-21 PBH: Veren pos. 6 vervangen. Ring bout framezijde vervangen voor carrosseriering.

| | | | | |
|--|---|----------------|---------------|----|
|  DODEWAARD B.V.
www.vredo.com | Projection method: | Drawn: | P. Biesheuvel | |
| |  | Date: | 25-11-2020 | |
| Revision: | | A 04-02-21 PBH | | |
| Measure unit: | mm | Scale: | 1 : 5 | A4 |
| Page: | 1 / 1 | Mass: | N/A | |
| Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness | | Drawing: | | |
| SCHRAPERBALK ROL 1.4M CPL | | 3106M006-01 | | |

DRAWING: 3106M006-01

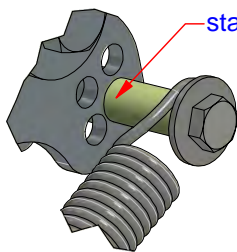
SCRAPER BAR ROLLER 1.4M COMPLETE

| NR. | QUANTITY | ART.NUMBER | DETAILS | SIZE |
|------------|-----------------|-------------------|----------------------------------|-------------|
| 01 | 1 | 3106W010-01 | SCRAPER BAR ROLLER 1.4M | |
| 02 | 2 | A605.091 | HEX. BOLT M12 X 45 10.9 GALV. | |
| 03 | 4 | A682.5 | BODYWORK WASHER M12 FRONT | |
| 04 | 2 | A819.33-18 | HYDRAULIC HOSE 16 X 2 GALV. L 18 | |
| 05 | 1 | 3106S012-01 | SCRAPER ROLLER 1.4M DZ5 | |
| 06 | 2 | A515.73 | TENSION SPRING Ø22 X Ø3.2-120MM | |
| 07 | 7 | A680.3 | WASHER M8 SS A2 | |
| 08 | 7 | A613.02 | HEX. BOLT M8X10 SS A2 | |
| 09 | 4 | A670.3 | HEX. NUT SELF LOCK M8 SS A2 | |
| 10 | 4 | A682.3 | BODYWORK WASHER M8 SS A2 | |
| 11 | 2 | A819.10-29 | TUBE 12X1.5 L 29MM | |
| 12 | 2 | A603.09 | HEX. BOLT M8 X 45 GALV. | |
| 13 | 2 | A819.10-10 | HYDRAULIC HOSE 12 X 1.5 L=10MM | |
| 14 | 2 | A603.07 | HEXAGONAL BOLT M8 X 35 SS A2 | |




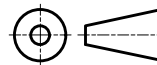
buis bevestigen op buitenkant
achterframe en veer-oog om buis

A (1 : 2)



standaard in dit gat monteren

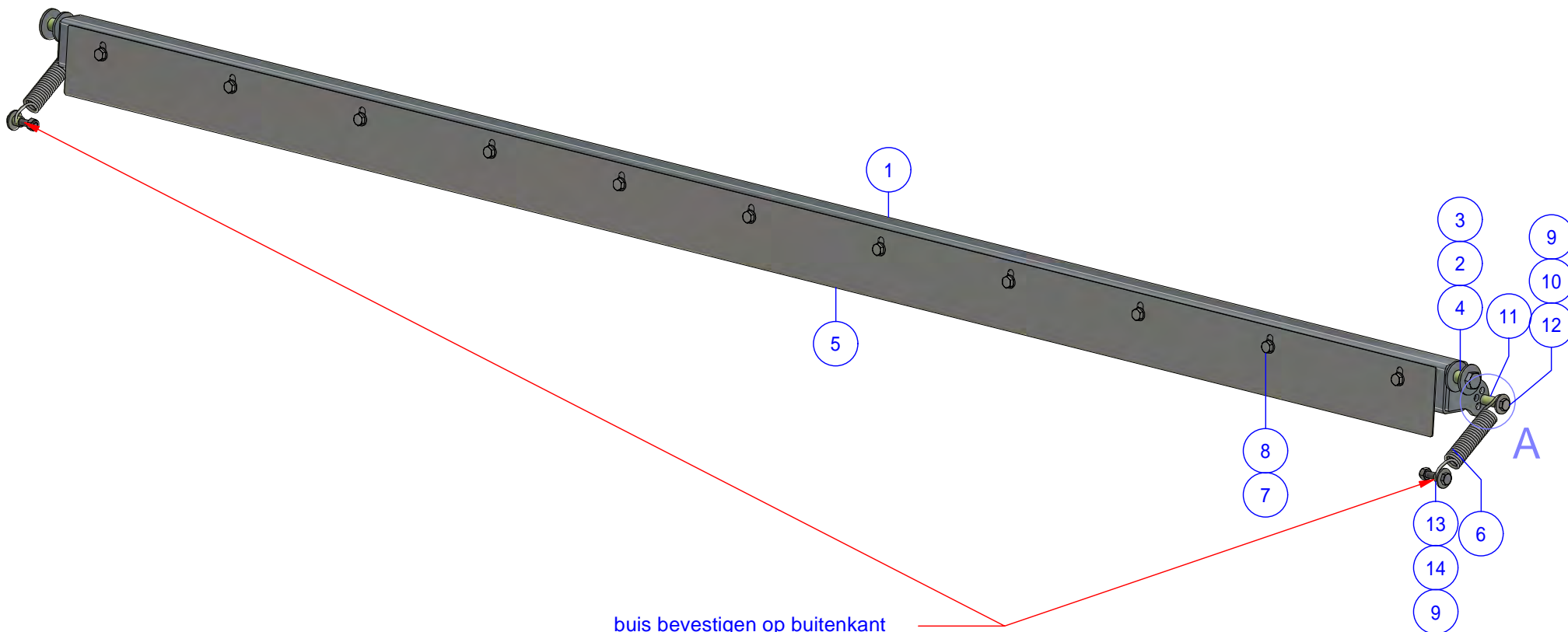
Rev.A 04-02-21 PBH: Veren pos. 6 vervangen. Ring bout framezijde vervangen voor carrosseriering.

| | | | | |
|--|---|-----------|----------------|-----|
|  DODEWAARD B.V.
www.vredo.com | Projection method: | Drawn: | P. Biesheuvel | |
| |  | Date: | 25-11-2020 | |
| Measure unit: | | Revision: | A 04-02-21 PBH | |
| Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness | mm | Scale: | 1 : 6 | A4 |
| | Page: | 1 / 1 | Mass: | N/A |
| SCHRAPERBALK ROL 1.8M CPL | | | Drawing: | |
| | | | 3107M006-01 | |

DRAWING: 3107M006-01

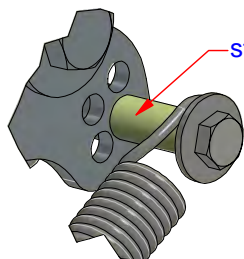
SCRAPER BAR ROLLER 1.8M COMPLETE

| NR. | QUANTITY | ART.NUMBER | DETAILS | SIZE |
|------------|-----------------|-------------------|----------------------------------|-------------|
| 01 | 1 | 3107W009-01 | SCRAPER BAR ROLLER 1.8M | |
| 02 | 2 | A605.091 | HEX. BOLT M12 X 45 10.9 GALV. | |
| 03 | 4 | A682.5 | BODYWORK WASHER M12 FRONT | |
| 04 | 2 | A819.33-18 | HYDRAULIC HOSE 16 X 2 GALV. L 18 | |
| 05 | 1 | 3107S012-01 | SCRAPER BLADE DZ 1.8M | |
| 06 | 2 | A515.73 | TENSION SPRING Ø22 X Ø3.2-120MM | |
| 07 | 9 | A680.3 | WASHER M8 SS A2 | |
| 08 | 9 | A613.02 | HEX. BOLT M8X10 SS A2 | |
| 09 | 4 | A670.3 | HEX. NUT SELF LOCK M8 SS A2 | |
| 10 | 4 | A682.3 | BODYWORK WASHER M8 SS A2 | |
| 11 | 2 | A819.10-29 | TUBE 12X1.5 L 29MM | |
| 12 | 2 | A603.09 | HEX. BOLT M8 X 45 GALV. | |
| 13 | 2 | A819.10-10 | HYDRAULIC HOSE 12 X 1.5 L=10MM | |
| 14 | 2 | A603.07 | HEXAGONAL BOLT M8 X 35 SS A2 | |




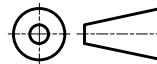
buis bevestigen op buitenkant
achterframe en veer-oog om buis

A (1:2)



standaard in dit gat monteren

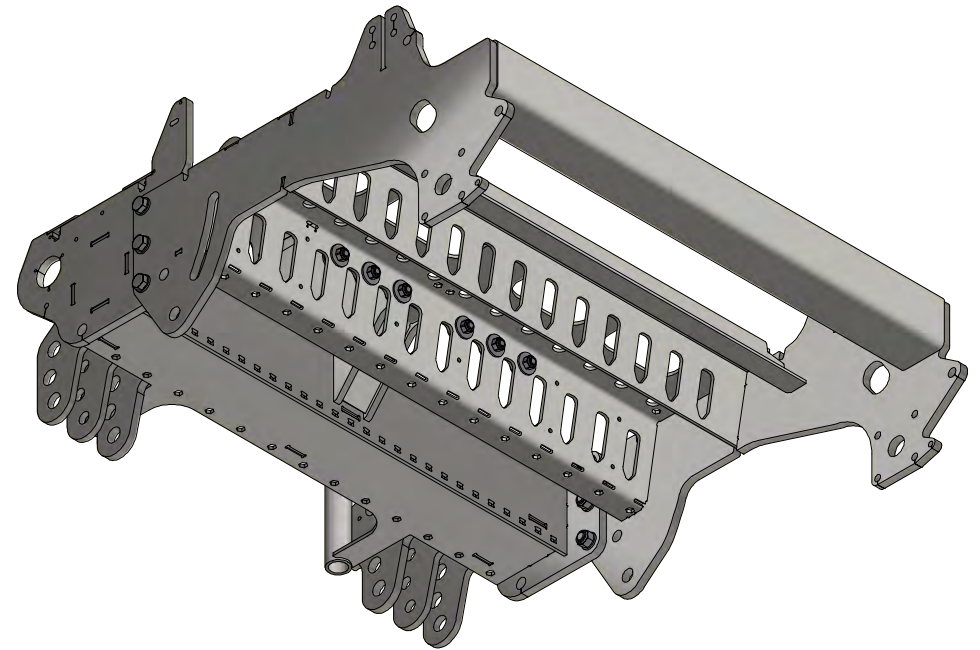
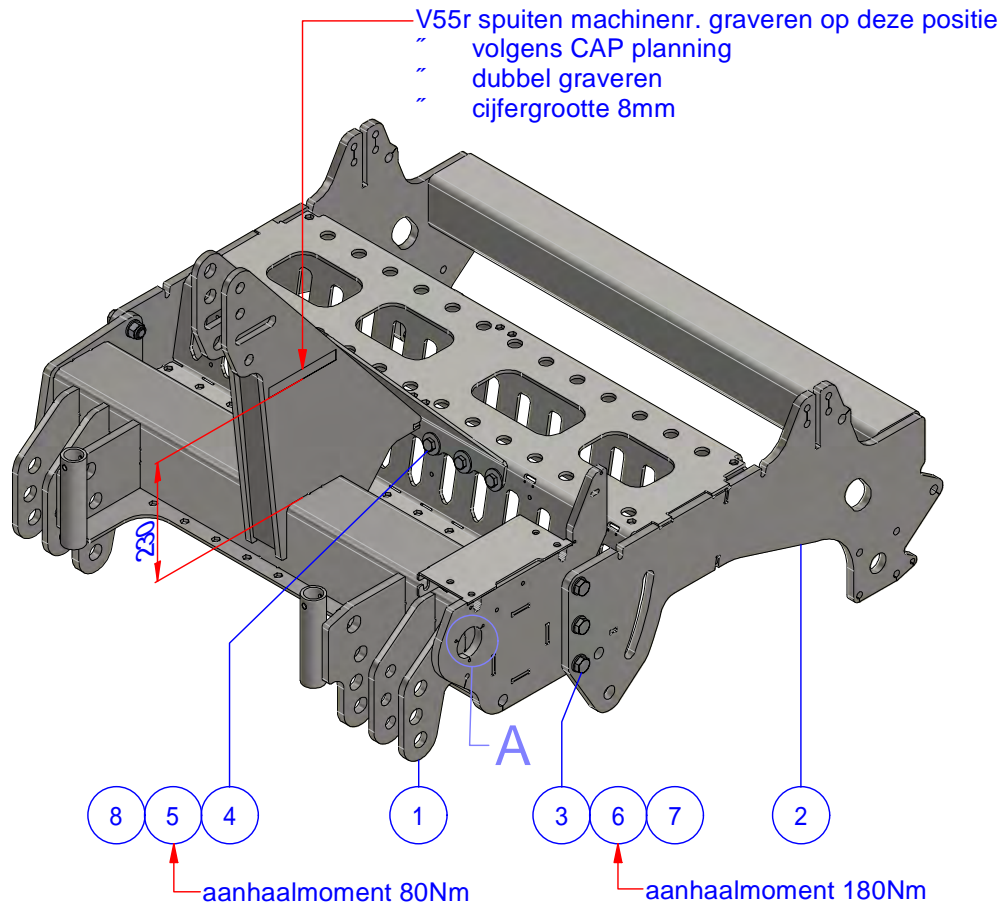
Rev.A 05-02-21 PBH: Pos. 6 en ring bout framezijde vervangen voor carrosseriering. 2 bouten + ring toegevoegd.

| | | |
|--|---|-----------------------------|
|  DODEWAARD B.V.
www.vredo.com | Projection method: | Drawn: P. Biesheuvel |
| |  | Date: 25-11-2020 |
| | Revision: A 05-02-21 PBH | Scale: 1 : 7 |
| Measure unit: mm | Page: 1 / 1 | Mass: N/A |
| Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness | | Drawing: 3108M006-01 |
| SCHRAPERBALK ROL 2.2M CPL | | |

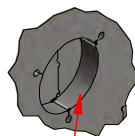
DRAWING: 3108M006-01

SCRAPER BAR ROLLER 2.2M COMPLETE


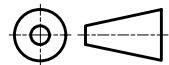
| NR. | QUANTITY | ART.NUMBER | DETAILS | SIZE |
|------------|-----------------|-------------------|----------------------------------|-------------|
| 01 | 1 | 3108W007-01 | SCRAPER BAR ROLLER 2.2M | |
| 02 | 2 | A605.091 | HEX. BOLT M12 X 45 10.9 GALV. | |
| 03 | 4 | A682.5 | BODYWORK WASHER M12 FRONT | |
| 04 | 2 | A819.33-18 | HYDRAULIC HOSE 16 X 2 GALV. L 18 | |
| 05 | 1 | 3108S014-01 | SCRAPER BLADE DZ 2.2M | |
| 06 | 2 | A515.73 | TENSION SPRING Ø22 X Ø3.2-120MM | |
| 07 | 11 | A680.3 | WASHER M8 SS A2 | |
| 08 | 11 | A613.02 | HEX. BOLT M8X10 SS A2 | |
| 09 | 4 | A670.3 | HEX. NUT SELF LOCK M8 SS A2 | |
| 10 | 4 | A682.3 | BODYWORK WASHER M8 SS A2 | |
| 11 | 2 | A819.10-29 | TUBE 12X1.5 L 29MM | |
| 12 | 2 | A603.09 | HEX. BOLT M8 X 45 GALV. | |
| 13 | 2 | A819.10-10 | HYDRAULIC HOSE 12 X 1.5 L=10MM | |
| 14 | 2 | A603.07 | HEXAGONAL BOLT M8 X 35 SS A2 | |



A (1 : 5) SPUIT-INSTRUCTIE



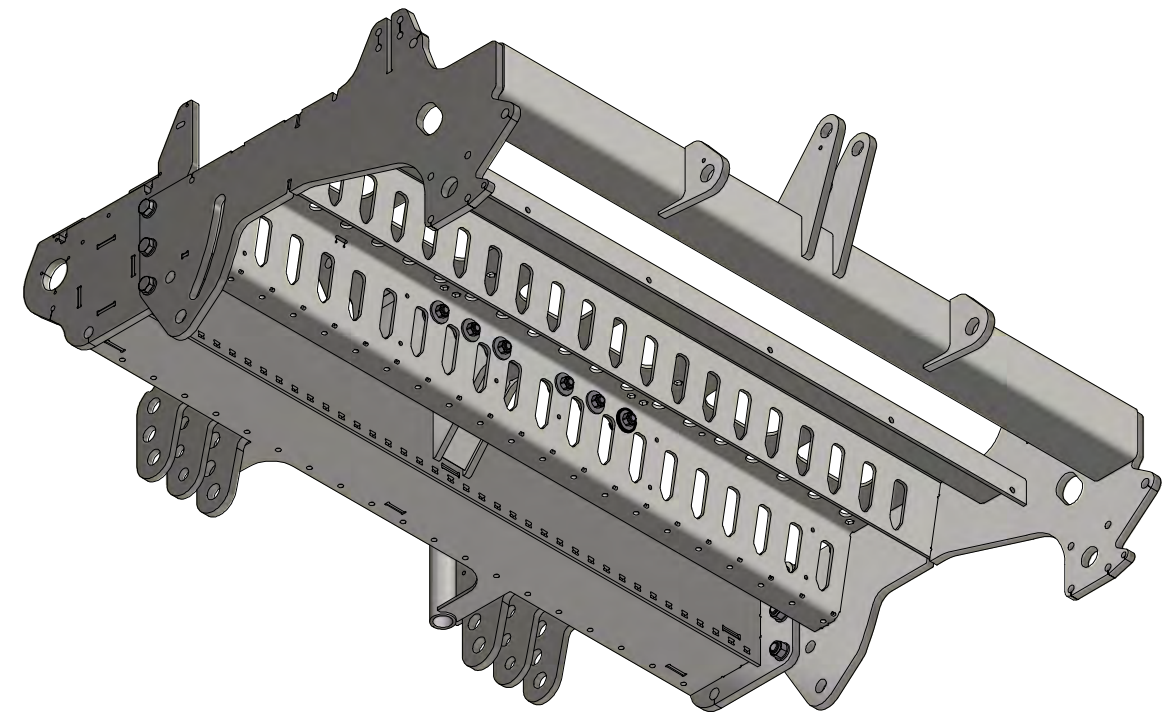
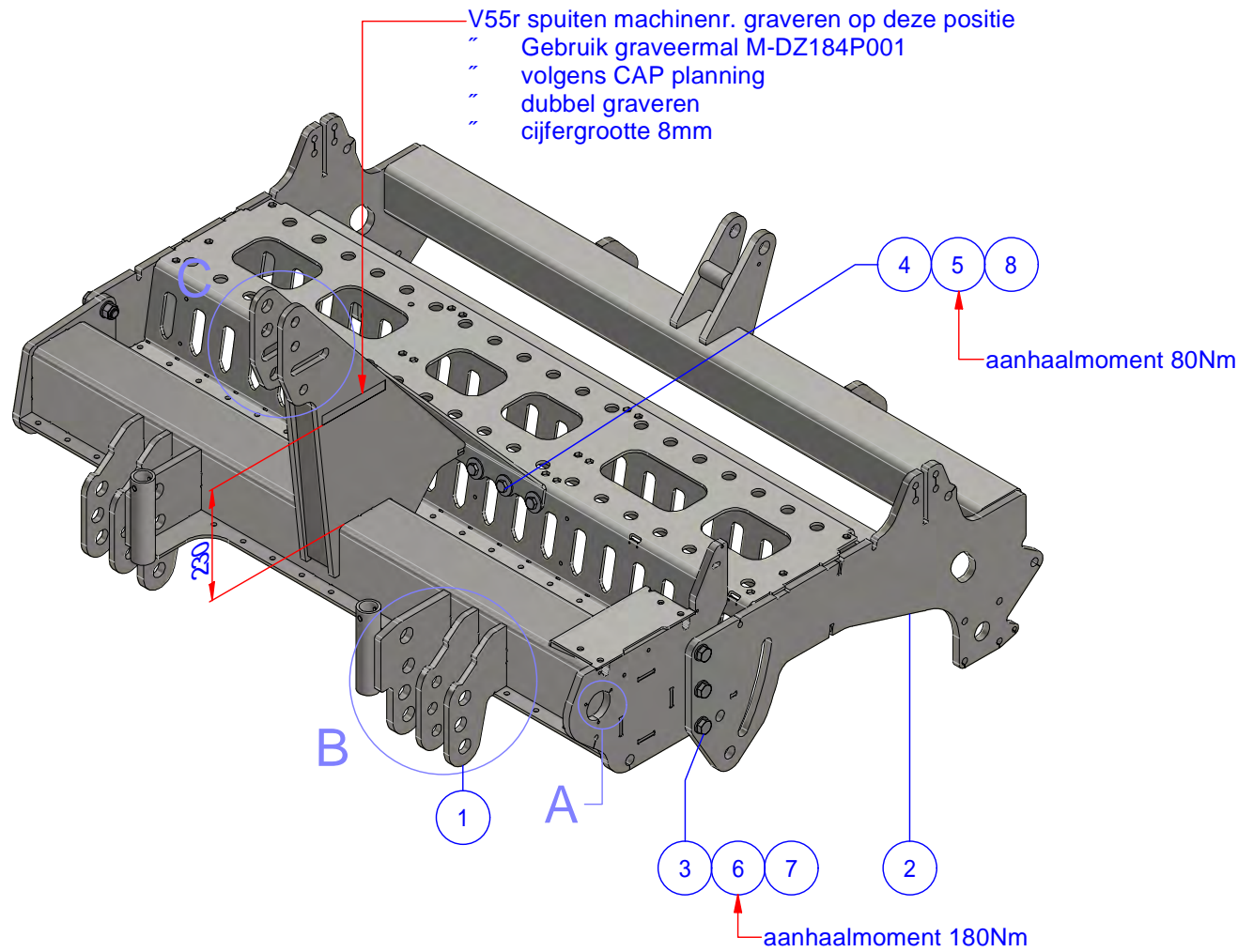
Let op: loopvlak lager
 niet meespuiten!

| | | | |
|--|---|----------------------|-----------|
|  DODEWAARD B.V.
www.vredo.com | Projection method: | Drawn: P. Biesheuvel | |
| |  | Date: 22-06-2021 | Revision: |
| Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness | Measure unit: mm | Scale: 1 : 12 | A4 |
| | Page: 1 / 1 | Mass: N/A | |
| SPUIT-SAM. FRAMES DUO DZ5 1.0M | | Drawing: 3105M012-01 | |

DRAWING: 3105M012-01

PAINT ASSEMBLY FRAMES DUO DZ5 1.0M

| NR. | QUANTITY | ART.NUMBER | DETAILS | SIZE |
|------------|-----------------|-------------------|------------------------------|-------------|
| 01 | 1 | 3105W005-01 | TOWBAR 1.0M SC | |
| 02 | 1 | 3105W011-01 | FRAME 1.0M DUO | |
| 03 | 6 | A607.11 | HEX. BOLT M16X55 8.8 GALV. | |
| 04 | 6 | A615.07 | HEX. BOLT M12X35 8.8 GALV. | |
| 05 | 6 | A670.5 | HEX. NUT SELF LOCK M12 GALV. | |
| 06 | 6 | A670.7 | HEX. NUT SELF LOCK M16 GALV. | |
| 07 | 12 | A680.7 | WASHER M16 GALV. | |
| 08 | 12 | A682.5 | BODYWORK WASHER M12 FRONT | |

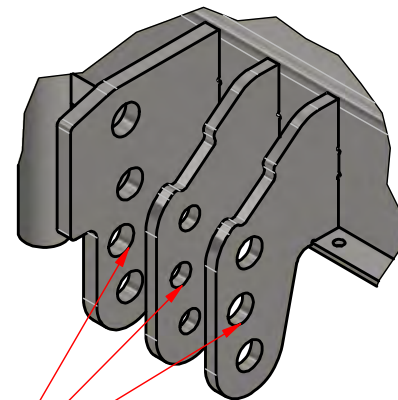


A (1 : 5) SPUIT-INSTRUCTIE



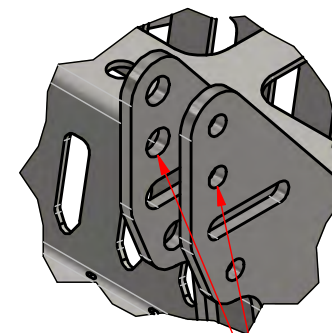
Let op: loopvlak lager niet meespuiten!

B (1 : 6) SPUIT-INSTRUCTIE



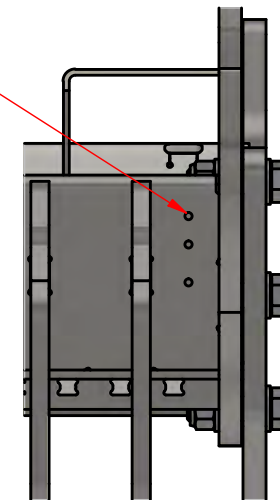
Gaten t.b.v. hefpun niet meespuiten!

C (1 : 6) SPUIT-INSTRUCTIE



Gaten t.b.v. topstangen niet meespuiten!

v55r cleanen/spuiten tagaten afdichten d.m.v. M6 bouten (3x).
 bouten niet helemaal indraaien (te verwijderen zonder verf frame te beschadigen)

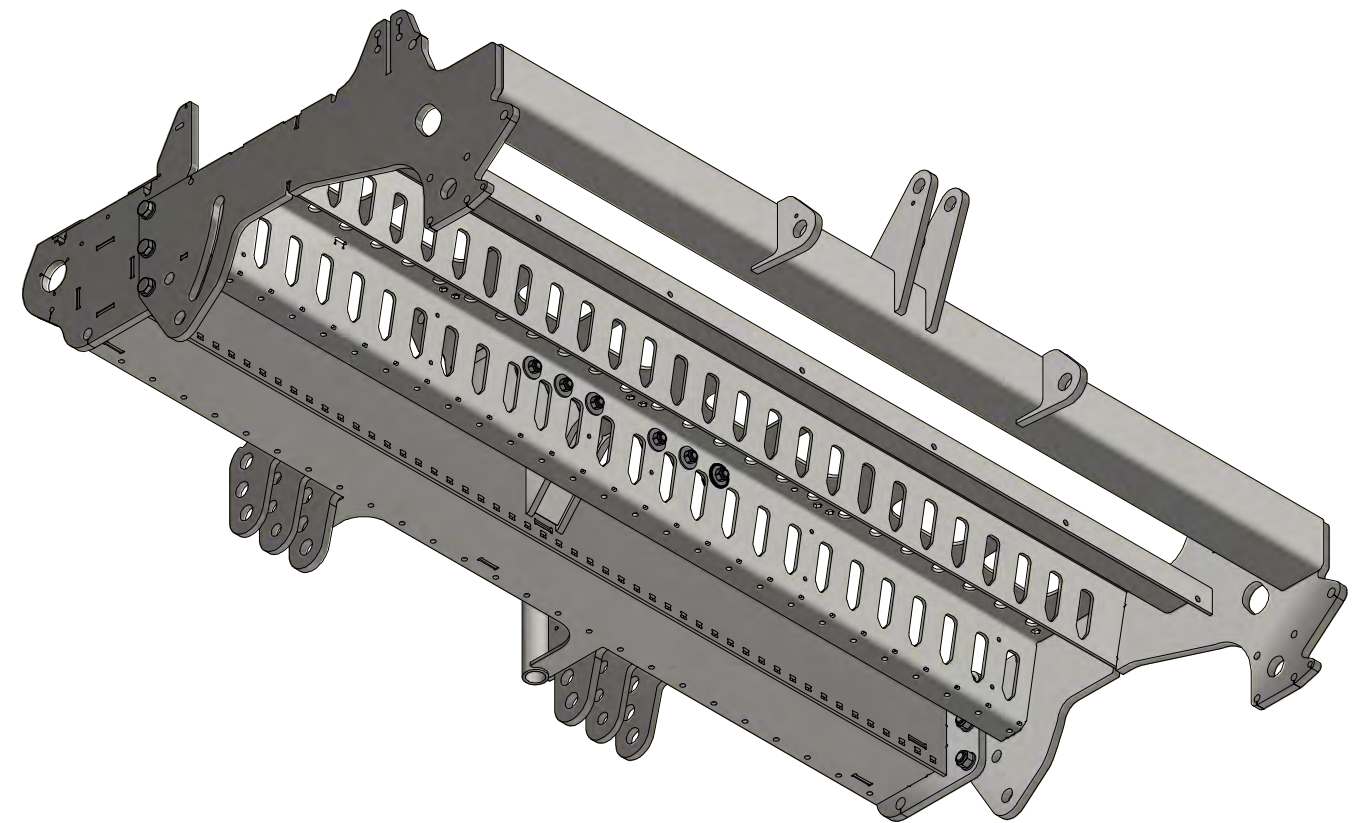
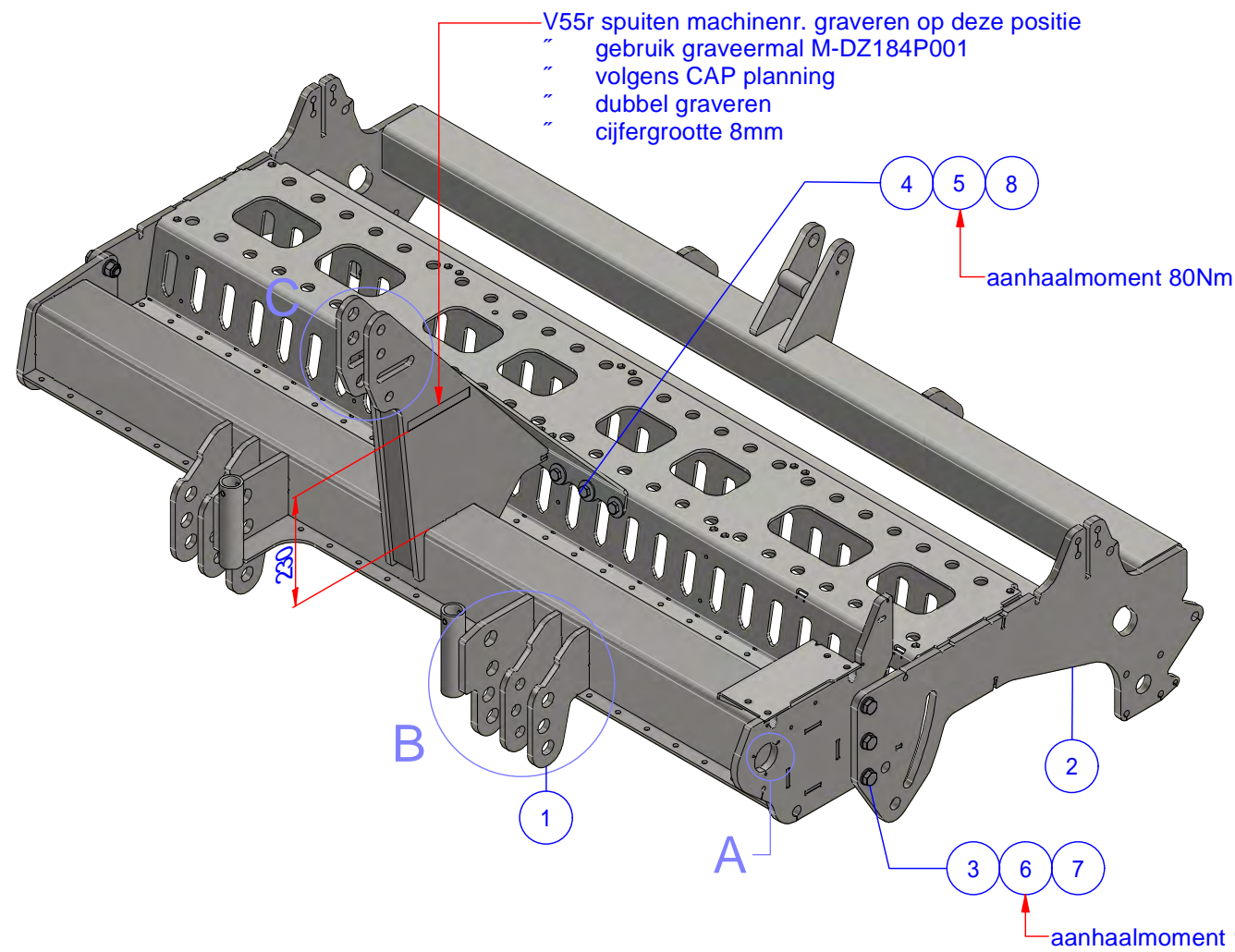


| | | | |
|---|--------------------|----------------------|----------------------|
| DODEWAARD B.V.
www.vredo.com | Projection method: | Drawn: P. Biesheuvel | |
| | | Date: 22-06-2021 | Revision: |
| Measure unit: mm | Scale: 1 : 12 | A3 | |
| Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness | Page: 1 / 1 | Mass: N/A | |
| SPUIT-SAM. FRAMES DUO DZ5 1.4M | | | Drawing: 3106M012-01 |

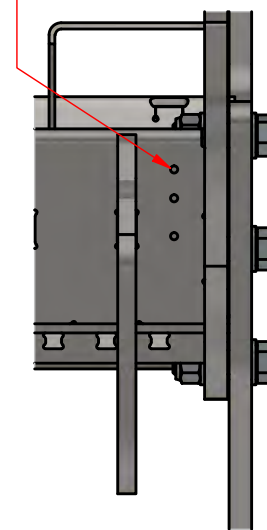
DRAWING: 3106M012-01

PAINT ASSEMBLY FRAMES DUO DZ5 1.4M

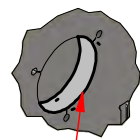
| NR. | QUANTITY | ART.NUMBER | DETAILS | SIZE |
|------------|-----------------|-------------------|------------------------------|-------------|
| 01 | 1 | 3106W005-01 | TOWBAR 1.4M SC | |
| 02 | 1 | 3106W011-01 | FRAME 1.4M DUO | |
| 03 | 6 | A607.11 | HEX. BOLT M16X55 8.8 GALV. | |
| 04 | 6 | A615.07 | HEX. BOLT M12X35 8.8 GALV. | |
| 05 | 6 | A670.5 | HEX. NUT SELF LOCK M12 GALV. | |
| 06 | 6 | A670.7 | HEX. NUT SELF LOCK M16 GALV. | |
| 07 | 12 | A680.7 | WASHER M16 GALV. | |
| 08 | 12 | A682.5 | BODYWORK WASHER M12 FRONT | |



v55r cleanen/spuiten tagaten
 afdichten d.m.v. M6 bouten (3x).
 bouten niet helemaal indraaien
 (te verwijderen zonder verf
 frame te beschadigen)

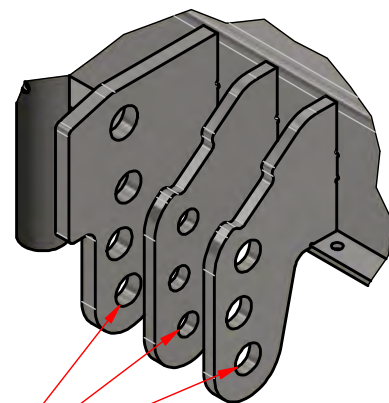


A (1:5) SPUIT-INSTRUCTIE



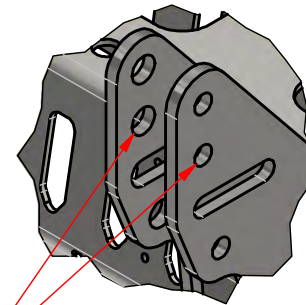
Let op: loopvlak lager
 niet meespuiten!

**B (1:6)
 SPUIT-INSTRUCTIE**



Gaten t.b.v. heffen niet meespuiten!

**C (1:6)
 SPUIT-INSTRUCTIE**



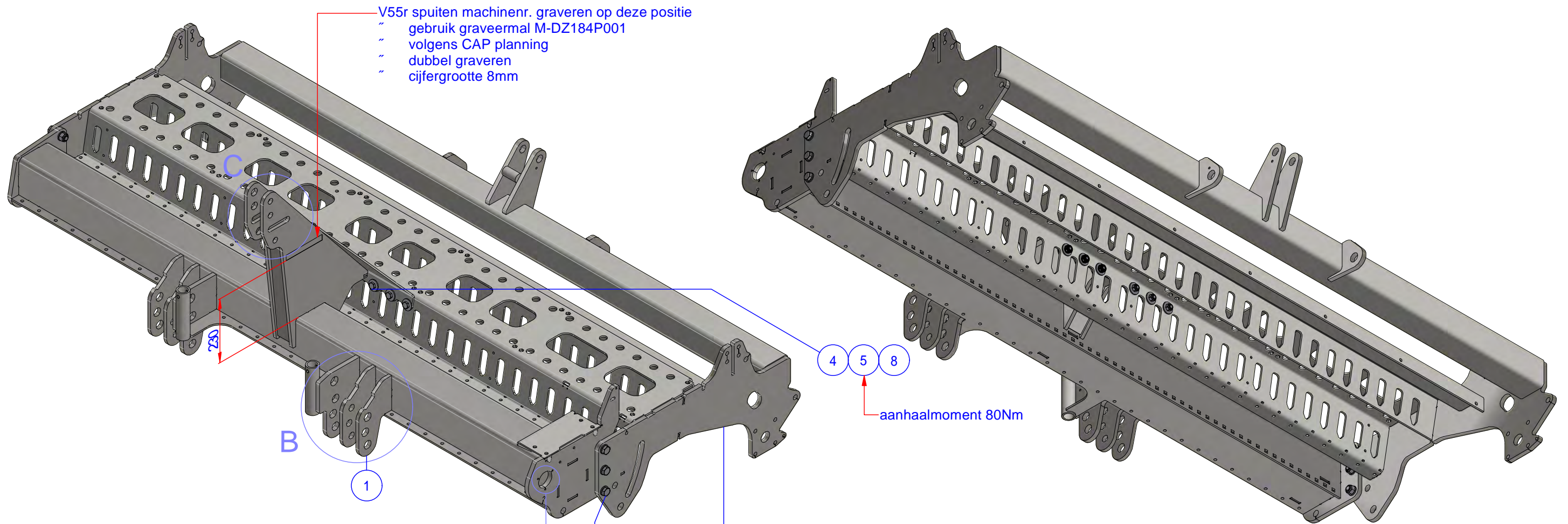
Gaten t.b.v. topstangpen niet meespuiten!

| | | | |
|--|--------------------|----------------------|----------------------|
| DODEWAARD B.V.
www.vredo.com | Projection method: | Drawn: P. Biesheuvel | |
| | | Date: 22-06-2021 | Revision: |
| Measure unit: mm | Scale: 1:12 | A3 | |
| Gen. tolerance according to: ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness | Page: 1 / 1 | Mass: N/A | |
| SPUIT-SAM. FRAMES DUO DZ5 1.8M | | | Drawing: 3107M012-01 |

DRAWING: 3107M012-01

PAINT ASSEMBLY FRAMES DUO DZ5 1.8M

| NR. | QUANTITY | ART.NUMBER | DETAILS | SIZE |
|------------|-----------------|-------------------|------------------------------|-------------|
| 01 | 1 | 3107W005-01 | TOWBAR 1.8M SC | |
| 02 | 1 | 3107W011-01 | FRAME 1.8M DUO | |
| 03 | 6 | A607.11 | HEX. BOLT M16X55 8.8 GALV. | |
| 04 | 6 | A615.07 | HEX. BOLT M12X35 8.8 GALV. | |
| 05 | 6 | A670.5 | HEX. NUT SELF LOCK M12 GALV. | |
| 06 | 6 | A670.7 | HEX. NUT SELF LOCK M16 GALV. | |
| 07 | 12 | A680.7 | WASHER M16 GALV. | |
| 08 | 12 | A682.5 | BODYWORK WASHER M12 FRONT | |

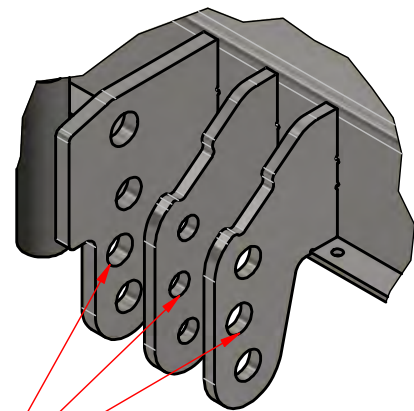


v55r cleanen/spuiten tagaten
 afdichten d.m.v. M6 bouten (3x).
 bouten niet helemaal indraaien
 (te verwijderen zonder verf
 frame te beschadigen)

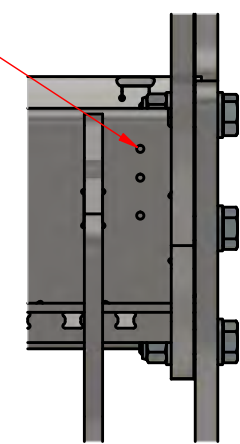
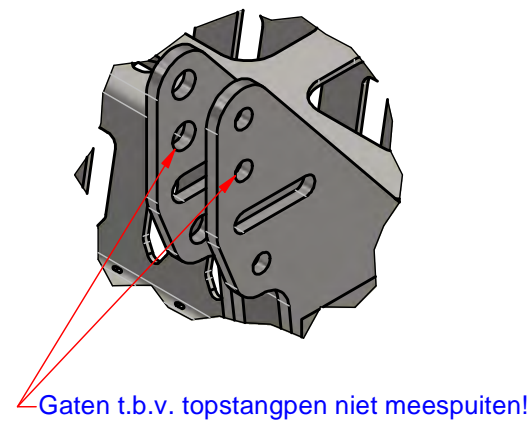
A (1 : 5) SPUIT-INSTRUCTIE



B (1 : 6) SPUIT-INSTRUCTIE



C (1 : 6) SPUIT-INSTRUCTIE

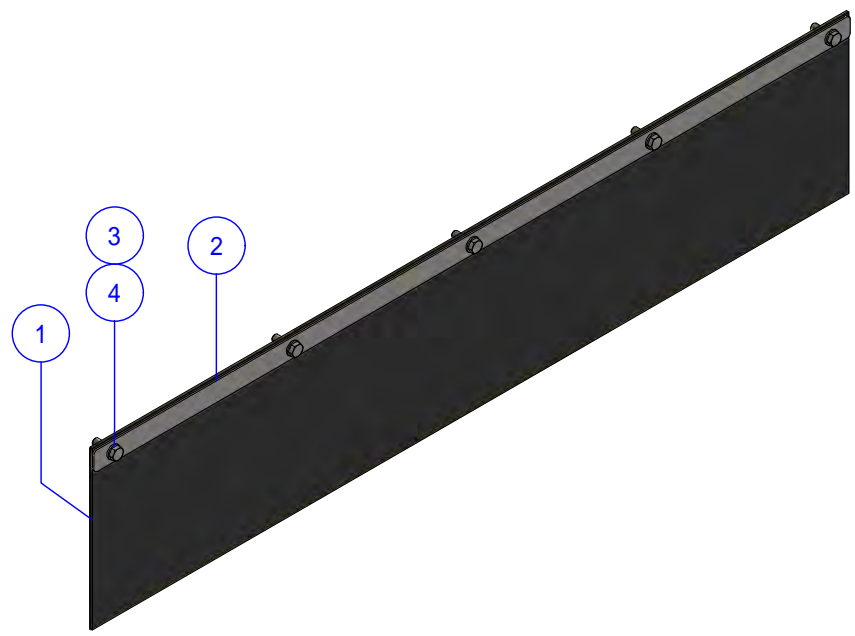



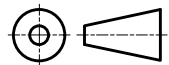
| | | | |
|---|--------------------|----------------------|-----------|
| DODEWAARD B.V.
www.vredo.com | Projection method: | Drawn: P. Biesheuvel | |
| | | Date: 22-06-2021 | Revision: |
| Measure unit: mm | Scale: 1 : 12 | A3 | |
| Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness | Page: 1 / 1 | Mass: N/A | |
| SPUIT-SAM. FRAMES DUO DZ5 2.2M | | Drawing: 3108M012-01 | |

DRAWING: 3108M012-01

PAINT ASSEMBLY FRAMES DUO DZ5 2.2M

| NR. | QUANTITY | ART.NUMBER | DETAILS | SIZE |
|------------|-----------------|-------------------|------------------------------|-------------|
| 01 | 1 | 3108W005-01 | TOWBAR 2.2M SC | |
| 02 | 1 | 3108W011-01 | FRAME 2.2M DUO | |
| 03 | 6 | A607.11 | HEX. BOLT M16X55 8.8 GALV. | |
| 04 | 6 | A615.07 | HEX. BOLT M12X35 8.8 GALV. | |
| 05 | 6 | A670.5 | HEX. NUT SELF LOCK M12 GALV. | |
| 06 | 6 | A670.7 | HEX. NUT SELF LOCK M16 GALV. | |
| 07 | 12 | A680.7 | WASHER M16 GALV. | |
| 08 | 12 | A682.5 | BODYWORK WASHER M12 FRONT | |

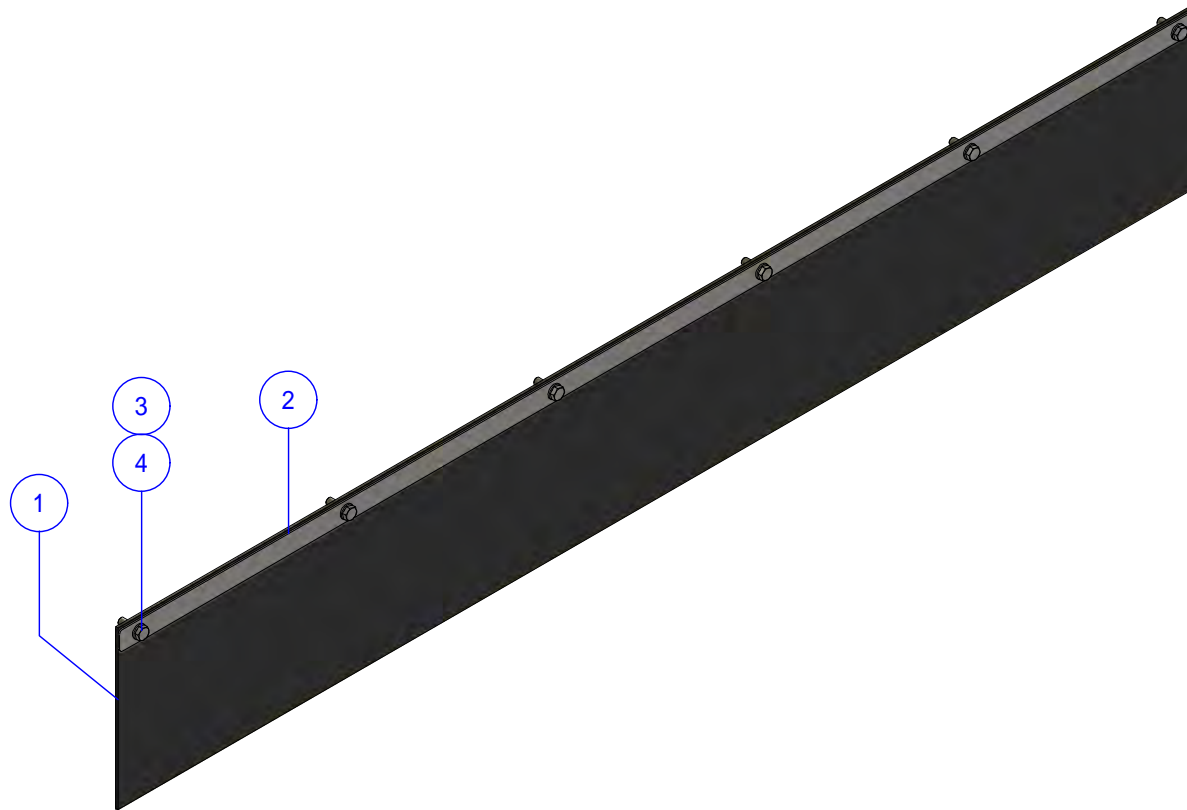



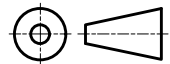
| | | |
|--|---|-----------------------------|
|  DODEWAARD B.V.
www.vredo.com | Projection method: | Drawn: P. Biesheuvel |
| |  | Date: 09-06-2021 |
| Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness | | Revision: |
| | Measure unit: mm | A4 |
| | Page: 1 / 1 | Mass: 1.04 kg |
| SPATLAP ROL/ELEMENTEN 1.0M VM | | Drawing: 3105M011-01 |

DRAWING: 3105M011-01

MUDGUARD ROL/ELEM. 1.0M SYN. PREFAB

| NR. | QUANTITY | ART.NUMBER | DETAILS | SIZE |
|------------|-----------------|-------------------|-------------------------------------|-------------|
| 01 | 1 | 3105S019-01 | MUDGAURD ROLLER/SCRAPER 1.0M | |
| 02 | 1 | 3105S021-01 | MNT. STRIP MUDFLP PINCH ROL/EL 1.0M | |
| 03 | 5 | A680.3 | WASHER M8 SS A2 | |
| 04 | 5 | A613.05 | HEX. BOLT M8X25 SS A2 | |




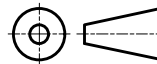
| | | |
|--|---|-----------------------------|
|  DODEWAARD B.V.
www.vredo.com | Projection method: | Drawn: P. Biesheuvel |
| |  | Date: 09-06-2021 |
| Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness | Revision: | |
| | Measure unit: mm | Scale: 1 : 7 |
| | Page: 1 / 1 | A4 |
| SPATLAP ROL/ELEMENTEN 1.4M VM | | Mass: N/A |
| | | Drawing: 3106M011-01 |

DRAWING: 3106M011-01

MUDGUARD ROL/ELEM. 1.4M SYN. PREFAB

| NR. | QUANTITY | ART.NUMBER | DETAILS | SIZE |
|------------|-----------------|-------------------|-------------------------------------|-------------|
| 01 | 1 | 3106S019-01 | MUDGAURD ROLLER/SCRAPER 1.4M | |
| 02 | 1 | 3106S021-01 | MNT. STRIP MUDFLP PINCH ROL/EL 1.4M | |
| 03 | 6 | A680.3 | WASHER M8 SS A2 | |
| 04 | 6 | A613.05 | HEX. BOLT M8X25 SS A2 | |

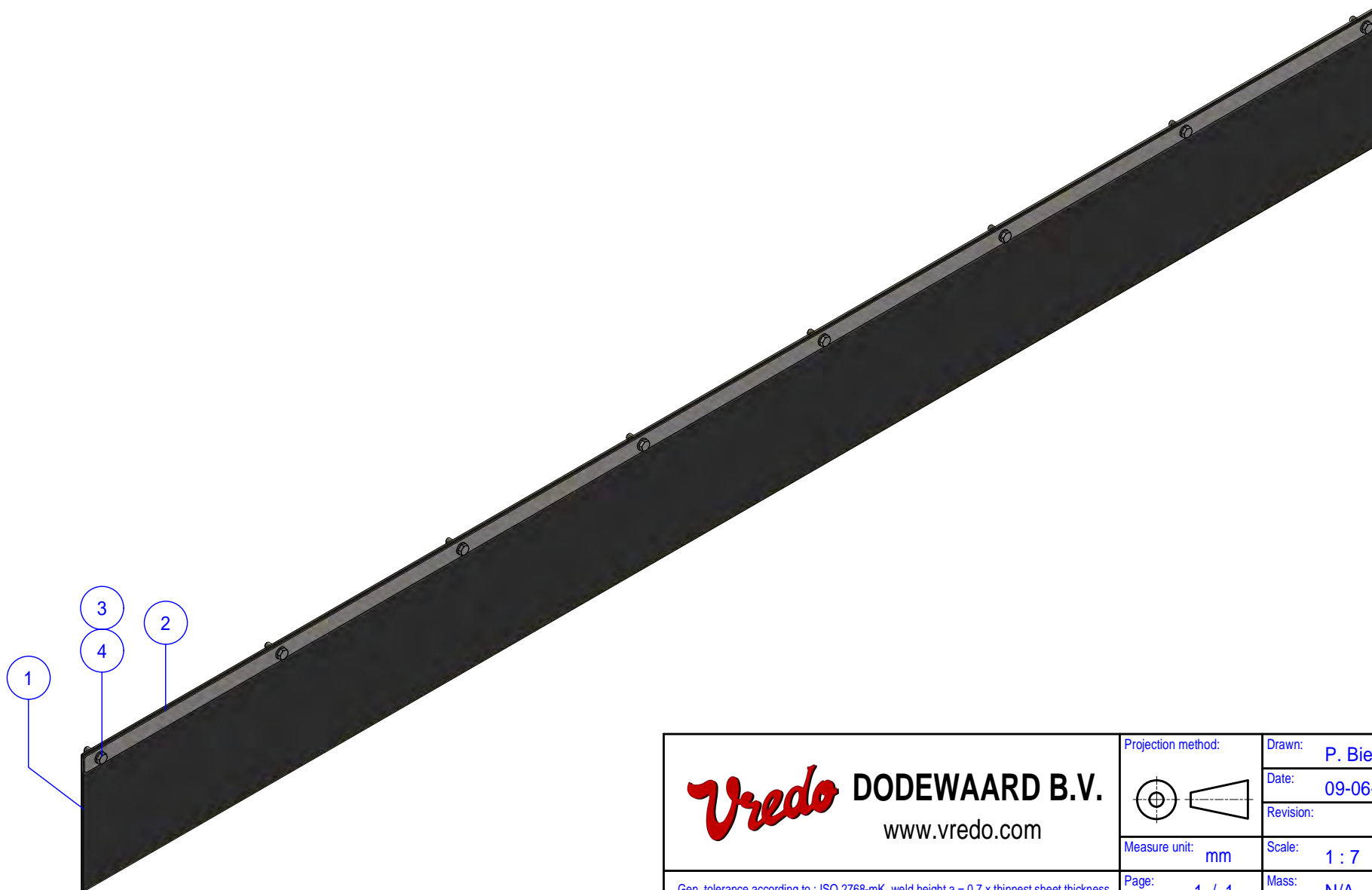



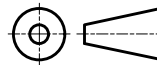
| | | | |
|--|---|-----------------------------|--------------------------------|
|  DODEWAARD B.V.
www.vredo.com | Projection method:
 | Drawn: P. Biesheuvel | |
| | Measure unit: mm | Date: 09-06-2021 | Revision: |
| Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness | Page: 1 / 1 | Scale: 1 : 7 | A4 |
| SPATLAP ROL/ELEMENTEN 1.8M VM | | Mass: N/A | Drawing:
3107M011-01 |

DRAWING: 3107M011-01

MUDGUARD ROL/ELEM. 1.8M SYN. PREFAB

| NR. | QUANTITY | ART.NUMBER | DETAILS | SIZE |
|------------|-----------------|-------------------|-------------------------------------|-------------|
| 01 | 1 | 3107S019-01 | MUDGAURD ROLLER/SCRAPER 1.8M | |
| 02 | 1 | 3107S021-01 | MNT. STRIP MUDFLP PINCH ROL/EL 1.8M | |
| 03 | 7 | A680.3 | WASHER M8 SS A2 | |
| 04 | 7 | A613.05 | HEX. BOLT M8X25 SS A2 | |



| | | |
|--|---|--------------------------------|
|  DODEWAARD B.V.
www.vredo.com | Projection method: | Drawn: P. Biesheuvel |
| |  | Date: 09-06-2021 |
| Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness | Revision: | |
| | Measure unit: mm | Scale: 1 : 7 |
| | Page: 1 / 1 | Mass: N/A |
| SPATLAP ROL/ELEMENTEN 2.2M VM | | Drawing:
3108M011-01 |

DRAWING: 3108M011-01

MUDGUARD ROL/ELEM. 2.2M SYN. PREFAB

| NR. | QUANTITY | ART.NUMBER | DETAILS | SIZE |
|------------|-----------------|-------------------|-------------------------------------|-------------|
| 01 | 1 | 3108S019-01 | MUDGAURD ROLLER/SCRAPER 2.2M | |
| 02 | 1 | 3108S021-01 | MNT. STRIP MUDFLP PINCH ROL/EL 2.2M | |
| 03 | 8 | A680.3 | WASHER M8 SS A2 | |
| 04 | 8 | A613.05 | HEX. BOLT M8X25 SS A2 | |

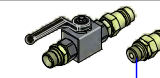
Options

| Options | Page | Drawing number per machine type | | | |
|--|------------------|---------------------------------|--------------------|--------------------|--------------------|
| ▲ Wheel kit with drawbar | 320 -321 | 3100O002-01 | | | |
| ▷ Towbar Turf Prefab | | 3100M016-01 | | | |
| ▷ Cilinder towbar Turf CPL | | 3100M022-01 | | | |
| ▷ Nippelset wheelkit/towbar DZ5 | | 3100M054-01 | | | |
| | | | | | |
| ▲ Spring construction, drawbar relief | 328 - 329 | 3100O003-01 | | | |
| | | | | | |
| ▲ Weight block 20kg DZ5 | 330 | 3100P027-01 | | | |
| | | | | | |
| ▲ Option preparation weights DZ5 Turf | 331 - 338 | 3105O001-01 | 3106O001-01 | 3107O001-01 | 3108O001-01 |

Voor transport trekboom ondersteboven monteren.
Hydrauliekslangen van trekboomcilinder demonteren en afdoppen.



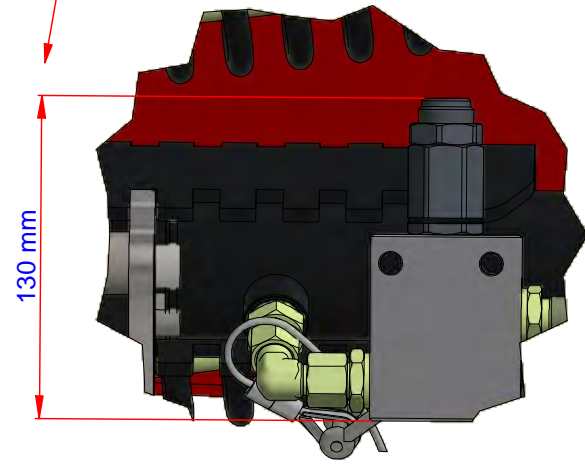
nippels monteren met loctite



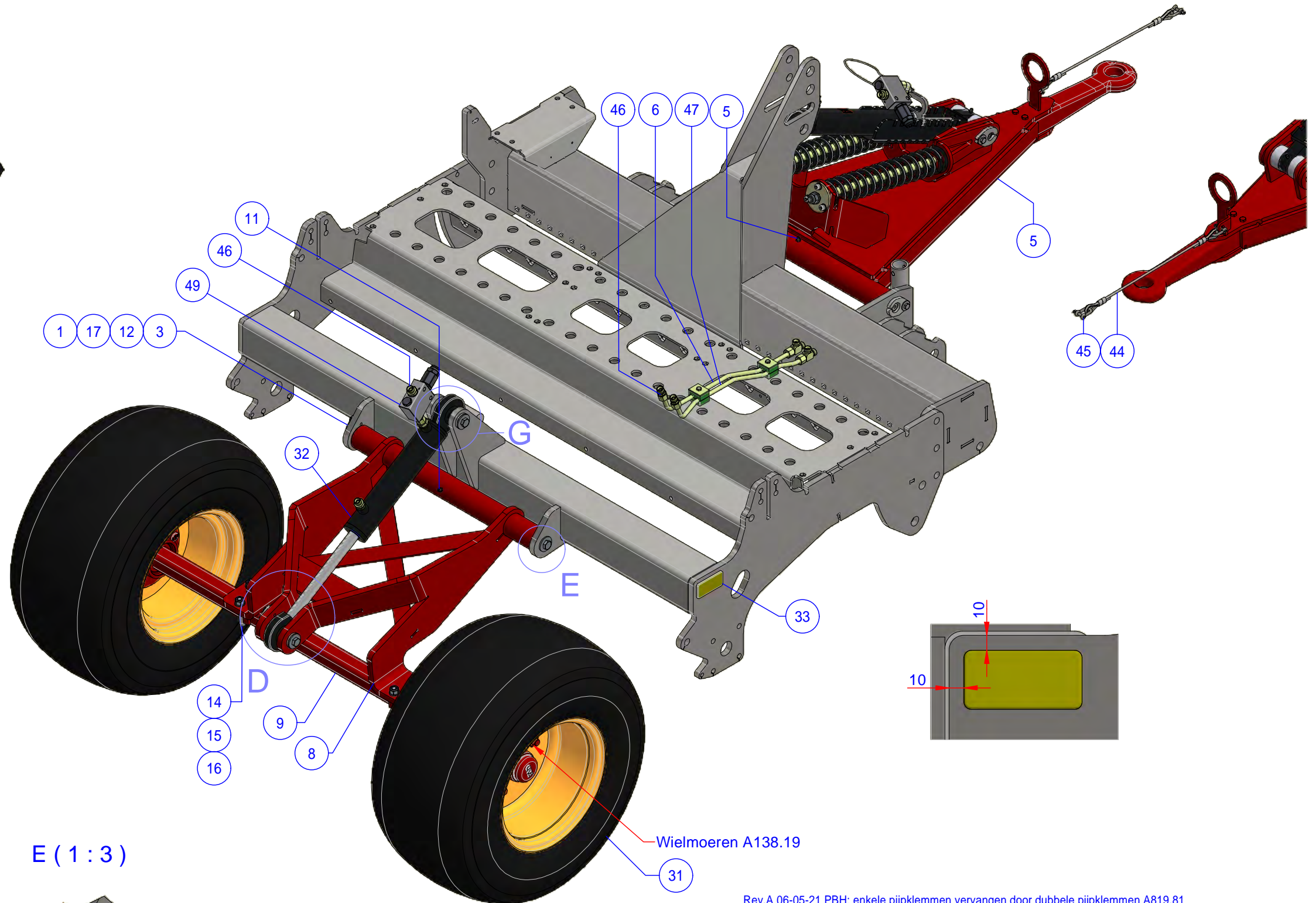
46

Volgordeklep afstellen naar deze maat

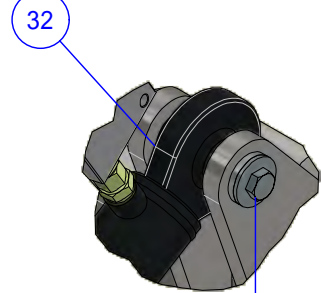
F (1:3)



130 mm

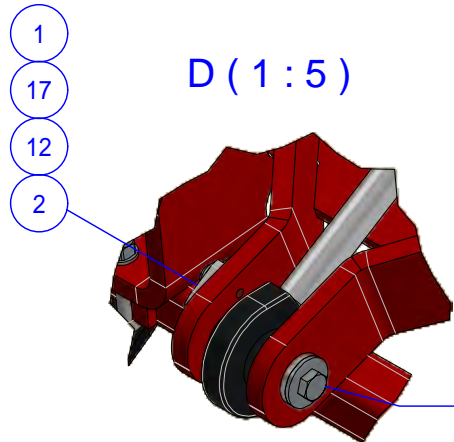


17
12
1
32
G (1:5)



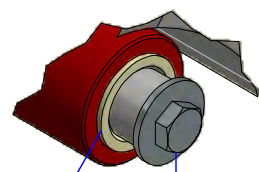
7 13 18

D (1:5)



7 13 18

E (1:3)



10 13 18

Wielmoeren A138.19

Rev.A 06-05-21 PBH: enkele pijpklemmen vervangen door dubbele pijpklemmen A819.81
Rev.B 15-03-22 PBH: Hansaflex-onderdelen in Nippelset + losbreekkabel en sjoband toegevoegd
Rev.C 13-06-22 JVA: Nippel verwijderd

48 Sjoband 25E (voor opknopen wielstel)

4 SLANGENSET WS/TB DZ5 SC

| | | | | |
|--|--------------------|----------------|--------------|--|
| DODEWAARD B.V.
www.vredo.com | Projection method: | Drawn: | W. Wesselink | |
| | | Date: | 21-1-2021 | |
| Measure unit: mm | Revision: | C 13-06-22 jva | | |
| Page: 1 / 1 | Scale: | 1 : 10 | A3 | |
| Gen. tolerance according to: ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness | Mass: | N/A | | |
| OPTIE WIELSTEL/TREKBOOM TURF | Drawing: | 3100O002-01 | | |

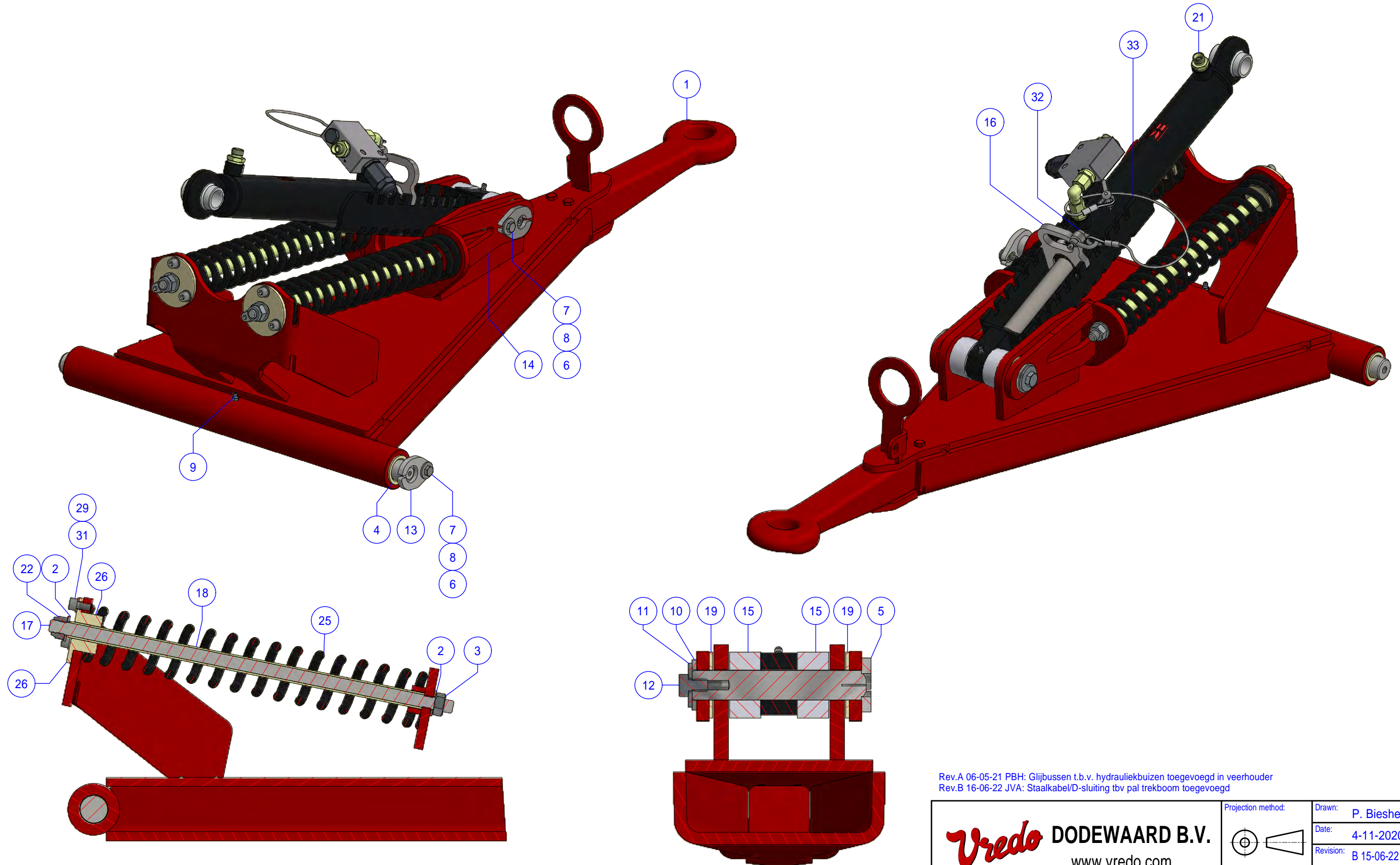
DRAWING: 3100O002-01

WHEEL KIT WITH DRAW BAR


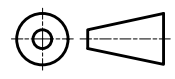
| NR. | QUANTITY | ART.NUMBER | DETAILS | SIZE |
|-----|----------|-------------|-------------------------------------|------|
| 01 | 3 | 0000P031-01 | SPACER 12X2X8.5MM | |
| 02 | 2 | 0000W265-01 | VREDO PIN Ø25,4-90 | |
| 03 | 1 | 0000W299-01 | VREDO PIN Ø30-610 | |
| 04 | 1 | 3100L002-01 | HYDRAULIC HOSE SET WHEEL KIT DZ5 SC | |
| 05 | 1 | 3100M016-01 | TOWBAR TURF PRE MOUNT | |
| 06 | 1 | 3100P036-02 | HYDRAULIC HOSE R WHEEL KIT TURF | |
| 07 | 2 | 3100S134-01 | SPACING WASHER 26 X 37 X 5 | |
| 08 | 1 | 3100W008-01 | WHEEL KIT TURF | |
| 09 | 1 | 3100W033-01 | AXLE WHEEL KIT TURF | |
| | 10 | A138.19 | WHEEL NUT FOR LW2000 | |
| 10 | 2 | A421.0 | BEARING-TUBE Ø35-Ø30 | |
| 11 | 1 | A592.01 | GREASE NIPPLE STRAIGHT M8X1,25 180° | |
| 12 | 3 | A613.04 | HEX. BOLT M8X20 SS A2 | |
| 13 | 4 | A615.03 | HEXAGONAL BOLT M12X16 8.8 FRONT | |
| 14 | 2 | A647.700 | U-BOLT M12 50x50 GALV. | |
| 15 | 4 | A670.5 | HEX. NUT SELF LOCK M12 GALV. | |
| 16 | 4 | A680.5 | WASHER M12 GALV. | |
| 17 | 3 | A682.3 | BODYWORK WASHER M8 SS A2 | |
| 18 | 4 | A682.5 | BODYWORK WASHER M12 FRONT | |
| 31 | 2 | D584 | WHEEL SMALL VERSION | |
| 32 | 1 | D801.0 | CYL 25-50-200/436 DZ WS/TB VREDO | |
| | 1 | A806.251 | SEALKIT CYL 25-50 | |
| 33 | 2 | A456.1 | YELLOW REFLECTOR | |
| 36 | 2 | A829.22 | Q. REL. COUP. 1/2 BSP M UNDERPRESS. | |
| 37 | 1 | A819.99 | GE 10 L 1/2 BSP | |
| 38 | 1 | A828.7 | ADAPTER 1/2 - 3/8 BSP | |
| 39 | 1 | A827.32 | USIT-RING 3/8 BSP | |
| 40 | 1 | A827.33 | USIT-RING 1/2 BSP | |
| 41 | 2 | A827.43 | VKA 10 L WITH CABLE GLANDNUT | |
| 42 | 2 | A826.63 | BLIND STOP ROV 10 L | |
| 44 | 1 | 3000M356-01 | BREAK-OFF CABLE PULLED OVERSEEDER | |
| 45 | 2 | A572.22 | D-CLOSURE, 6MM SS | |
| 46 | 1 | 3100M054-01 | NIPPLE SET WHEEL KIT/TOWBAR TURF | |
| 47 | 1 | 3100P118-01 | HYDRAULIC HOSE L WHEEL KIT TURF | |
| 49 | 1 | A835.2 | SEQUENCE VALVE 3/8 BSP | |

Verstelpal trekboom gangbaar maken tijdens montage.

Pal in de 4e stand monteren voor transport. -Bij testen en afleveren deze pal in het 4e gat van onder plaatsen



Rev.A 06-05-21 PBH: Glijbussen t.b.v. hydrauliekbuizen toegevoegd in veerhouder
 Rev.B 16-06-22 JVA: Staalkabel/D-sluiting tbv pal trekboom toegevoegd

| | | |
|--|---|---|
|  DODEWAARD B.V.
www.vredo.com | Projection method:
 | Drawn: P. Biesheuvel
Date: 4-11-2020
Revision: B 15-06-22 jva |
| | Measure unit: mm | Scale: 1 : 5
A3 |
| Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness | Page: 1 / 1 | Mass: N/A
Drawing: 3100M016-01 |
| TREKBOOM TURF VM | | |

DRAWING: 3100M016-01

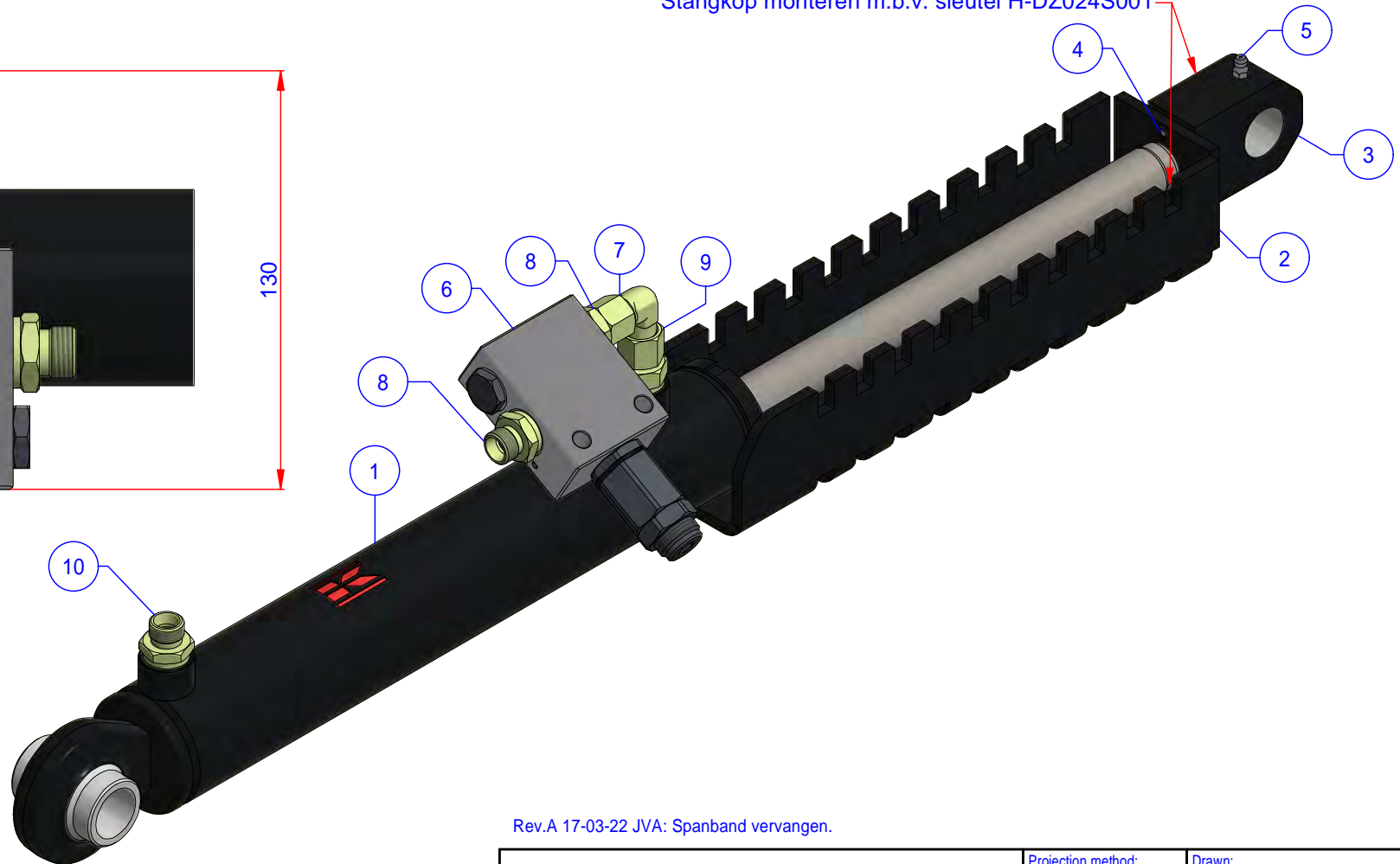
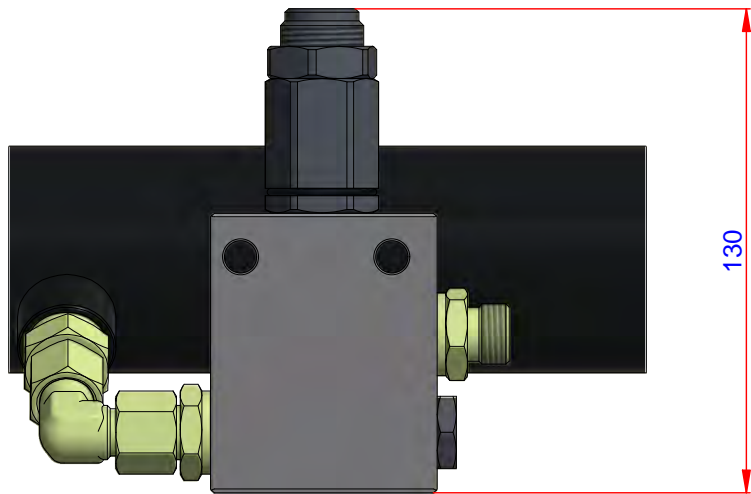
TOWBAR TURF PRE MOUNT

| NR. | QUANTITY | ART.NUMBER | DETAILS | SIZE |
|-----|----------|-------------|-------------------------------------|------|
| 01 | 1 | 3100W009-01 | TOWBAR TURF | |
| 02 | 4 | A680.6 | WASHER M14 GALV. | |
| 03 | 2 | A666.0 | HEXAGONAL NUT M14 8.8 FRONT | |
| 04 | 2 | A421.0 | BEARING-TUBE Ø35-Ø30 | |
| 05 | 1 | 0000W270-01 | VREDO PIN Ø25,4-140 | |
| 06 | 2 | 0000P031-01 | SPACER 12X2X8.5MM | |
| 07 | 2 | A613.04 | HEX. BOLT M8X20 SS A2 | |
| 08 | 2 | A682.3 | BODYWORK WASHER M8 SS A2 | |
| 09 | 1 | A592.01 | GREASE NIPPLE STRAIGHT M8X1,25 180° | |
| 10 | 1 | 3100S111-01 | SPACING WASHER 12X2X8.5MM FOR PIN | |
| 11 | 1 | A682.5 | BODYWORK WASHER M12 FRONT | |
| 12 | 1 | A615.03 | HEXAGONAL BOLT M12X16 8.8 FRONT | |
| 13 | 1 | 0000W299-01 | VREDO PIN Ø30-610 | |
| 14 | 1 | 3100W010-01 | SPRING RETAINER TOWBAR TURF P.MOUNT | |
| 15 | 2 | 3100P044-01 | SPACING RING 25.5 X 55 X 26 NYLON | |
| 16 | 1 | 3100W011-01 | PIN FOR HEIGHT SETTING TOWBAR | |
| 17 | 2 | A691.6-454 | THREADED ROD M14 8.8 GALV. 454MM | |
| 18 | 2 | A819.5-400 | HYDRAULIC TUBE 18 X 2 L 400 MM | |
| 19 | 2 | 3100P035-01 | SPACING RING 25.5 X 55 X 3 NYLON | |
| 21 | 1 | 3100M022-01 | CILINDER TOWBAR TURF COMPLETE | |
| 22 | 2 | A670.6 | HEX. NUT ZB M14 GALV. | |
| 25 | 2 | A515.71 | COMPRESSION SPRING Ø66XØ10-380MM PR | |
| 26 | 2 | 3100P076-01 | POLY.SLIDING RING SPRINGROD TOWBAR | |
| 29 | 6 | A680.3 | WASHER M8 SS A2 | |
| 31 | 6 | A623.03 | HEX. SOCKET HEAD BOLT M8X16 SS A2 | |
| 32 | 2 | A572.22 | D-CLOSURE, 6MM SS | |
| 33 | 1 | 0113M150-01 | STEEL CABLE Ø3 L= 400mm | |



alle nippels

Stangkop monteren m.b.v. sleutel H-DZ024S001



- 11 VKA 10 L MET WARTELMOER
- 12 BLINDPLUG ROV 10 L
- 13 KLEMBAND 25MM L=4.5M 300KG

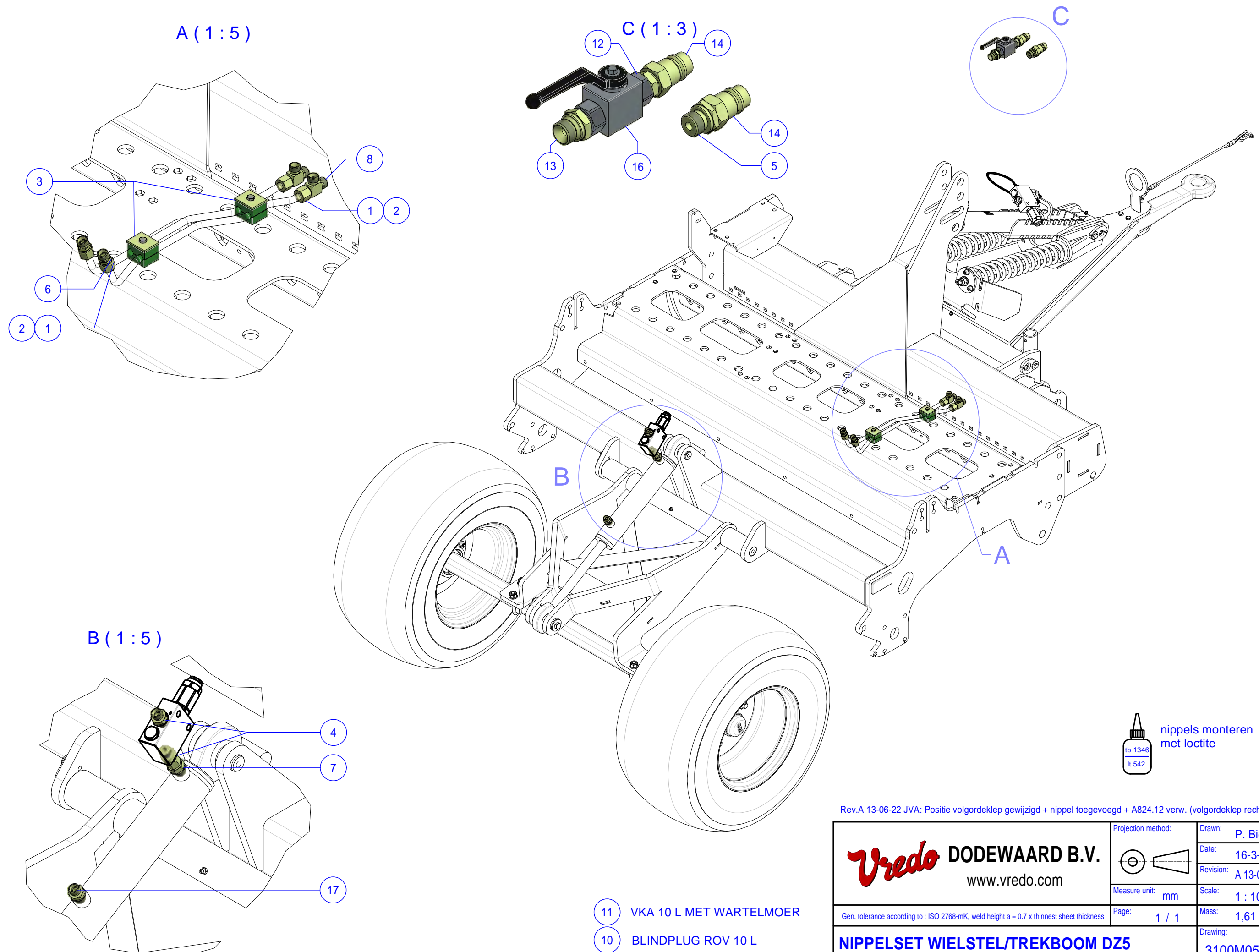
Rev.A 17-03-22 JVA: Spanband vervangen.

| | | | | |
|-----------------------------------|---|---------------------|---------------------------------|----------------------------|
| | DODEWAARD B.V.
www.vredo.com | | Projection method: | Drawn: W. Wesselink |
| | Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness | | | Date: 19-01-2021 |
| Measure unit: mm | | | Revision: A 17-03-22 jva | |
| Page: 1 / 1 | | Scale: 1 : 3 | A4 | |
| CILINDER TREKBOOM TURF CPL | | | Mass: 9.84 kg | Drawn: |
| | | | 3100M022-01 | |

DRAWING: 3100M022-01

CILINDER TOWBAR TURF COMPLETE

| NR. | QUANTITY | ART.NUMBER | DETAILS | SIZE |
|------------|-----------------|-------------------|------------------------------------|-------------|
| 01 | 1 | A807.46 | CILINDER 25-50-270/729 M20 DZ5 | |
| | 1 | A806.251 | <i>SEALKIT CYL 25-50</i> | |
| 02 | 1 | 3100S021-01 | STOPPLATE CILINDER TOWBAR | |
| 03 | 1 | 3100P050-01 | CILINDER CONNECTOR Ø25.5 WHEEL KIT | |
| 04 | 1 | A594.04 | CLAMPING SLEEVE 5 X 20 | |
| 05 | 1 | A591.98 | GREASE NIPPLE STRAIGHT M6 X 1 180° | |
| 06 | 1 | A835.2 | SEQUENCE VALVE 3/8 BSP | |
| 07 | 1 | A824.12 | EW 10 L | |
| 08 | 2 | A819.98 | GE 10 L 3/8 BSP | |
| 09 | 1 | A821.09 | EGE 10 L 3/8 BSP | |
| 10 | 1 | 0000M006-01 | GE 10 L 3/8 BSP NOZZLE 1,6MM | |
| 11 | 2 | A827.43 | VKA 10 L WITH CABLE GLANDNUT | |
| 12 | 2 | A826.63 | BLIND STOP ROV 10 L | |



A (1:5)

C (1:3)

B (1:5)

nippels monteren met loctite
 tb 1346
 lt 542

- 11 VKA 10 L MET WARTELMOER
- 10 BLINDPLUG ROV 10 L

Rev.A 13-06-22 JVA: Positie volgordeklep gewijzigd + nippel toegevoegd + A824.12 verw. (volgordeklep rechtop)

| | | | | |
|---|--------------------|----------------|---------------|-------------|
| DODEWAARD B.V.
www.vredo.com | Projection method: | Drawn: | P. Biesheuvel | |
| | | Date: | 16-3-2022 | |
| | Revision: | A 13-06-22 jva | | |
| Measure unit: mm | Scale: | 1 : 10 | A3 | |
| Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness | Page: | 1 / 1 | Mass: | 1,61 kg |
| NIPPELSET WIELSTEL/TREKBOOM DZ5 | | | Drawing: | 3100M054-01 |

DRAWING: 3100M054-01

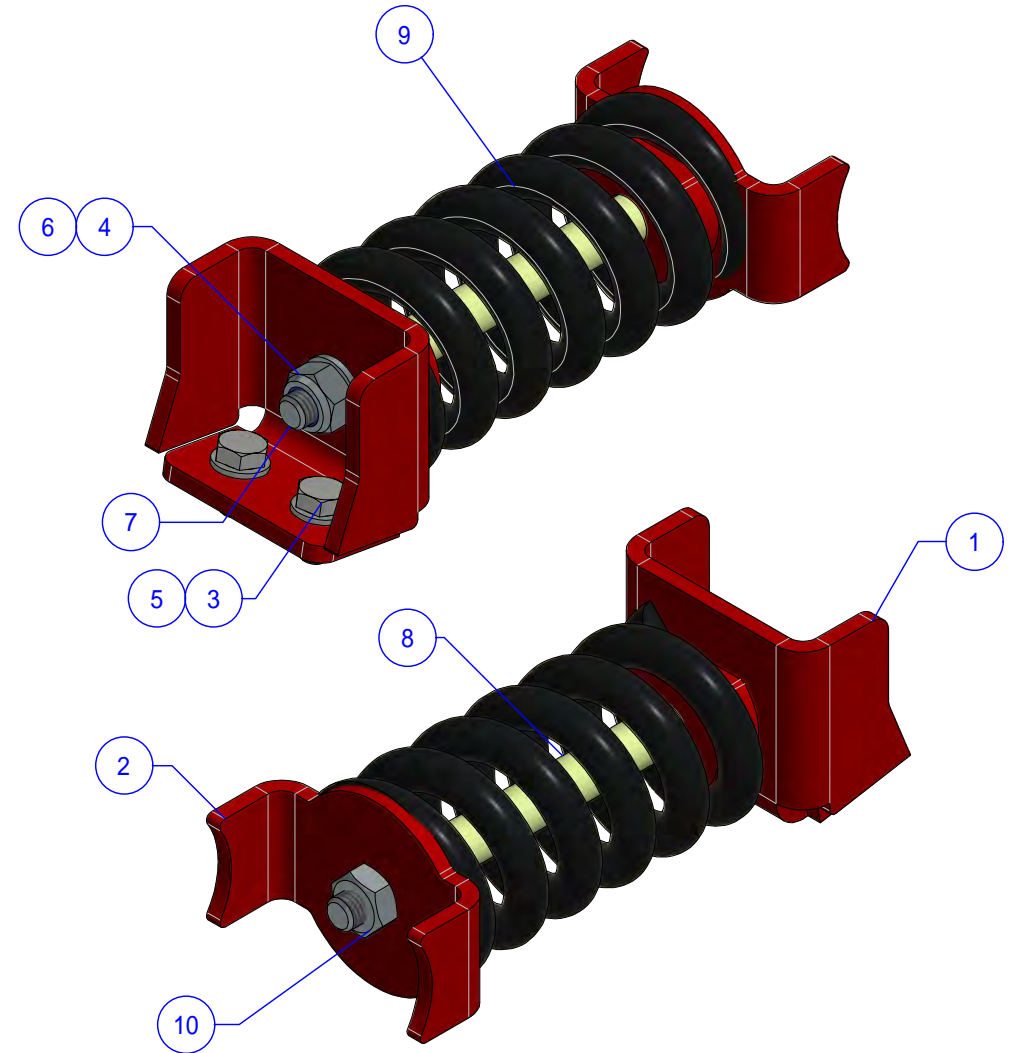
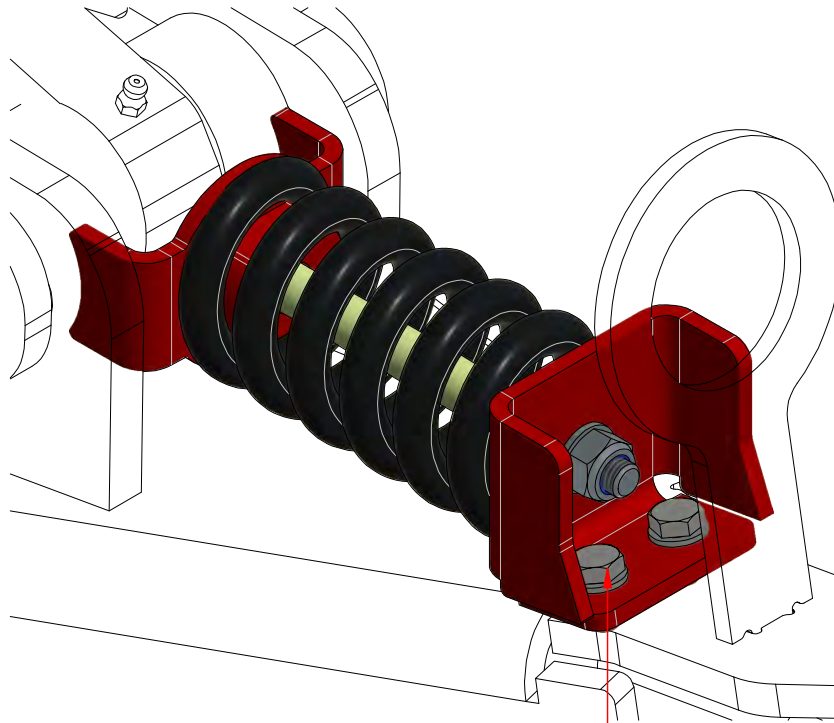
NIPPLE SET WHEEL KIT/TOWBAR TURF

| NR. | QUANTITY | ART.NUMBER | DETAILS | SIZE |
|------------|-----------------|-------------------|-------------------------------------|-------------|
| 01 | 4 | A812.9 | CABLE GLAND M10 L M16 X 1,5 | |
| 02 | 4 | A812.91 | CUTTING RING DPR 10 L | |
| 03 | 2 | A819.81 | PIPE CLAMP 10 MM PP DOUBLE | |
| 04 | 2 | A819.98 | GE 10 L 3/8 BSP | |
| 05 | 1 | A819.99 | GE 10 L 1/2 BSP | |
| 06 | 2 | A820.83 | G 10 L | |
| 07 | 1 | A821.09 | EGE 10 L 3/8 BSP | |
| 08 | 2 | A823.03 | T 10 L | |
| 10 | 2 | A826.63 | BLIND STOP ROV 10 L | |
| 11 | 2 | A827.43 | VKA 10 L WITH CABLE GLANDNUT | |
| 12 | 1 | A828.1 | DOUBLE NIPPLE 3/8 - 3/8 BSP | |
| 13 | 1 | A828.7 | ADAPTER 1/2 - 3/8 BSP | |
| 14 | 2 | A829.22 | Q. REL. COUP. 1/2 BSP M UNDERPRESS. | |
| 16 | 1 | A890.0 | BALL VALVE 2-WAY 3/8" BSP | |
| 17 | 1 | 0000M006-01 | GE 10 L 3/8 BSP NOZZLE 1,6MM | |

LET OP!

Bus strak draaien tussen de moeren

Pas monteren als de trekboom aan de machine zit.



Meegespoten bouten verwijderen en nieuwe monteren

Rev. A 26-07-20 KVD: Pos 10 vervangen en montage instructie toegevoegd

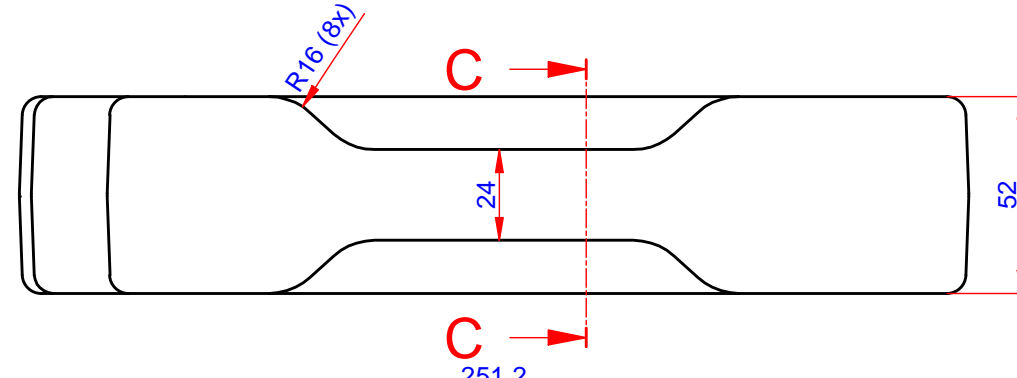
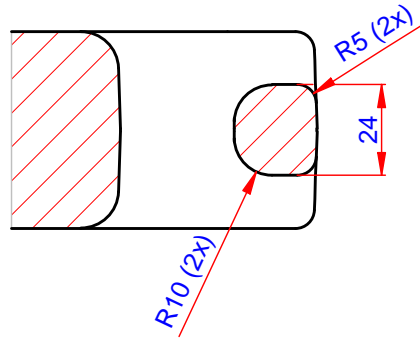
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|--|---|---------------------------------|
|  DODEWAARD B.V.
www.vredo.com | Projection method: | Drawn: W. Wesselink |
| |  | Date: 19-01-2021 |
| Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness | Measure unit: mm | Revision: A 26-07-21 KVD |
| | Page: 1 / 1 | Scale: 1 : 2 A4 |
| VEERCONSTR ONTLASTENDE TREKBOOM | | Mass: N/A |
| | | Drawing: 3100O003-01 |

DRAWING: 3100O003-01

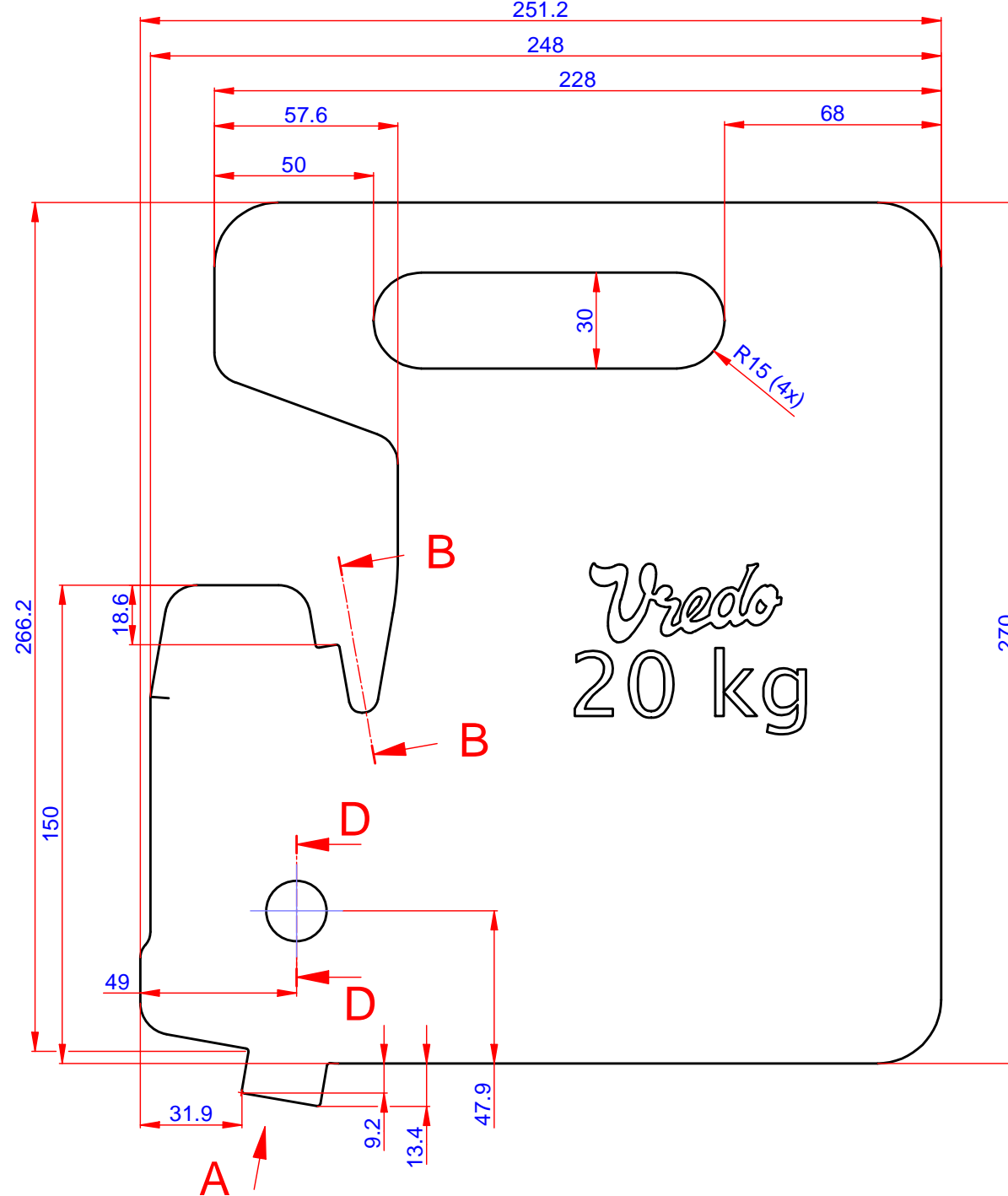
PRESSURE RELIEF SYSTEM WHEEL KIT

| NR. | QUANTITY | ART.NUMBER | DETAILS | SIZE |
|------------|-----------------|-------------------|------------------------------------|-------------|
| 01 | 1 | 3100W034-01 | MOUNT SPRING RELIEF TOWBAR | |
| 02 | 1 | 3100W035-01 | SPRING STOP RELIEF TOWBAR | |
| 03 | 2 | A613.03 | HEX. BOLT M8X16 SS A2 | |
| 04 | 1 | A670.4 | HEX. NUT ZB M10 GALV. | |
| 05 | 2 | A680.3 | WASHER M8 SS A2 | |
| 06 | 1 | A680.4 | WASHER M10 GALV. | |
| 07 | 1 | A691.4-160 | THREADED ROD M10 8.8 GALV. 160MM | |
| 08 | 1 | A819.27-124 | TUBE 14X2 L 124MM | |
| 09 | 1 | A515.72 | COMPRESSION SPRING Ø64.8XØ12-120MM | |
| 10 | 1 | A664.0 | HEXAGONAL NUT M10 8.8 FRONT | |

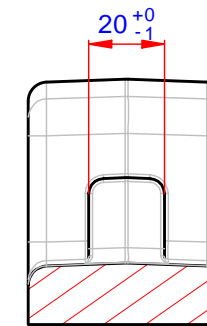
C-C (1 : 2)



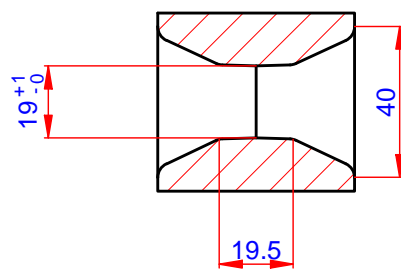
pre-coat
casting sand,
for smooth
surface.



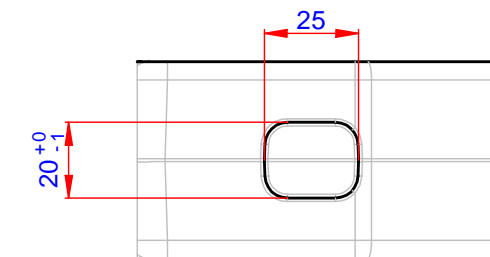
B-B (1 : 2)



D-D (1 : 2)

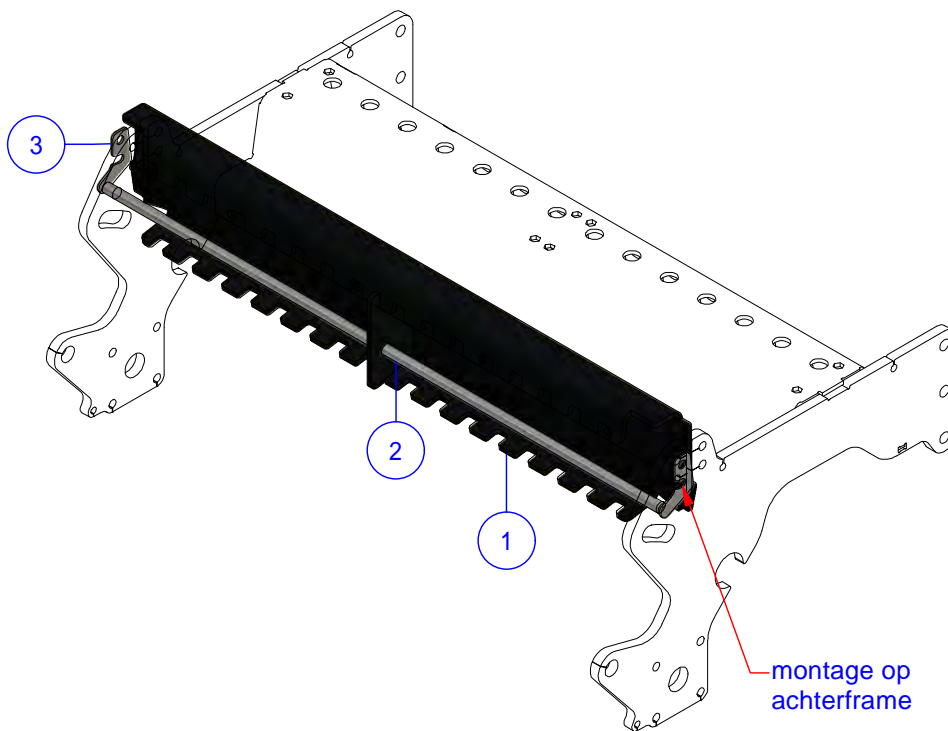



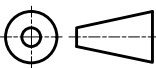
A (1 : 2)



Paint instruction: paint complete product with black electrophoresis paint after casting

| | | | |
|---|------------------------------|--------------------|----------------------|
| 0000 | CAST IRON EN-GJL-100 OR LESS | 0 | 0 |
| Article number | Material | Length | Width |
| DODEWAARD B.V.
www.vredo.com | | Projection method: | Drawn: W. Wesselink |
| | | | Date: 12-11-2020 |
| Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness | | Revision: | Scale: 1 : 2 |
| Page: 1 / 1 | | Mass: 21.94 kg | A3 |
| GEWICHTSBLOK 20KG DZ5 | | | Drawing: 3100P027-01 |

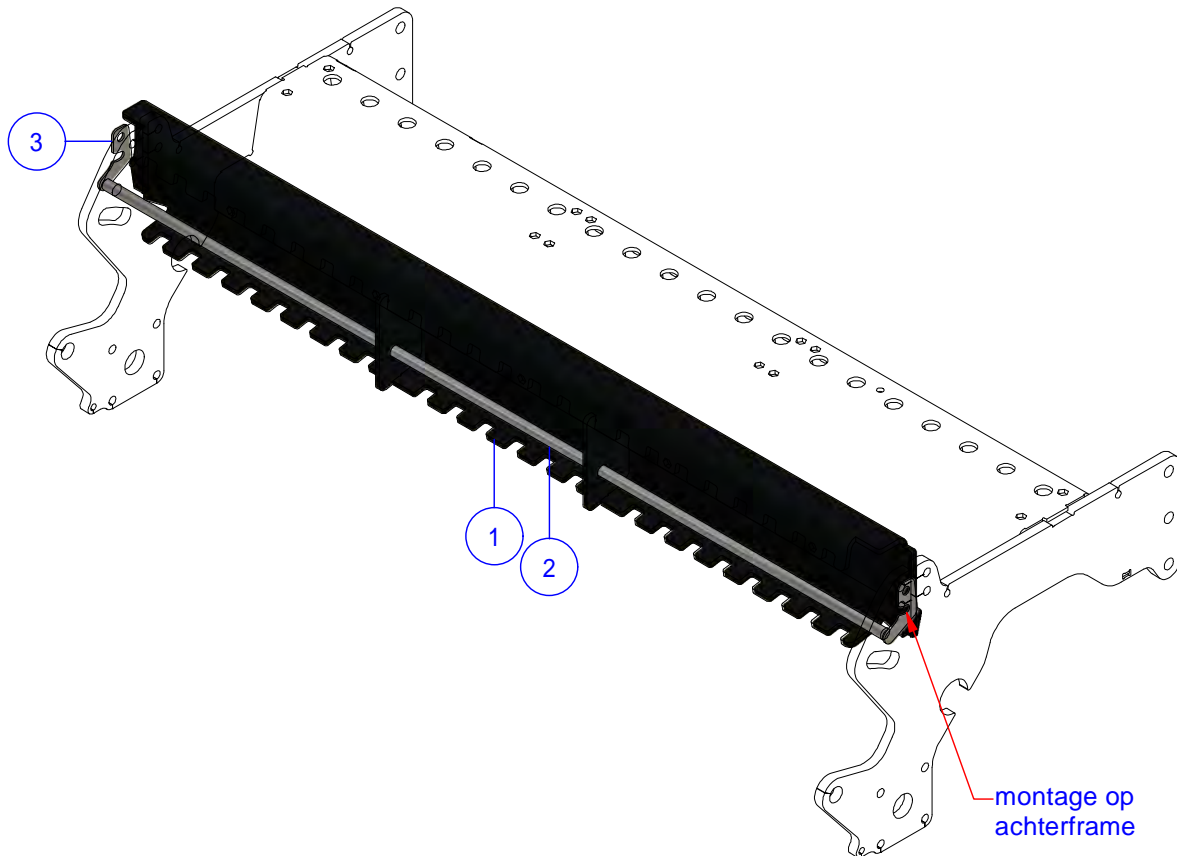



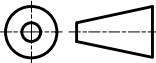
| | | |
|---|---|----------------------------------|
|  DODEWAARD B.V.
www.vredo.com | Projection method: | Drawn: P. Biesheuvel |
| |  | Date: 12-11-2020 |
| Measure unit: mm | | Revision: |
| Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness | Page: 1 / 1 | Scale: 1 : 10 A4 |
| OPTIE GEWICHTENVOORB DZ5 TURF 1.0M | | Mass: 20.49 kg |
| | | Drawing: 3105O001-01 |

DRAWING: 3105O001-01

PREPARATION WEIGHTS DZ5 1.0M PF

| NR. | QUANTITY | ART.NUMBER | DETAILS | SIZE |
|------------|-----------------|-------------------|------------------------------|-------------|
| 01 | 1 | 3105W007-01 | BALLAST PREPARATION DZ5 1.0M | |
| 02 | 1 | 3105P006-01 | LOCK AXLE WEIGHTS 1.0M SC | |
| 03 | 2 | 3100S081-01 | WEIGHT AXLE LOCKING PLATE | |

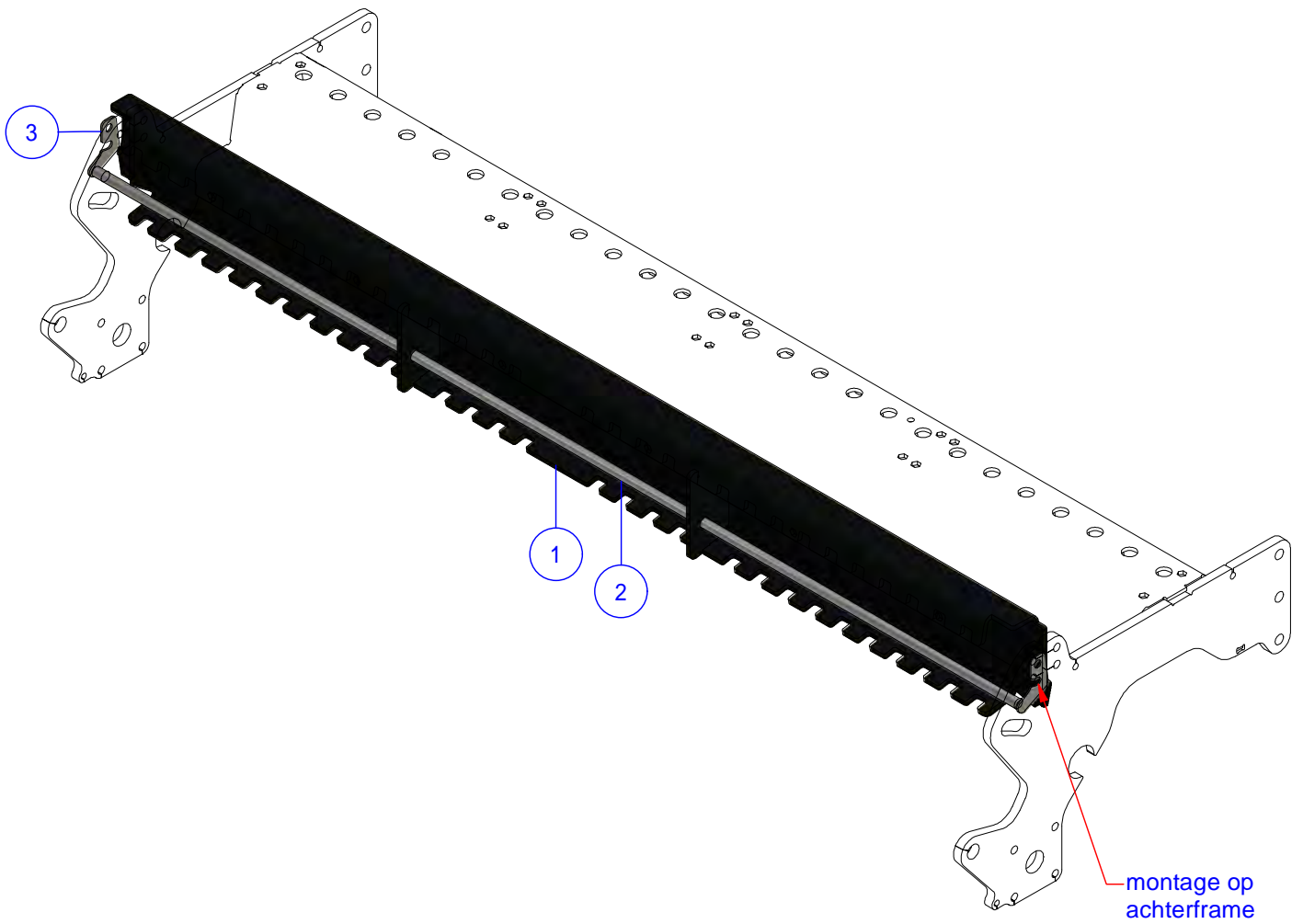



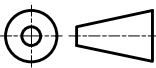
| | | |
|---|---|----------------------------------|
|  DODEWAARD B.V.
www.vredo.com | Projection method: | Drawn: C. Brand |
| |  | Date: 27-11-2020 |
| Measure unit: mm | | Revision: |
| Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness | Page: 1 / 1 | Scale: 1 : 10 A4 |
| OPTIE GEWICHTENVOORB DZ5 TURF 1.4M | | Mass: 29.56 kg |
| | | Drawing: 3106O001-01 |

DRAWING: 3106O001-01

PREPARATION WEIGHTS DZ5 1.4M PF

| NR. | QUANTITY | ART.NUMBER | DETAILS | SIZE |
|------------|-----------------|-------------------|------------------------------|-------------|
| 01 | 1 | 3106W008-01 | BALLAST PREPARATION DZ5 1.4M | |
| 02 | 1 | 3106P006-01 | LOCK AXLE WEIGHTS 1.4M SC | |
| 03 | 2 | 3100S081-01 | WEIGHT AXLE LOCKING PLATE | |

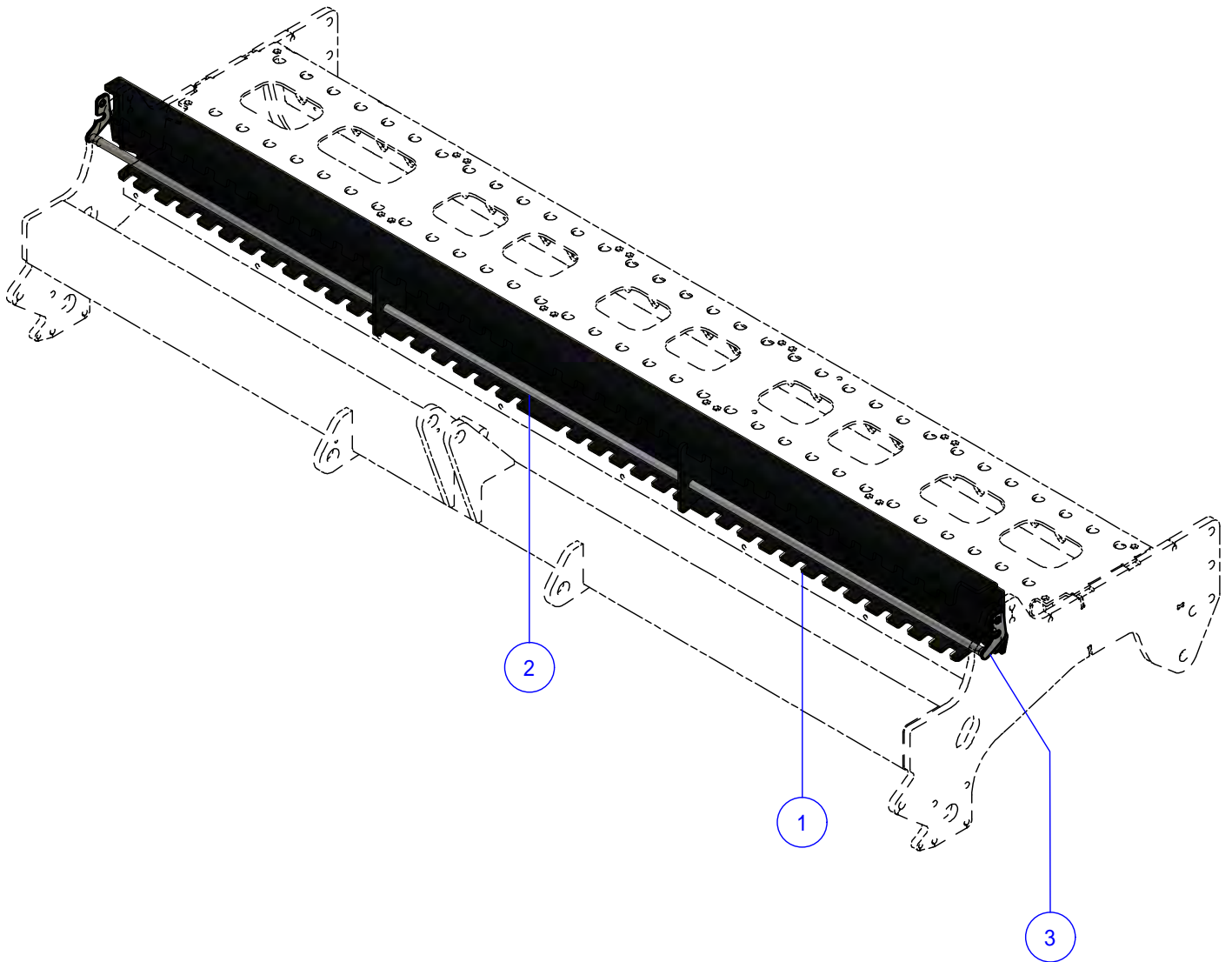



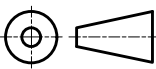
| | | |
|---|---|----------------------------------|
|  DODEWAARD B.V.
www.vredo.com | Projection method: | Drawn: C. Brand |
| |  | Date: 08-12-2020 |
| Measure unit: mm | | Revision: |
| Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness | Page: 1 / 1 | Scale: 1 : 10 A4 |
| OPTIE GEWICHTENVOORB DZ5 TURF 1.8M | | Mass: 38.01 kg |
| | | Drawing: 3107O001-01 |

DRAWING: 3107O001-01

PREPARATION WEIGHTS DZ5 1.8M PF

| NR. | QUANTITY | ART.NUMBER | DETAILS | SIZE |
|------------|-----------------|-------------------|------------------------------|-------------|
| 01 | 1 | 3107W007-01 | BALLAST PREPARATION DZ5 1.8M | |
| 02 | 1 | 3107P006-01 | LOCK AXLE WEIGHTS 1.8M SC | |
| 03 | 2 | 3100S081-01 | WEIGHT AXLE LOCKING PLATE | |



| | | | |
|---|---|-----------------------------|-----------------------------|
|  DODEWAARD B.V.
www.vredo.com | Projection method: | Drawn: P. Biesheuvel | |
| |  | Date: 01-12-2020 | Revision: |
| Measure unit: mm | | Scale: 1 : 12 | A4 |
| Gen. tolerance according to : ISO 2768-mK, weld height a = 0.7 x thinnest sheet thickness | Page: 1 / 1 | Mass: 46.35 kg | Drawing: 3108O001-01 |
| OPTIE GEWICHTENVOORB DZ5 TURF 2.2M | | | |

DRAWING: 3108O001-01

PREPARATION WEIGHTS DZ5 2.2M PF

| NR. | QUANTITY | ART.NUMBER | DETAILS | SIZE |
|------------|-----------------|-------------------|------------------------------|-------------|
| 01 | 1 | 3108W008-01 | BALLAST PREPARATION DZ5 2.2M | |
| 02 | 1 | 3108P006-01 | LOCK AXLE WEIGHTS 2.2M SC | |
| 03 | 2 | 3100S081-01 | WEIGHT AXLE LOCKING PLATE | |